

## Positive Temperature Coefficient (PTC) Data Sheet

### Description

The 250V series provides radial resettable overcurrent protection with holding current from 0.03A to 2.0A. This series is suitable for applications with higher working voltage up to 250V.

### Features

- Radial leaded devices.
- High voltage surge capabilities
- Flame retardant epoxy polymer insulating material meets UL94 V-0 requirement.
- Over-current protection
- Available in lead-free version.
- Operating Temperature: -40°C ~ +85°C
- Meets MSL level 1, per J-STD-020

### Applications

- Powered supplies
- Security systems
- Network equipment
- IT equipment
- XDSL equipment
- Motor protection

### Electrical Characteristics

| Part Number | I <sub>hold</sub><br>(A) | I <sub>trip</sub><br>(A) | V <sub>max</sub><br>(V <sub>AC</sub> ) | I <sub>max</sub><br>(A) | Pd typ.<br>(W) | Maximum time to trip |           | Resistance           |                      |
|-------------|--------------------------|--------------------------|--|-------------------------|----------------|----------------------|-----------|----------------------|----------------------|
|             |                          |                          |  |                         |                | Current(A)           | Times (S) | R <sub>min</sub> (Ω) | R <sub>max</sub> (Ω) |
| FTR250-030  | 0.030                    | 0.060                    | 250                                    | 1                       | 0.6            | 0.15                 | 5.0       | 35.0                 | 90.0                 |
| FTR250-040  | 0.040                    | 0.080                    | 250                                    | 3                       | 0.7            | 0.20                 | 6.0       | 27.0                 | 65.0                 |
| FTR250-060  | 0.060                    | 0.120                    | 250                                    | 3                       | 0.8            | 0.30                 | 5.0       | 20.0                 | 45.0                 |
| FTR250-080  | 0.080                    | 0.160                    | 250                                    | 3                       | 0.8            | 0.40                 | 5.0       | 10.0                 | 22.0                 |
| FTR250-090  | 0.090                    | 0.180                    | 250                                    | 3                       | 0.8            | 0.45                 | 5.0       | 7.0                  | 20.0                 |
| FTR250-110  | 0.110                    | 0.220                    | 250                                    | 3                       | 1.0            | 0.55                 | 5.0       | 6.0                  | 12.0                 |
| FTR250-120  | 0.120                    | 0.240                    | 250                                    | 3                       | 1.0            | 0.60                 | 5.0       | 6.0                  | 10.5                 |
| FTR250-145  | 0.145                    | 0.290                    | 250                                    | 3                       | 1.0            | 0.73                 | 15.0      | 3.5                  | 6.5                  |
| FTR250-180  | 0.180                    | 0.540                    | 250                                    | 10                      | 1.5            | 0.90                 | 15.0      | 3.0                  | 10.0                 |
| FTR250-200  | 0.200                    | 0.400                    | 250                                    | 10                      | 1.5            | 1.00                 | 9.0       | 3.0                  | 6.0                  |
| FTR250-250  | 0.250                    | 0.500                    | 250                                    | 10                      | 1.5            | 1.25                 | 7.0       | 1.6                  | 4.8                  |
| FTR250-400  | 0.400                    | 0.800                    | 250                                    | 10                      | 2.0            | 2.00                 | 9.0       | 1.0                  | 3.0                  |
| FTR250-600  | 0.600                    | 1.200                    | 250                                    | 10                      | 2.5            | 3.00                 | 8.0       | 0.6                  | 2.0                  |
| FTR250-800  | 0.800                    | 1.600                    | 250                                    | 10                      | 2.7            | 4.00                 | 18.0      | 0.4                  | 1.0                  |
| FTR250-1000 | 1.000                    | 2.000                    | 250                                    | 10                      | 2.9            | 5.00                 | 21.0      | 0.3                  | 0.8                  |
| FTR250-1500 | 1.500                    | 3.000                    | 250                                    | 10                      | 3.9            | 7.50                 | 23.0      | 0.2                  | 0.6                  |
| FTR250-2000 | 2.000                    | 4.000                    | 250                                    | 10                      | 4.5            | 10.00                | 28.0      | 0.1                  | 0.4                  |

·I<sub>hold</sub>= Hold current: maximum current device will pass without tripping in 25°C still air.  
 ·I<sub>trip</sub>= Trip current: minimum current at which the device will trip in 25°C still air.  
 ·V<sub>max</sub>= Maximum voltage device can withstand without damage at rated current (I<sub>max</sub>)  
 ·I<sub>max</sub>= Maximum fault current device can withstand without damage at rated voltage  
 ·Pd typ.= Typical power dissipated from device when in the tripped state at 23°C still air.  
 ·R<sub>min</sub>= Minimum resistance of device in initial (un-soldered) state.  
 ·R<sub>max</sub>= Maximum resistance of device in initial (un-soldered) state.

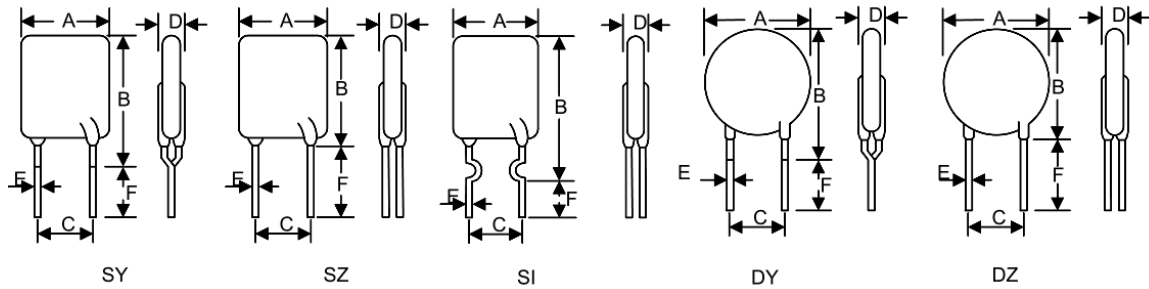
**Test Procedures and Requirement**

| Items           | Test Conditions                 | Accept/Reject Criteria                     |
|-----------------|---------------------------------|--|
| Resistance      | In still air @25°C              | $R_{min} \leq R \leq R_{max}$              |
| Time to Trip    | Specified current, V max , 25°C | $T \leq \text{max. Time to trip (T trip)}$ |
| Hold Current    | 30 min, at Ihold                | No trip                                    |
| Trip Cycle Life | V max , I max , 100 cycle       | No arcing or burning                       |
| Trip Endurance  | V max , 24hours                 | No arcing or burning                       |

**Thermal Derating Chart – Ihold**

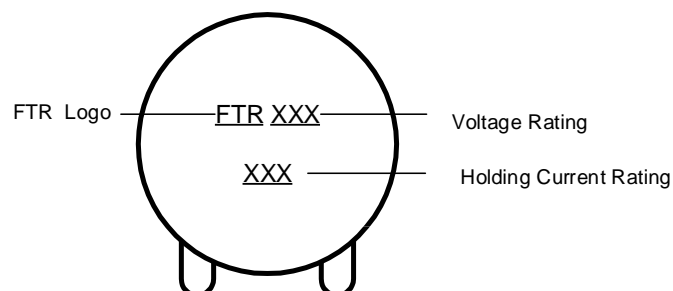
| Part Number | Ambient Operation Temperature |       |       |       |       |       |       |       |       |       |
|-------------|-------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|             | -40°C                         | -20°C | 0°C   | 25°C  | 30°C  | 40°C  | 50°C  | 60°C  | 70°C  | 85°C  |
| FTR250-030  | 0.044                         | 0.040 | 0.035 | 0.030 | 0.027 | 0.025 | 0.023 | 0.020 | 0.017 | 0.013 |
| FTR250-040  | 0.058                         | 0.053 | 0.047 | 0.040 | 0.036 | 0.034 | 0.031 | 0.027 | 0.024 | 0.019 |
| FTR250-060  | 0.085                         | 0.079 | 0.070 | 0.060 | 0.055 | 0.051 | 0.046 | 0.041 | 0.037 | 0.029 |
| FTR250-080  | 0.113                         | 0.106 | 0.094 | 0.080 | 0.073 | 0.068 | 0.062 | 0.054 | 0.049 | 0.038 |
| FTR250-090  | 0.131                         | 0.119 | 0.105 | 0.090 | 0.082 | 0.077 | 0.069 | 0.061 | 0.055 | 0.043 |
| FTR250-110  | 0.160                         | 0.145 | 0.129 | 0.110 | 0.100 | 0.094 | 0.085 | 0.075 | 0.067 | 0.053 |
| FTR250-120  | 0.172                         | 0.158 | 0.140 | 0.120 | 0.109 | 0.102 | 0.092 | 0.082 | 0.073 | 0.058 |
| FTR250-145  | 0.210                         | 0.191 | 0.170 | 0.145 | 0.132 | 0.123 | 0.112 | 0.099 | 0.088 | 0.070 |
| FTR250-180  | 0.260                         | 0.238 | 0.211 | 0.180 | 0.164 | 0.153 | 0.139 | 0.122 | 0.110 | 0.086 |
| FTR250-200  | 0.290                         | 0.264 | 0.234 | 0.200 | 0.182 | 0.170 | 0.154 | 0.136 | 0.122 | 0.096 |
| FTR250-250  | 0.390                         | 0.340 | 0.300 | 0.250 | 0.230 | 0.210 | 0.180 | 0.160 | 0.140 | 0.100 |
| FTR250-400  | 0.580                         | 0.528 | 0.468 | 0.400 | 0.364 | 0.340 | 0.308 | 0.272 | 0.244 | 0.192 |
| FTR250-600  | 0.870                         | 0.792 | 0.702 | 0.600 | 0.546 | 0.510 | 0.462 | 0.408 | 0.366 | 0.288 |
| FTR250-800  | 1.160                         | 1.056 | 0.936 | 0.800 | 0.728 | 0.680 | 0.616 | 0.544 | 0.488 | 0.384 |
| FTR250-1000 | 1.550                         | 1.370 | 1.190 | 1.000 | 0.910 | 0.820 | 0.730 | 0.640 | 0.550 | 0.410 |
| FTR250-1500 | 2.400                         | 2.100 | 1.800 | 1.500 | 1.365 | 1.300 | 1.150 | 1.020 | 0.880 | 0.660 |
| FTR250-2000 | 3.100                         | 2.740 | 2.380 | 2.000 | 1.820 | 1.640 | 1.460 | 1.280 | 1.100 | 0.820 |

## Dimensions



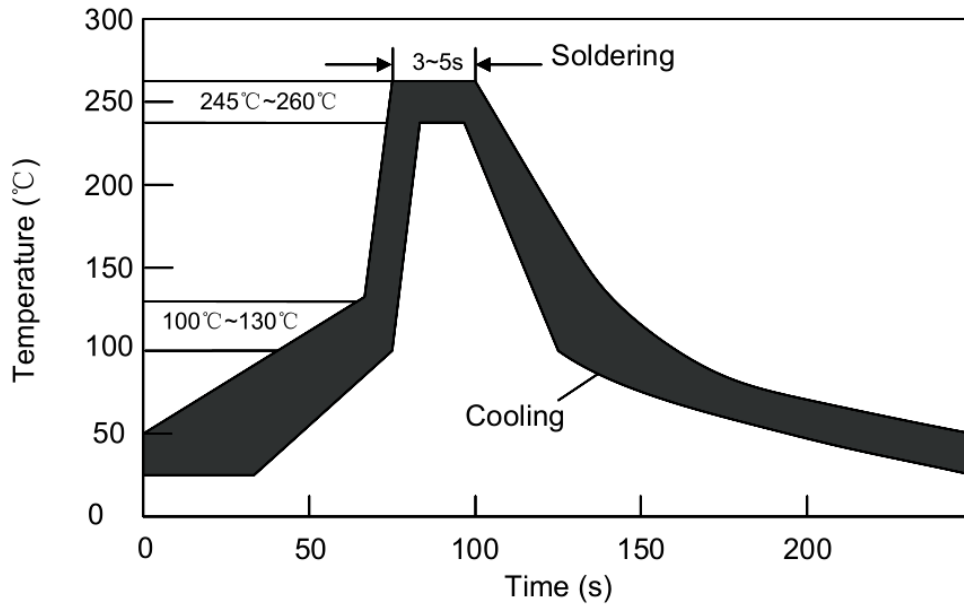
| Part Number | Dimensions (mm) |             |           |      |         |           | Style.   |
|-------------|-----------------|-------------|-----------|------|---------|-----------|----------|
|             | A               | B           | C         | D    | E       | F         |          |
|             | Max.            | Max.        | $\pm 0.6$ | Max. | Typ.    | Min.      |          |
| FTR250-030  | 6.0             | 8.0         | 5.1       | 4.6  | 0.6     | 7.6       | DZ       |
| FTR250-040  | 7.4             | 13.5 / 12.7 | 5.1       | 4.6  | 0.6     | 4.6 / 7.6 | DY / DZ  |
| FTR250-060  | 7.4             | 14.5 / 12.7 | 5.1       | 4.6  | 0.6     | 4.6 / 7.6 | DY / DZ  |
| FTR250-080  | 7.4             | 14.5 / 12.7 | 5.1       | 4.6  | 0.6     | 4.6 / 7.6 | DY / DZ  |
| FTR250-090  | 7.4             | 14.5 / 12.7 | 5.1       | 4.6  | 0.6     | 4.6 / 7.6 | DY / DZ  |
| FTR250-110  | 7.0             | 14.5 / 10.5 | 5.1       | 4.6  | 0.6     | 4.6 / 7.6 | SY / SZ  |
| FTR250-120  | 7.0             | 14.5 / 10.5 | 5.1       | 4.6  | 0.6     | 4.6 / 7.6 | SY / SZ  |
| FTR250-145  | 7.5             | 15.0 / 11.0 | 5.1       | 4.6  | 0.6     | 4.6 / 7.6 | SY / SZ  |
| FTR250-180  | 10.5            | 18.5 / 14.5 | 5.1       | 4.6  | 0.6     | 4.6 / 7.6 | SY/SZ/DZ |
| FTR250-200  | 10.5            | 18.5/17.0   | 5.1       | 4.6  | 0.6     | 7.6       | SZ / DZ  |
| FTR250-250  | 9.3             | 15.0/12.8   | 5.1       | 4.6  | 0.6     | 7.6       | SY/SZ    |
| FTR250-400  | 11.2            | 17.0/19.5   | 5.1       | 4.6  | 0.8/0.6 | 7.6       | SZ/SI    |
| FTR250-600  | 16.0            | 18.0        | 5.1       | 4.6  | 0.8     | 7.6       | SZ       |
| FTR250-800  | 20.0            | 22.0        | 5.1       | 4.6  | 0.8     | 7.6       | SZ       |
| FTR250-1000 | 21.1            | 23.6        | 10.2      | 4.6  | 0.8     | 7.6       | DZ       |
| FTR250-1500 | 21.0            | 27.5        | 10.2      | 4.6  | 0.8     | 7.6       | SZ       |
| FTR250-2000 | 26.2            | 32.8        | 10.2      | 4.6  | 0.8     | 7.6       | SZ       |

## Marking Code



## Recommended Soldering Conditions

### Wave Soldering Recommendation Parameters

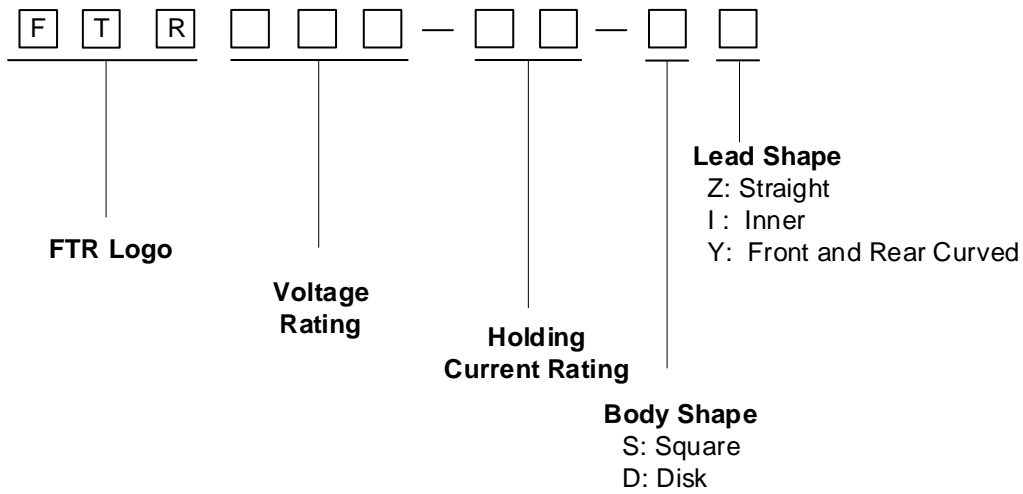


| Items            | Conditions  |
|------------------|---|
| Pre-Heating Zone | Refer to the condition recommended by the flux manufacturer.<br>Max. ramping rate should not exceed 4°C/Sec.  |
| Soldering Zone   | Max. solder temperature should not exceed 260°C<br>Time within 5°C of actual Max. solder temperature within 3 - 5 seconds<br>Total time from 25°C room to Max. solder temperature within 5 minutes including Pre-Heating time |
| Cooling Zone     | Cooling by natural convection in air.<br>Max. ramping down rate should not exceed 6°C/Sec.  |

### Manual Soldering Recommendation Parameters

| Items               | Conditions   |
|---------------------|--|
| Soldering condition | The highest power of the manual soldering iron should be 30W or less, soldering temperature should not be higher than 280°C.   |
| Soldering time      | The soldering time should be kept within 3 seconds, otherwise it might cause insulation layer cracking, and increased part resistance.   |
| Soldering position  | The distance on the leads between the soldering point and bottom of the PPTC body should be equal or greater than 4mm.   |
| Other               | The soldering iron should not contact the PPTC body except the leads. If the soldering conditions are kept to lower temperature, less time and larger distance, the outcome of the soldering will be better. |

Partnumber code



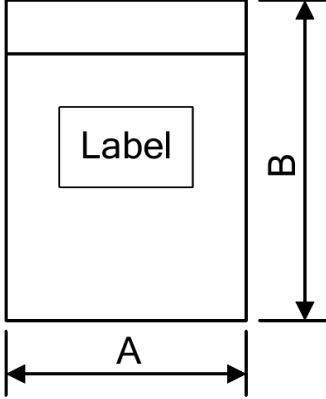
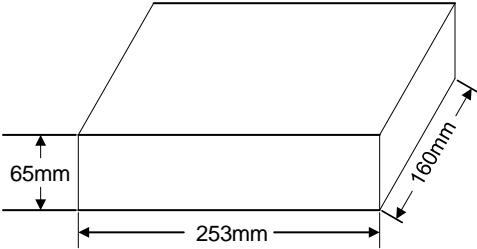
## Environmental Specifications

|   |   |
|---|---|
| Operating / Storage temperature                     | -40°C to +85°C  |
| Maximum Device Surface Temperature in Tripped State | 125°C   |
| Passive Aging                                       | +85°C, 1000 hours<br>±5% typical resistance change        |
| Humidity Aging                                      | +85°C, 85%RH, 1000 hours<br>±5% typical resistance change |
| Thermal Shock                                       | +85°C to -40°C 10 times<br>30% typical resistance change  |
| Solvent Resistance                                  | MIL-STD-202, Method 215<br>No change                      |
| Moisture Level Sensitivity                          | Level 1, J-STD-020  |

## Mechanical Specifications

|                  |   |
|------------------|---|
| Tensile strength | 1.0Kgf, 10 seconds, No visible damage               |
| Bending strength | 0.5Kgf, 90°, 3 times, No visible damage             |
| Vibration        | Freq: 10-55Hz, Amp: 0.75mm, 1min; No visible damage |

## Packaging

| Bag   | Part Number | Dimension AxB (mm) | Quantity                   |                          |
|---|-------------|--------------------|----------------------------|--------------------------|
|    | FTR250-030  | 120x150            | 1000pcs/bag<br>4000pcs/box |                          |
|   | FTR250-040  |                    |                            |                          |
|   | FTR250-060  |                    |                            |                          |
|   | FTR250-080  |                    |                            |                          |
|   | FTR250-090  |                    |                            |                          |
|   | FTR250-110  |                    |                            |                          |
|  | FTR250-120  | 120x150            |                            |                          |
|   | FTR250-145  |                    |                            |                          |
|   | FTR250-180  |                    |                            |                          |
|   | FTR250-200  | 150x200            | 500pcs/bag<br>2000pcs/box  |                          |
|   | FTR250-250  |                    |                            |                          |
|   | FTR250-400  |                    |                            |                          |
|   | FTR250-600  | 150x200            |                            | 200pcs/bag<br>800pcs/box |
|   | FTR250-800  |                    |                            |                          |
|   | FTR250-1000 |                    |                            |                          |
|   | FTR250-1500 | 150x200            |                            |                          |
| FTR250-2000   |             |                    |                            |                          |

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