

Filter Fan (24...630)m³/h and Exhaust Filter



Drying kilns



Textile machines



Machines for paper processing



Machines for ceramics



Woodprocessing machines



Panels for electrical distribution



Control panels



Forced-air ventilators

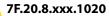




Filter Fan for electrical cabinets and enclosures 120 V or 230 V AC versions

- Very low acoustic noise
- Minimal depth within enclosure
- Nominal voltage: 120 or 230 V AC (50/60 Hz)
- Time-saving installation and maintenance
- Easily replaceable filter mat
- Filter Fan supplied in Reverse flow mode (7F.21)
- Black colour RAL 9004 Available









7F.20.8.xxx.2055



7F.20.8.xxx.3100

- Nominal voltage 120 or 230 V AC
- Air volume 50/60 Hz: 24/29 m³/h
- Size 1

- Nominal voltage 120 or 230 V AC
- Air volume 50/60 Hz: 55/63 m³/h
- Size 2

- Nominal voltage 120 or 230 V AC
- Air volume 50/60 Hz: 100/115 m³/h
- Size 3

| or | outline | drawing | see | page | 14 |
|----|---------|---------|-----|------|----|
| | | | | | |

| 3 , 3 | | | | | | | |
|---------------------------------------|-----------------|--|----------|---------------------|------------------------|-----------|-----------|
| Fan data | | | | | | | |
| Air volume (free flow): 50/60 Hz m³/h | | 24/29 | | 55/63 | | 100/115 | |
| Air volume (with exhaust filter in | · | | | | | | |
| 50/60 Hz | m³/h | 14/ | 16.5 | 40/45.5 | | 75/85.5 | |
| Noise level | dB (A) | 2 | 27 | 42 | | 42 | |
| Life time at 40 °C | h | 500 | 000 | 50000 | | 50000 | |
| Electrical data | | | | | | | |
| Nominal voltage (U_N) | V AC (50/60 Hz) | 120 | 230 | 120 | 230 | 120 | 230 |
| Operating range | AC | (01.1)U _N (0.8 | | 1.1)U _N | (0.81.1)U _N | | |
| Current consumption: 50/60 Hz | A | 0.23/0.18 | 0.1/0.08 | 0.25/0.21 | 0.13/0.11 | 0.25/0.21 | 0.13/0.11 |
| Rated power: 50/60 Hz | w | 27/21 | 23/18 | 30/25 | 29/25 | 30/25 | 29/25 |
| Other data | | | | | | | |
| Housing, cover | | Plastics according to UL94 V-0 | | | | | |
| Filter mat (included) | | | G3 acco | rding to EN 779, fi | ltering degree (8 | 090)% | |
| Filter material | | Synthetic fibre with progressive construction, temperature resistant to +100 °C, | | | | | |
| | | self extinguishing, Class F1 (DIN 53438) | | | | | |
| Electrical connections | | | | Push-in t | erminals | | |
| Wire size (mm²) | min/max | 0.7/2.5 | | | | | |
| Wire size (AWG) | min/max | | | 18/14 | | | |
| Ambient temperature range °C | | | -15+55 | | | | |
| Protection category according to | EN 60529 | IP 54 | | | | | |
| Protection category according to | NEMA | Type 12 | | | | | |

Approvals (according to type)

Filter Fan for electrical cabinets and enclosures 120 V or 230 V AC versions

- Very low acoustic noise
- Minimal depth within enclosure
- Nominal voltage: 120 or 230 V AC (50/60 Hz)
- Time-saving installation and maintenance
- Easily replaceable filter mat
- Filter Fan supplied in Reverse flow mode (7F.21)
- Black colour RAL 9004 Available







- Nominal voltage 120 or 230 V AC
- Air volume 50/60 Hz. 250/295 m³/h
- Size 4

- Nominal voltage 120 or 230 V AC
- Air volume 50/60 Hz: 400/445 m³/h
- Size 4

| Fan data | | | | | |
|--|-----------------|----------------|---------------------|---------------------|--------------------|
| Air volume (free flow): 50/60 Hz m ³ /h | | 250/295 | | 400/445 | |
| Air volume (with exhaust filter ins | stalled): | | | | |
| 50/60 Hz | m³/h | 195 | /228 | 270/ | 300 |
| Noise level | dB (A) | 5 | 6 | 7. | 2 |
| Life time at 40 °C | h | 500 | 000 | 500 | 000 |
| Electrical data | | | | | |
| Nominal voltage (U _N) | V AC (50/60 Hz) | 120 | 230 | 120 | 230 |
| Operating range | AC | (0.8 | 1.1)U _N | (0.8 | 1.1)U _N |
| Current consumption: 50/60 Hz | Α | 0.35/0.40 | 0.2/0.22 | 0.6/1 | 0.3/0.49 |
| Rated power: 50/60 Hz | w | 42/48 | 46/50 | 72/120 | 69/112 |
| Other data | | | | | |
| Housing, cover | | | Plastics accord | ing to UL94 V-0 | |
| Filter mat (included) | | G3 accor | rding to EN 779, f | iltering degree (80 | 090)% |
| Filter material | | , | 1 3 | ve construction, t | |
| | | resistant to + | -100 °C, self extin | guishing, Class F1 | (DIN 53438) |
| Electrical connections | | | Push-in t | erminals | |
| Wire size (mm²) | min/max | 0.7/2.5 | | | |
| Wire size (AWG) min/max | | 18/14 | | | |
| Ambient temperature range | -15+55 | | | | |
| Protection category according to | IP 54 | | | | |
| Protection category according to | Type 12 | | | | |
| Approvals (according to type) | C€ [用] ∋⊃ | | | | |

finder

Filter Fan for electrical cabinets and enclosures 120 V or 230 V AC versions

- Very low acoustic noise
- Minimal depth within enclosure
- Nominal voltage: 120 or 230 V AC (50/60 Hz)
- Time-saving installation and maintenance
- Further available versions*:
- EMC Filter Fan (7F.70) and EMC Exhaust Filter (7F.07)
- Filter Fan supplied in Reverse flow mode (7F.80)
- * Product codes, see pages 8 & 11

7F.50.8.xxx.5500



- Nominal voltage 120 or 230 V AC
- Air volume 500 m³/h
- Rated power 70 W
- Size 5

7F.50.8.xxx.5630



- Nominal voltage 120 or 230 V AC
- Air volume 630 m³/h
- Rated power 130 W
- Size 5

Note:

By reversing the fan motor, the air direction can be changed from "Inlet" Filter Fan mode to "Exhaust" Filter Fan mode** (except for the types 7F.50.8.xxx.4370, 7F.50.8.xxx.5500 and 7F.50.8.xxx.5630).

** Supplied in "Inlet" Filter Fan mode (Standard).

| Fan data | | | | | |
|------------------------------------|---|---|--------------------|------------------------|------|
| Air volume (free flow) m³/h | | 500 | | 630 | |
| Air volume (with exhaust filter in | stalled) m³/h | 3 | 70 | 470 | |
| Noise level | dB (A) | 6 | 55 | 7 | 2 |
| Life time at 40 °C | h | 50 | 000 | 500 | 000 |
| Electrical data | | | | | |
| Nominal voltage (U _N) | V AC (50/60 Hz) | 120 | 230 | 120 | 230 |
| Operating range | AC | (0.8 | 1.1)U _N | (0.81.1)U _N | |
| Current consumption | Α | 0.8 | 0.4 | 1.10 | 0.55 |
| Rated power | W | 70 | 70 | 130 | 130 |
| Other data | | | | | |
| Housing, cover | | Plastics according to UL94 V-0, light grey (RAL 7035) | | | |
| Filter mat (included) | G3 acco | rding to EN 779, f | iltering degree (8 | 090)% | |
| Filter material | Synthetic fibre with progressive construction, temperature resistant to +100 °C, self extinguishing, Class F1 (DIN 53438) | | | | |
| Electrical connections/wire size | | screw terminals / max. 2.5 mm ² | | | |
| Screw torque Nm | | 0.8 | | | |
| Ambient temperature range °C | | -10+70 | | | |
| Protection category according to | IP 54 | | | | |
| Approvals (according to type) | C∈ [H[c Fl "us | | | | |

finder

7F.20.9.024.3100

Filter Fan for electrical cabinets and enclosures 24 V DC versions

- Very low acoustic noise
- Minimal depth within enclosure
- Nominal voltage: 24 V DC
- Time-saving installation and maintenance
- Easily replaceable filter mat
- Filter Fan supplied in Reverse flow mode (7F.21)
- Black colour RAL 9004 Available



7F.20.9.024.1020

- Nominal voltage 24 V DC
- Air volume 24 m³/h
- Rated power 3.6 W
- Size 1





- Nominal voltage 24 V DC
- Air volume 55 m³/h
- Rated power 7 W
- Size 2



- Nominal voltage 24 V DC
- Air volume 100 m³/h
- Rated power 7 W
- Size 3

| Approvals (according to type) | | | | | | |
|--|---------|----------------------------------|---|-----------------------------------|--|--|
| Protection category according to NEMA | | Type 12 | | | | |
| Protection category according to EN 605 | 29 | IP 54 | | | | |
| Ambient temperature range | °C | -15+55 | | | | |
| Wire size (AWG) | min/max | | 18/14 | | | |
| Wire size (mm²) | min/max | | 0.7/2.5 | | | |
| Electrical connections | | | Push-in terminals | | | |
| Filter material | | Synthetic fibre with progressive | e construction, temperature resista Class F1 (DIN 53438) | nt to 100 °C, self extinguishing, | | |
| Filter mat (included) | | G3 accor | ding to EN 779, filtering degree (8 | 090)% | | |
| Housing, cover | | | Plastics according to UL94 V-0 | | | |
| Other data | | | | | | |
| Rated power | w | 3.6 | 7 | 7 | | |
| Current consumption | Α | 0.15 | 0.32 | 0.32 | | |
| Operating range | DC | (0.81.1)U _N | (0.81.1)U _N | (0.81.1)U _N | | |
| Nominal voltage (U _N) | V DC | 24 | 24 | 24 | | |
| Electrical data | | | | | | |
| Life time at 40 °C | h | 50000 | 50000 | 50000 | | |
| Noise level | dB (A) | 37.5 | 46 | 45 | | |
| Air volume (with exhaust filter installed) | m³/h | 14 | 40 | 75 | | |
| Air volume (free flow) | m³/h | 24 | 55 | 100 | | |
| Fan data | | | | | | |

finder

Filter Fan for electrical cabinets and enclosures 24 V DC versions

- Very low acoustic noise
- Minimal depth within enclosure
- Nominal voltage: 24 V DC
- Time-saving installation and maintenance
- Easily replaceable filter mat
- Filter Fan supplied in Reverse flow mode (7F.21)
- Black colour RAL 9004 Available



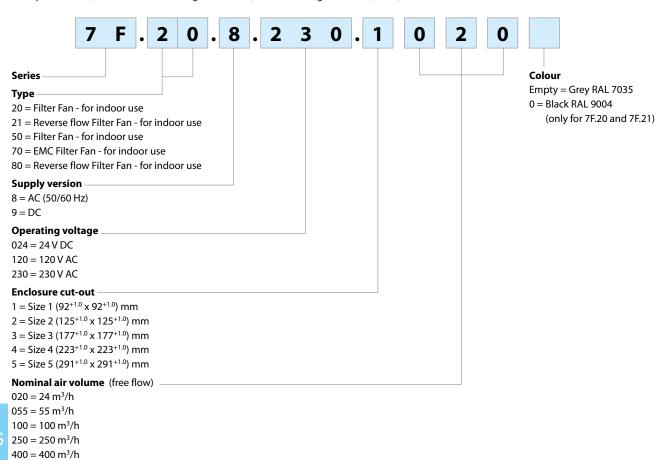
- Nominal voltage 24 V DC
- Air volume 250 m³/h
- Rated power 43 W
- Size 4

| Approvals (according to type) | | CE [R[c 5X]us | |
|---|---------|--|--|
| Protection category according to NEMA | \ | Type 12 | |
| Protection category according to EN 60 | 529 | IP 54 | |
| Ambient temperature range | °C | -15+55 | |
| Wire size (AWG) | min/max | 18/14 | |
| Wire size (mm²) | min/max | 0.7/2.5 | |
| Electrical connections | | Push-in terminals | |
| Filter material | | Synthetic fibre with progressive construction, temperature resistant to 100 °C, self extinguishing, Class F1 (DIN 53438) | |
| Filter mat (included) | | G3 according to EN 779, filtering degree (8090)% | |
| Housing, cover | | Plastics according to UL94 V-0 | |
| Other data | | | |
| Rated power | W | 43 | |
| Current consumption | Α | 1.8 | |
| Operating range | DC | (0.81.1)U _N | |
| Nominal voltage (U _N) | V DC | 24 | |
| Electrical data | | | |
| Life time at 40 °C | h | 50000 | |
| Noise level | dB (A) | 64 | |
| Air volume (with exhaust filter installed |) m³/h | 195 | |
| Air volume (free flow) | m³/h | 250 | |
| Fan data | | | |
| For outline drawing see page 15 | | | |



Ordering information

 $Example: Series\ 7F, Filter\ Fan\ for\ mounting\ in\ sidewalls, nominal\ voltage\ 230\ V\ AC,\ size\ 1,\ air\ volume\ 24\ m^3/h.$



Filter Fans - All versions

 $500 = 500 \text{ m}^3/\text{h}$ $630 = 630 \text{ m}^3/\text{h}$

| Standard versions | EMC versions | Reverse flow versions | |
|-------------------|------------------|-----------------------|--------------------|
| 7F.20.8.120.1020 | _ | 7F.21.8.120.1020 | Filter Fan, Size 1 |
| 7F.20.8.120.2055 | _ | 7F.21.8.120.2055 | Filter Fan, Size 2 |
| 7F.20.8.120.3100 | _ | 7F.21.8.120.3100 | Filter Fan, Size 3 |
| 7F.20.8.120.4250 | _ | 7F.21.8.120.4250 | Filter Fan, Size 4 |
| 7F.20.8.120.4400 | _ | 7F.21.8.120.4400 | Filter Fan, Size 4 |
| 7F.50.8.120.5500 | _ | 7F.80.8.120.5500 | Filter Fan, Size 5 |
| 7F.50.8.120.5630 | _ | _ | Filter Fan, Size 5 |
| 7F.20.8.230.1020 | _ | 7F.21.8.230.1020 | Filter Fan, Size 1 |
| 7F.20.8.230.2055 | _ | 7F.21.8.230.2055 | Filter Fan, Size 2 |
| 7F.20.8.230.3100 | _ | 7F.21.8.230.3100 | Filter Fan, Size 3 |
| 7F.20.8.230.4250 | _ | 7F.21.8.230.4250 | Filter Fan, Size 4 |
| 7F.20.8.230.4400 | _ | 7F.21.8.230.4400 | Filter Fan, Size 4 |
| 7F.50.8.230.5500 | 7F.70.8.230.5500 | 7F.80.8.230.5500 | Filter Fan, Size 5 |
| 7F.50.8.230.5630 | 7F.70.8.230.5630 | _ | Filter Fan, Size 5 |
| 7F.20.9.024.1020 | _ | 7F.21.9.024.1020 | Filter Fan, Size 1 |
| 7F.20.9.024.2055 | _ | 7F.21.9.024.2055 | Filter Fan, Size 2 |
| 7F.20.9.024.3100 | | 7F.21.9.024.3100 | Filter Fan, Size 3 |
| 7F.20.9.024.4250 | _ | 7F.21.9.024.4250 | Filter Fan, Size 4 |

Note:

The technical features (air volume, dimensions and electrical parameters) for the Standard Filter Fans (7F.20 and 7F.50), the EMC Filter Fans (7F.70) and the Reverse flow versions (7F.21 and 7F.80) - are exactly the same.

 $7F.50.8.120.5630\ has\ no\ UL\ approval.$ Other versions on request.



Exhaust Filter

The size of the Exhaust Filter should match the size of the Filter Fan to achieve the best ventilation within the cabinet

- Minimum depth within enclosure
- Time-saving installation and maintenance
- Easily replaceable filter mat
- Black colour RAL 9004 Available



• For Filter Fans

• Size 1

7F.20.x.xxx.1020

7F.02.0.000.1000



• For Filter Fans 7F.20.x.xxx.2055

7F.02.0.000.2000

• Size 2



7F.02.0.000.3000



- For Filter Fans 7F.20.x.xxx.3100
- Size 3

| Other data | | | |
|---|---|--|--|
| Housing, cover | Plastics according to UL94 V-0 | | |
| Filter mat (included) | G3 according to EN 779, filtering degree (8090)% | | |
| Filter material | Synthetic fibre with progressive construction, temperature resistant to +100 °C, self extinguishing, Class F1 (DIN 53438) | | |
| Protection category according to EN 60529 | IP 54 | | |
| Protection category according to NEMA | Type 12 | | |
| Approvals (according to type) | C€ [H] ∂) | | |

Exhaust Filter

The size of the Exhaust Filter should match the size of the Filter Fan to achieve the best ventilation within the cabinet

- Minimum depth within enclosure
- Time-saving installation and maintenance
- EMC Exhaust Filters (7F.07 only for 7F.05)
- Easily replaceable filter mat (7F.02)
- Black colour RAL 9004 Available (only for 7F.02)



7F.02.0.000.4000



- For Filter Fans 7F.20.x.xxx.4250 or 7F.20.8.xxx.4400
- Size 4

7F.05.0.000.5000



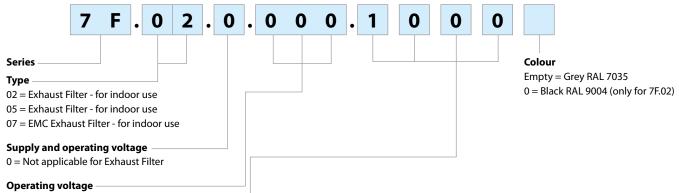
- For Filter Fans 7F.50.8.xxx.5500 or 7F.50.8.xxx.5630
- Size 5

| 3 . 3 | |
|---|---|
| Other data | |
| Housing, cover | Plastics according to UL94 V-0, light grey (RAL 7035) |
| Filter mat (included) | G3 according to EN 779, filtering degree (80…90)% |
| Filter material | Synthetic fibre with progressive construction, temperature resistant to +100 °C, self extinguishing, Class F1 (DIN 53438) |
| Protection category according to EN 60529 | IP 54 |
| Protection category according to NEMA | Type 12 |
| Approvals (according to type) | C€ [H] ₃v°us |



Ordering information

Example: Series 7F, Exhaust Filter for mounting in sidewalls, size 1.



000 = Not applicable for Exhaust Filter

Enclosure cut-out

 $1000 = \text{Size } 1 (92^{+1.0} \times 92^{+1.0}) \text{ mm}$

 $2000 = \text{Size } 2 (125^{+1.0} \times 125^{+1.0}) \text{ mm}$

 $3000 = \text{Size 3} (177^{+1.0} \times 177^{+1.0}) \text{ mm}$

 $4000 = \text{Size 4} (223^{+1.0} \times 223^{+1.0}) \text{ mm}$

 $5000 = \text{Size } 5 (291^{+1.0} \text{ x } 291^{+1.0}) \text{ mm}$

| Exhaust Filter - All versions | | | | | | |
|-------------------------------|------------------|------------------------|--|--|--|--|
| Standard-versions | EMC - versions | | | | | |
| 7F.02.0.000.1000 | _ | Exhaust Filter, Size 1 | | | | |
| 7F.02.0.000.2000 | _ | Exhaust Filter, Size 2 | | | | |
| 7F.02.0.000.3000 | _ | Exhaust Filter, Size 3 | | | | |
| 7F.02.0.000.4000 | _ | Exhaust Filter, Size 4 | | | | |
| 7F.05.0.000.5000 | 7F.07.0.000.5000 | Exhaust Filter, Size 5 | | | | |

Components

| Standard-Filter Fan | Standard-Exhaust Filter | EMC-Filter Fan | EMC-Exhaust Filter | Filter mat | Size |
|---------------------|-------------------------|------------------|--------------------|------------|------|
| 7F.20.8.xxx.1020 | 7F.02.0.000.1000 | _ | _ | 07F.15 | 1 |
| 7F.20.8.xxx.2055 | 7F.02.0.000.2000 | _ | _ | 07F.25 | 2 |
| 7F.20.8.xxx.3100 | 7F.02.0.000.3000 | _ | _ | 07F.35 | 3 |
| 7F.20.8.xxx.4250 | 7F.02.0.000.4000 | _ | _ | 07F.45 | 4 |
| 7F.20.8.xxx.4400 | 7F.02.0.000.4000 | _ | _ | 07F.45 | 4 |
| 7F.50.8.xxx.5500 | 7F.05.0.000.5000 | 7F.70.8.230.5500 | 7F.07.0.000.5000 | 07F.55 | 5 |
| 7F.50.8.xxx.5630 | 7F.05.0.000.5000 | 7F.70.8.230.5630 | 7F.07.0.000.5000 | 07F.55 | 5 |
| 7F.20.9.024.1020 | 7F.02.0.000.1000 | _ | _ | 07F.15 | 1 |
| 7F.20.9.024.2055 | 7F.02.0.000.2000 | _ | _ | 07F.25 | 2 |
| 7F.20.9.024.3100 | 7F.02.0.000.3000 | _ | _ | 07F.35 | 3 |
| 7F.20.9.024.4250 | 7F.02.0.000.4000 | _ | _ | 07F.45 | 4 |

| Spare Filter mats | 07F.15 | 07F.25 | 07F.35 | 07F.45 | 07F.55 |
|---------------------|--------|--------|--------|--------|--------|
| Protection category | | | IP54 | | |

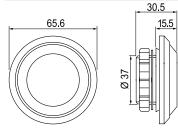
Accessories





07F.80

| Pressure compensation device, for pressure compensation in closed cabinets or enclosures | | 07F.80 | |
|---|-----------------|---------------------------------|--|
| Air interface area | cm ² | 7 | |
| Mounting | | PG 29 thread with union nut | |
| Torque | Nm | 5 (max. 10) | |
| Material | | plastic according to UL94-V0 | |
| Dimensions (diameter/depth) | mm | 65.5/30.5 | |
| Mounting position | | upper part of cabinet sidewalls | |
| Ambient temperature | °C | -45+70 | |
| Protection category | | IP 55 | |

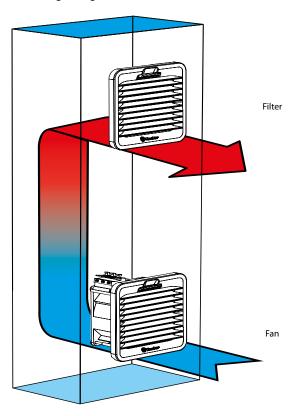


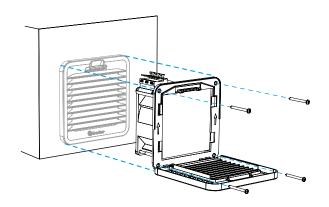
Unit package contains 2 pressure compensation devices



Mounting instructions for Filter Fans

Mounting arrangement of Filter Fans and Exhaust Filter





The installation with the only clips is optimized for 1.5 mm thick sheets; it is also possible with thicknesses from 1 to 2.5 mm.
Fixing with screws (supplied) is recommended.
Tightening torque 0.3 Nm.

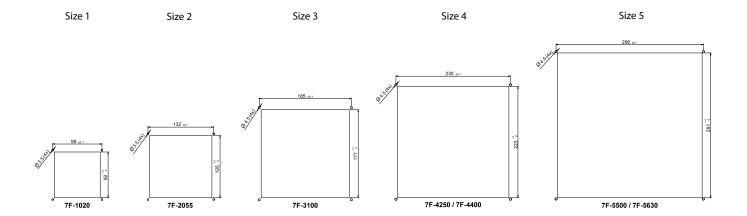
Replacement of Filter mat (Type 7F.20)







Drilling template and mounting cut-outs for Filter Fans and Exhaust Filter



Mounting and maintenance

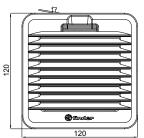
- 1. Make the panel cut-out according to the size of the Filter Fan or Exhaust Filter in the sidewall of the cabinet as appropriate. A template of the panel cut-out is included in the packaging of the Filter Fan or Exhaust Filter.
- 2. Make the electrical connection.
- 3. Mount by simply snapping the side-located lugs on the Filter Fan or Exhaust Filter into the panel cut-out (without using screws for sidewall thickness of 1.2...2.4 mm).
 - At other thickness it is recommended to mount the Filter Fan by the screws supplied (for size 1, the template shows the mounting cut-out only).
- 4. When screws are needed for the mounting, remove the plastic cover and fix the Filter Fan with the 4 screws supplied. Then insert the filter mat and snap the plastic cover to the mounting frame.
- 5. During maintenance or when replacing the filter mat remove the plastic cover, replace the filter mat and snap on the plastic cover.





Outline drawings

Type 7F.20.x.xxx.1020

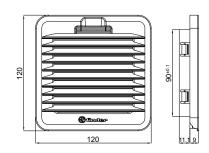


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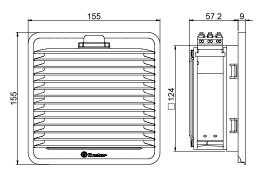
AC version

DC version

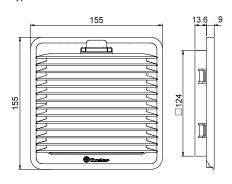
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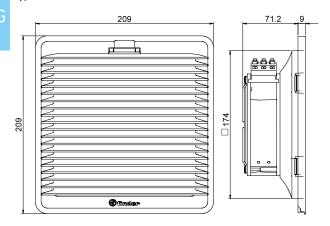
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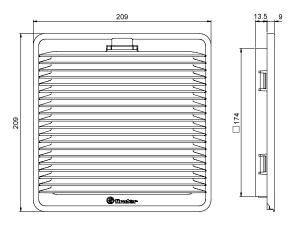
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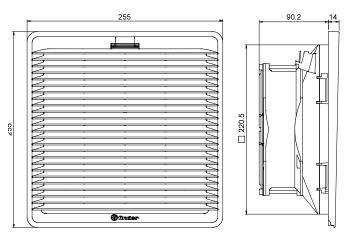
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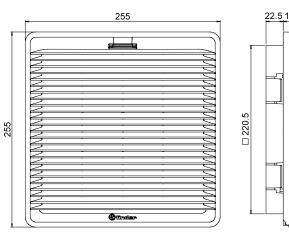
Type 7F.02.0.000.3000



Type 7F.20.x.xxx.4250



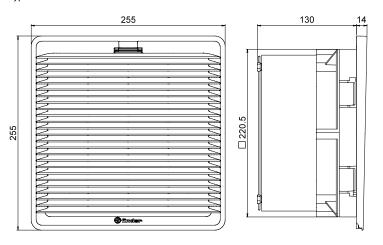
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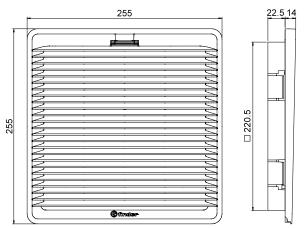
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Outline drawings

Type 7F.20.x.xxx.4400

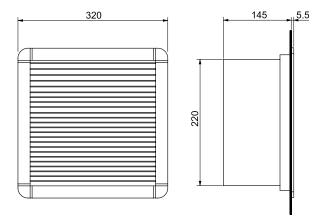


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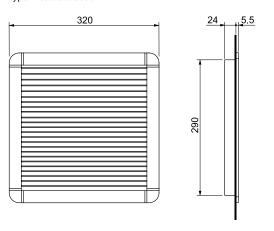


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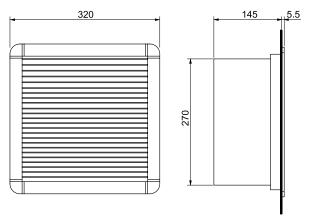
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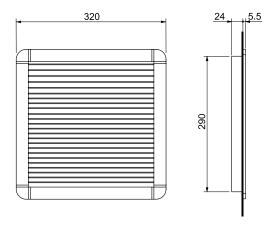
Type 7F.05.0.000.5000



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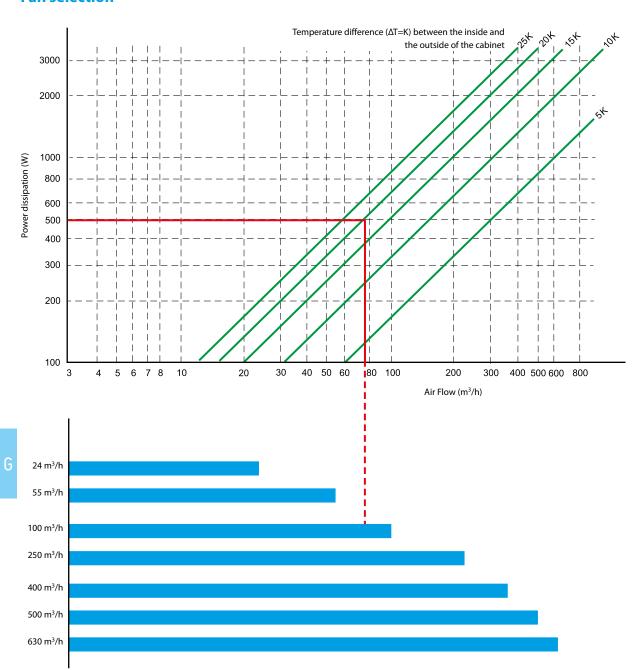


Type 7F.05.0.000.5000





Fan selection



Example

First, estimate the power dissipated within the cabinet. Then calculate the maximum difference between the internal and external temperature (green lines) by considering the difference between the maximum permitted internal temperature (as dictated by the temperature rating of the enclosed components, or specification) and the maximum temperature expected outside the cabinet.

The projection onto the X axis, of the intersection between the power (watts) and the appropriate green line, corresponds to the air flow rate in m^3/h required to meet the maximum internal temperature limit. Extending this line vertically to intersect with the blue horizontal lines, indicates the most appropriate model of 7F fan to be fitted to the cabinet to provide the requisite air flow.

The example above considers a cabinet with an internal thermal power dissipation of 500 W, and assumes the maximum temperature difference between the inside and the outside of the cabinet to be 20K. The required air flow can be seen to be a little less than 80 m³/h.

It is suggested that this is increased by 10% to allow for the affects of a dirty filter.

And so, it can be seen that models of the 7F with 100 m³/h flow rate will provide the proper dissipation of heat under these circumstances.





Application notes

Filter Fan

The ball-bearing axial fan housing is made of aluminium and the rotor is made of plastic or metal (depending on the type).

Filter classes

Within EN 779 are specified 9 filter classes, categorised into 4 coarse dust filters und 5 fine dust filters.

The coarse dust filters G1 - G4 are able to filter particles > 10 μm and the fine dust filters G5 - G9 are able to filter particles from $(1...10)\mu m$.

| Filter classes | Example of particle | Particle size | |
|------------------------|--|---------------|--|
| G1 - G4 (EU1 - EU4) | Textile fibers, hair, sand, pollen, spores, insects, cement dust | > 10 μm | |
| G5 - G9 (EU5 - EU9) | Pollen, spores, cement dust, tobacco smoke, oil smoke, soot | (110)μm | |

Filtering degree (Am)

The degree of filtering (Am) is the percentages of dust, by weight, that is caught and retained by the filter.

Filter mats

The quality of these filters mats has been independently tested, according EN 779 and branded after passing the test.

The filter mats are to filter class G3 and have an average filtering degree of (80...90)%.

Filter material

The filter material consists of a synthetic fiber with progressive construction which is moisture-resistant to 100% RH and temperature resistant to ± 100 °C.

According to the strict requirements of fire class F1, DIN 53438, these filter mats are self extinguishing.

Progressive construction at filter mats

The individual fibers of these filter mats are bonded by a special process to provide a progressive construction where the fiber size and spacing varies through the thickness of the filter mat.

This means that coarse dust particles are caught early and fine dust later through the thickness of the mat. In this way the entire depth of the filter matic used

Flammability class of the housing and the cover

The plastic materials used comply with flammability class V-0, according UL94.

EMC Filter Fans and EMC Exhaust Filters

The plastic mounting frame of the EMC Filter Fans (7F.70) and EMC Exhaust Filters (7F.07) are sprayed with a conductive (metallic) paint.

The gasket located on the mounting frame, for sealing the Filter Fan or Exhaust Filter in the cabinet is also metalised.

In addition; located at the EMC Filter Fan between the metalized mounting frame and the filter mat, is a metal grid.

Therefore, between the metal parts of the Filter Fan and the metal cabinet, there is a conductive connection.

Filter Fan in "reverse flow" version

As supplied, the standard Filter Fan is in "Draw-In"- mode, which means that cool air is filtered and drawn into the cabinet. In some cases it may be required that the warm air is blown out of the cabinet.

In which case it is possible to get Filter Fans in "Exhaust Filter" mode version (7F.21 and 7F.80).

Mounting of the pressure compensation device

In sealed cabinets and enclosures the internal pressure can vary due to changes in temperature. The pressure compensation device (07F.80) will relieve this internal/external pressure differential whilst maintaining a high level of protection - preventing the ingress of dust and moisture into the cabinet or the enclosure. The pressure compensation device is approved for use in cabinets and enclosures according to DIN EN 62208.

Drill a hole \emptyset 37^{+1.0} mm in the housing wall and fix the pressure compensation device with the accompanying nut. It is important to ensure that the sealing ring is located on the outside. To ensure optimum pressure balance, it is recommended to fit 2 pressure compensation device at the upper sides of the cabinet or enclosure.

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