

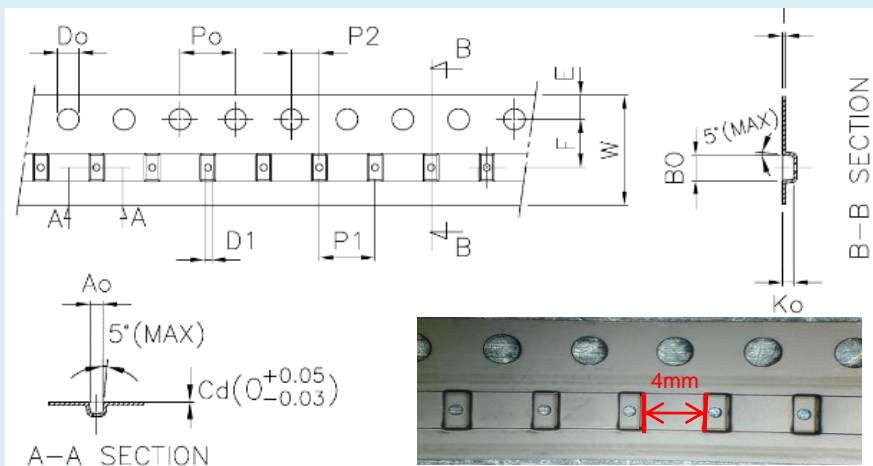
19-315 / MIR/PT 60363 Series Carrier Comparison

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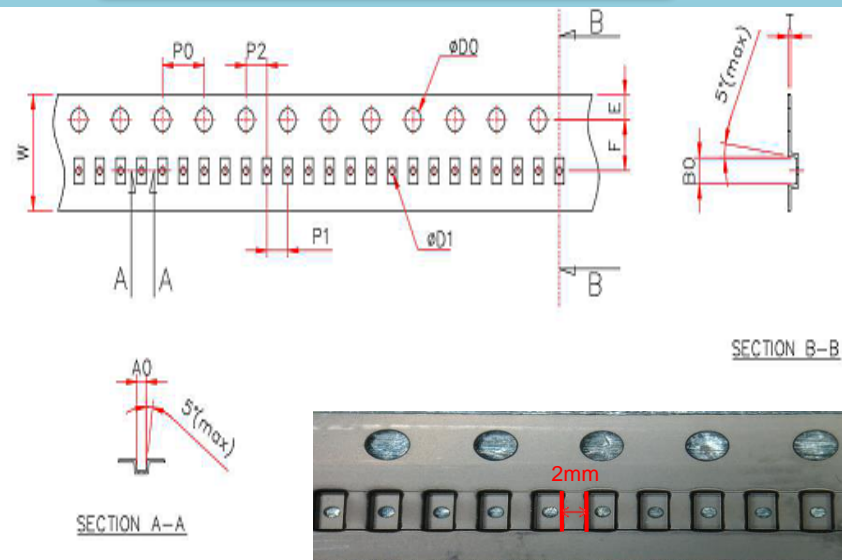
Carrier Tape Information · Exterior · Specification

P4 Carrier Tape (Before)



尺寸編號 Dimension No.	A0	B0	K0	P0	P1	P2
標準尺寸公差 Std. Dimension Tolerance	0.88 ± 0.05	1.82 ± 0.05	0.80 ± 0.05	4.00 ± 0.1	4.00 ± 0.1	2.00 ± 0.05
尺寸編號 Dimension No.	T	E	F	D0	D1	W
標準尺寸公差 Std. Dimension Tolerance	0.2 ± 0.05	1.75 ± 0.1	3.50 ± 0.05	1.50 ± 0.05	0.5 ± 0.1	8.00 ± 0.3

P2 Carrier Tape (Now)



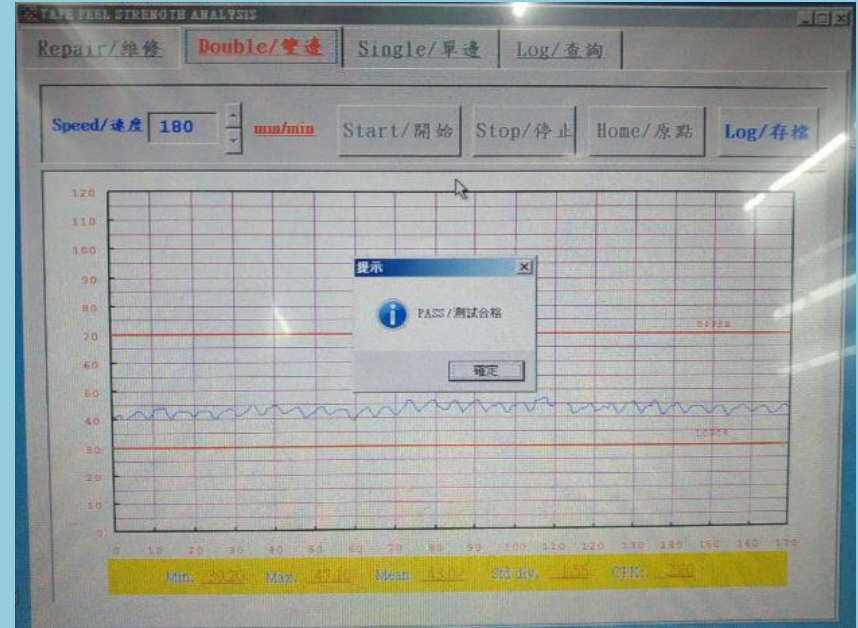
ITEM	Ao	B0	Ko	Po	P1	P2	Do	D1	E	F	W	T	10Po
DIM	0.88	1.83	0.80	4.0	2.0	2.0	1.50	0.50	1.75	3.50	8.0	0.20	40.0
TOLE	± 0.05	± 0.05	± 0.05	± 0.10	± 0.10	± 0.05	$^{+0.1}_{-0}$	(MIN)	± 0.10	± 0.05	± 0.20	± 0.05	± 0.20

Pull test results



Film temperature

Qualified range
19-315 : 30~70g



63-119	30-60g	3.0*0.6	
17-21,17-215,17-315	30-60g	3.6*0.6	
MIR60363..MPT60363.19-315	30-70g	3.6*0.6	低温膠膜
17-51,17-52,17-55,17-56,17-57,17-77,17-59	30-60g	3.6*0.6	
71-01,71-11,	30-60g	4.1*0.3	
15-21,25-16	30-60g	4.1*0.3	

TP film tperature:
145.00°C
●Average value:43.02
Min : 39.2 / Max : 47.1
Text report : PASS

Wear test equipment & Test method

Sumbest:



Test method:



#註:

Before ①

Now ②



Packaging Quantity

P4 Carrier Tape
(Before 4K Pcs)



P2 Carrier Tape
(Now 10K Pcs)



In Conclusion

Use the production line material TP to test run Liqi carrier tape . The temperature needs to be adjusted to 145 °C to meet the tension specification ; The current packaging quantity is 10K pcs . Therefore , 19-315 models can use Litco carrier tape . And the original package quantity was changed from 4K pcs to 10K pcs .

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