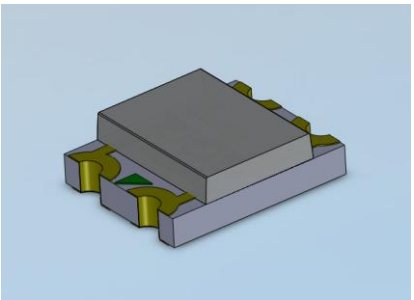
DATASHEET

SMD ▪ B
15-23B/R6G6BHC-A01/2T



Features
- Package in 8mm tape on 7″ diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.
- The product itself will remain within RoHS compliant version
- Compliance with EU REACH
- Compliance Halogen Free .(Br <900 ppm ,Cl <900 ppm , Br+Cl < 1500 ppm).

Description
- The 15-23B SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

Applications
- Backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

Device Selection Guide

Code	Chip Materials	Emitted Color	Resin Color
R6	AlGaInP	Brilliant Red	Water Clear
G6	AlGaInP	Brilliant Yellow Green	
BH	InGaN	Blue	

Absolute Maximum Ratings (Ta=25℃)

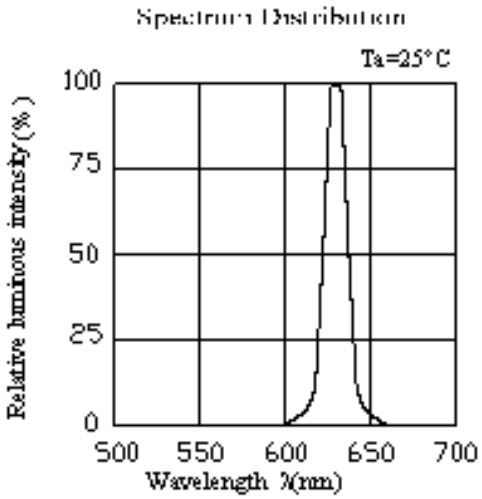
Parameter	Symbol	Code	Rating	Unit
Reverse Voltage	V_R		5	V
Forward Current	I_F	R6	25	mA
		G6	25	
		BH	20	
Peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	R6	60	mA
		G6	60	
		BH	100	
Power Dissipation	Pd	R6	60	mW
		G6	60	
		BH	75	
Electrostatic Discharge(HBM)	ESD	R6	2000	V
		G6	2000	
		BH	150	
Operating Temperature	T_{opr}		-40 ~ +85	℃
Storage Temperature	Tstg		-40 ~ +90	℃
Soldering Temperature	Tsol		Reflow Soldering : 260 ℃ for 10 sec. Hand Soldering : 350 ℃ for 3 sec.	

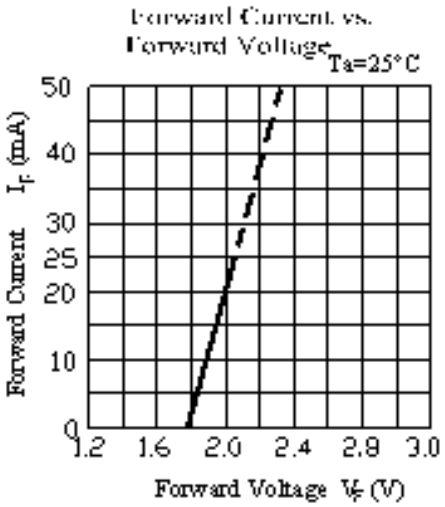
Electro-Optical Characteristics (Ta=25℃)

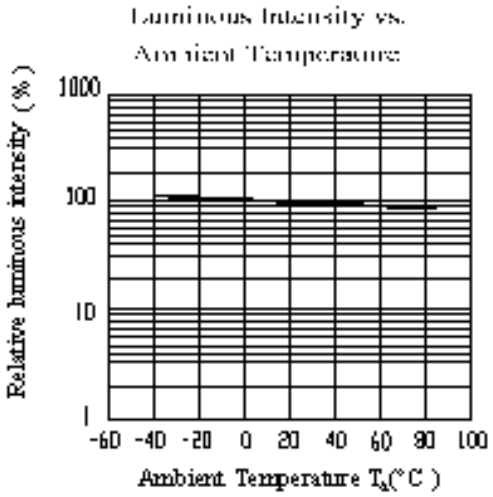
Parameter	Symbol	Code	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	Iv	R6	72.0	-----	180.0	mcd	I_F=20mA
		G6	28.5	50.0	90.0		
		BH	28.5	50.0	140.0		
Viewing Angle	$2\theta_{1/2}$		-----	120	-----	Deg	
Peak Wavelength	λ p	R6	-----	632	-----	nm	
		G6	-----	575	-----		
		BH	-----	468	-----		
Dominant Wavelength	λ d	R6	619	-----	629	nm	
		G6	568	-----	575		
		BH	465	-----	480		
Spectrum Radiation Bandwidth	△λ	R6	-----	20	-----	nm	
		G6	-----	20	-----		
		BH	-----	25	-----		
Forward Voltage	V_F	R6	-----	2.0	2.4	V	
		G6	-----	2.0	2.4		
		BH	-----	3.5	3.9		
Reverse Current	I_R	R6			10	μA	V_R=5V
		G6			10		
		BH	-----	-----	50		

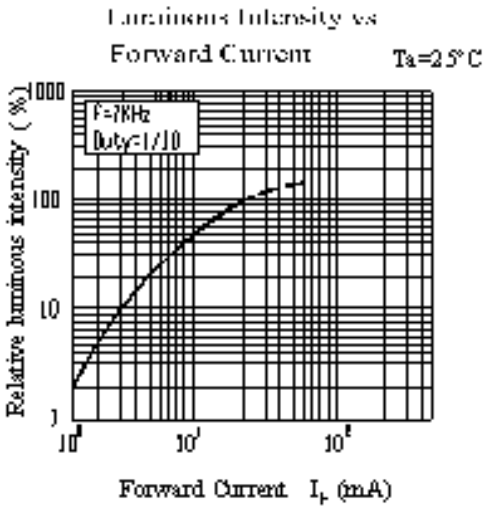
Note:
1. Tolerance of Luminous Intensity: ±11%
2. Tolerance of Dominant Wavelength: ±1nm
3. Tolerance of Forward Voltage: ±0.1V

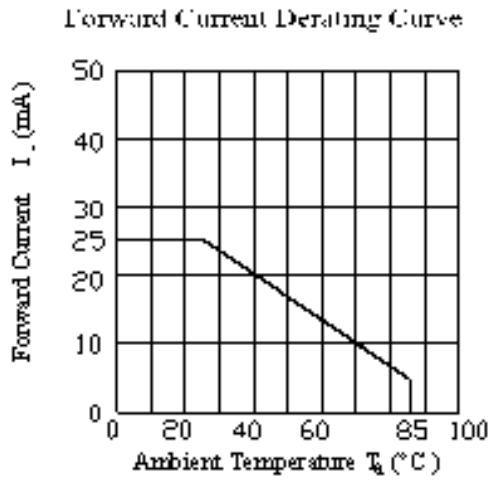
Typical Electro-Optical Characteristics Curves
R6

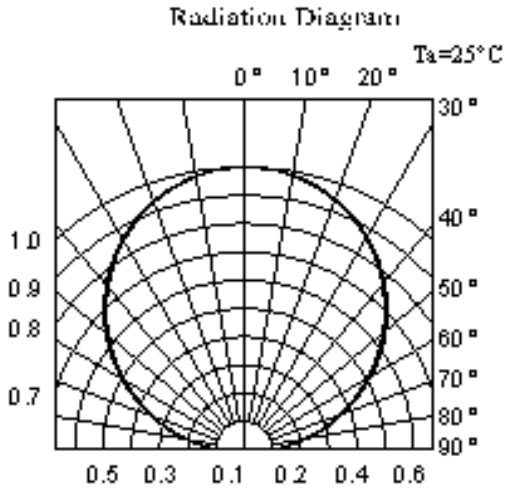




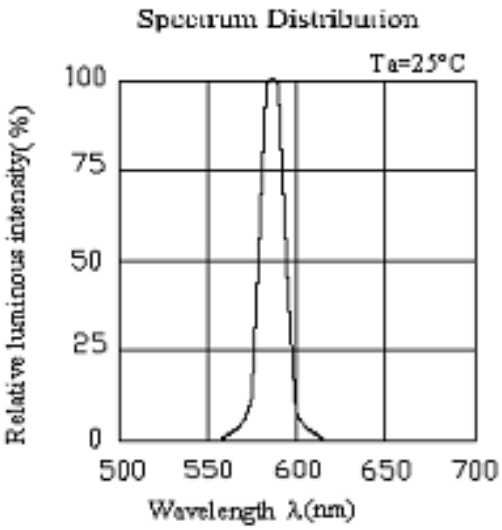


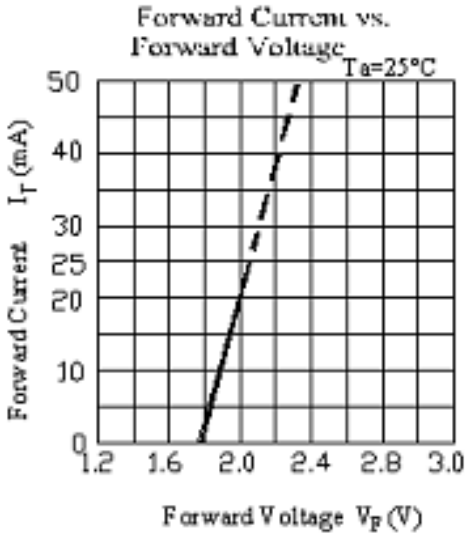


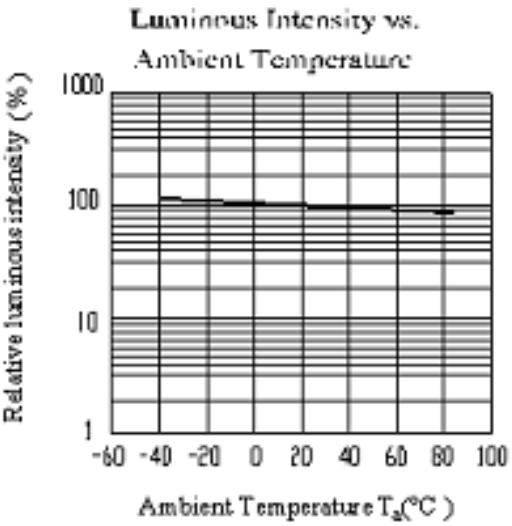


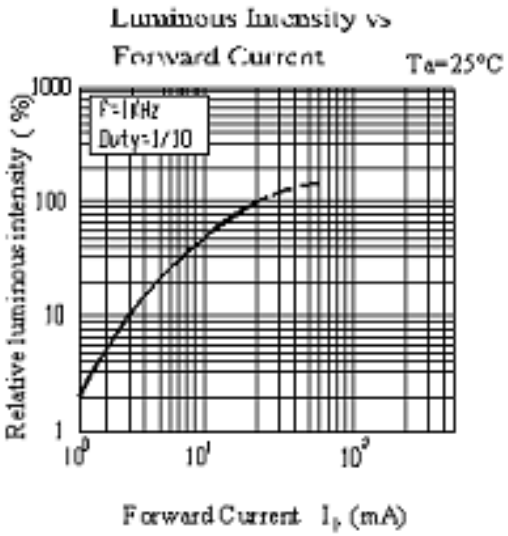


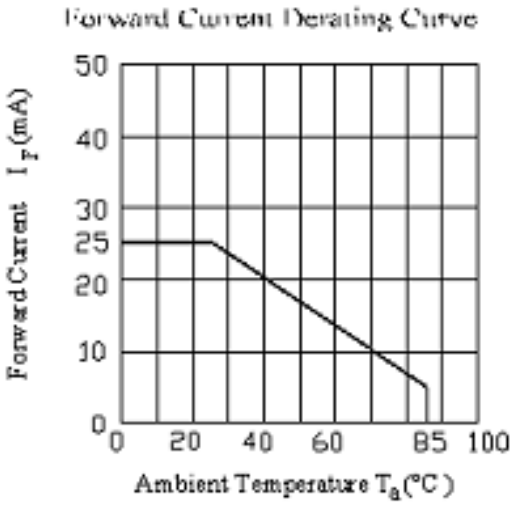
Typical Electro-Optical Characteristics Curves
G6

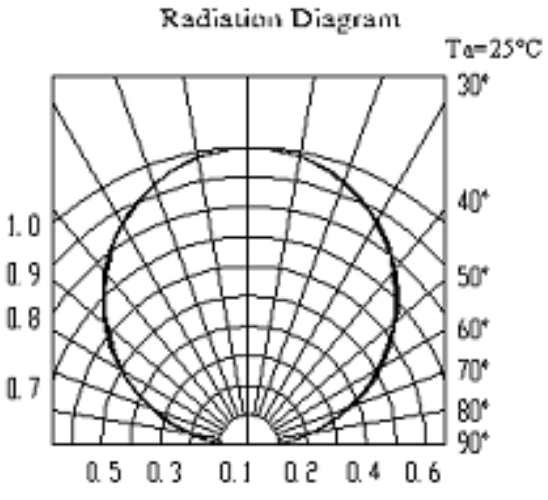






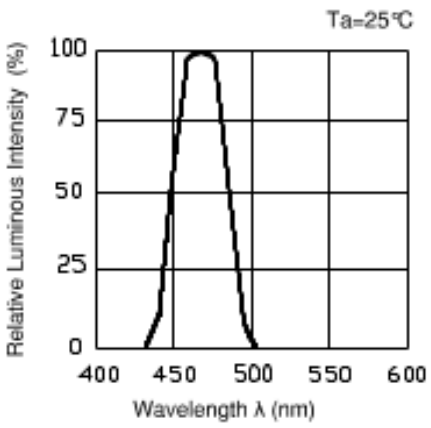




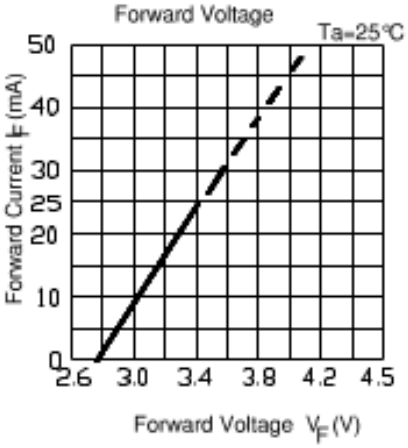


Typical Electro-Optical Characteristics Curves
BH

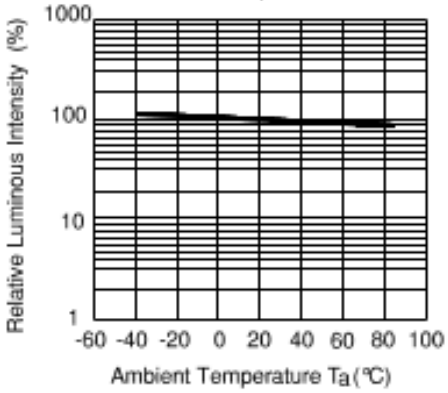
Spectrum Distribution



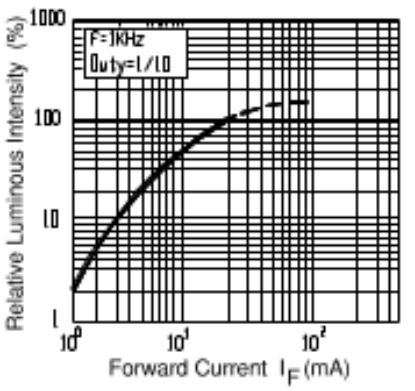
Forward Current vs. Forward Voltage



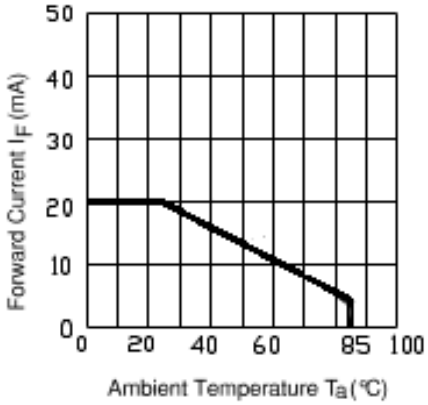
Relative Luminous Intensity vs. Ambient Temperature



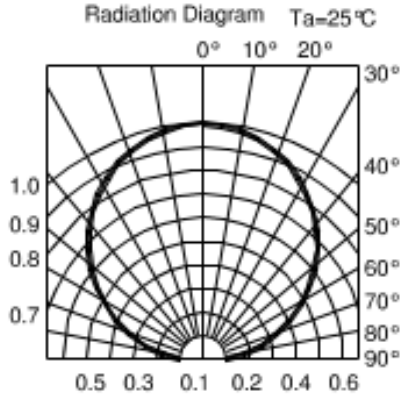
Relative Luminous Intensity vs. Forward Current



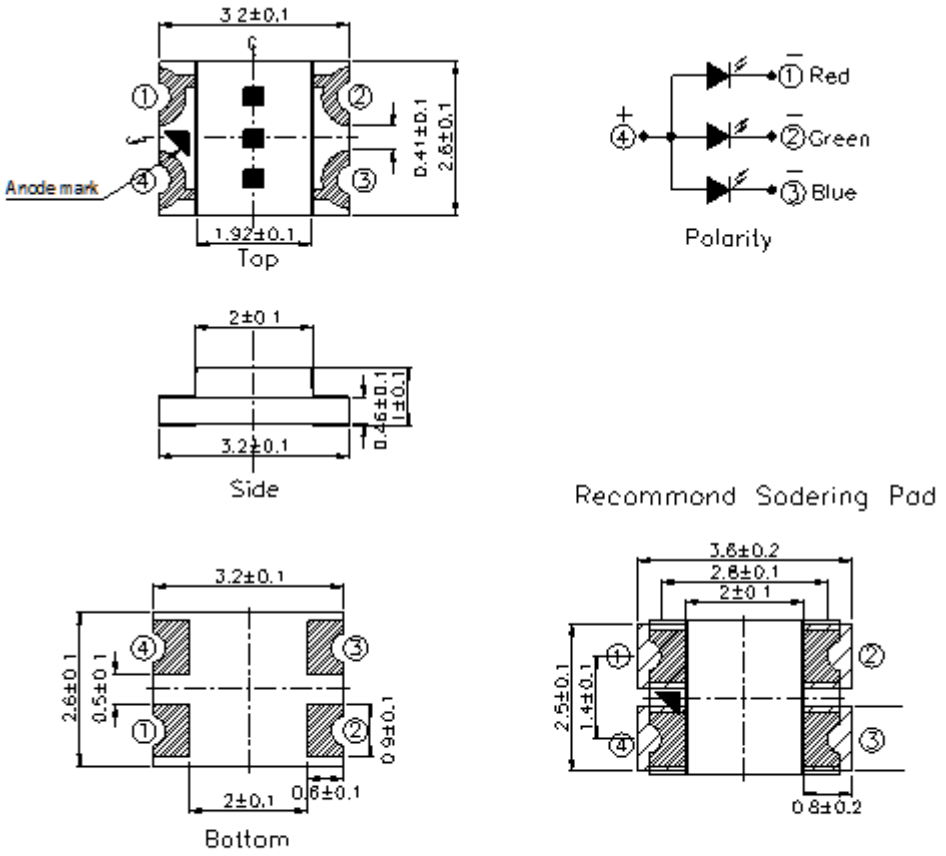
Forward Current Derating Curve



Radiation Diagram



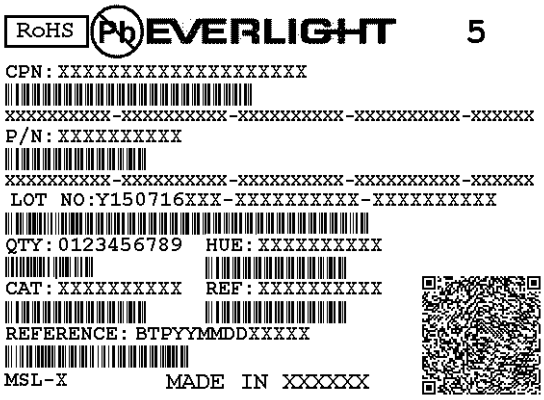
Package Dimension



Suggested pad dimension is just for reference only.
Please modify the pad dimension based on individual need.

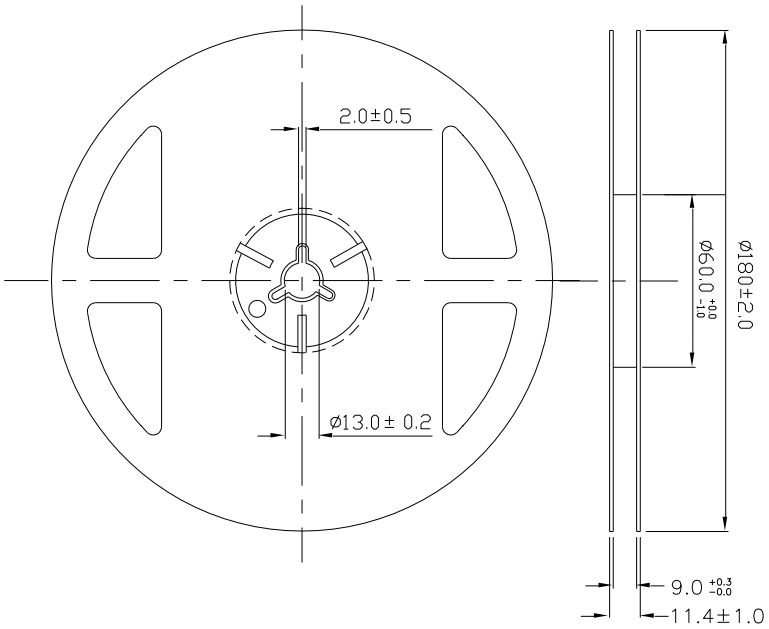
Note: Tolerances unless mentioned ±0.1mm. Unit = mm

Moisture Resistant Packing Materials
Label Explanation



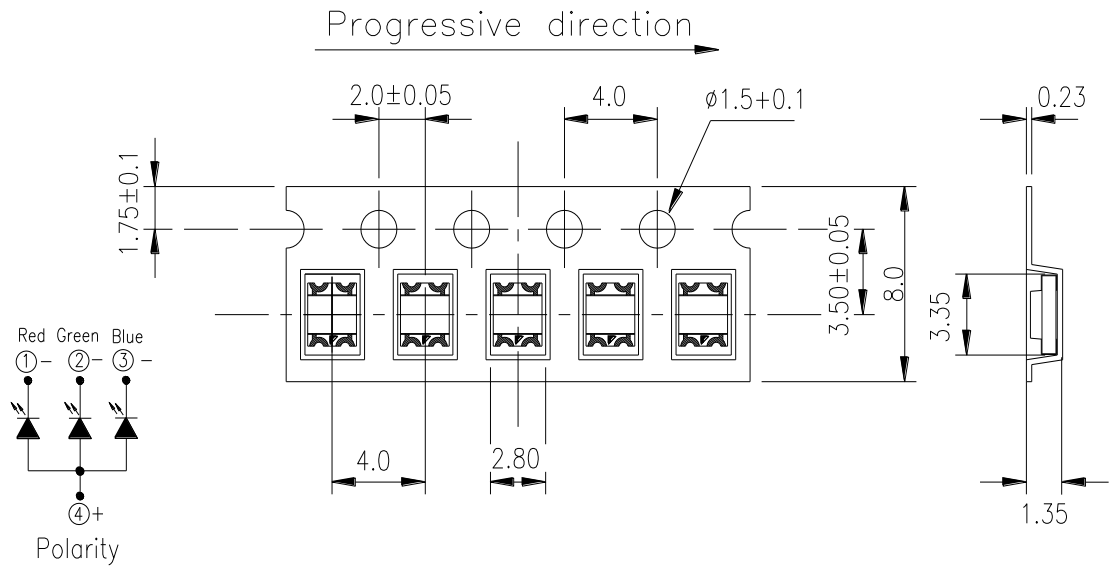
- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Chromaticity Coordinates & Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number

Reel Dimensions



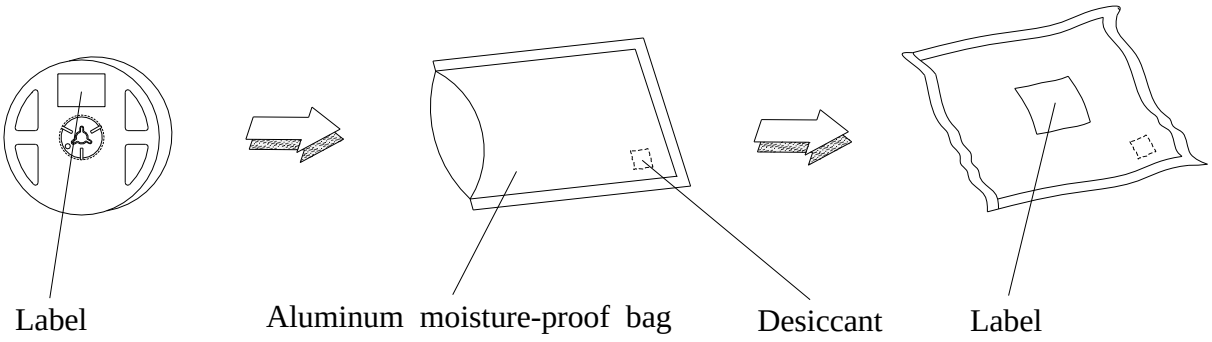
Note: The tolerances unless mentioned is ±0.1mm ,Unit = mm

Carrier Tape Dimensions: Loaded quantity 2000 PCS per reel



Note: The tolerances unless mentioned is ±0.1mm ,Unit = mm

Moisture Resistant Packaging

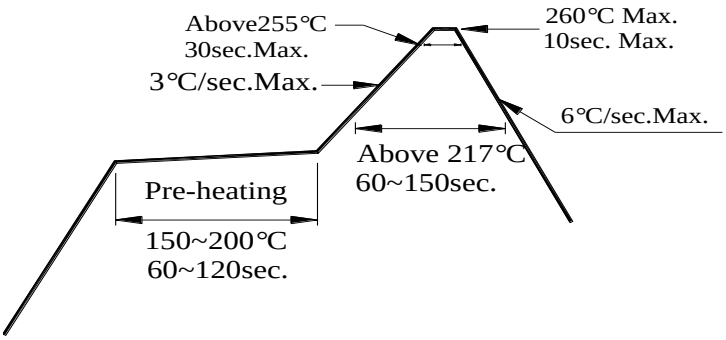


Precautions For Use

1. Over-current-proof
   Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage
   2.1 Do not open moisture proof bag before the products are ready to use.
   2.2 Before opening the package: The LEDs should be kept at 30℃ or less and 90%RH or less.
   2.3 After opening the package: The LED's floor life is 1 year under 30℃ or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
   2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.
   Baking treatment : 60±5℃ for 24 hours.

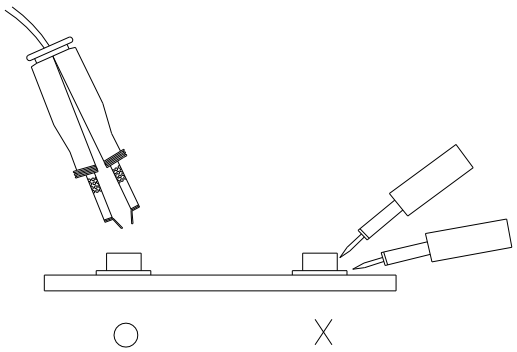
3. Soldering Condition
   3.1 Pb-free solder temperature profile



   3.2 Reflow soldering should not be done more than two times.
   3.3 When soldering, do not put stress on the LEDs during heating.
   3.4 After soldering, do not warp the circuit board.

4.Soldering Iron
   Each terminal is to go to the tip of soldering iron temperature less than 350℃ for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing
   Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



Application Restrictions

High reliability applications such as military/aerospace, automotive safety/security systems, and medical equipment may require different product. If you have any concerns, please contact Everlight before using this product in your application. This specification guarantees the quality and performance of the product as an individual component. Do not use this product beyond the specification described in this document.

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