

## ■ Precision Product Thin Film Chip Resistor — TP Series



Top view



Bottom view

### ■ Applications

- Computer & relative products
- Communication devices
- Measuring instrument
- Converters
- Printing equipment

### ■ Features

- Excellent long-term stability
- The variance of reliability test is reduced to  $\pm 0.1\%$
- Low TCR down to  $\pm 5 \text{ ppm}/^\circ\text{C}$
- Tight tolerance down to  $\pm 0.01\%$
- Halogen free and lead free
- RoHS compliant

### ■ Parts Number Explanation

#### ■ Example:

TP	1206	B	10K0	P	05	10	Z
<b>Product Type</b>	<b>Size (Inch)</b>	<b>Tolerance</b>	<b>Resistance</b>	<b>Package</b>	<b>Quantity (PCS)</b>	<b>TCR (ppm/°C)</b>	<b>Optional</b>
TP Series Precision Product Thin Film Chip Resistor	0402 0603 0805 1206 1210 2010 2512	T : $\pm 0.01\%$ A : $\pm 0.05\%$ B : $\pm 0.1\%$ C : $\pm 0.25\%$ D : $\pm 0.5\%$ F : $\pm 1.0\%$	4 digits EX. 22R0 = 22 $\Omega$ 100R = 100 $\Omega$ 2K20 = 2.2 K $\Omega$ 22K0 = 22 K $\Omega$ 100K = 100 K $\Omega$ 1M00 = 1 M $\Omega$	P : Paper Taping (0603~1210) Q : Paper Taping (0402) E : Embossed Taping	04 : 4000 05 : 5000 10 : 10000	05 : $\pm 5$ 10 : $\pm 10$ 15 : $\pm 15$ 25 : $\pm 25$	Z : Default Code



**TP Series Precision Product Thin Film  
Chip Resistor Product Specifications**

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**Standard Electrical Specifications**

項目 Item 型別 Type	額定功率 Rated Power at 70°C	最大 工作電壓 Max Working Voltage	最大 過負載電壓 Max Overload Voltage	溫度係數 T.C.R. (PPM/°C)	阻值範圍 Resistance Range						
					T ±0.01%	A ±0.05%	B ±0.1%	C ±0.25%	D ±0.5%	F ±1.0%	
TP0402	0.063W	50V	100V	±5	49.9 Ω ~ 12 KΩ	20 Ω ~ 12 KΩ					
				±10, ±15		10 Ω ~ 68 KΩ					
				±25		4.7 Ω ~ 220 KΩ					
TP0603	0.1W	75V	150V	±5	49.9 Ω ~ 30 KΩ	20 Ω ~ 30 KΩ					
				±10, ±15		10 Ω ~ 332 KΩ					
				±25		4.7 Ω ~ 680 KΩ					
TP0805	0.125W	150V	300V	±5	49.9 Ω ~ 50 KΩ	20 Ω ~ 50 KΩ					
				±10, ±15		10 Ω ~ 680 KΩ					
				±25		4.7 Ω ~ 1 MΩ					
TP1206	0.25W	200V	400V	±5	49.9 Ω ~ 100 KΩ	20 Ω ~ 100 KΩ					
				±10, ±15		10 Ω ~ 1 MΩ					
				±25		4.7 Ω ~ 1.5 MΩ					
TP1210	0.25W			400V	±5	49.9 Ω ~ 100 KΩ	20 Ω ~ 100 KΩ				
					±10, ±15		10 Ω ~ 100 KΩ				
					±25		4.7 Ω ~ 1 MΩ				
TP2010	0.5W			400V	±5	49.9 Ω ~ 100 KΩ	20 Ω ~ 100 KΩ				
					±10, ±15		10 Ω ~ 100 KΩ				
					±25		4.7 Ω ~ 1 MΩ				
TP2512	0.75W	400V	±5	49.9 Ω ~ 100 KΩ	20 Ω ~ 100 KΩ						
			±10, ±15		10 Ω ~ 100 KΩ						
			±25		4.7 Ω ~ 1 MΩ						

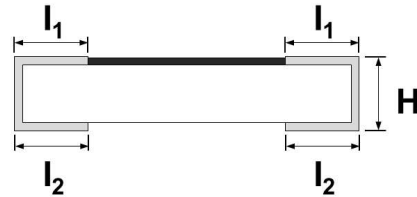
- Operating Temperature Range : -55°C ~ +155°C.
- For non-standard parts, please contact our sales department.

■ **Construction**



①	Alumina Substrate	④	Bottom Inner Electrode	⑦	Side Inner Electrode
②	Resistive Layer	⑤	Protective Overcoat	⑧	Nickel Barrier
③	Top Inner Electrode	⑥	Marking	⑨	Solder coating (Sn)

■ **Dimensions**



Unit : mm

TYPE	L	W	H	l <sub>1</sub>	l <sub>2</sub>
TP0402	1.00 ± 0.10	0.50 ± 0.05	0.30 ± 0.05	0.20 ± 0.10	0.20 ± 0.10
TP0603	1.60 ± 0.15	0.80 ± 0.10	0.45 ± 0.10	0.30 ± 0.20	0.30 ± 0.20
TP0805	2.00 ± 0.15	1.25 ± 0.15	0.55 ± 0.10	0.35 ± 0.20	0.40 ± 0.20
TP1206	3.10 ± 0.15	1.60 ± 0.15	0.55 ± 0.10	0.45 ± 0.20	0.50 ± 0.20
TP1210	3.10 ± 0.15	2.50 ± 0.15	0.55 ± 0.10	0.45 ± 0.20	0.50 ± 0.20
TP2010	5.00 ± 0.15	2.50 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20
TP2512	6.30 ± 0.15	3.20 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20



## ■ Performance Characteristics

### ■ Power Derating Curve

The Operating Temperature Range:  $-55^{\circ}\text{C} \sim +155^{\circ}\text{C}$ .

Power rating is in the case based on continuous full-load at ambient temperature of  $70^{\circ}\text{C}$ . For operation at ambient temperature in excess of  $70^{\circ}\text{C}$ , the load should be derated in accordance with figure of derating Curve.



### ■ Rated Voltage

Resistance Range:  $\geq 1\Omega$

Rated Voltage: The resistor shall have a DC continuous working voltage or a RMS AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined formula as following:

$$V = \sqrt{P \times R}$$

V = Rated voltage (V)

P = Rated power (W)

R = Nominal resistance ( $\Omega$ )



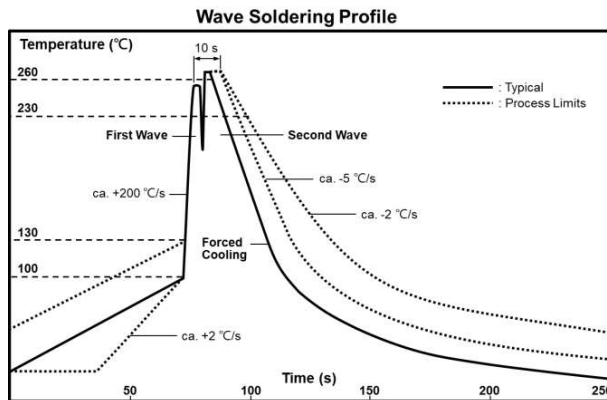
**■ Reliability Tests and Requirements**

Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R)	JIS-C-5201-1 4.8 IEC-60115-1 4.8	At 25 / -55°C and 25°C / +125°C, 25°C is the reference temperature	Refer to Standard Electrical Specifications
Short Time Overload	JIS-C-5201-1 4.13 IEC-60115-1 4.13	2.5 times RCWW or Max. Overload voltage whichever is less for 5 seconds.	±(0.1%+0.05Ω) No Visual damage
Insulation Resistance	JJIS-C-5201-1 4.6 IEC-60115-1 4.6	Apply 100VDC for 1 minute.	≥10GΩ
Solderability	JIS-C-5201-1 4.17 IEC-60115-1 4.17	245±5°C for 3 seconds.	>95% Coverage No Visual damage
Resistance to Soldering Heat	JIS-C-5201-1 4.18 IEC-60115-1 4.18	260±5°C for 10 seconds.	±(0.1%+0.05Ω) No Visual damage
Leaching	JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1	260±5°C for 30 seconds.	>95% Coverage No Visual damage
Rapid Change of Temperature	JIS-C-5201-1 4.19 IEC-60115-1 4.19	-55°C to +155°C, 300 cycles	±(0.2%+0.05Ω) No Visual damage
High Temperature Exposure	JIS-C5201-1 4.25 IEC 60068-2-2	At 155±5°C for 1000 hours.	±(0.2%+0.05Ω)
Resistance to Solvent	JIS-C-5201-1 4.29	The tested resistor be immersed into isopropyl alcohol of 20~25°C for 60 secs. Then the resistor is left in the room for 48 hrs.	±(0.1%+0.05Ω) No Visual damage
Damp Heat with Load	JIS-C-5201-1 4.24 IEC-60115-1 4.24	40±2°C, 90~95% R.H. RCWW or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF"	±(0.1%+0.05Ω)
Biased Humidity	MIL-STD-202 Method 103	1,000 hours; 85°C / 85% RH, 10% of operating power. Measurement at 24±4 hours after test conclusion.	±(0.1%+0.05Ω)
Load Life (Endurance)	JIS-C-5201-1 4.25 IEC-60115-1 4.25.1	70±2°C, RCWW or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF" .	±(0.1%+0.05Ω)
Bending Strength	JIS-C-5201-1 4.33 IEC-60115-1 4.33	Bending once for 5 seconds D : 0402、0603、0805 = 5mm 1206、1210 = 3mm 2010、2512 = 2mm	±(0.1%+0.05Ω) No Visual damage

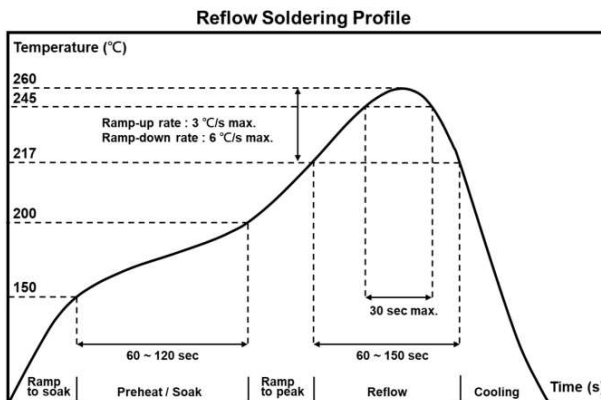
● We can also provide AEC-Q200 test reports if required by customers.

■ **Recommended Customer Soldering Parameters**

■ **Wave solder Temperature condition**



■ **Solder reflow Temperature condition**



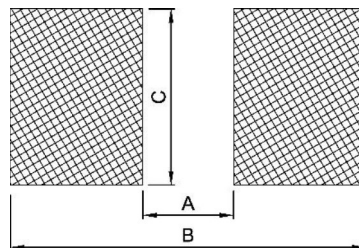
■ **Rework temperature ( hot air equipment ) : 350°C, 3~5seconds**

■ **Recommended reflow methods**

IR, vapor phase oven, hot air oven

If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

■ **Recommend Land Pattern Design**



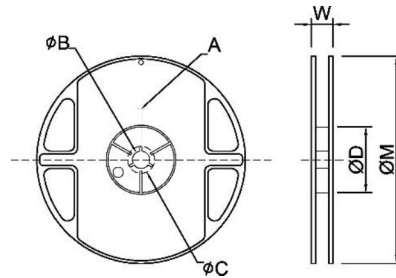
Unit: mm

Type Item	0402	0603	0805	1206	1210	2010	2512
A	0.50	0.80	1.30	2.20	2.00	3.80	4.90
B	1.60	2.40	2.90	4.20	4.40	6.60	8.10
C	0.70	1.00	1.40	1.70	2.70	2.70	3.40



■ **Packaging Information**

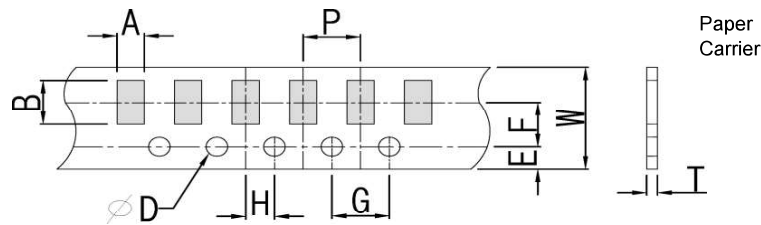
■ **Reel Dimensions**



Unit: mm

TYPE	SIZE	A	ΦB	ΦC	ΦD	W	ΦM
0402	7"	10K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	178±2.0
0603/0805/1206/ 1210	7"	5K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	178±2.0
2010/2512	7"	4K/Reel	2.0±0.5	13.5±1.0	21±1.0	16.0±2.0	178±2.0

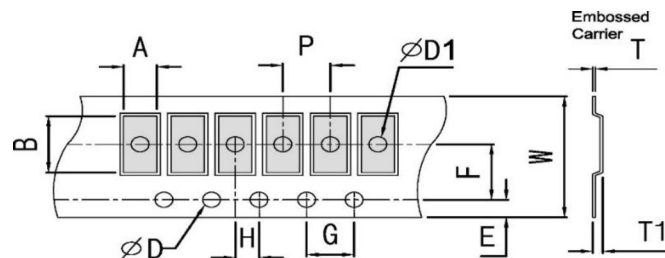
■ **Paper Tape Dimensions**



Unit: mm

Type	A	B	W	E	F	G	H	T	ΦD	P
0402	0.70±0.10	1.20±0.10	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.45±0.10	1.50 <sup>+0.10</sup> <sub>-0</sub>	2.0±0.10
0603	1.05±0.20	1.80±0.20	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.60±0.10		4.0±0.10
0805	1.55±0.20	2.30±0.20	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.75±0.10		
1206	1.90±0.20	3.50±0.20	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.75±0.10		
1210	2.85±0.20	3.50±0.20	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.75±0.10		

■ **Plastic Embossed Tape Dimensions**



Unit: mm

Type	A	B	W	E	F	G	H	T	ΦD	ΦD1	T1	P
2010	2.80±0.20	5.60±0.20	12±0.10	1.75±0.10	5.5±0.05	4.0±0.10	2.0±0.05	0.23±0.10	1.50 <sup>+0.10</sup> <sub>-0</sub>	1.50±0.10	0.85±0.15	4.0±0.10
2512	3.40±0.20	6.70±0.20	12±0.10	1.75±0.10	5.5±0.05	4.0±0.10	2.0±0.05	0.23±0.10		1.50±0.10	0.85±0.15	



■ **Front & Back Lead Dimensions**



■ **Top Adhesive Peel Off Strength : 10~70g**



■ **Package**

Inner Box Size	
Reel	Size H(mm)
1	13
2	24
3	36
5	60
10	113



External Box Size			
Contain (Kpcs)	Length (mm)	Width (mm)	Height (mm)
25K	180	180	60
50K	180	180	110
150K	430	200	200
300K	400	400	200



■ **Storage Data :**

Storage time at the environment temp:  $25\pm 5^{\circ}\text{C}$  & humidity:  $60\pm 20\%$  is valid for one year from the date of delivery.

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