

Technical Data Sheet

0603 Package Chip LED (0.8mm Height)

19-21/Y2C-FR1S1L/3T

Features

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.
- RoHS refer to SMD B SGS report
- The product itself will remain within RoHS compliant version.



- The 19-21 SMD Taping is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

Applications

- Automotive: backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.
- Indoor signboard use.

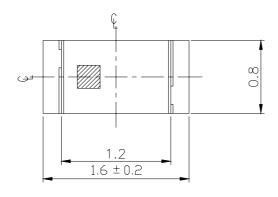
Device Selection Guide

D (N)			
Part No.	Material	Emitted Color	Lens Color
19-21/Y2C-FR1S1L/3T	AlGaInP	Brilliant Yellow	Water Clear

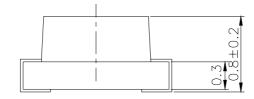


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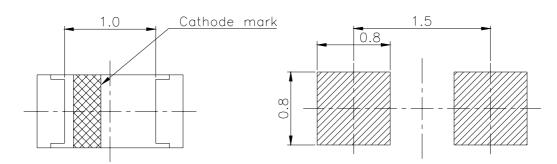
Package Outline Dimensions







For reflow soldering



Note: The tolerances unless mentioned is ± 0.1 mm ,Unit = mm

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Prepared date: 07-27-2005

Prepared by:Wu xiaowei



Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit	
Reverse Voltage	VR	5	V	
Forward Current	I_{F}	50	mA	
Operating Temperature	Topr	-40 ~ +85	$^{\circ}\!\mathbb{C}$	
Storage Temperature	Tstg	-40 ~ +90	$^{\circ}\!\mathbb{C}$	
Electrostatic Discharge	ESD	2000	V	
Power Dissipation	Pd	120	mW	
Peak Forward Current (Duty 1/10 @1KHz)	IFP	100	mA	
Soldering Temperature	Tsol	Reflow Soldering: 260 °C for 10 sec Hand Soldering: 350 °C for 3 sec.		

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Luminous Intensity	I_V	112		225	mcd	
Peak Wavelength	λp		591		nm	
Dominant Wavelength	λd	586		594	nm	
Spectrum Radiation Bandwidth	Δλ		15		nm	$I_F=20\text{mA}$
Viewing Angle	2 \theta 1/2		100		deg	
Forward Voltage	V_{F}	1.70		2.30	V	
Reverse Current	I_R			10	μ A	V _R =5V

Notes:

- 1.Tolerance of Luminous Intensity ±10%
- 2.Tolerance of Dominant Wavelength ±1nm
- 3. Tolerance of Forward Voltage $\pm 0.05V$

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Bin Range Of Dom. Wavelength

Groups	Bin	Min	Max	Unit	Condition	
F	DD1	586	588	nm		
	DD2	588	590		I _F =20mA	
	DD3	590	592			
	DD4	592	594			

Bin Range Of Luminous Intensity

Bin	Min	Max	Unit	Condition
R1	112	140		
R2	140	180	mcd	I _F =20mA
S1	180	225		

Bin Range Of Forward Voltage

Groups	Bin	Min	Max	Unit	Condition
L	19	1.70	1.80	V	I _F =20mA
	20	1.80	1.90		
	21	1.90	2.00		
	22	2.00	2.10		
	23	2.10	2.20		
	24	2.20	2.30		

Notes:

1.Tolerance of Luminous Intensity ±10%

2.Tolerance of Dominant Wavelength ±1nm

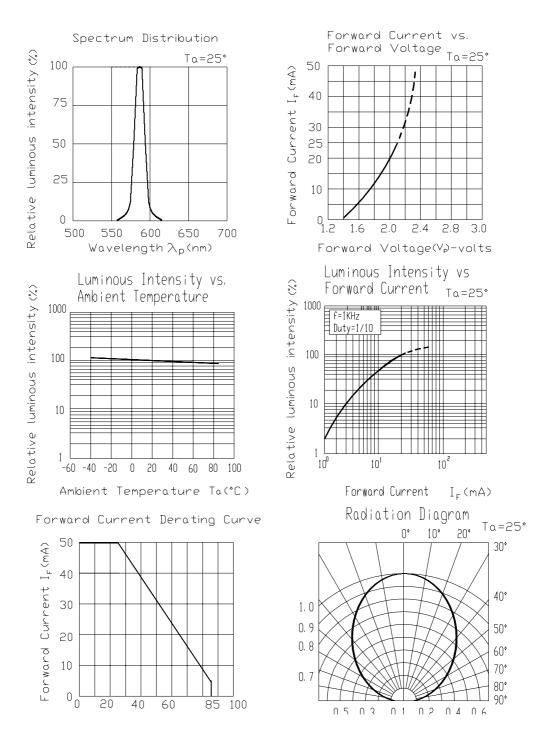
3.Tolerance of Forward Voltage ±0.05V

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Typical Electro-Optical Characteristics Curves



Prepared by:Wu xiaowei

Label explanation

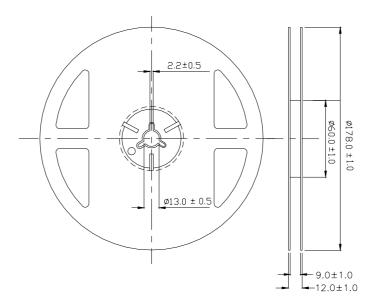
CAT: Luminous Intensity Rank

HUE: Dom. Wavelength Rank

REF: Forward Voltage Rank



Reel Dimensions



Note: The tolerances unless mentioned is ± 0.1 mm, Unit = mm

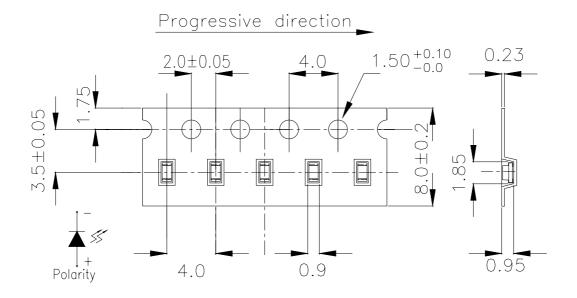
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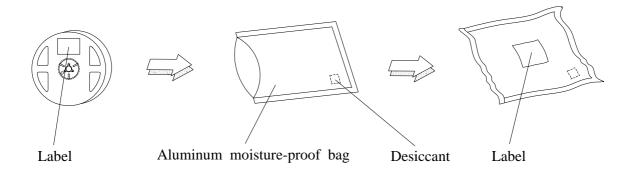
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Carrier Tape Dimensions: Loaded quantity 3000 PCS per reel



Note: The tolerances unless mentioned is ± 0.1 mm, Unit = mm

Moisture Resistant Packaging



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Reliability Test Items And Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level: 90%

LTPD: 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	$H: +100^{\circ}\mathbb{C}$ 15min \int 5 min $L: -40^{\circ}\mathbb{C}$ 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H:+100°C 5min ∫ 10 sec L:-10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40°€	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	$I_F = 20 \text{ mA}$	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C / 85%RH	1000 Hrs.	22 PCS.	0/1

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Precautions For Use

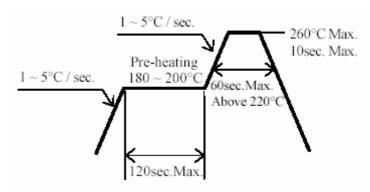
1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30°C or less and 90%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30°C or less and 70%RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.
- 2.6 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5°C for 24 hours.

- 3. Soldering Condition
- 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

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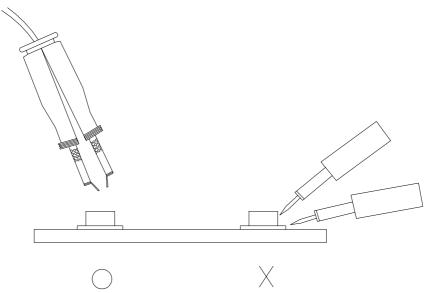


4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



EVERLIGHT ELECTRONICS CO., LTD.

Office: No 25, Lane 76, Sec 3, Chung Yang Rd, Tucheng, Taipei 236, Taiwan, R.O.C Tel: 886-2-2267-2000, 2267-9936

Fax: 886-2267-6244, 2267-6189, 2267-6306

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