

### SMD ■ Low Power LED 45-21UMC/3841010/TR8(DG)



#### Features

- PLCC-2 package
- Top view white LED
- High luminous Intensity output
- Wide viewing angle
- Pb-free
- RoHS compliant

#### Description

The Everlight 45-21 package has high efficacy, high CRI, low power consumption, wide viewing angle and a compact form factor. These features make this package an ideal LED for all lighting applications.

#### Applications

- General lighting
- Decorative and Entertainment Lighting
- Indicators
- Illumination
- Switch lights

## Device Selection Guide

Chip Materials	Emitted Color	Resin Color
InGaN	White	Water Clear

## Absolute Maximum Ratings (T<sub>Soldering</sub>=25°C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V <sub>R</sub>	5	V
Forward Current	I <sub>F</sub>	30	mA
Peak Forward Current (Duty 1/10 @1KHz)	I <sub>FP</sub>	100	mA
Power Dissipation	P <sub>d</sub>	110	mW
Electrostatic Discharge(HBM)	ESD	1000	V
Operating Temperature	Topr	-40 ~ +85	°C
Storage Temperature	Tstg	-40 ~ +90	°C
Soldering Temperature	Tsol	Reflow Soldering: 260 °C for 10 sec. Hand Soldering : 350 °C for 3 sec.	

Note:

The products are sensitive to static electricity and must be carefully taken when handling products

## Electro-Optical Characteristics (T<sub>Soldering</sub>=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I <sub>v</sub>	2000	-----	2200	mcd	I <sub>F</sub> =20mA
Forward Voltage	V <sub>F</sub>	2.95	-----	3.55	V	I <sub>F</sub> =20mA
Viewing Angle	2θ <sub>1/2</sub>	-----	120	-----	deg	I <sub>F</sub> =20mA
Reverse Current	I <sub>R</sub>	-----	-----	50	μA	V <sub>R</sub> =5V

Notes:

1. Tolerance of Luminous Intensity: ±11%.
2. Tolerance of Forward Voltage : ±0.05V.
3. Tolerance Color Rendering Index : ± 2

### Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
38	2000	2050	mcd	I <sub>F</sub> =20mA
39	2050	2100		
40	2100	2150		
41	2150	2200		

Note:  
 Tolerance of Luminous Intensity: ±11%

### Bin Range of Forward Voltage

Group	Bin Code	Min.	Max.	Unit	Condition
0	6-1	2.95	3.05	V	I <sub>F</sub> =20mA
	6-2	3.05	3.15		
	7-1	3.15	3.25		
	7-2	3.25	3.35		
	8-1	3.35	3.45		
	8-2	3.45	3.55		

Note:  
 Tolerance of Forward Voltage: ±0.05V.

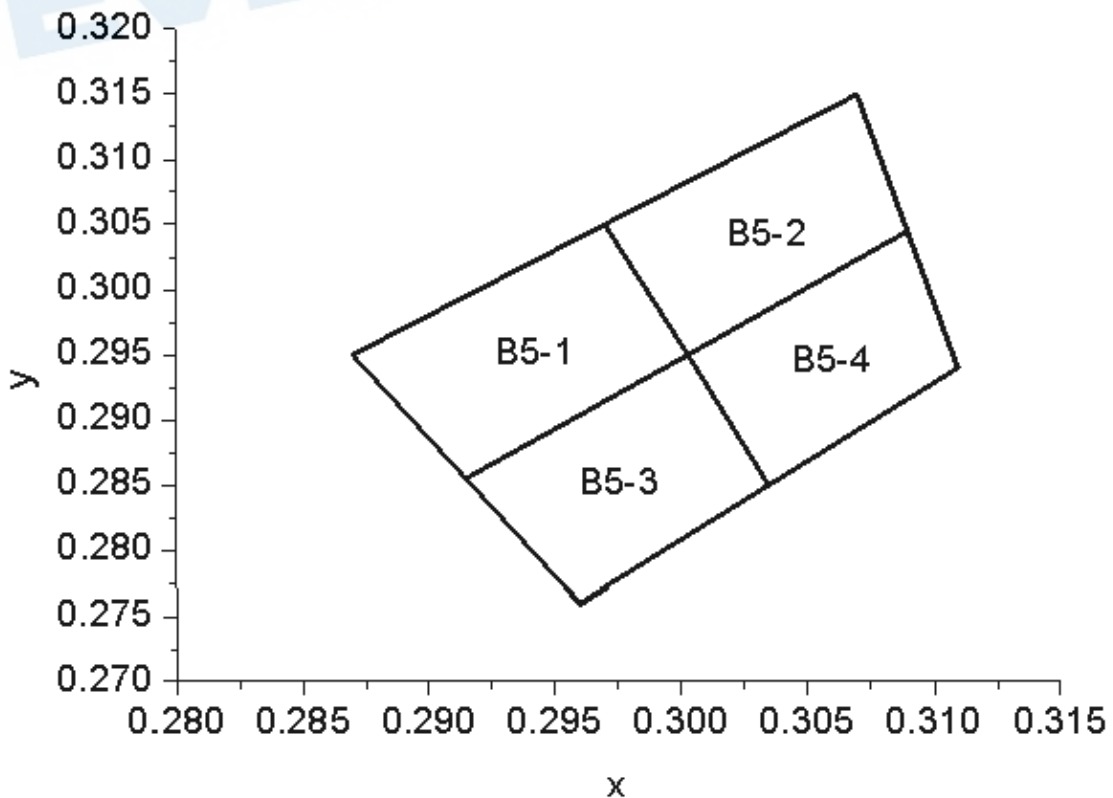
**Bin Range of Chromaticity Coordinates**

Bin Code	CIE_x	CIE_y	Bin Code	CIE_x	CIE_y
B5-1	0.2915	0.2855	B5-3	0.2960	0.2760
	0.2870	0.2950		0.2915	0.2855
	0.2970	0.3050		0.3003	0.2950
	0.3003	0.2950		0.3035	0.2850
B5-2	0.3003	0.2950	B5-4	0.3035	0.2850
	0.2970	0.3050		0.3003	0.2950
	0.3070	0.3150		0.3090	0.3045
	0.3090	0.3045		0.3110	0.2940

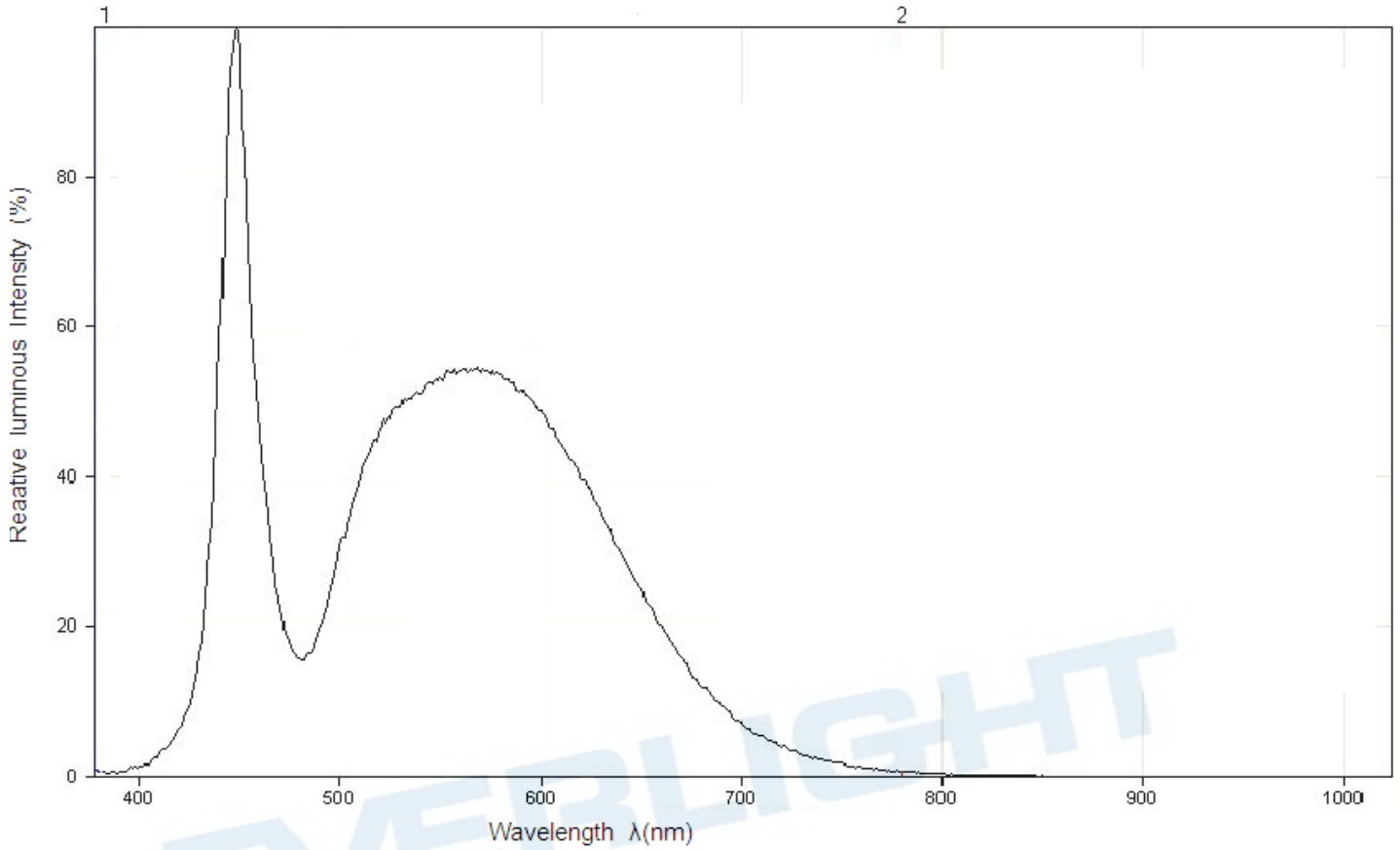
Note:

1. The value is based on driving current by 20mA.
2. Tolerance of Chromaticity Coordinates:  $\pm 0.01$

**The C.I.E. 1931 Chromaticity Diagram**



### Spectrum Distribution



### Typical Electro-Optical Characteristics Curves

Fig.1 - Forward Voltage Shift vs. Junction Temperature

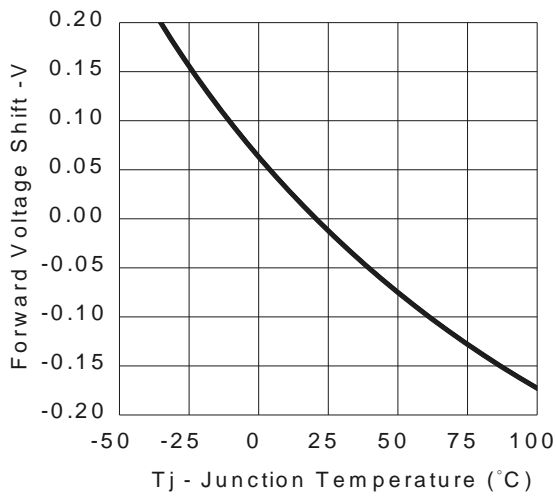
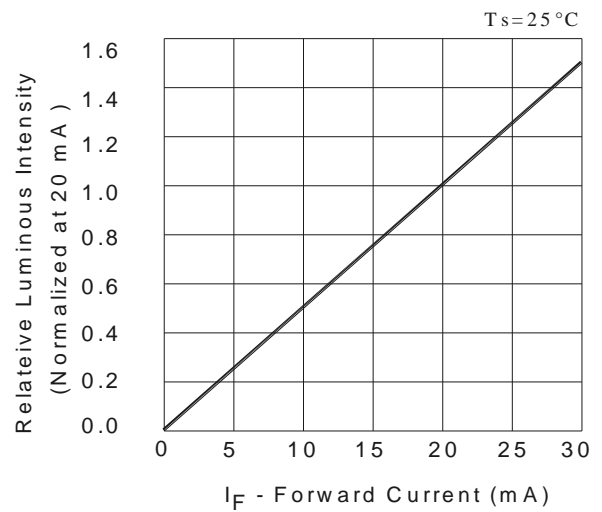


Fig.2 - Relative Luminous Intensity vs. Forward Current



Typical Electro-Optical Characteristics Curves

Fig.3 - Relative Luminous Intensity vs. Junction Temperature

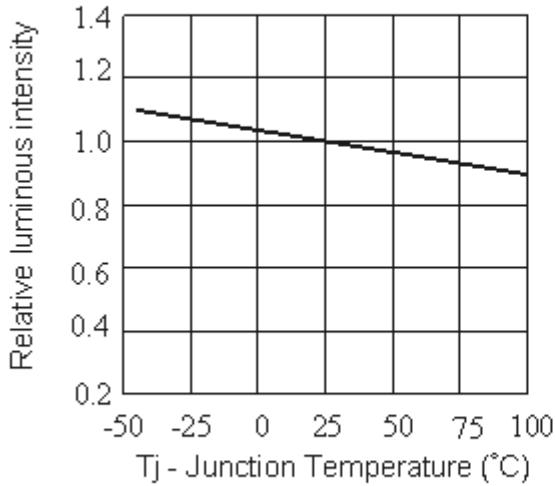


Fig.4 - Forward Current vs. Forward Voltage

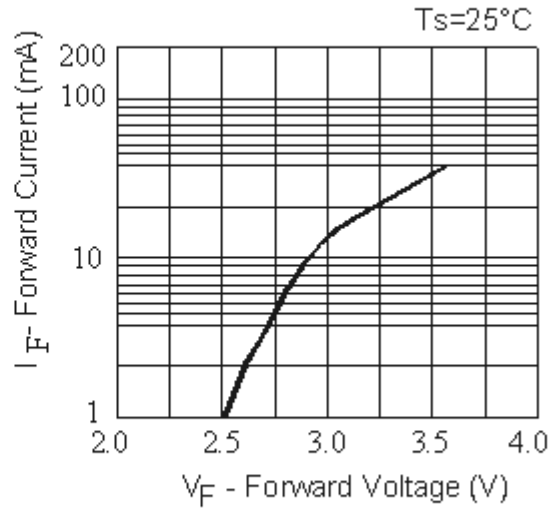


Fig.5 - Max. Driving Forward Current vs. Soldering Temperature

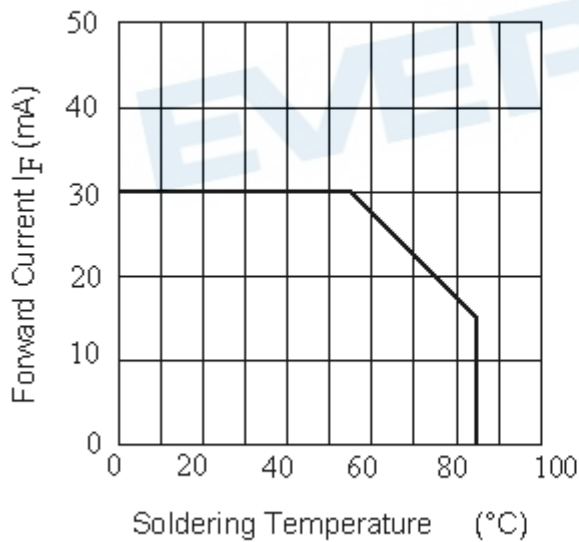
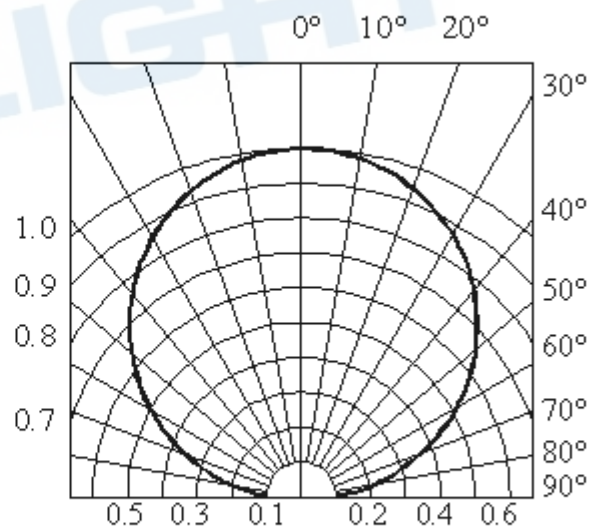
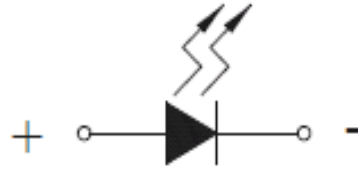
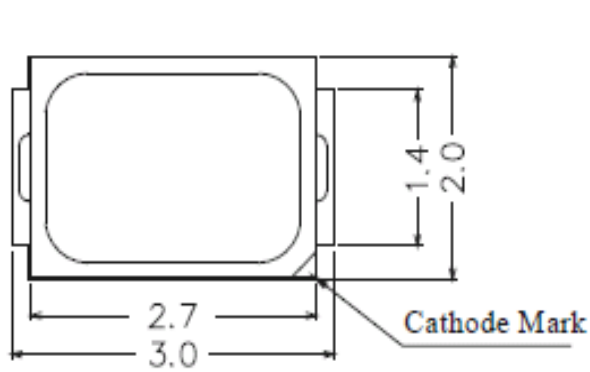


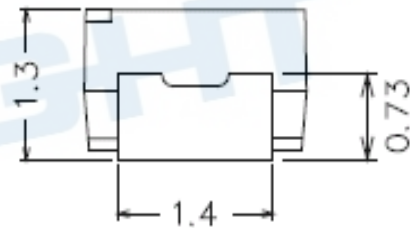
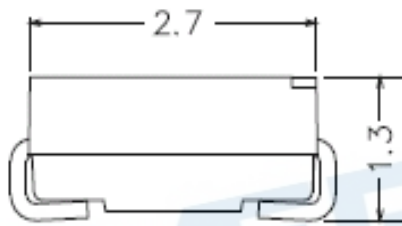
Fig.6 - Radiation Diagram



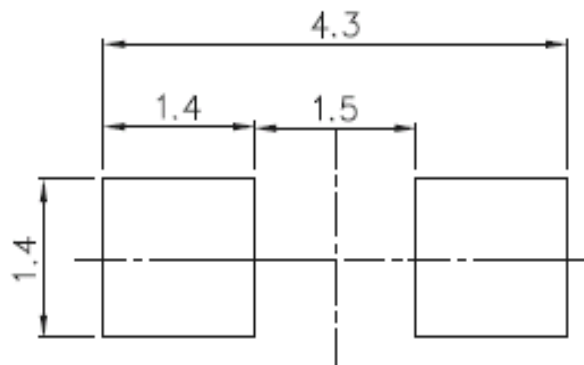
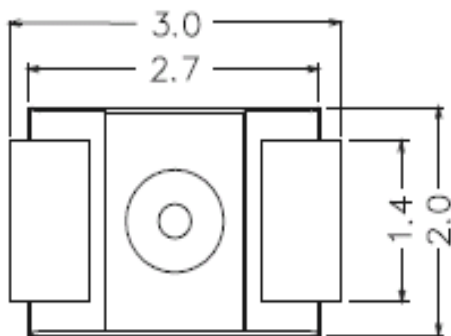
Package Dimension



Polarity



Recommended Solder Pad



Note:  
Tolerance unless mentioned is  $\pm 0.2\text{mm}$ ; Unit = mm

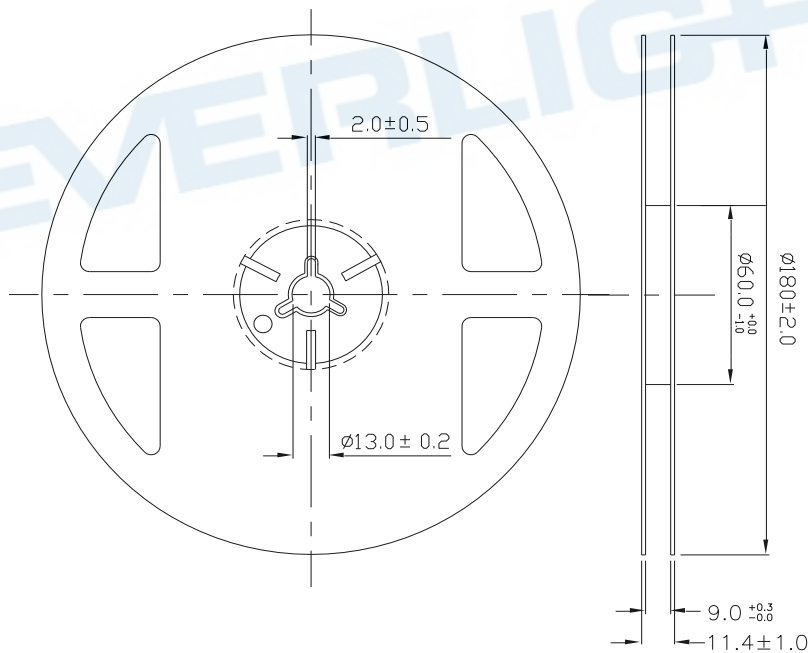
Moisture Resistant Packing Materials

Label Explanation



- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number

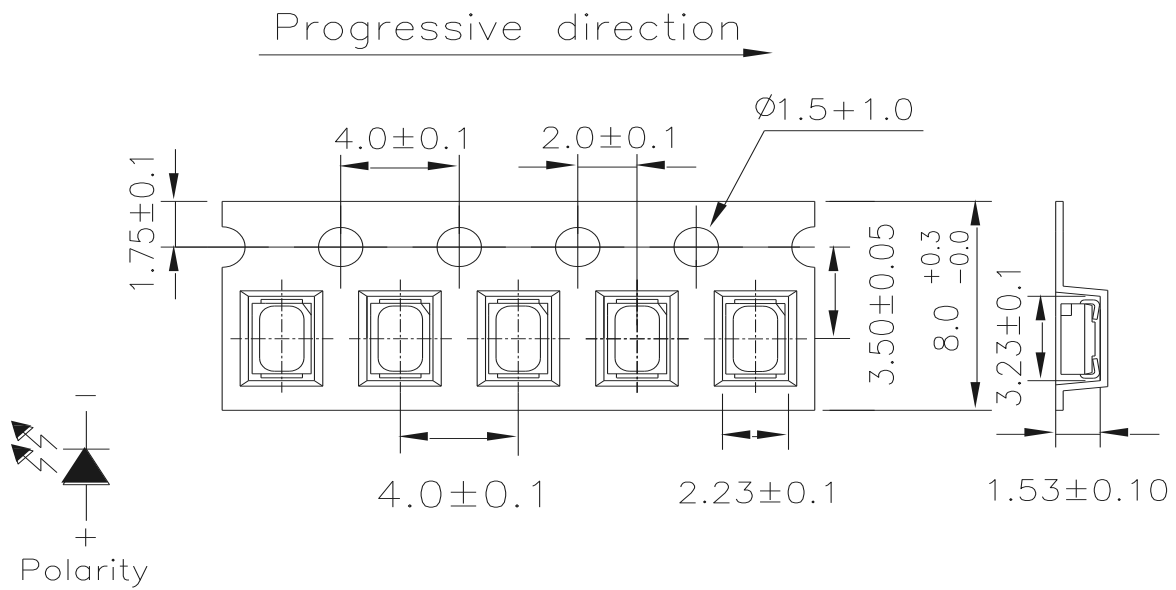
Reel Dimensions



Note:  
 Tolerances unless mentioned  $\pm 0.1$ mm. Unit = mm

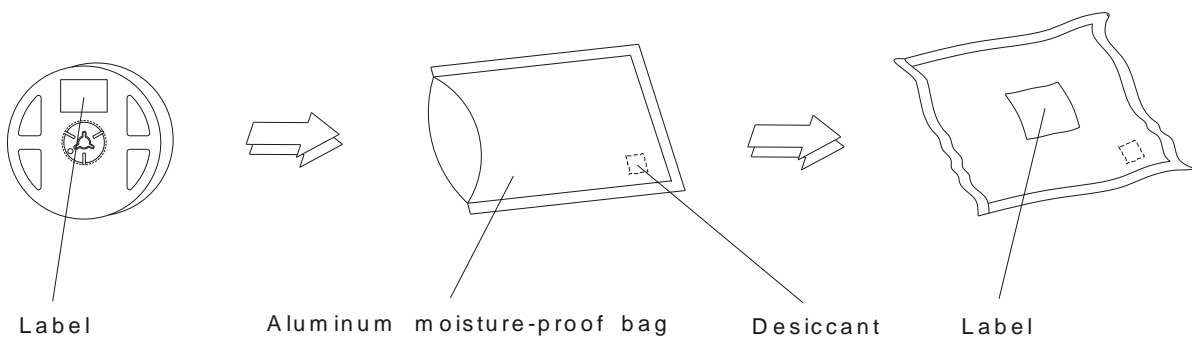


Carrier Tape Dimensions: Loaded Quantity 250/500/1000/2000 pcs Per Reel



Note:  
 Tolerances unless mentioned ±0.1mm. Unit = mm

Moisture Resistant Packing Process



## Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C/10sec.	6 Min.	22 PCS.	0/1
2	Thermal Shock	H : +100°C 15min § 10 sec L : -10°C 15min	300 Cycles	22 PCS.	0/1
3	Temperature Cycle	H : +100°C 15min § 5 min L : -40°C 15min	300 Cycles	22 PCS.	0/1
4	High Temperature/Humidity	Ta=85°C,85%RH	1000 Hrs.	22 PCS.	0/1
5	High Temperature Storage	Temp=100°C	1000 Hrs.	22 PCS.	0/1
6	Low Temperature Storage	Ta=-40°C	1000 Hrs.	22 PCS.	0/1
7	DC Operating Life	IF = 20 mA / 25°C	1000 Hrs.	22 PCS.	0/1

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## Precautions for Use

### 1. Over-current-proof

Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).

### 2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.

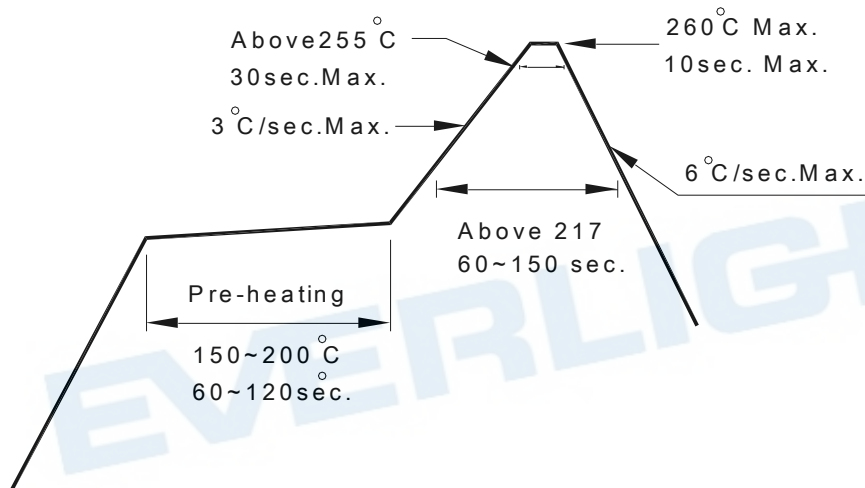
2.3 After opening the package: The LED's floor life is 168 Hrs under 30°C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment: 60±5°C for 24 hours.

### 3. Soldering Condition

#### 3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

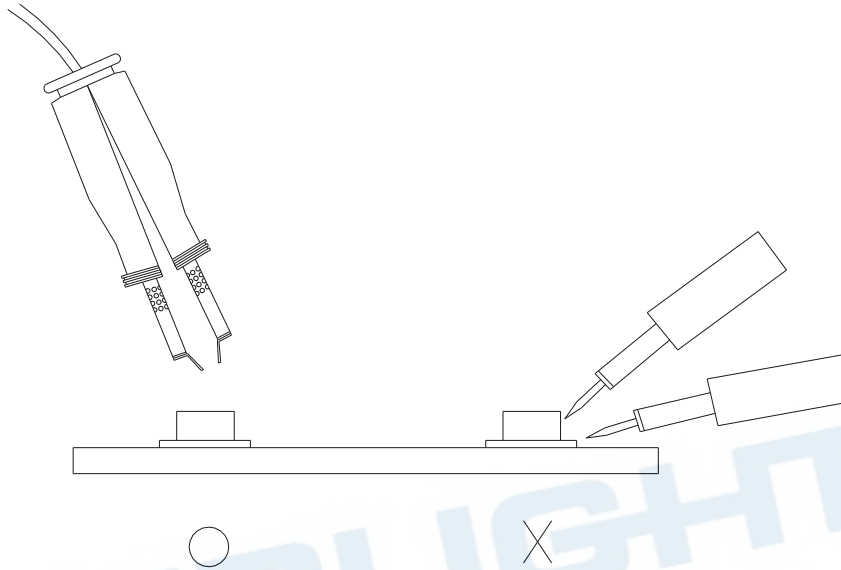
3.4 After soldering, do not warp the circuit board.

#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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