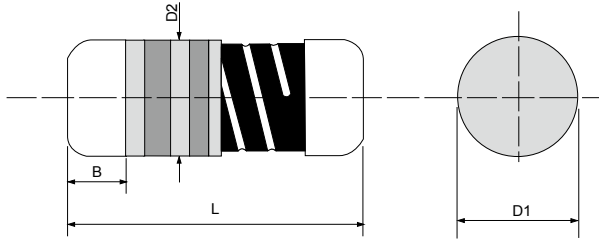


MM102 Metal Film MELF Resistor

Quality • Reliability
Cost-Down via Innovation

MM102



Specifications Per

- IEC 60115-1
- EN140401-803

Features

- SMD enabled structure
- Excellent solderability termination
- Products meet RoHS requirements and do not contain substances of very high concern identified by European Chemicals Agency

DIMENSIONS

Type	Body Length (L, mm)	Cap Diameter (D1, mm)	Body Diameter (D2, mm)	Soldering spot (B, mm)	Net Weight Per 1000 pcs
MM102	2.1 ± 0.1	1.1 ± 0.1	D1+0.02/-0.1	0.5 Min.	7 grams

GENERAL SPECIFICATIONS

Type	Power Rating at 70°C	Maximum Working Voltage	Maximum Overload Voltage	Minimum Resistance	Maximum Resistance	Resistance Tolerance	Available Resistance Value
MM102	0.2W	150V	300V	0Ω, 10Ω	221KΩ	±0.5%	E-192
				0.22Ω	2.2MΩ	±1%~±5%	E-24 / E-96

Special sizes and specifications available on request.

PART NUMBER

Example: MM102F162RTKRTR3K0

MM102	F	162R	TKR	TR3K0
Type	Tolerance*	Resistance	TCR	Packaging
	D (0.5%) F (1%) G (2%) J (5%)	162Ω 4-character code containing - 3 significant digits 1 letter multiplier <u>OHM MULTIPLIER</u> R = 1 K = 10 ³ M = 10 ⁶ G = 10 ⁹	50ppm 3-character code Insert the corresponding Code for the temperature coefficient available for the specific product. TKQ = ±25PPM TKR = ±50PPM TKS = ±100PPM	5-character code TR=Tape Reel <u>MM102</u> 3K0 = 3,000 6K0 = 6,000 10K = 10,000

* May not be applicable to all product types or to all resistance values. Please check with us before placing order.

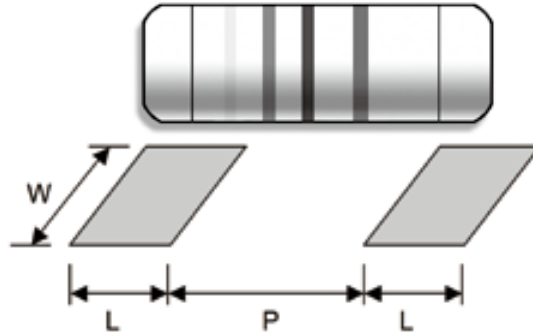
■ PERFORMANCE SPECIFICATIONS

Characteristics	Test Conditions	Limits	
Short Time Overload	IEC 60115-1 4.13 5 seconds 2.5x rated voltage (not over max. overload voltage)	0.22Ω to 221KΩ	± 0.5%
		>221KΩ	± 0.75%
Load Life	IEC 60115-1 4.25.1 Rated load (not over max. working voltage) 1,000 hours with 1.5 hours ON, 0.5 hours OFF, at (70±2)°C	0.22Ω to 100Ω	± 5%
		>100Ω to 221KΩ	± 2.5%
		>221KΩ	± 3.0%
Load Life In Humidity	IEC 60115-1 4.24 56 days rated load (not over max. working voltage) at (40±2)°C and (93±3)% relative humidity	0.22Ω to 100Ω	± 5%
		>100Ω	± 2.5%
Load Life In Humidity (accelerated mode)	IEC 60115-1 4.37 1,000 hours at 85°C and 85% relative humidity with 0.1x rated voltage (not over 100V)	0.22Ω to 100Ω	± 5%
		>100Ω to 221KΩ	± 3.5%
		>221KΩ	± 5%
Periodic Electric Overload	IEC 60115-1 4.39 3.9x rated voltage (not over max. overload voltage) with 0.1s ON, 2.5s OFF for 1,000 cycles	± 1.5%	
Resistance To Soldering Heat	IEC 60115-1 4.18.2 Dip the resistor into a solder bath measured (260±5)°C and hold it for a 10±1 seconds	0.22Ω to 100Ω	± 2.5%
		>100Ω	± 0.5%
Thermal Endurance	IEC 60115-1 4.25.3 1,000 hours at without load	125°C	0.22Ω to 100Ω ± 5.0%
			>100Ω to 221KΩ ± 1.5%
			>221KΩ ± 2.0%
Thermal Shock	IEC 60115-1 4.19 -55°C 30minutes, +125°C 30minutes	5 cycles	±0.5%
		1,000 cycles	±2.0%
Single pulse high voltage overload	IEC 60115-1 4.27 • 5 pulses of 1.2/50μs at 10x rated voltage (not over max. overload voltage) with interval of 12 sec. • 10 pulses of 10/700μs at 10x rated voltage (not over max. overload voltage) with interval of 60 sec.	± 1.0%	
		± 1.0%	
Electrostatic discharge (Human body model)	IEC 60115-1 4.38 3 positive & 3 negative discharges with 1.5KV (For continuous surge application please see Surge Performance paragraph)	± 1.0%	
Climatic test	IEC 60115-1 4.23 4.23.2 - dry heat: 16 hours 125°C 4.23.3 - damp heat: 24 hours 55°C with 95% relative humidity 4.23.4 - cold: 2 hours -55°C 4.23.5 - negative air pressure: 2 hour 8.5KPa at (25±10)°C 4.23.6 - damp heat cyclic: 5 days 55°C with 95% relative humidity 4.23.7 - DC load: rated voltage at -55°C and 125°C each 1 Min.	± 2.0%	
Solderability	IEC 60115-1 4.17.2 Solder area covered after (235±3)°C/(2±0.2) seconds with flux applied	95% min. coverage	
Vibration	IEC 60115-1 4.22 Six hours in each parallel and axial direction with a simple harmonic motion having an amplitude of 1.52mm and 10 to 2,000 Hz.	±1.0%	
Bending test	IEC 60115-1 4.33 Pressing depth 2mm, 3 times	± 0.25%	
Flammability	IEC 60115-1 4.35 Needle flame test 10s	No burning after 30s	

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■ SUGGESTED PAD LAYOUT

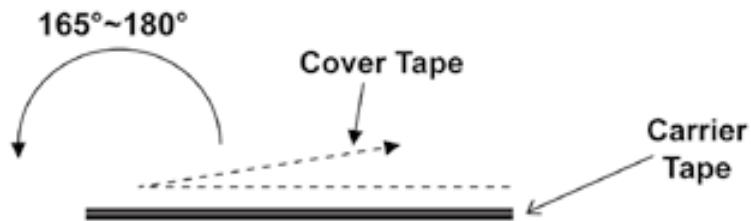


Type	Soldering Mode	Pad Length (L, mm, Min.)	Pad Spacing (P, mm)	Pad Width (W, mm, Min.)
MM102	Reflow	0.8	0.9 ± 0.05	1.3
	Wave	1.2	0.7 ± 0.05	1.5

For better heat dissipation / lower heat resistance, increase W & L.

■ COVER TAPE PEELING SPECIFICATION

Recommended peeling force: 50gf±5gf



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