

TECHNICAL INFORMATION Alkaline manganese battery LRO3RS (Made in Indonesia)

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FDK CORPORATION GLOBAL SALES DEPARTMENT

PT FDK INDONESIA QUALITY CONTROL DEPARTMEN

FDK ENERGY CO. , LTD. QUALITY CONTROL DEPARTMENT



1. Type

LR03 (IEC : LR03, JIS : LR03)

2. Nominal value

(1)Nominal voltage : 1.5 volts (2)Standard capacity : 1,300 mAh (300 Ω continuously discharge at 20°C,

End point voltage = 0.9 volts)

3. Structure

Show Fig.1.

4. Dimension

Show Fig.2.

5. Electric characteristics

	Initial	After 1 year	After 2 years
Off-load voltage (V)	1.60	1.58	1.57
On-load voltage (V)	1.53	1.47	1.44
Short-circuit current (A)	9.0	8.0	7.5

1) Load resistance : 5Ω (The resitance shall be adjusted within $\pm 0.5\%$.),

Measure time : 0.3 seconds

2) Test temperature : $20 \pm 2^{\circ}$ C, Storage temperature : $20 \pm 2^{\circ}$ C.

6. Service out-put

(1) Average duration

Discharge condition		Initial After 1 yea		After 2 years
$24\Omega15\mathrm{s}$ on/45s off	JIS	Above 14.5	Above 13.0	Above 13.0
8hr/day (hr) EPV=1.0V	Normal	20.8	20.5	20.0
600mA 10s on/55s	IEC,JIS	Above 140	Above 125	Above 125
off 1hr/day (cycles) EPV=0.9V	Normal	361	349	338
5.1 Ω 4min.×8/day	IEC,JIS	Above 130	Above 115	Above 115
(min) EPV=0.9V	Normal	246	231	220
10Ω 1hr./day	IEC,JIS	Above 5.0	Above 4.5	Above 4.5
(hr) EPV=0.9V	Normal	8.4	8.0	7.6
75Ω 4hr./day	IEC,JIS	Above 44	Above 39	Above 39
(hr) EPV=0.9V	Normal	74.8	69.8	64.8

1) EPV : End point voltage

2) Test temperature : $20 \pm 2^{\circ}$ C, Storage temperature : $20 \pm 2^{\circ}$ C.



- (2) Service life at various temperatures Show Fig.3.
- (3) Shelf life

Show Fig.4.

- 7. Electrolyte leakage proof characteristics
 - (1) Over-discharge test

Visual check at the time when the on-load voltage of test cell first decreases below 40% of the nominal voltage.

Discharge condition	n	Leakage	
20Ω continuous	n=9×5lots	none	
3.6Ω 15sec./min.	$n=9 \times 5 lots$	none	
5.1 Ω 4min.×8/day	$n=9 \times 5 lots$	none	
10Ω 1hr./day	$n=9 \times 5 lots$	none	
75Ω 4hr./day	$n=9 \times 5 lots$	none	

(2) Storage at 45℃, below 70%RH

Period	n	10days	20days	30days	60days	90days
Leakage	40	none	none	none	none	none

(3) Storage at 60°C, 90%RH

Period	n	10days	20days	30days	40days
Leakage	40	none	none	none	none

- 8. Safety characteristics (abuse test)
 - (1) Short circuit test

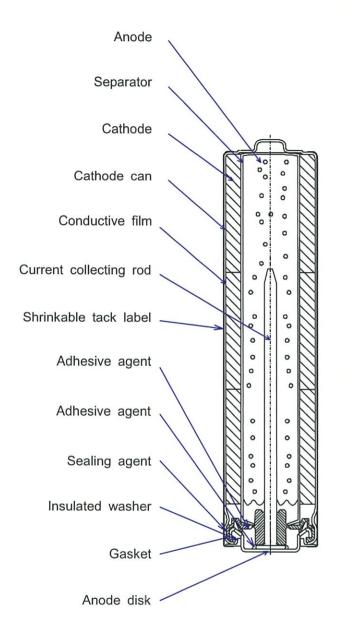
Shorted time	n	12hours	24hours
Explosion	20	none	none

(2) Charging test (150mA)

Charging time	n	12hours	24hours
Explosion	20	none	none



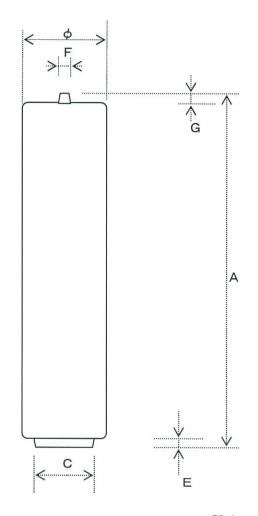
Fig.1 LR03 STRUCTURE



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Fig.2 LR03 DIMENSION



		Unit : mm
A	Overall height	44.5 max. (43.3 min.)
С	Outer diameter of the negative contact area	4.3 min.
E	Recess of negative contact from enclosure	0.5 max.
F	Diameter of the positive contact	3.8 max. (2.0 min.)
G	Height of the projected flat contact from the next higher part	0.8 min.
φ	Diameter	10.5 max. 9.5 min.

The numerical values in parentheses are informative reference values.



Fig.3 LR03 SERVICE LIFE AT VARIOUS TEMPERATURES

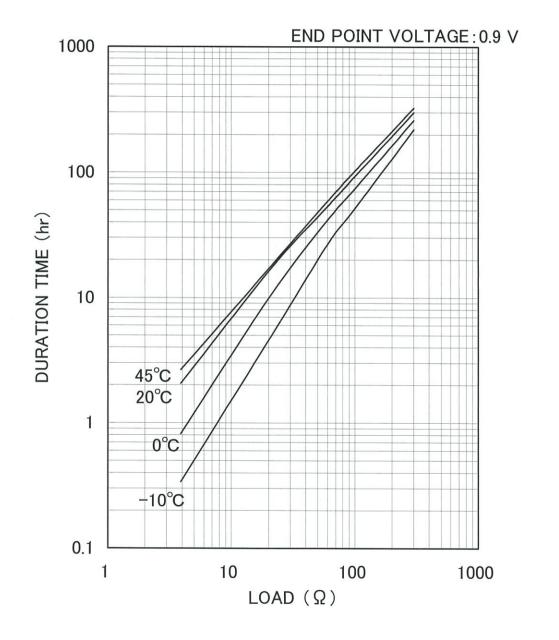
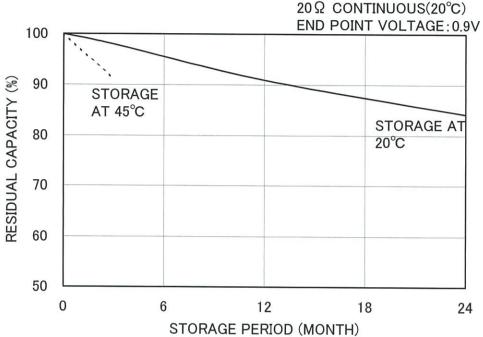
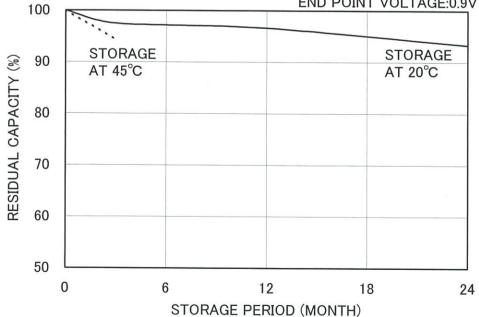




Fig.4 LR03 SHELF LIFE







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