

# SIOV metal oxide varistors

Leaded varistors, SuperioR-MP, S20 series

Series/Type:B722\*Date:January 2018

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B722

Leaded varistors

#### SuperioR-MP, S20 series

#### Construction

- Round varistor element, leaded
- Coating: epoxy resin, flame-retardant to UL 94 V-0
- Terminals: tinned wire

#### Features

- Wide operating voltage range 130 ... 680 V<sub>RMS</sub>
- All types duty cycle @ 6 kV/ 3 kA = >10 pulses, according to IEC 62368-1; G.8.2 and IEC 60950-1; Annex Q, IEC 61051-2
- All types I<sub>n</sub> @ 5 kA = >15 impulses according to UL 1449, 4<sup>th</sup> edition surge current generator (8/20 µs), type 5 listed
- Multiple pulse handling capability

#### Approvals

- UL UL
- CSA (all types ≤320 V<sub>RMS</sub>)
- VDE
- IEC

#### **Delivery mode**

- Bulk (standard), taped versions on reel or in Ammo pack upon request.
- For further details refer to chapter "Taping, packaging and lead configuration" for leaded varistors.

#### General technical data

Climatic category	to IEC 60068-1	40/105/56	
Operating temperature	to IEC 61051	-40 +105	°C
Storage temperature		-40 +125	°C
Electric strength	to IEC 61051	≥ 2.5	kV <sub>RMS</sub>
Insulation resistance	to IEC 61051	≥ 100	MΩ



#### SuperioR-MP, S20 series

### B722\*

# Electrical specifications and ordering codes

Maximum ratings (T<sub>A</sub> = 105  $^{\circ}$ C)

Ordering code	Туре	$V_{RMS}$	V <sub>DC</sub>	i <sub>max</sub>	<sub>n</sub> <sup>1)</sup>	W <sub>max</sub>	P <sub>max</sub>
-	(untaped)			(8/20 µs)	(8/20 µs)	(2 ms)	
				1 time	15 times		
	SIOV-	V	V		А	J	W
				А			
B72220P3131K101	S20K130E3K1	130	170	12000	5000	135	1.00
B72220P3141K101	S20K140E3K1	140	180	12000	5000	145	1.00
B72220P3151K101	S20K150E3K1	150	200	12000	5000	155	1.00
B72220P3171K101	S20K175E3K1	175	225	12000	5000	180	1.00
B72220P3211K101	S20K210E3K1	210	270	12000	5000	215	1.00
B72220P3231K101	S20K230E3K1	230	300	12000	5000	235	1.00
B72220P3251K101	S20K250E3K1	250	320	12000	5000	255	1.00
B72220P3271K101	S20K275E3K1	275	350	12000	5000	280	1.00
B72220P3301K101	S20K300E3K1	300	385	12000	5000	305	1.00
B72220P3321K101	S20K320E3K1	320	420	12000	5000	330	1.00
B72220P3351K101	S20K350E3K1	350	460	12000	5000	335	1.00
B72220P3381K101	S20K385E3K1	385	505	12000	5000	370	1.00
B72220P3421K101	S20K420E3K1	420	560	12000	5000	405	1.00
B72220P3461K101	S20K460E3K1	460	615	12000	5000	445	1.00
B72220P3511K101	S20K510E3K1	510	670	10000	5000	445	1.00
B72220P3551K101	S20K550E3K1	550	745	10000	5000	490	1.00
B72220P3621K101	S20K625E3K1	625	825	10000	5000	540	1.00
B72220P3681K101	S20K680E3K1	680	895	10000	5000	595	1.00

<sup>1)</sup> **Note:** Nominal discharge current  $I_n$  according to UL 1449, 4<sup>th</sup> edition.



B722'



Leaded varistors

SuperioR-MP, S20 series

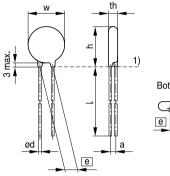
#### Characteristics ( $T_A = 25 \ ^{\circ}C$ )

Ordering code	Туре	V <sub>v</sub>	$\Delta V_v$	V <sub>c,max</sub>	i <sub>c</sub>	C <sub>typ</sub>
	(untaped)	(1 mA)	(1 mA)	(i <sub>c</sub> )		(1 kHz)
	SIOV-	V	%	V	A	pF
B72220P3131K101	S20K130E3K1	205	±10	340	100	2400
B72220P3141K101	S20K140E3K1	220	±10	360	100	2250
B72220P3151K101	S20K150E3K1	240	±10	395	100	2050
B72220P3171K101	S20K175E3K1	270	±10	455	100	1800
B72220P3211K101	S20K210E3K1	330	±10	545	100	1500
B72220P3231K101	S20K230E3K1	360	±10	595	100	1400
B72220P3251K101	S20K250E3K1	390	±10	650	100	1300
B72220P3271K101	S20K275E3K1	430	±10	710	100	1150
B72220P3301K101	S20K300E3K1	470	±10	775	100	1050
B72220P3321K101	S20K320E3K1	510	±10	840	100	1000
B72220P3351K101	S20K350E3K1	560	±10	910	100	900
B72220P3381K101	S20K385E3K1	620	±10	1025	100	800
B72220P3421K101	S20K420E3K1	680	±10	1120	100	730
B72220P3461K101	S20K460E3K1	750	±10	1240	100	660
B72220P3511K101	S20K510E3K1	820	±10	1355	100	600
B72220P3551K101	S20K550E3K1	910	±10	1500	100	550
B72220P3621K101	S20K625E3K1	1000	±10	1650	100	500
B72220P3681K101	S20K680E3K1	1100	±10	1815	100	450



#### SuperioR-MP, S20 series

#### **Dimensional drawings**



Bottom view

VAR0408-C-E

1) Seating plane to IEC 60717

### Weight

Nominal diameter	V <sub>RMS</sub>	Weight	
mm	V	g	
20	130 680	3.2 10.2	

B722\*

The weight of varistors in between these voltage classes can be interpolated.

Ordering code	[e] ±1	a (typical)	W <sub>max</sub>	th <sub>max</sub>	h <sub>max</sub>	I <sub>min</sub>	d ±0.05
	mm	mm	mm	mm	mm	mm	mm
B72220P3131K101	10.0	2.2	22.5	5.1	27.0	25.0	1.0
B72220P3141K101	10.0	2.3	22.5	5.2	27.0	25.0	1.0
B72220P3151K101	10.0	2.4	22.5	5.3	27.0	25.0	1.0
B72220P3171K101	10.0	2.6	22.5	5.5	27.0	25.0	1.0
B72220P3211K101	10.0	2.9	22.5	5.8	27.0	25.0	1.0
B72220P3231K101	10.0	3.1	22.5	6.0	27.0	25.0	1.0
B72220P3251K101	10.0	3.2	22.5	6.1	27.0	25.0	1.0
B72220P3271K101	10.0	3.5	22.5	6.5	27.0	25.0	1.0
B72220P3301K101	10.0	3.8	22.5	6.8	27.0	25.0	1.0
B72220P3321K101	10.0	3.9	22.5	6.9	27.0	25.0	1.0
B72220P3351K101	10.0	4.1	22.5	7.3	27.0	25.0	1.0
B72220P3381K101	10.0	4.5	22.5	8.3	27.5	25.0	1.0
B72220P3421K101	10.0	4.7	22.5	8.6	27.5	25.0	1.0
B72220P3461K101	10.0	4.8	22.5	8.9	27.5	25.0	1.0
B72220P3511K101	10.0	4.9	23.0	9.3	28.0	25.0	1.0
B72220P3551K101	10.0	5.0	23.0	9.8	28.0	25.0	1.0
B72220P3621K101	10.0	5.3	23.0	10.3	28.0	25.0	1.0
B72220P3681K101	10.0	5.5	23.0	10.9	28.0	25.0	1.0





SuperioR-MP, S20 series

B722\*

### Reliability data

Test	Test methods/conditions	Requirement
Varistor voltage	the specified measuring current applied is called $V_v$ (1 mA <sub>DC</sub> @ 0.2 2 s).	
terminals with the specified standard impulse current (8/20 μs) applied.		To meet the specified value
Endurance at upper category temperature	1000 h at UCT After having continuously applied the maximum allowable AC voltage at UCT $\pm 2$ °C for 1000 h, the specimen shall be stored at room temperature and normal humidity for 1 to 2 h. Thereafter, the change of V <sub>v</sub> shall be measured.	ΙΔV/V (1 mA)Ι ≤10%
Surge current derating, 8/20 μs	10 surge currents (8/20 μs), unipolar, interval 30 s, amplitude corresponding to derating curve for 10 impulses at 20 μs	I∆V/V (1 mA)I ≤10% (measured in direction of surge current) No visible damage
Surge current derating, 2 ms	10 surge currents (2 ms), unipolar, interval 120 s, amplitude corresponding to derating curve for 10 impulses at 2 ms	IΔV/V (1 mA)I ≤10% (measured in direction of surge current) No visible damage
Electric strength	IEC 61051-1, test 4.9.2 Metal balls method, 2500 $V_{\text{FMS}}$ , 60 s	No breakdown
	The varistor is placed in a container holding $1.6 \pm 0.2$ mm diameter metal balls such that only the terminations of the varistor are protruding. The specified voltage shall be applied between both terminals of the specimen connected together and the electrode inserted between the metal balls.	



#### SuperioR-MP, S20 series

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Test	Test methods/conditions	Requirement
Climatic sequence	The specimen shall be subjected to: a) dry heat at UCT, 16 h, IEC 60068-2-2, test Ba b) damp heat, 1st cycle: $55 \degree C$ , 93% r. H., 24 h, IEC 60068-2-30, test Db c) cold, LCT, 2 h, IEC 60068-2-1, test Aa d) damp heat, additional 5 cycles: $55 \degree C/25 \degree C$ , 93% r. H., 24 h/cycle, IEC 60068-2-30, test Db.	I∆V/V (1 mA)I ≤10% R <sub>ins</sub> ≥100 MΩ
	Then the specimen shall be stored at room temperature and normal humidity for 1 to 2 h. Thereafter, the change of V <sub>V</sub> shall be measured. Thereafter, insulation resis- tance $R_{ins}$ shall be measured at V = 500 V.	
Rapid change of temperature	IEC 60068-2-14, test Na, LCT/UCT, dwell time 30 min, 5 cycles	l∆V/V (1 mA)l ≤5% No visible damage
Damp heat, steady state	IEC 60068-2-78, test Ca The specimen shall be subjected to $40 \pm 2 ^{\circ}$ C, 90 to 95% r. H. for 56 days without load / with 10% of the maxi- mum continuous DC operating voltage V <sub>DC</sub> . Then stored at room temperature and normal humidity for 1 to 2 h. Thereafter, the change of V <sub>V</sub> shall be measured. Thereafter, insulation resis- tance R <sub>ins</sub> shall be measured at V = 500 V (insulated varistors only).	l∆V/V (1 mA)l ≤10% R <sub>ins</sub> ≥100 MΩ





SuperioR-MP, S20 series

B722\*

#### Test Test methods/conditions Requirement Solderability IEC 60068-2-20, test Ta. The inspection shall be carried out under adequate method 1 with modified conditions for light with normal evesight or lead-free solder allovs: 245 °C. 3 s: with the assistance of a After dipping the terminals to a depth of magnifier capable of giving approximately 3 mm from the body in a a magnification of 4 to soldering bath of 245 °C for 3 s. the 10 times. The dipped terminals shall be visually examined. surface shall be covered with a smooth and bright solder coating with no more than small amounts of scattered imperfections such as pinholes or un-wetted or de-wetted areas. These imperfections shall not be concentrated in one area. Resistance to soldering IEC 60068-2-20, test Tb, method 1A, ∆V/V (1 mA)| ≤5% heat 260 °C, 10 s: No visible damage Each lead shall be dipped into a solder bath having a temperature of 260 ±5 °C to a point 2.0 to 2.5 mm from the body of the specimen, be held there for $10 \pm 1$ s and then be stored at room temperature and normal humidity for 1 to 2 h. The change of $V_v$ shall be measured and the specimen shall be visually examined. Tensile strength IEC 60068-2-21, test Ua1 l∆V/V (1 mA)l ≤5% After gradually applying the force No break of solder joint, specified below and keeping the unit no wire break fixed for 10 s. the terminal shall be visually examined for any damage. Force for wire diameter: 0.6 mm = 10 N0.8 mm = 10 N1.0 mm = 20 N



B722\*

Leaded varistors

#### SuperioR-MP, S20 series

Test	Test methods/conditions	Requirement
Vibration	IEC 60068-2-6, test Fc, method B4	l∆V/V (1 mA)l ≤5%
	Frequency range: $10 \dots 55 \text{ Hz}$ Amplitude: $0.75 \text{ mm or } 98 \text{ m/s}^2$ Duration: $6 \text{ h} (3 \cdot 2 \text{ h})$ Pulse:sine waveAfter repeatedly applying a singleharmonic vibration according to thetable above.The change of V <sub>V</sub> shall be measuredand the specimen shall be visuallyexamined.	No visible damage
Bump	IEC 60068-2-29, test Eb	l∆V/V (1 mA)l ≤5%
	Pulse duration: 6 ms Max. acceleration: 400 m/s <sup>2</sup> Number of bumps: 4000 Pulse: half sine	No visible damage
Fire hazard	IEC 60695-11-5 (needle flame test)	5 s max.

Severity: vertical 10 s

#### Note:

UCT = Upper category temperature

LCT = Lower category temperature

R<sub>ins</sub> = Insulation resistance

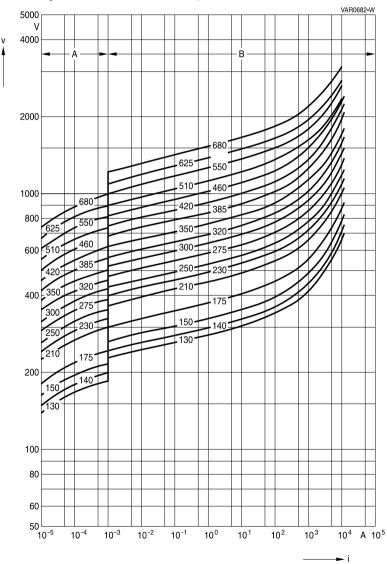


B722'

Leaded varistors SuperioR-MP, S20 series

v/i characteristics

v = f (i) - for explanation of the characteristics refer to "General technical information", 1.6.3 A = Leakage current, B = Protection level } for worst-case varistor tolerances



SIOV-S20 ... E3K1

Please read *Cautions and warnings* and *Important notes* at the end of this document.



#### SuperioR-MP, S20 series

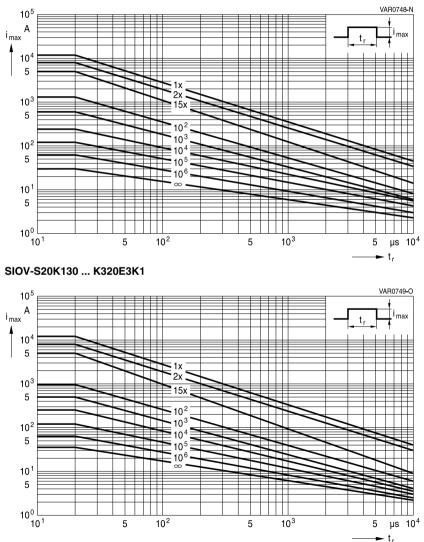
#### **Derating curves**

Maximum surge current  $i_{max} = f(t_r, pulse train)$ 

For explanation of the derating curves refer to "General technical information", section 1.8.1

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B722'



SIOV-S20K350 ... K460E3K1



B722'

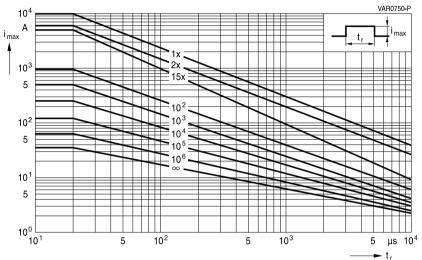
Leaded varistors

SuperioR-MP, S20 series

**Derating curves** 

Maximum surge current  $i_{max} = f(t_r, pulse train)$ 

For explanation of the derating curves refer to "General technical information", section 1.8.1



SIOV-S20K510 ... K680E3K1



B722\*

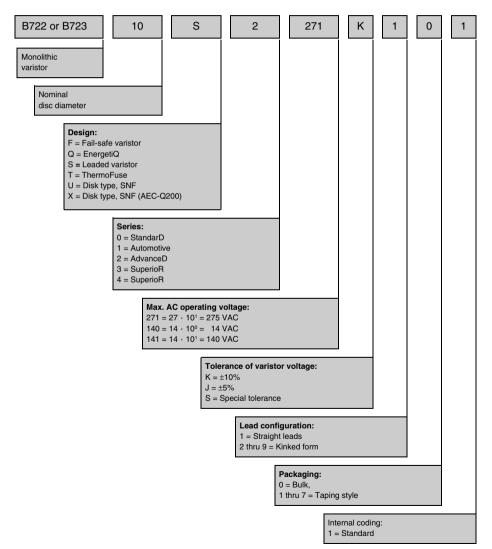
Leaded varistors

#### SuperioR-MP, S20 series

#### Taping, packaging and lead configuration

#### 1 EPCOS ordering code system

#### For leaded varistors



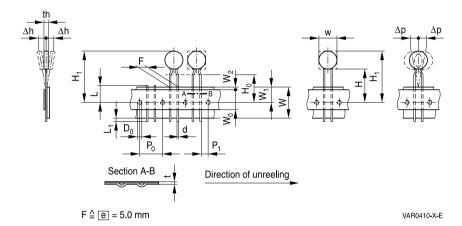




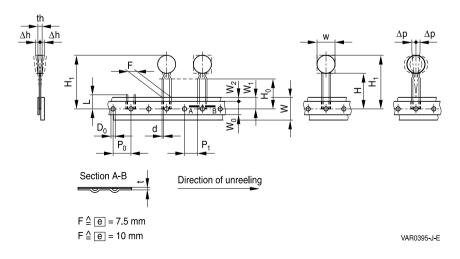
#### 2 Taping and packaging of leaded varistors

Tape packaging for lead spacing  $\boxed{e}$  = 5 fully conforms to IEC 60286-2, while for lead spacings  $\boxed{e}$  = 7.5 and 10 the taping mode is based on this standard.

#### 2.1 Taping in accordance with IEC 60286-2 for lead spacing 5.0 mm



#### 2.2 Taping based on IEC 60286-2 for lead spacing 7.5 and 10 mm





SuperioR-MP, S20 series

B722\*



#### 2.3 Tape dimensions (in mm)

Sym-	<i>e</i> = 5.0	Tolerance	<i>e</i> = 7.5	Tolerance	<i>e</i> = 10.0	Tolerance	Remarks
bol							
w		max.		max.		max.	see tables in
							each series
th		max.		max.		max.	under
							"Dimensions"
d	0.6	±0.05	0.8	±0.05	1.0	±0.05	
P <sub>0</sub>	12.7	±0.3	12.7 <sup>1)</sup>	±0.3	12.7	±0.3	±1 mm/20
							sprocket holes
P <sub>1</sub>	3.85	±0.7	8.95	±0.8	7.7	±0.8	
F	5.0	+0.6/-0.1	7.5	±0.8	10.0	±0.8	
Δh	0	±2.0	depends of	ns	depends on	S	measured at
Δр	0	±1.3	0	±2.0	0	±2.0	top of compo-
							nent body
W	18.0	±0.5	18.0	±0.5	18.0	±0.5	
Wo	5.5	min.	11.0	min.	11.0	min.	Peel-off
							force ≥ 5 N
$W_1$	9.0	±0.5	9.0	+0.75/-0.5	9.0	+0.75/-0.5	
$W_2$	3.0	max.	3.0	max.	3.0	max.	
Н	18.0	+2.0/-0	18.0	+2.0/-0	18.0	+2.0/-0	2)
H₀	16.0	±0.5	16.0	±0.5	16.0	±0.5	3)
	(18.0)		(18.0)				
H <sub>1</sub>	32.2	max.	45.0	max.	45.0	max.	
D <sub>0</sub>	4.0	±0.2	4.0	±0.2	4.0	±0.2	
t	0.9	max.	0.9	max.	0.9	max.	without lead
L	11.0	max.	11.0	max.	11.0	max.	
L <sub>1</sub>	0.5	max.					

1) Taping with  $P_0 = 15.0$  mm upon request

2) Applies only to uncrimped types

3) Applies only to crimped types (H<sub>0</sub> = 18 upon request)





SuperioR-MP, S20 series

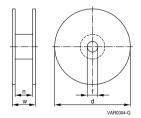
#### 2.4 Taping mode

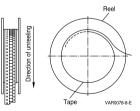
Example: B72210S0271K151

Digit 14

Digit 14	Taping	Reel type	Seating plane height H <sub>0</sub>	Seating plane height H	Pitch distance
U U	mode		for crimped types	for uncrimped types	P <sub>0</sub>
			mm	mm	mm
0	-	Bulk	-	-	-
1	G	I	16	18	12.7
2	G2	I	18	-	12.7
3	G3	П	16	18	12.7
4	G4	П	18	-	12.7
5	G5	Ш	16	18	12.7
6	GA	Ammo pack	16	18	12.7
7	G2A	Ammo pack	18	-	12.7
Internal	coding fo	r special tapin	g		
	G6	111	18	-	12.7
	G10	П	16	18	15.0
	G11	П	18	-	15.0
	G10A	Ammo pack	16	18	15.0
	G11A	Ammo pack	18	-	15.0

#### 2.5 Reel dimension





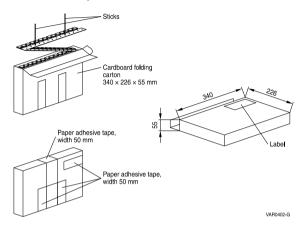
#### Dimensions (in mm)

Reel type	d	f	n	W
I	360 max.	31 ±1	approx. 45	54 max.
II	360 max.	31 ±1	approx. 55	64 max.
<u>III</u>	500 max.	23 ±1	approx. 59	72 max.

If reel type III is not compatible with insertion equipment because of its large diameter, nominal disk diameter 10 mm and 14 mm can be supplied on reel II upon request (taping mode G3).

SuperioR-MP, S20 series

#### 2.6 Ammo pack dimensions



#### 3 Lead configuration

Straight leads are standard for disk varistors. Other lead configurations as crimp style or customer-specific lead wire length according to 3.1, 3.2, 3.3 and 3.4 are optional. Crimped leads (non-standard) are differently crimped for technical reasons; the individual crimp styles are denoted by consecutive numbers (S, S2 through S5) as shown in the dimensional drawings below.

B722'

The crimp styles of the individual types can be seen from the type designation in the ordering tables.

#### 3.1 Crimp style mode

Example: B72210S0271K 5 01

Digit 13

Digit 13 of ordering code	Crimp style	Figure
1	Standard, straight leads	1
2	S2	2
3	S3	3
5	S5	4
Available upon request		
Internal coding	-	5

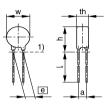




#### 3.2 Standard leads and non-standard crimp styles

The basic dimensions in figure 1 to 5 are valid for types with either round or square (EnergetiQ series) component head.

#### Standard, straight leads



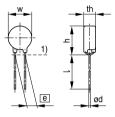
1) Seating plane to IEC 717 VAR0586-W-E



1) Seating plane to IEC 60717 VAR0411-F-E

е

Non-standard, crimp style S3



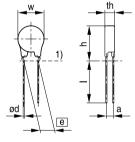
1) Seating plane to IEC 60717 VAR0396-R-E



#### Figure 1

Figure 2

#### Non-standard, crimp style S5



1) Seating plane to IEC 60717 VAR0726-M-E

Figure 4

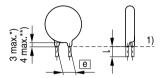


SuperioR-MP, S20 series

#### Trimmed leads (non-standard) 3.3

Varistors with cut leads available upon request.

Lead length tolerances:	
Straight leads	+/-0.8 mm
Crimped leads	+/-0.5 mm
Minimum lead length	3.0 mm



 Seating plane to IEC 60717
For round component head
For EnergetiQ series, square component head VAR0642-U-E

Figure 5



B722\*



SuperioR-MP, S20 series

#### General

- EPCOS metal oxide varistors are designed for specific applications and should not be used for purposes not identified in our specifications, application notes and data books unless otherwise agreed with EPCOS during the design-in-phase.
- 2. Ensure suitability of SIOVs through reliability testing during the design-in phase. SIOVs should be evaluated taking into consideration worst-case conditions.
- 3. For applications of SIOVs in line-to-ground circuits based on various international and local standards there are restrictions existing or additional safety measures required.

#### Storage

- 1. Store SIOVs only in original packaging. Do not open the package prior to processing.
- Recommended storage conditions in original packaging: Storage temperature: -25 °C ... +45 °C, Relative humidity: <75% annual average, <95% on maximum 30 days a year. Dew precipitation: is to be avoided.
- 3. Avoid contamination of an SIOV's during storage, handling and processing.
- 4. Avoid storage of SIOVs in harmful environments that can affect the function during long-term operation (examples given under operation precautions).
- 5. The SIOV type series should be soldered after shipment from EPCOS within the time specified:

SIOV-S, -Q, -LS, -B, -SNF 24 months ETFV/ T series, -CU 12 months.

#### Handling

- 1. SIOVs must not be dropped.
- 2. Components must not be touched with bare hands. Gloves are recommended.
- 3. Avoid contamination of the surface of SIOV electrodes during handling, be careful of the sharp edge of SIOV electrodes.

#### Soldering (where applicable)

- 1. Use rosin-type flux or non-activated flux.
- 2. Insufficient preheating may cause ceramic cracks.
- 3. Rapid cooling by dipping in solvent is not recommended.
- 4. Complete removal of flux is recommended.
- Temperatures of all preheat stages and the solder bath must be strictly controlled especially for T series (T14 and T20).



B722

#### Leaded varistors

#### SuperioR-MP, S20 series

#### Mounting

- 1. Potting, sealing or adhesive compounds can produce chemical reactions in the SIOV ceramic that will degrade the component's electrical characteristics.
- 2. Overloading SIOVs may result in ruptured packages and expulsion of hot materials. For this reason SIOVs should be physically shielded from adjacent components.

#### Operation

- 1. Use SIOVs only within the specified temperature operating range.
- 2. Use SIOVs only within the specified voltage and current ranges.
- Environmental conditions must not harm SIOVs. Use SIOVs only in normal atmospheric conditions. Avoid use in deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas etc), corrosive agents, humid or salty conditions.Contact with any liquids and solvents should be prevented.

#### **Display of ordering codes for EPCOS products**

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B722'



Leaded varistors

SuperioR-MP, S20 series

#### Symbols and terms

Symbol	Term
С	Capacitance
C <sub>typ</sub>	Typical capacitance
i	Current
i <sub>c</sub>	Current at which $V_{c, max}$ is measured
I <sub>leak</sub>	Leakage current
i <sub>max</sub>	Maximum surge current (also termed peak current)
l <sub>max</sub>	Maximum discharge current
l <sub>n</sub>	Nominal discharge current to UL 1449
LCT	Lower category temperature
L <sub>typ</sub>	Typical inductance
P <sub>max</sub>	Maximum average power dissipation
R <sub>ins</sub>	Insulation resistance
R <sub>min</sub>	Minimum resistance
T <sub>A</sub>	Ambient temperature
t <sub>r</sub>	Duration of equivalent rectangular wave
UCT	Upper category temperature
v	Voltage
V <sub>clamp</sub>	Clamping voltage
V <sub>c, max</sub>	Maximum clamping voltage at specified current $i_{\rm c}$
V <sub>DC</sub>	DC operating voltage
$V_{jump}$	Maximum jump start voltage
V <sub>max</sub>	Maximum voltage
V <sub>op</sub>	Operating voltage
V <sub>RMS</sub>	AC operating voltage, root-mean-square value
$V_{\text{RMS, op, max}}$	Root-mean-square value of max. DC operating voltage incl. ripple current
V <sub>surge</sub>	Super imposed surge voltage
Vv	Varistor voltage
$\Delta V_{v}$	Tolerance of varistor voltage
$W_{LD}$	Maximum load dump
W <sub>max</sub>	Maximum energy absorption
e	Lead spacing

All dimensions are given in mm.

The commas used in numerical values denote decimal points.



The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
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