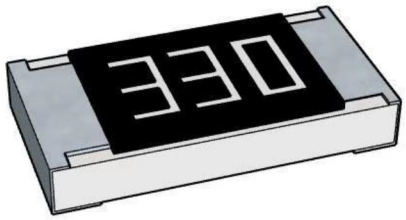
▪ 常规厚膜片式电阻器（Thick Film Chip Resistor）



▪ 应用（Application）

- Entertainment：Stereo， TV tuners，Tape recorder
- Appliance: Air conditioner, Refrigerator
- Computer & relative products : Main board, PDA
- Communication equipment: Cell phone, Fax machine
- Power equipment: Power supply , II Lumination equipment
- Measuring instrument: Electric meter,Navigation equipment

▪ 特点（Features）

- Small size and light weight
- Reduction of assembly costs and matching with placement machines
- Reliability, high quality and fast delivery

▪ 产品料号（Parts Number Explanation）

示例（Example）： FRC1206F1001TSD

F 公司名	R 产品别	C 功能别	1206 尺寸	F 公差	1001 字码	T 包装别	S 端电极	D 特殊码
FOJAN	R:Resistor C:Capacitor L:Inductor D:Diode A:Audion	C:Normal P:Hi-Power L:Lowohmic A:Array S:Surge H:Hi-Precision V:Hi-Voltage Q:Auto-motive R:Anti-sulfur M:Metal D: LED	0201 0402 0603 0805 1206 1210 1218 1812 2010 2512	B:±0.1% C:±0.25% D:±0.5% F: ±1% J: ±5% P：Jumper	±5%:E24 3-digits+blank 102=1KΩ 1R0=1Ω ±1%&Below： E24+E96： 4-digits 1001=1KΩ 1R00=1Ω	T: 7 inch reel Q:10 inch reel R:13 inch reel B:Bulk	S：Sn C：Cu A：Au	N: Normal D：LED
Company code	Type code	Functional code	Size code	Tolerance code	Resistance code	Packaging code	Termination code	Special Case

▪ 本体标识（Marking on the Resistor's Body）

0201 及 0402 因本体太小，本体上无字码标示 For 0201 and 0402 size, no marking on the body due to the small size of the resistor		
公差±5%的产品，以三字码标示，前两位表示阻值的有效数字，最后一位表示 10 的乘幂 ±5% tolerance product: the marking is 3 digits, the first 2 digits are significant figures of resistance value and the 3rd one denotes the power number of 10, (10X)	472	472=47×10^2=4.7KΩ
	5R6	10Ω以下标示：5R6=5.6Ω Below 10Ω: 5R6=5.6Ω
±0.5%，±1%，±2%的产品，以四字码标示，前三位表示阻值的有效数字，最后一位表示 10 的乘幂 ±0.5%，±1%,±2% tolerance product: the marking is 4 digits, the first 3 digits are significant figures of resistance value and the 4th one denotes the power number of 10, (10X)	4992	4992=499×10^2=49.9KΩ
0603 ±1% E96 系列的标准阻值，因电阻本体太小，采用三位代码标示。 Standard E96 series values of 0603 ±1%: due to the small size of the resistor' s body, use 3digits code to indicate the resistance value.	6R81	100Ω以下标示： 6R81=6.81Ω Below 100Ω: 6R81=6.81Ω

▪ Standard E96 Series Resistance Value Code for 0603 ±1% Marking

代码 Code	阻值 Value	代码 Code	阻值 Value	代码 Code	阻值 Value	代码 Code	阻值 Value	代码 Code	阻值 Value	代码 Code	阻值 Value
01	100	17	147	33	215	49	316	65	464	81	681
02	102	18	150	34	221	50	324	66	475	82	698
03	105	19	154	35	226	51	332	67	487	83	715
04	107	20	158	36	223	52	340	68	499	84	732
05	110	21	162	37	237	53	348	69	511	85	750
06	113	22	165	38	243	54	357	70	523	86	768
07	115	23	169	39	249	55	365	71	536	87	787
08	118	24	174	40	255	56	374	72	549	88	806
09	121	25	178	41	261	57	383	73	562	89	825
10	124	26	182	42	267	58	392	74	576	90	845
11	127	27	187	43	274	59	402	75	590	91	866
12	130	28	191	44	280	60	412	76	604	92	887
13	133	29	196	45	287	61	422	77	619	93	909
14	137	30	200	46	294	62	432	78	634	94	931
15	140	31	205	47	301	63	442	79	649	95	953
16	143	32	210	48	309	64	453	80	665	96	976

▪ Multiplier Code for 0603 ±1% Marking

代码 Code	Y	X	A	B	C	D	E	F
指数 Multiplier	10^{-2}	10^{-1}	10^{0}	10^{1}	10^{2}	10^{3}	10^{4}	10^{5}

阻值标示如下 (So the resistance value are marked as the following examples)

10D=124×10^{3}=124KΩ

38Y=243×10^{-2}=2.43Ω

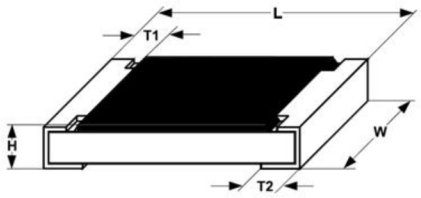
0603 ±1%的产品，在标准 E24 系列中，但不属于 E96 系列，标示与 5%的字码相同，但是在中间字码下加一条线（Standard E24 and not belong to E96 series values of 0603 ±1%, the marking is the same as 5% tolerance but marking as underline）

331=33×10^{1}=330Ω

560=56×10^{0}=56Ω

▪ 尺寸 Dimension

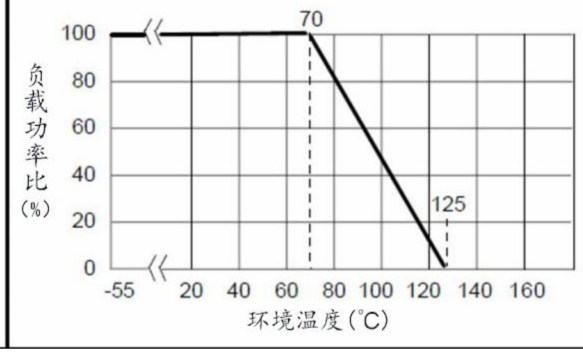
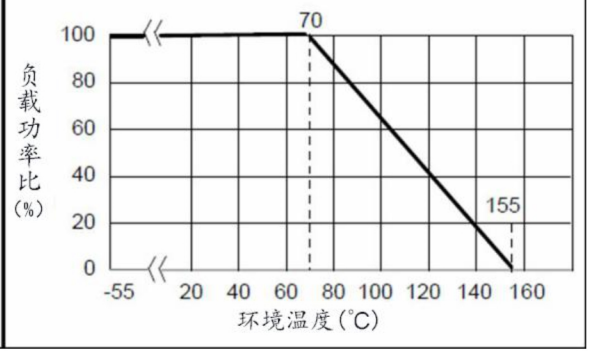
尺寸 dimension



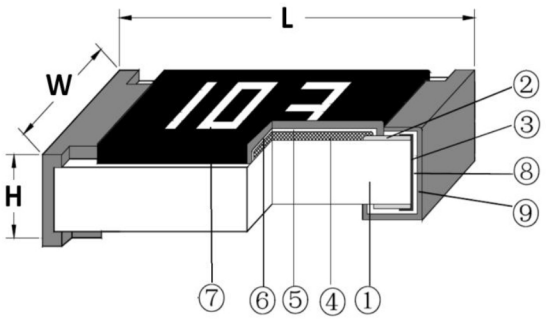
单位（unit）：mm

型别（Type）	**L**	**W**	**H**	**T1**	**T2**
0201	0.60±0.03	0.30±0.03	0.23±0.03	0.10±0.05	0.15±0.05
0402	1.00±0.05	0.50±0.05	0.35±0.05	0.20±0.10	0.25±0.10
0603	1.60±0.10	0.80±0.10	0.45±0.10	0.25±0.15	0.25±0.15
0805	2.00±0.10	1.25±0.10	0.50±0.10	0.35±0.20	0.35±0.20
1206	3.10±0.10	1.60±0.10	0.55±0.10	0.45±0.20	0.40±0.20
1210	3.10±0.10	2.60±0.15	0.55±0.10	0.45±0.15	0.50±0.20
1218	3.10±0.10	4.60±0.10	0.55±0.10	0.45±0.20	0.40±0.20
1812	4.50±0.20	3.10±0.20	0.55±0.10	0.55±0.20	0.70±0.20
2010	5.00±0.10	2.50±0.15	0.55±0.10	0.45±0.15	0.50±0.20
2512	6.35±0.10	3.10±0.15	0.55±0.10	0.60±0.20	0.50±0.20

▪ 功率衰减曲线（ Derating Curve ）

使用温度范围	−55℃ ~ +125℃（0201）	−55℃ ~ +155℃ （其他）
说明	周围温度若超过70℃至125℃之间，功率可照下图曲线予以修订之	周围温度若超过70℃至155℃之间，功率可照下图曲线予以修订之
功率衰减曲线图		

▪ 电阻结构（Construction ）



NO.	结构 construction	主要材料 Major material
1	陶瓷基板 Ceramic substrate	三氧化二铝 Al2O3
2	银电极 Conductive layer	银 Ag
3	侧电极 Side conductive layer	镍铬合金 NiCr
4	阻体层 Resistive layer	氧化钌+玻璃 RuO2 + glass
5	内保护层 Inner protective layer	玻璃 Glass
6	外保护层 Outer Protective layer	环氧树脂 Epoxy
7	文字 Marking	环氧树脂 Epoxy
8	镍电极 Ni plating layer	镍 Ni
9	锡电极 Sn plating layer	锡 Matte Tin

▪ 阻值范围（Resistance range）

型别 Type	阻值范围 Resistance Range			
	0.5%，0.1%	1%	2%	5%
0201	-	1Ω~10MΩ	1Ω~10MΩ	1Ω~10MΩ
0402	10Ω~1MΩ	1Ω~10MΩ	1Ω~22MΩ	1Ω~22MΩ
0603	10Ω~1MΩ	1Ω~10MΩ	1Ω~22MΩ	1Ω~22MΩ
0805	10Ω~1MΩ	1Ω~10MΩ	1Ω~22MΩ	1Ω~100MΩ
1206	10Ω~1MΩ	1Ω~10MΩ	1Ω~22MΩ	1Ω~100MΩ
1210	10Ω~1MΩ	1Ω~10MΩ	1Ω~22MΩ	1Ω~22MΩ
1218	10Ω~1MΩ	1Ω~1MΩ	1Ω~1MΩ	1Ω~1MΩ
1812	10Ω~1MΩ	1Ω~10MΩ	1Ω~10MΩ	1Ω~10MΩ
2010	10Ω~1MΩ	1Ω~10MΩ	1Ω~22MΩ	1Ω~22MΩ
2512	10Ω~1MΩ	1Ω~10MΩ	1Ω~22MΩ	1Ω~22MΩ

▪ 电气特性（Electrical characteristics）

型别 Type	0201	0402	0603	0805	1206	1210	1218	1812	2010	2512
额定功率 Rated power	1/20W	1/16W	1/10W	1/8W	1/4W	1/2W	1W	1/2W	3/4W	1W
最大工作电压 Max Working Voltage	25V	50V	50V	150V	200V	200V	200V	200V	200V	200V
最大过负荷电压 Max Overload Voltage	50V	100V	100V	300V	400V	400V	500V	400V	400V	400V
绝缘耐压 Dielectric Withstanding Voltage	-	100V	100V	300V	500V	500V	500V	500V	500V	500V
零欧姆阻值 ±1% Resistance Value of Jumper ±1%	-	<30mΩ	<30mΩ	<30mΩ	<30mΩ	<30mΩ	<30mΩ	<30mΩ	<30mΩ	<30mΩ
零欧姆阻值 ±5% Resistance Value of Jumper ±5%	<50mΩ	<50mΩ	<50mΩ	<50mΩ	<50mΩ	<50mΩ	<50mΩ	<50mΩ	<50mΩ	<50mΩ
零欧姆额定电流 Rated Current of Jumper	0.5A	1A	1A	2A	2A	2A	6A	2A	2A	2A
零欧姆电阻最大电流 Max Current of Jumper	1A	2A	2A	5A	10A	10A	10A	10A	10A	10A

备注（remark）： 额定电压计算公式（The rated voltage is calculated by the following formula）:

E= $\sqrt{RP}$

E：额定电压（Rated Voltage）(V)

P：额定功率（Rated Power ）(W)

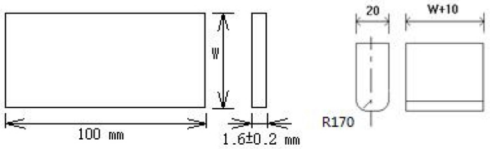
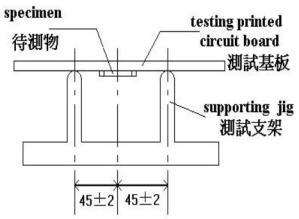
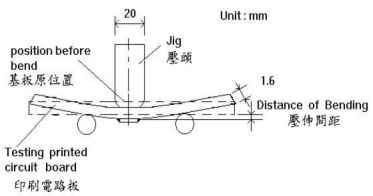
R：电阻阻值（Resistance ）(ohm)

如果计算出的电压超过此型别的最大工作电压，则此型别的最大工作电压为此电阻的额定电压。

In case the value calculated by the formula exceed the maximum working voltage as above table 8, the maximum working voltage shall be regarded as rated voltage.

▪ 性能（Performance Specifications）

内容 Item	测试方法 Test Methods	测试条件 Test Conditions	规格 Specification
温度系数 Temperature Coefficient	JIS C 5201 4.8	TCR=（R-R_0）/（t-t_0）R_0 ×10^6（ppm） R0 电阻在室温下的阻值(resistance at room temperature) R 电阻在 125℃或-55℃下的阻值(resistance at 125℃ or -55℃) t0 室温(room temperature) t 测试温度（test temperature 125℃ or -55℃）	0201 规格： 1Ω≦R≦10Ω: -100~+300PPM/℃ 10Ω<R≦10MΩ: ±200 PPM/℃ 0402~2512 规格： 1Ω≦R≦10Ω: ±200 PPM/℃ 10Ω<R≦10MΩ: ±100 PPM/℃ 10MΩ<R≦100MΩ: ±200PPM/℃
短时间过负荷 Short-time overload	JIS C 5201 4.13	加载 2.5 倍的额定电压，时间 5 秒后测量试验前后的阻值变化率。 Applied 2.5 times of rated voltage for 5 second. Measure the variation of resistance.	±(1.00% +0.05Ω)
焊锡性 Solderability	JIS C 5201 4.17	沾助焊剂后浸入锡炉，锡炉温度 245±5℃，时间 3±0.5 秒。 Dip the terminal in a flux and then dip into a soldering bath at 245±5℃ for 3±0.5sec.	＞95%面积上锡 (＞95% coverage)
抗焊锡热 Resist to soldering heat	JIS C 5201 4.18	沾助焊剂后浸入锡炉，锡炉温度 260±5℃，时间 10±0.5 秒，测量试验前后的阻值变化率。 Dip the terminal in a flux and then dip into a soldering bath at 260±5℃ for 10±0.5sec. Measure the variation of resistance.	±(1.00% +0.05Ω)

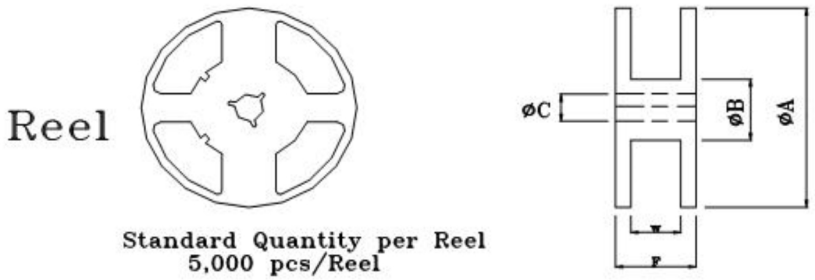
内容 Item	测试方法 Test Methods	测试条件 Test Conditions	规格 Specification
绝缘电阻 Insulation resistance	JIS C 5201 4.6	电阻本体上加载绝缘耐压 60±5 秒后，测量绝缘阻抗。 Applied the dielectric withstanding voltage on the center of body for 60±5seconds. Then measure insulation resistance.	>10GΩ
绝缘耐压 Dielectric withstanding voltage	JIS C 5201 4.7	电阻本体上加载绝缘耐压 60±5 秒。 Applied the dielectric withstanding voltage on the center of body for60±5seconds.	无击穿、飞弧及可见机械性损伤 No evidence of flashover, mechanical damage arcing or insulation breakdown
端子弯曲 Terminal bending	JIS C 5201 4.33	电阻焊接在测试板上进行弯折,弯折保持时间 20±1 秒，1206(含）以下的尺寸弯曲 5+0.2/0 mm; 1206 以上的尺寸弯曲 2+0.2/0 mm; 量测试验前后阻值变化率 Specimen shall be mounted on test board, then bend the board and maintained for 20±1s. the distance of bending is 5+0.2/0 mm for resistors which size no larger than 1206 or 2+0.2/0 mm which size larger than 1206. Measure the variation of resistance. 测试板（test board） 压头（jig）   	±(1.00% +0.05Ω)

内容 Item	测试方法 Test Methods	测试条件 Test Conditions	规格 Specification
温度循环 Temperature Cycling	JIS C 5201 4.19	电阻放入温度循环机中，温度 155±2℃至-55±3℃，共 5 个循环。量测试验前后阻值变化率. Put specimen in a chamber which temperature can be changed to 155±2℃ or -55±3℃, repeated 5 times. Measure the variation of resistance.	±(2.00% +0.05Ω)
耐湿特性 Humidity	JIS C 5201 4.24	电阻放入恒温恒湿箱，温度 40±2℃，湿度 90~95 %RH;通电额定电压 1.5 小时，断电 0.5 小时；重复通断电至试验时间 1000 $^{+48}/_{-0}$ 小时. 量测试验前后阻值变化率. Put the specimen in a chamber at 40±2℃ temperature and 90~95% relative humidity, then applied rated voltage for1.5H and rested for 0.5H repeatedly till total test time is 1000$^{+48}/_{-0}$ H. Measure the variation of resistance.	±(2.00% +0.05Ω)
负荷寿命 Load life	JIS C 5201 4.25.1	电阻放入恒温箱中，温度 70±2℃，ON TIME:1.5H，OFF TIME:0.5H，通电额定电压 1000 $^{+24}/_{-0}$ 小时 ,量测试验前后阻值变化率. Put the specimen in a chamber at 70±2℃ temperature, ON TIME:1.5H，OFF TIME:0.5H， and applied rated voltage for 1000 $^{+24}/_{-0}$H. Measure the variation of resistance.	±(2.00% +0.05Ω)
温湿循环 Moisture resistance	MIL-STD-202 METHOD 106	25°C~65°C,90~100%RH, 2.5 小时; 65°C 90~100%RH, 3 小时; 65°C~25°C,80~100%RH,2.5 小时,10 个循环,试验结束 24±4 小时后进行测试. 25°C~65°C,90~100%RH, 2.5H; 65°C 90~100%RH, 3H; 65°C~25°C 80~100%RH, 2.5H, 10 cycles, Measurement at 24±4 hours after test conclusion.	±(2.00% +0.05Ω)

▪ 包装规格（Tapping Specification）

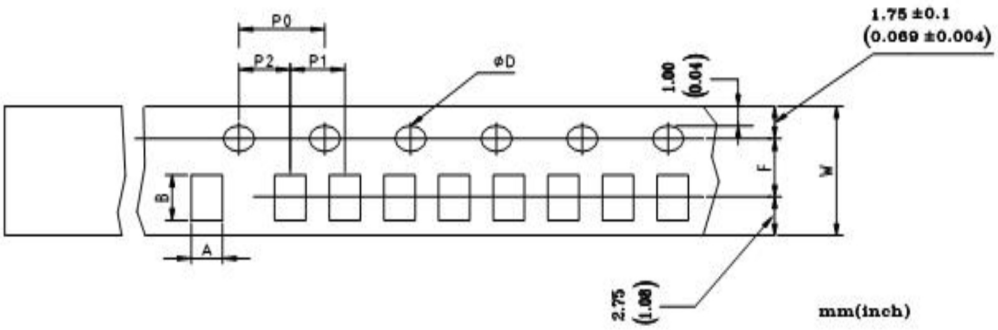
- 卷盘尺寸（Reel dimension）

Type	Size		Unit	A	B	C	F	W
0201/0402	7”	10K/Reel 15K/Reel 0201 only	mm	178±2.0	60.0±1.0	13.5±0.5	11.4±0.1	9.00±0.3
0402	13”	40K/50K Reel	mm	178±2.0	60.0±1.0	13.5±0.5	11.4±0.1	9.00±0.3
0603/0805/1206/1210	7”	5K/Reel	mm	178±2.0	60.0±1.0	13.5±0.5	11.4±0.1	9.00±0.3
0603/0805/1206	10”	10K/Reel	mm	178±2.0	60.0±1.0	13.5±0.5	11.4±0.1	9.00±0.3
0603/0805/1206	13”	20K/Reel	mm	178±2.0	60.0±1.0	13.5±0.5	11.4±0.1	9.00±0.3
1218/1812/2010/2512	7”	4K/Reel	mm	178±2.0	60.0±1.0	13.5±0.5	15.4±1.0	13.0±0.3



Standard Quantity per Reel
5,000 pcs/Reel

- 包装尺寸（packing dimension）



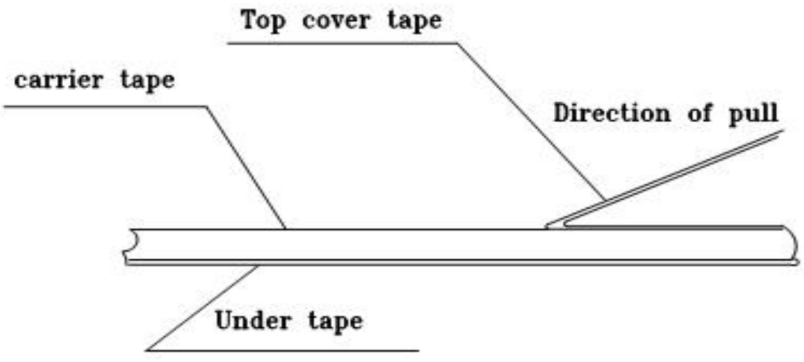
Unit: mm

Dimensions	A	B	D	F	P0	P1	P2	W
0201	0.38±0.05	0.68±0.05	$1.50^{+0.1}_{0.0}$	3.50±0.05	4.00±0.10	2.00±0.10	2.00±0.05	8.00±0.20
0402	0.65±0.10	1.15±0.10	$1.50^{+0.1}_{0.0}$	3.50±0.05	4.00±0.10	2.00±0.10	2.00±0.05	8.00±0.20
0603	1.10±0.10	1.90±0.10	$1.50^{+0.1}_{0.0}$	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	8.00±0.20
0805	1.65±0.20	2.40±0.20	$1.50^{+0.1}_{0.0}$	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	8.00±0.20
1206	1.90±0.20	3.50±0.20	$1.50^{+0.1}_{0.0}$	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	8.00±0.20
1210	2.80±0.20	3.50±0.20	$1.50^{+0.1}_{0.0}$	3.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	8.00±0.20
1218	2.80±0.20	4.60±0.20	$1.50^{+0.1}_{0.0}$	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	12.0±0.10
1812	3.30±0.20	4.60±0.20	$1.50^{+0.1}_{0.0}$	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	12.0±0.10
2010	2.90±0.10	5.30±0.10	$1.50^{+0.1}_{0.0}$	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	12.0±0.10
2512	3.40±0.10	6.60±0.10	$1.50^{+0.1}_{0.0}$	5.50±0.05	4.00±0.10	4.00±0.10	2.00±0.05	12.0±0.10

▪ 上胶带剥离力测试（Peel force of top cover tape）

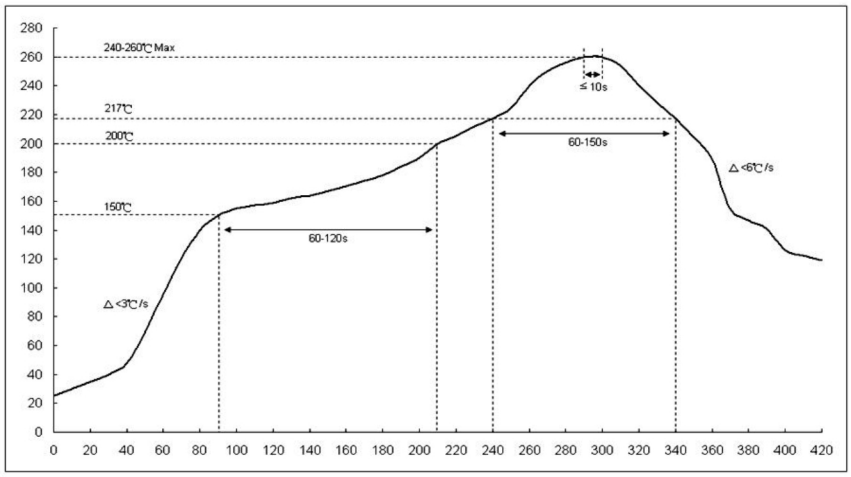
上胶带以 200mm/分钟的速度，沿 165∽180 度角的方向进行剥离，如下图所示。纸带的剥离力范围为 10g∽70g; 载带的剥离力范围为 30∽100g。

The top cover tape is pulled at a speed of 200 mm/min with the angle between the tape during peel and the direction of unreeling maintained at 165 to 180 degree as following picture. The peel force of paper carrier tape shall be 0.1N to 0.7N(10 to 70 g), the peel force of plastic carrier tape shall be 0.3N to 1N (30 to 100 g)

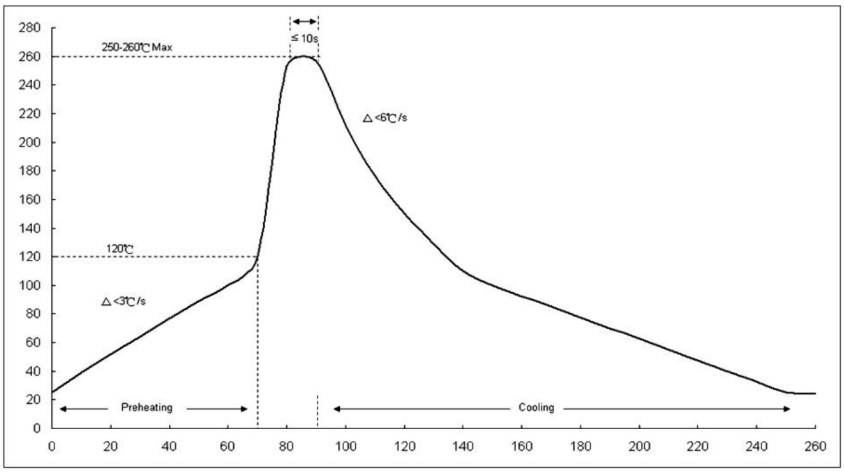


▪ 焊接 （soldering）

- 建议回流焊曲线（Recommend reflow soldering profile）



- 建议波峰焊曲线（Recommend wave soldering profile）



- 手工焊温度（hand soldering temperature）

烙铁温度 350±10℃ 3 秒之内，避免烙铁接触电阻本体

The iron temperature is 350±10℃, hand soldering time less than 3S. Avoid solder iron tip direct touch the components body

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