

# **Aluminum electrolytic capacitors**

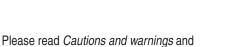
Capacitors with screw terminals

 Series/Type:
 B43712, B43732

 Date:
 December 2016

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Capacitors with screw terminals

Long useful life – 85 °C

# Long-life grade capacitors

# **Applications**

- Frequency converters
- Wind power converters
- Solar inverters
- Uninterruptible power supplies
- Professional power supplies

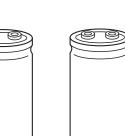
### **Features**

- Long useful life
- All-welded construction ensures reliable electrical contact
- PAPR terminals available (Protection Against Polarity Reversal)
- Version available with an optimized base cooling design (heat sink mounting) and featuring up to 2 times the ripple current capability
- Self-extinguishing electrolyte
- RoHS-compatible

# Construction

- Charge-discharge proof, polar
- Aluminum case, insulated with PVC sleeve
- Version with PET insulation available upon request
- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- Types with threaded stud are available with or without insulated base

Important notes at the end of this document.



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B43732



### B43712, B43732



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### Specifications and characteristics in brief

	T						
Rated voltage V <sub>R</sub>	350 450 V DC						
Surge voltage V <sub>S</sub>	1.10 · V <sub>R</sub>						
Rated capacitance $C_R$	1000 18000 µF	1000 18000 μF					
Capacitance tolerance	$\pm 20\% \triangleq M$						
Dissipation factor tan $\delta$	≤ 0.20						
(20 °C, 120 Hz)							
Leakage current I			0.85				
(20 °C, 5 min)	$I_{leak} \le 0.020 \ \mu A$ .	$\left(\frac{\sigma_{R}}{\mu F}, \frac{\sigma_{R}}{V}\right)$	+ .	4 μΑ			
Self-inductance ESL	d = 51.6 mm: appr	ox. 15 nH					
	$d \ge 64.3 \text{ mm}$ : appr	ox. 20 nH					
Useful life <sup>1)</sup>		Requirer	nents	:			
85 °C; V <sub>R</sub> ; I <sub>AC,R</sub>	> 10000 h	$ \Delta C/C $	≤ 15	% of initial valu	le		
		tan δ	≤ <b>1</b> .7	75 times initial	specified limit		
		$I_{leak} \leq initial specified limit$					
Voltage endurance test			requ	irements:			
85 °C; V <sub>B</sub>	2000 h	$ \Delta C/C  \leq 10\%$ of initial value					
		tan $\delta \leq 1.3$ times initial specified limit					
		$I_{leak} \leq initial specified limit$					
Vibration resistance test	To IEC 60068-2-6,	1					
	Frequency range		z, dis	placement amp	olitude 0.75 mm,		
	acceleration max.			•			
	Capacitor mounted	d by its bo	dy wh	hich is rigidly cl	amped to the work		
	surface.						
Characteristics at low	Max. impedance			050.14	> 400 \/		
temperature	ratio at 100 Hz	V <sub>R</sub>		350 V	≥ 400 V		
		Z <sub>-25°C</sub> / Z		4	4		
		Z <sub>-40°C</sub> / Z	20°C	20	16		
IEC climatic category	To IEC 60068-1:						
	25/085/56 (-25 °C	C/+85 °C/5	6 day	s damp heat te	est)		
	The capacitors can be operated in the temperature range of $-40$ °C to +85 °C but the impedance at $-40$ °C must be taken into						
	consideration.						
Detail specification	Similar to CECC 3	0301-803	CEC	C 30301-807			
Sectional specification	IEC 60384-4						

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



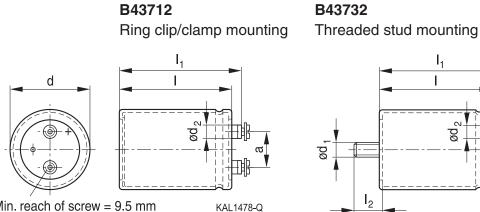


### **Ripple current capability**

Due to the ripple current capability of the contact elements, the following current upper limits must not be exceeded:

Capacitor diameter	51.6 mm	64.3 mm	76.9 mm	90 mm
I <sub>AC,max</sub>	34 A	57 A	68 A	89 A

### **Dimensional drawings**



M5: Min. reach of screw = 9.5 mm M6: Min. reach of screw = 12 mm



KAL1548-A

Positive pole marking: +

For standard types with threaded stud the base is not insulated. Also refer to the mounting instructions in chapter "Capacitors with screw terminals - Accessories".

Screw terminals with UNF threads are available upon request.



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Ter-	Dimensions (mr	n) with in	sulating s	leeve				Approx.	
minal	d	l ±1	l <sub>1</sub> ±1	I <sub>2</sub> +0/-1	d <sub>1</sub>	$d_2$ max.	a +0.2/-0.4	weight (g)	
M5	51.6 +0.5/-1	80.7	87.2	17	M12	10.2	22.2	220	
M5	51.6 +0.5/-1	96.7	103.2	17	M12	10.2	22.2	250	
M5	51.6 +0.5/-1	105.7	112.2	17	M12	10.2	22.2	280	
M5	51.6 +0.5/-1	118.2	124.7	17	M12	10.2	22.2	320	
M5	64.3 +0.5/-1	80.7	87.2	17	M12	13.2	28.5	370	
M5	64.3 +0.5/-1	96.7	103.2	17	M12	13.2	28.5	400	
M5	64.3 +0.5/-1	105.7	112.2	17	M12	13.2	28.5	440	
M5	64.3 +0.5/-1	118.2	124.7	17	M12	13.2	28.5	510	
M5	64.3 +0.5/-1	130.7	137.2	17	M12	13.2	28.5	600	
M5	64.3 +0.5/-1	143.2	149.7	17	M12	13.2	28.5	630	
M6	76.9 +0.5/-1	96.7	102.5	17	M12	17.7	31.7	570	
M6	76.9 +0.5/-1	105.7	111.5	17	M12	17.7	31.7	620	
M6	76.9 +0.5/-1	118.2	124.0	17	M12	17.7	31.7	700	
M6	76.9 +0.5/-1	130.7	136.5	17	M12	17.7	31.7	800	
M6	76.9 +0.5/-1	143.2	149.0	17	M12	17.7	31.7	840	
M6	76.9 +0.5/-1	156.2	162.0	17	M12	17.7	31.7	920	
M6	76.9 +0.5/-1	168.7	174.5	17	M12	17.7	31.7	1000	
M6	76.9 +0.5/-1	190.7	196.5	17	M12	17.7	31.7	1150	
M6	76.9 +0.5/-1	220.7	226.5	17	M12	17.7	31.7	1300	
M6	90.0 +0.5/-1.5	120.0	125.3	17	M12	17.7	31.7	1000	
M6	90.0 +0.5/-1.5	144.5	149.8	17	M12	17.7	31.7	1200	
M6	90.0 +0.5/-1.5	170.0	175.3	17	M12	17.7	31.7	1400	
M6	90.0 +0.5/-1.5	191.0	196.3	17	M12	17.7	31.7	1650	
M6	90.0 +0.5/-1.5	221.0	226.3	17	M12	17.7	31.7	1900	

**Dimensions and weights** (Standard capacitors, without heat sink)

Tolerances of terminal thread respectively stud thread:

- Terminal thread M5 and M6: 6H

- Thread of stud M12: 6g





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# Packing

Capacitor diameter d	Length I	Packing units
(mm)	(mm)	(pcs.)
51.6	all	36
64.3	all	25
76.9	≤168.7	16
	>168.7	12
90.0	all	9



For ecological reasons the packing is pure cardboard.



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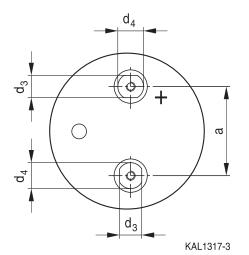


### **Special designs**

PAPR terminal style

With our PAPR terminal style (**P**rotection **A**gainst **P**olarity **R**eversal) we offer an optional mechanical feature in addition to the visual polarity marking on the cover disk and the sleeve, which prevents from mounting in reverse polarity. The non-circular shape of the terminals and their arrangement perpendicular to each other enables the user to definitely prevent wrong mounting with respect to polarity (Poka Yoke).

Dimensional drawing of PAPR terminal configuration:



Dimensions for PAPR terminal style (mm):

Can diameter d	Terminal	d <sub>3</sub> ±0.1	d <sub>4</sub> ±0.1	a +0.2/-0.4	Min. reach of screw	
					Standard design #050	For heat sink mounting #057
51.6	M5	10	13	22.2	9.5	_
64.3	M5	13	15	28.5	9.5	7.3
76.9	M6	13	15	31.7	12.0	9.7
90.0	M6	13	15	31.7	12.0	9.7

Tolerances of terminal thread respectively stud thread:

- Terminal thread M5 and M6: 6H

- Thread of stud M12: 6g

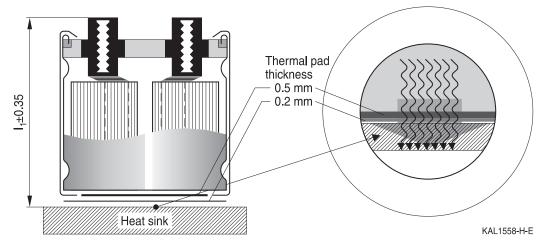
All other dimensions of the capacitor such as diameter d, case length I and overall length  $I_1$  are identical with those of standard capacitors of this series. Please refer to the tables "Dimensions and weights" (standard types) and "Dimensions and weights for heat sink mounting" (special designs).





### For heat sink mounting

Please refer to chapter "General technical information, 5.2.2 Base cooling with heat sink". This version is available only for capacitors without threaded stud and for diameters  $\geq$  64.3 mm. Regarding ripple current and useful life, please refer to chapter "General technical information, 5 Useful life".



Dimensions and weights for heat sink mounting:

Ter-	Dimensions (mm) with insulating sleeve							
minal	d	l ±1	I <sub>1</sub> ±1	I <sub>2</sub> +0/-1	d <sub>1</sub>	$d_2$ max.	a +0.2/-0.4	weight (g)
M5	64.3 +0.5/-1	80.7	87.2	17	M12	13.2	28.5	370
M5	64.3 +0.5/-1	96.7	102.3	17	M12	13.2	28.5	400
M5	64.3 +0.5/-1	105.7	111.3	17	M12	13.2	28.5	440
M6	76.9 +0.5/-1	96.7	101.6	17	M12	17.7	31.7	570
M6	76.9 +0.5/-1	105.7	110.6	17	M12	17.7	31.7	620
M6	76.9 +0.5/-1	118.2	123.1	17	M12	17.7	31.7	700
M6	90.0 +0.5/-1.5	120.0	124.4	17	M12	17.7	31.7	1000
M6	90.0 +0.5/-1.5	144.5	148.9	17	M12	17.7	31.7	1200

Tolerances of terminal thread respectively stud thread:

Terminal thread M5 and M6: 6H

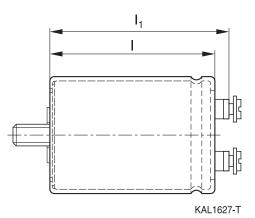
Thread of stud M12: 6g

Dimensions for other sizes are available upon request.

Insulated base

Length I and I<sub>1</sub> increase by +0.5 mm for types with threaded stud and insulated base. All other dimensions of the capacitor are identical with those of standard capacitors of this series.

Please refer to the table "Dimensions and weights".





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# **Design options**

Design options	Identification in third	Remark
	block of ordering code	
Standard	M000	Standard version without threaded stud:
		fully insulated with PVC
		Standard version with threaded stud:
		insulated with PVC sleeve, base not insulated
Heat sink mounting	M007	For capacitors with diameter $d \ge 64.3$ mm and
		without threaded stud
Insulated base	M008	For capacitors with threaded stud, fully
		insulated with PVC sleeve and PP disc
PAPR (terminal style)	M050	
PAPR with heat sink	M057	For capacitors with diameter $d \ge 64.3$ mm and
mounting		without threaded stud
PAPR with insulated base	M058	For capacitors with threaded stud, fully
		insulated with PVC sleeve and PP disc

### Accessories

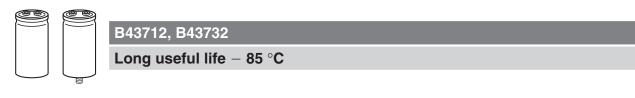
The following items are included in the delivery package, but are not fastened to the capacitors:

	Thread	Toothed washers	Screws/nuts	Maximum torque
For terminals	M5	A 5.1 DIN 6797	DIN 7985 / ISO 7045-M5 × 10-5.6-Z	2.5 Nm thread depth $t \ge 8 mm$
	M6	A 6.4 DIN 6797	DIN 7985 / ISO 7045-M6 × 12-5.6-Z	4.0 Nm thread depth $t \ge 9.5$ mm
For mounting	M12	J 12.5 DIN 6797	Hex nut BM 12 DIN 439	10 Nm

The following items must be ordered separately. For details, refer to chapter "Capacitors with screw terminals – Accessories".

Item	Туре
Ring clips	B44030
Clamps for capacitors with $d \ge 64.3 \text{ mm}$	B44030
Insulating parts	B44020





# Overview of available types

The capacitance and voltage ratings listed below are available in different case sizes upon request. Other voltage and capacitance ratings are also available upon request.

V <sub>R</sub> (V DC)	350	400	450						
	Case dimensions $d \times I$ (mm)								
C <sub>R</sub> (μF)									
1000			51.6× 80.7						
1200			51.6× 96.7						
1500		51.6× 80.7	51.6×105.7						
			64.3× 80.7						
1800	51.6× 80.7	51.6× 96.7	51.6×118.2						
			64.3× 96.7						
2200	51.6× 96.7	51.6 × 105.7	64.3× 96.7						
2700	51.6 × 105.7	51.6 × 118.2	64.3×118.2						
	$64.3 \times 80.7$		76.9× 96.7						
3300	51.6 × 118.2	64.3× 96.7	64.3×130.7						
	$64.3 \times 96.7$		76.9 × 105.7						
3900	$64.3 \times 96.7$	$64.3 \times 105.7$	76.9×118.2						
4700	64.3 × 130.7	64.3 × 130.7	76.9×130.7						
		$76.9 \times 96.7$	90.0 × 120.0						
5600	64.3  imes 130.7	$64.3 \times 143.2$	76.9 × 156.2						
	76.9× 96.7	$76.9 \times 130.7$	90.0 × 144.5						
6800	64.3 × 143.2	$\textbf{76.9} \times \textbf{130.7}$	$76.9 \times 190.7$						
	76.9 × 130.7		90.0×144.5						
8200	76.9 × 143.2	76.9  imes 168.7	76.9 × 220.7						
			90.0 × 170.0						
10000	76.9  imes 190.7	$76.9 \times 190.7$	90.0 × 191.0						
		90.0 × 144.5							
12000	$76.9 \times 220.7$	90.0 × 191.0	90.0×221.0						
	90.0 × 144.5								
15000	90.0 × 191.0	90.0 × 221.0							
18000	90.0 × 221.0								



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# Technical data and ordering codes

	Case	ESR <sub>typ</sub>	<b>ESR</b> <sub>typ</sub>	Z <sub>max</sub>	I <sub>AC,max</sub>	I <sub>AC,R</sub>	Ordering code
100 Hz	dimensions	100 Hz	300 Hz	10 kHz	100 Hz	100 Hz	(composition see
20 °C	d×I	20 °C	60 °C	20 °C	60 °C	85 °C	below)
μF	mm	mΩ	mΩ	mΩ	А	А	
$V_{R} = 350$	V DC						
1800	51.6× 80.7	80	20	130	11.8	5.96	B437*2A4188M0##
2200	51.6× 96.7	65	17	110	13.6	6.85	B437*2A4228M0##
2700	$51.6 \times 105.7$	55	14	90	15.4	7.77	B437*2A4278M0##
2700	64.3× 80.7	55	14	85	16.1	8.11	B437*2B4278M0##
3300	51.6×118.2	45	12	75	17.6	8.86	B437*2A4338M0##
3300	64.3× 96.7	45	11	70	18.3	9.25	B437*2B4338M0##
3900	64.3× 96.7	38	10	65	20.0	10.0	B437*2A4398M0##
4700	64.3 × 130.7	30	8.1	50	23.1	11.6	B437*2A4478M0##
5600	64.3 × 130.7	26	7.4	45	25.5	12.8	B437*2A4568M0##
5600	76.9× 96.7	26	8.1	45	26.0	13.0	B437*2B4568M0##
6800	64.3×143.2	22	6.5	36	28.9	14.5	B437*2A4688M0##
6800	76.9 × 130.7	22	6.0	36	30.3	15.2	B437*2B4688M0##
8200	76.9 × 143.2	18	5.2	30	33.8	16.9	B437*2A4828M0##
10000	76.9  imes 190.7	13	3.9	22	40.7	21.0	B437*2A4109M0##
12000	76.9 × 220.7	11	3.3	19	46.1	23.8	B437*2A4129M0##
12000	$90.0 \times 144.5$	12	3.4	22	47.7	24.5	B437*2B4129M0##
15000	90.0  imes 191.0	8.8	2.5	15	57.6	29.6	B437*2A4159M0##
18000	90.0×221.0	7.4	2.2	13	64.9	33.4	B437*2A4189M0##

### Composition of ordering code

- \* = Mounting style
  - 1 = for capacitors with ring clip/clamp mounting
  - 3 = for capacitors with threaded stud

## = Design

- 00 = standard
- 07 = heat sink mounting
- 08 = insulated base
- 50 = PAPR (terminal style)
- 57 = PAPR with heat sink mounting
- 58 = PAPR with insulated base

For details refer to "Design options" on page 9.



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# Technical data and ordering codes

C <sub>R</sub>	Case	ESR <sub>tvp</sub>	ESR <sub>typ</sub>	Z <sub>max</sub>	I <sub>AC,max</sub>	I <sub>AC,R</sub>	Ordering code
100 Hz	dimensions	100 Hz	300 Hz	10 kHz	100 Hz	100 Hz	(composition see
20 °C	d×l	20 °C	60 °C	20 °C	60 °C	85 °C	below)
μF	mm	mΩ	mΩ	mΩ	А	А	,
$V_{R} = 400$	V DC	1	1	1	1	1	
1500	51.6× 80.7	85	22	140	11.3	5.63	B437*2A9158M0##
1800	51.6× 96.7	70	18	110	12.9	6.41	B437*2A9188M0##
2200	$51.6 \times 105.7$	60	16	95	14.7	7.28	B437*2A9228M0##
2700	51.6 × 118.2	50	13	75	16.8	8.35	B437*2A9278M0##
3300	64.3× 96.7	40	11	65	19.4	9.61	B437*2A9338M0##
3900	$64.3 \times 105.7$	34	9.7	55	21.6	10.6	B437*2A9398M0##
4700	$64.3 \times 130.7$	28	7.9	45	24.7	12.2	B437*2A9478M0##
4700	76.9× 96.7	28	8.6	45	25.2	12.4	B437*2B9478M0##
5600	64.3×143.2	24	6.9	38	27.8	13.7	B437*2A9568M0##
5600	76.9 × 130.7	24	6.4	38	28.9	14.3	B437*2B9568M0##
6800	76.9 × 130.7	20	5.9	32	32.1	15.9	B437*2A9688M0##
8200	76.9 × 168.7	15	4.5	24	38.6	19.5	B437*2A9828M0##
10000	76.9  imes 190.7	12	3.8	20	44.2	22.4	B437*2A9109M0##
10000	$90.0 \times 144.5$	13	3.6	22	45.9	23.3	B437*2B9109M0##
12000	90.0 × 191.0	9.7	2.8	16	54.0	27.4	B437*2A9129M0##
15000	90.0×221.0	7.8	2.3	13	62.7	31.8	B437*2A9159M0##

### Composition of ordering code

- \* = Mounting style
  - 1 = for capacitors with ring clip/clamp mounting
  - 3 = for capacitors with threaded stud

# ## = Design

- 00 = standard
- 07 = heat sink mounting
- 08 = insulated base
- 50 = PAPR (terminal style)
- 57 = PAPR with heat sink mounting
- 58 = PAPR with insulated base

For details refer to "Design options" on page 9.



Long useful life - 85  $^{\circ}$ C



### Technical data and ordering codes

0	0			-			Oudering a sede
C <sub>R</sub>	Case	ESR <sub>typ</sub>	ESR <sub>typ</sub>	Z <sub>max</sub>	AC,max	I <sub>AC,R</sub>	Ordering code
100 Hz	dimensions	100 Hz	300 Hz	10 kHz	100 Hz	100 Hz	(composition see
20 °C	d×l	20 °C	60 °C	20 °C	60 °C	85 °C	below)
μF	mm	mΩ	mΩ	mΩ	А	А	
$V_{R} = 450 \text{ V DC}$							
1000	51.6× 80.7	120	28	190	9.62	4.77	B437*2A5108M0##
1200	51.6× 96.7	100	24	160	10.8	5.40	B437*2A5128M0##
1500	$51.6 \times 105.7$	80	20	130	12.6	6.26	B437*2A5158M0##
1500	64.3× 80.7	80	19	130	13.1	6.49	B437*2B5158M0##
1800	51.6 × 118.2	65	17	110	14.3	7.11	B437*2A5188M0##
1800	$64.3 \times 96.7$	65	16	110	14.7	7.29	B437*2B5188M0##
2200	$64.3 \times 96.7$	55	14	85	16.6	8.24	B437*2A5228M0##
2700	64.3×118.2	45	11	70	19.0	9.46	B437*2A5278M0##
2700	76.9× 96.7	45	11	70	20.1	9.99	B437*2B5278M0##
3300	$64.3 \times 130.7$	36	9.6	60	21.8	10.8	B437*2A5338M0##
3300	$76.9 \times 105.7$	36	9.7	60	22.7	11.2	B437*2B5338M0##
3900	76.9×118.2	30	8.3	50	25.2	12.5	B437*2A5398M0##
4700	76.9 × 130.7	26	7.1	45	28.4	14.0	B437*2A5478M0##
4700	90.0 × 120.0	26	6.2	40	31.4	15.9	B437*2B5478M0##
5600	76.9 × 156.2	22	6.0	36	31.9	15.8	B437*2A5568M0##
5600	$90.0 \times 144.5$	22	5.2	34	34.6	17.6	B437*2B5568M0##
6800	$76.9 \times 190.7$	18	4.9	30	36.5	18.5	B437*2A5688M0##
6800	$90.0 \times 144.5$	18	4.6	28	39.4	20.0	B437*2B5688M0##
8200	76.9 × 220.7	15	4.2	24	41.7	21.2	B437*2A5828M0##
8200	90.0 × 170.0	15	3.8	24	44.4	22.6	B437*2B5828M0##
10000	90.0 × 191.0	12	3.2	20	50.8	25.8	B437*2A5109M0##
12000	90.0×221.0	10	2.8	17	57.5	29.2	B437*2A5129M0##

### Composition of ordering code

- \* = Mounting style
  - 1 = for capacitors with ring clip/clamp mounting
  - 3 = for capacitors with threaded stud

## = Design

- 00 = standard
- 07 = heat sink mounting
- 08 = insulated base
- 50 = PAPR (terminal style)
- 57 = PAPR with heat sink mounting
- 58 = PAPR with insulated base

For details refer to "Design options" on page 9.





### Useful life<sup>1)</sup>

For useful life calculations, please use our web-based "AlCap Useful Life Calculation Tool", which can be found on the Internet under the following link.

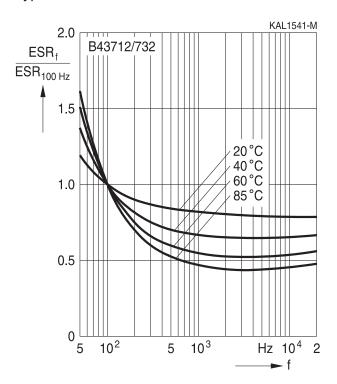
http://www.epcos.com/designtools/alu\_useful\_life/Useful\_life.swf

The AlCap Useful Life Calculation Tool provides calculations of useful life as well as additional data for selected capacitor types under operating conditions defined by the user.

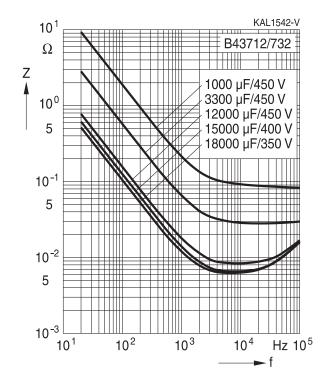
### Frequency characteristics of ESR

# Impedance Z versus frequency f

Typical behavior



Typical behavior at 20 °C



1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



B43712, B43732 Long useful life – 85 °C



### **Cautions and warnings**

### Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes, although in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. We do, however, restrict the amount of dangerous materials used in our products to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request. MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.





# **Product safety**

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

PolarityMake sure that polar capacitors are connected with the right polarity.1 "Basic construct aluminum elect capacitors"Reverse voltageVoltages of opposite polarity should be prevented by connecting a diode.3.1.6 "Reverse voltageMounting position of screw- terminal capacitorsScrew terminal capacitors must not be mounted with terminals facing down unless otherwise specified.11.1. "Mounting positic capacitors with terminals"Robustness of terminalsThe following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm11.3	trolytic ge"
by connecting a diode."Reverse voltageMounting position of screw- terminal capacitorsScrew terminal capacitors must not be mounted with terminals facing down unless otherwise 	itions of
position of screw- terminal capacitorswith terminals facing down unless otherwise specified."Mounting positic capacitors with terminals"Robustness of terminalsThe following maximum tightening torques must not be exceeded when connecting screw terminals:11.3 "Mounting torque"	
terminals not be exceeded when connecting screw "Mounting torque terminals:	
M6: 4.0 Nm	ues"
Mounting of single-endedThe internal structure of single-ended capacitors11.4single-ended capacitorsmight be damaged if excessive force is applied to the lead wires."Mounting considerationsAvoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board.single-ended caDo not pick up the PC board by the soldered capacitor.Do not insert the capacitor on the PC board with a hole space different to the lead space specified.internal structure	
Soldering         Do not exceed the specified time or temperature         11.5           limits during soldering.         "Soldering"	
Soldering, cleaning agentsDo not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.11.6Upper category temperatureDo not exceed the upper category temperature.7.2	
temperature"Maximum perr operating tempPassiveAvoid external energy, e.g. fire.8.1flammability"Passive flamm	



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$\smile$	$\square$

Topic	Safety information	Reference
		chapter "General
		technical information"
Active	Avoid overload of the capacitors.	8.2
flammability		"Active flammability"
Maintenance	Make periodic inspections of the capacitors.	10
	Before the inspection, make sure that the power	"Maintenance"
	supply is turned off and carefully discharge the	
	capacitors.	
	Do not apply excessive mechanical stress to the	
	capacitor terminals when mounting.	
Storage	Do not store capacitors at high temperatures or	7.3
	high humidity. Capacitors should be stored at	"Shelf life and storage
	+5 to +35 °C and a relative humidity of $\leq$ 75%.	conditions"
		Reference
		chapter "Capacitors with
		screw terminals"
Breakdown strength	Do not damage the insulating sleeve, especially	"Screw terminals –
of insulating	when ring clips are used for mounting.	accessories"
sleeves		

### Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.

Detailed information can be found on the Internet under www.epcos.com/orderingcodes.



Long useful life - 85  $^{\circ}$ C

# Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C <sub>R</sub>	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C <sub>f</sub>	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
$d_{max}$	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
$ESR_{f}$	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
$ESR_{T}$	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I <sub>AC</sub>	Alternating current (ripple current)	Wechselstrom
I <sub>AC,RMS</sub>	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
I <sub>AC,f</sub>	Ripple current at frequency f	Wechselstrom bei Frequenz f
I <sub>AC,max</sub>	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
I <sub>AC,R</sub>	Rated ripple current	Nennwechselstrom
l <sub>leak</sub>	Leakage current	Reststrom
I <sub>leak,op</sub>	Operating leakage current	Betriebsreststrom
1	Case length, nominal dimension	Gehäuselänge, Nennmaß
I <sub>max</sub>	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R <sub>ins</sub>	Insulation resistance	Isolationswiderstand
R <sub>symm</sub>	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
$\Delta T$	Temperature difference	Temperaturdifferenz
T <sub>A</sub>	Ambient temperature	Umgebungstemperatur
T <sub>c</sub>	Case temperature	Gehäusetemperatur
Τ <sub>B</sub>	Capacitor base temperature	Temperatur des Gehäusebodens
t	Time	Zeit
$\Delta t$	Period	Zeitraum
t <sub>b</sub>	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)



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Symbol	English	German
V	Voltage	Spannung
V <sub>F</sub>	Forming voltage	Formierspannung
$V_{op}$	Operating voltage	Betriebsspannung
V <sub>R</sub>	Rated voltage, DC voltage	Nennspannung, Gleichspannung
Vs	Surge voltage	Spitzenspannung
X <sub>c</sub>	Capacitive reactance	Kapazitiver Blindwiderstand
$X_{L}$	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Z <sub>T</sub>	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan $\delta$	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε <sub>0</sub>	Absolute permittivity	Elektrische Feldkonstante
ε <sub>r</sub>	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

### Note

All dimensions are given in mm.

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
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Important notes

8. The trade names EPCOS, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, ExoCore, FilterCap, FormFit, LeaXield, MiniBlue, MiniCell, MKD, MKK, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, ThermoFuse, WindCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.tdk-electronics.tdk.com/trademarks.

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