

HF

Customer
(客戶) : 立創

Part No.
(客戶料號) :

ROHS

承 認 書

SPECIFICATION FOR APPROVAL

Description
(說明) : Wire Wound Resistors
繞線型電阻器

Futaba Series
(雙羽系列) : RW Series (Halogen-Free)

Futaba Part No.
(雙羽料號) : see RECOGNITION 2.

Part No.
(客戶料號) :

台灣雙羽電機股份有限公司

雙羽電子(深圳)有限公司

雙羽電子(蘇州)有限公司

FUTABA ELECTRIC CO., LTD.

SHUANGYU ELECTRONICS (SHEN ZHEN) CO., LTD.

SHUANGYU ELECTRONICS (SU ZHOU) CO.,LTD.

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貴公司承認印

Approval Signatures

Customer (客戶)	立創	RVE:	S1-A(V1196)
Request for your Approval (承認事由)	(<input checked="" type="checkbox"/> New <input type="checkbox"/> Engineering Change) (<input checked="" type="checkbox"/> 新料件 <input type="checkbox"/> 工程變更)	Date (日期)	Aug.28.2023

RECOGNITION

(序言)

We are indebted to you for your examination of our products and are pleased to present our insulated, Wire Wound Resistors

(在此很榮幸能向貴公司介紹本公司的產品：繞線電阻器)

The fixed wire wound resistors is a medium power component specifically designed for applications where the high reliability is required.

(固定型繞線電阻器是一中功率型的電阻元件，本元件是針對高信賴度電路應用要求所設計的電阻元件)

Specification(說明)：

1.Kind of Resistor：Wire Wound Resistors **RW series.**

(1. 電阻類型：繞線電阻器 RW 系列)

2.Type, Rated Power, Resistance & Tolerance：

(2. 種類，額定功率，阻值，精密度)

Code No. (客戶料號)	Rated Power (額定功率)	Resistance (阻值)	Tolerance (精密度)	Part No. (料號)	Packing (包裝)	Remarks (備註)
	S1W	120Ω	±5%	RWS01J1200A520NH	A52(Ammo)	ROHS
	S2W	2.2Ω	±5%	RWS02J2R20A520NH	A52(Ammo)	ROHS
	S2W	270Ω	±5%	RWS02J2700A730NH	A73(Ammo)	ROHS
	S3W	680	±5%	RWS03J6800A750NH	A75(Ammo)	ROHS
	S3W	56Ω	±5%	RWS03J56R0A640NH	A64(Ammo)	ROHS

3. Resistance Value and Voltage： see Table 1.

(3. 阻值與額定電壓：參閱表格 1)

4. Wattage at Ambient Temperature： see Fig 1.

(4. 常溫下的額定功率：參閱圖 1)

5. Dimensions： see Fig 5 and Table 7

(5. 電阻尺寸：參閱圖 5和表格 7)

6. Coating： paint；insulated, flameproof

(6. 塗裝：不燃性；絕緣塗料)

Additional(加註)

We appreciate your wish to entrust us with further business and we are confident that

the excellent quality of the resistor dispatched will prove a strong inducement in this direction.

(非常感激敝司可能有機會對貴公司提供服務，相信敝司堅持的品質一定能滿足貴公司嚴格的要求)

Draftsman (初稿)	Authorized By (審核)	SHUANGYU ELECTRONICS (SHEN ZHEN) CO., LTD. 雙羽電子(深圳)有限公司
江永娣	董青青	

Product Specification (產品型別) : RW series		REV	S1-A(V1196)				
Items (項次)	Contents (內容)						
1. Application (適用範圍)	This specification covers wire wound resistors; RW type. (本規範適用於繞線電阻, 型別為 RW)						
2. Type Designation (型別代碼)	Types are designated as follows (型別代碼說明如下): Example						
	RW	S	01	J	1000	A520	NH
	型名	品名	額定功率	誤差值	電阻值	二次加工	端子線
	Type	Size	Rated Power	Tolerance	Resistance	Forming	Lead Wire
	RW: 繞線電 阻器	S:Small	01:1W 02:2W 03:3W	J:±5%	1000=100Ω	Taping:編帶 A520:A52 A640:A64 A730:A73 A750:A75	(heat plated) NH:鍍錫銅線

Product Specification (產品型別) : **RW series****RVE:****S1-A(V1196)**

Items (項次)

Contents (內容)

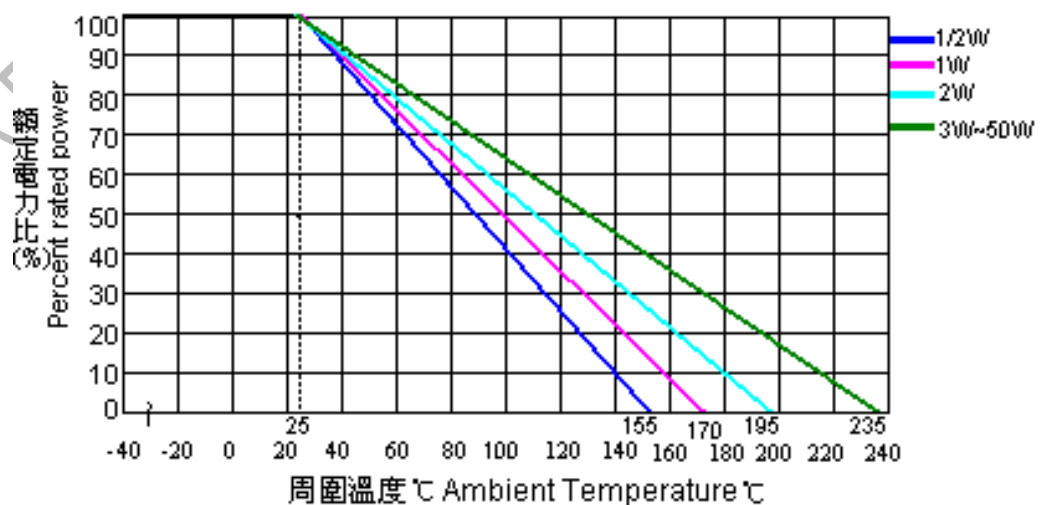
3.Rating

1) Ratings
(額定值)Ratings are shown at table 1. Ratings
(電阻的使用額定值是規定於表-1)

Table 1. Ratings (表-1 額定值)

Items (項次)	Contents (內容)
Type size (型別品名)	RW
Rated wattage (額定功率)	S1W、S2W、S3W
Maximum operational voltage (最高正常使用電壓)	\sqrt{PR}
Dielectric withstanding voltage (塗裝絕緣電壓)	350V
Rated ambient temperature (額定環境溫度)	25 °C
Operating temperature range (使用環境的溫度範圍)	see Fig.1 derating curve
Resistance tolerance (電阻值的精密度)	J (±5%)

* Rated wattage is the maximum continuous power applicable at ambient temperature from $-40\text{ °C} \sim 25\text{ °C}$ (額定功率的定義為當使用環境溫度範圍在 $-40\text{ °C} \sim 25\text{ °C}$ 時, 電阻在連續使用的條件下可承受的最高功率)



(see Fig.1 derating curve)

Product Specification (產品型別品名) : RW series	RVE:	S1-A(V1196)
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Items (項次)	Contents (內容)
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2).Rated voltage (額定電壓)
 Rated voltage is the D.C voltage at ambient temperature from -40°C to 25°C.
 Rated voltage shall be determined from the following formula.
 (額定電壓的定義為：當使用環境溫度範圍在-40°C to 25 °C時,電阻可承受的最高直流電壓.其計算公式如下：)

If Rated voltage is over maximum operational voltage, then rated voltage is equal to maximum operational voltage on table 1. (當根據下列公式計算出的額定電壓高於表 1 的最高正常使用電壓時, 則額定電壓將以 表-1 的最高正常使用電壓為準)

$$V = \sqrt{P(W) \times R(\Omega)}$$

Rated voltage (額定電壓) rated wattage (額定功率) nominal resistance (額定電阻值)

4. Nominal resistance (額定阻值)
 Nominal resistance are calculated by the following basic values multiplied by 10⁻¹, 10⁰, 10¹, 10², 10³, 10⁴, 10⁵(額定阻值為將表-2 的基準值乘以右列倍數)

Table 2. (表-2)

	basic value (基準值)											
	E - 96	1.00	1.21	1.47	1.78	2.15	2.61	3.16	3.83	4.64	5.62	6.81
	1.02	1.24	1.50	1.82	2.21	2.67	3.24	3.92	4.75	5.76	6.98	8.45
	1.05	1.27	1.54	1.87	2.26	2.74	3.32	4.02	4.87	5.90	7.15	8.66
	1.07	1.30	1.58	1.91	2.32	2.80	3.40	4.12	4.99	6.04	7.32	8.87
	1.10	1.33	1.62	1.96	2.37	2.87	3.48	4.22	5.11	6.19	7.50	9.09
	1.13	1.37	1.65	2.00	2.43	2.94	3.57	4.32	5.23	6.34	7.68	9.31
	1.15	1.40	1.69	2.05	2.49	3.01	3.65	4.42	5.36	6.49	7.87	9.53
	1.18	1.43	1.74	2.10	2.55	3.09	3.74	4.53	5.49	6.65	8.06	9.76

	basic value(基準值)				
	E - 24	1.0	1.1	1.2	1.3
	1.6	1.8	2.0	2.2	2.4
	2.7	3.0	3.3	3.6	3.9
	4.3	4.7	5.1	5.6	6.2
	6.8	7.5	8.2	9.1	

5. Dimensions and Constructions (尺寸/結構)

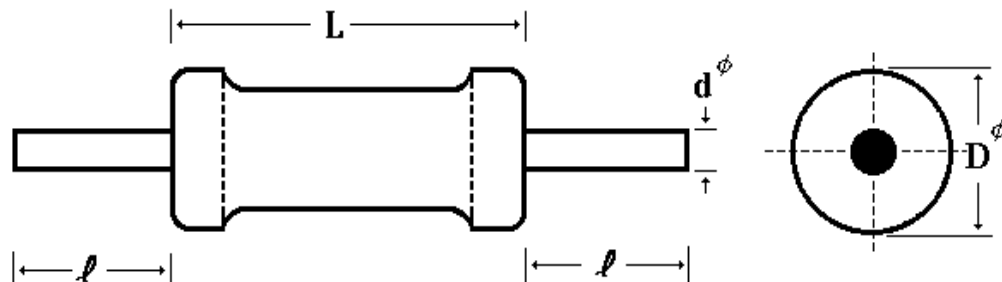


Fig.2. (圖-2)

Product Specification (產品型別) : **RW****RVE:****S1-A(V1196)**

Items(項次)

Contents (內容)

1)Dimensions
(尺寸)

Table 3. (表-3)

mm (公厘)

Rated power (額定功率)	Body length (長度)L	Body dia. (直徑)D φ
S1W	9.0±0.5	3.3 ±0.5
S2W	12 ⁺¹ ₋₂	4.5 ±0.5
S3W	16 ⁺¹ ₋₂	5.5±1.0

Welding point, terminal and lead wire, is permissible to be exposed without the outer coated cover. The extent should be within 1/2 of the arc angle. (塗裝時電阻的焊點, 端面 and 端子線可允許不被塗料覆蓋(Max1.5mm). 端面部份被塗料覆蓋的限度值為 1/2D)

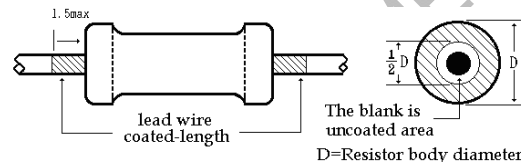
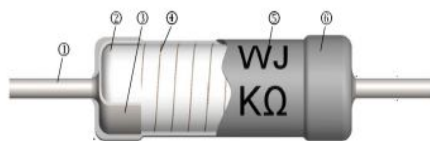
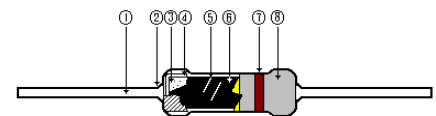


Fig.3.

2)Construction
(結構圖)

捺印

Fig.4.



Color Code(色環)

No.	Parts (組成)	Material (材料)
1	lead wire (端子線)	tin plated copper wire (鍍錫銅線)
2	cap (鐵帽)	tin plated iron base (鍍錫鐵片)
3	ceramic base (陶瓷棒)	alumina ceramic of the kind (氧化鋁)
4	Wire wound (金屬繞線)	Ni-Fe or Ni-Cr or Ni-Cu Alloy (鎳鐵或鎳鉻或鎳銅合金)
5	marking (捺印)	UV ink (紫外線油墨)
6	insulation coat (絕緣塗料)	silicon paint of the kind flame proof (worth UL94-V0) thermal set resin of the kind (矽樹脂塗料) (耐燃材質, 符合 UL94-V0) (熱塑性材質)

Product Specification (產品型別品名) : **RW series****REV****S1-A(V1196)**

Items(項次)

Contents (內容)

3)Marking

Color Code(色碼表示)



4TH BAND:TOLERANCE

3RD BAND:MULTIPLE

2ND BAND:2ND SIGNIFICANT FIGURE

1ST BAND:1ST SIGNIFICANT FIGURE

注：色環斷線可允許 $\leq 1/3$

BAND COLOR	1ST BAND	2ND BAND	MULTIPLE	TOLERANCE
BLACK(黑)	0	0	1	
BROWN(棕)	1	1	10	$\pm 1\%$
RED(紅)	2	2	100	$\pm 2\%$
ORANGE(橙)	3	3	1000	
YELLOW(黃)	4	4	10000	
GREEN(綠)	5	5	100000	$\pm 0.5\%$
BLUE(藍)	6	6	1000000	$\pm 0.25\%$
VIOLET(紫)	7	7	10000000	$\pm 0.1\%$
GREY(灰)	8	8		$\pm 0.05\%$
WHITE(白)	9	9		
GOLD(金)			0.1	$\pm 5\%$
SILVER(銀)			0.01	$\pm 10\%$

4).Outlooking
(外觀)There should be no unusual appearance on the over coat and lead wires.
(電阻體和端子線外觀無明顯異狀)

Product Specification (產品型別品名) : RW		RVE:	S1-A(V1196)	
Items (項次)	Contents (內容)			
6.Characteristics and test methods	Characteristics and test methods are shown in table 6. Characteristics. (電氣特性與對應的測試方法如表-6)			
	Table 6. Characteristics (表-6 電氣特性)			
	No.	Items (項次)	Characteristics (電氣特性)	Test methods (測試方法)
	1	Resistance value (電阻值)	class J ($\pm 5\%$)	JIS C -5201 -1 (4.5 項) classification of applied A
	2	Temperature coefficient of resistance (溫度係數)	$\leq 1\Omega$: $\pm 500\text{ppm}/^\circ\text{C}$ $>1\Omega$: $\pm 300\text{ppm}/^\circ\text{C}$	JIS C -5201 -1 measured at room temperature and room temperature+100 $^\circ\text{C}$
	3	Short-time overload (短時間過負荷)	resistance change within $\pm(1\% + 0.05\Omega)$ (阻值變化範圍)	JIS C -5201 -1 (4.13 項) (rated voltage $\times 2.5$ 5 s)
	4	Endurance (under damp and load) (高溫高濕負荷壽命實驗)	resistance change within $\pm(5\% + 0.1\Omega)$ (阻值變化範圍)	JIS C -5201- 1 (4.24 項) 1)test temperature.40 $^\circ\text{C} \pm 2^\circ\text{C}$ 2) relative humidity 90% - 95 % 3) duration 1,000 hours
	5	Endurance (rated load) (負荷壽命實驗)	resistance change within $\pm(5\% + 0.1\Omega)$ (阻值變化範圍)	JIS C- 5201- 1 (4.25.1 項) 1) Rated voltage test temperature70 $^\circ\text{C} \pm 3^\circ\text{C}$ 2) duration 1,000 hours
	6	Resistance to soldering heat (銲錫耐熱實驗)	resistance change within $\pm(1\% + 0.05\Omega)$ (阻值變化範圍)	JIS C-5201-1 (4.18 項) 1)temp. of solder 350 $^\circ\text{C} \pm 10^\circ\text{C}$ 2)duration of immersion 3.5 s ± 0.5 s
	7	Solder ability (可銲錫性實驗)	95 % (min) coverage (覆蓋率 95%(最少))	JIS C-5201-1 (4.17 項) 1)temp. of solder 245 $^\circ\text{C} \pm 5^\circ\text{C}$ 2)duration of immersion 3 s ± 0.5 s 3)preparation not applicable
	8	Temperature cycling (溫度循環實驗)	resistance change within $\pm(1\% + 0.05\Omega)$ (阻值變化範圍)	JIS C-5201-1(4.19 項) 1) Test temp. -25 $^\circ\text{C} \sim +85^\circ\text{C}$ 2) number of 5 cycles
9	Dielectric withstanding voltage (耐電壓實驗)	Flash over, burning, insulation damage should not be observed (不產生火花, 燃燒現象)	JIS C- 5201 -1 (4.7 項) 1) V-Block 2) test voltage : see table 1 3) duration time 60 s	
10	Flameproof (不燃性)	No evidence of flaming or arcing (無燃燒現象)	JIS C -5201 -1 (4.23.4 項) AC voltage of,16 times the power rating for 1min. ($V \leq 4$ times max. working voltage)	

Product Specification (產品型別品名) : **RW****RVE:****S1-A(V1196)**

Items (項次)

Contents (內容)

Table 6 . Characteristics (continued) (表-6 電氣特性 (續))

No.	Items (項次)	Characteristics (電氣特性)	Test methods (測試方法)
11	Resistance to damp heat (耐高溫高濕)	resistance change within $\pm(1\% + 0.05\Omega)$ (阻值變化範圍)	JIS C -5201- 1 1) test temp. $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ 2) relative humidity 90 % to 95 % 3) duration 240 hours
12	Insulation resistance (絕緣電阻)	more than $1,000\text{M}\Omega$ (超過)	JIS C -5201- 1 (4.6.1 項) test voltage DC : 500V
13	Temperature Rush (溫度衝擊)	resistance change within $\pm(1\% + 0.05\Omega)$	JIS C- 5201- 1 rated voltage DC : 30min Test temp : -30°C 15min
14	Tensile strength (拉力強度)	Neither breakage of the lead wire nor loosening of termination resistance change within $\pm(1\% + 0.05\Omega)$ (無端線斷裂或端面鬆脫之現象發生. 阻值變化範圍)	JIS C -5201 -1 (4.16 項) 10N; $10\text{s} \pm 1\text{s}$
15	Bending strength (抗折力)	Neither breakage of the lead wire nor loosening of termination resistance change within $\pm(1\% + 0.05\Omega)$ (無端線斷裂或端面鬆脫之現象發生. 阻值變化範圍)	JIS C -5201- 1 (4.16 項) 360° Round-trip ; 1.5cycle

Product Specification (產品型別品名) : RW series	REV	S1-A(V1196)
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Items(項次)	Contents (內容)
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7. Forming
7.1 Taping (貼帶)

Dimension and form of taping are shown in Fig.5 and table 7.
(貼帶的尺寸和造型分別敘述如：圖-5，表-7.)

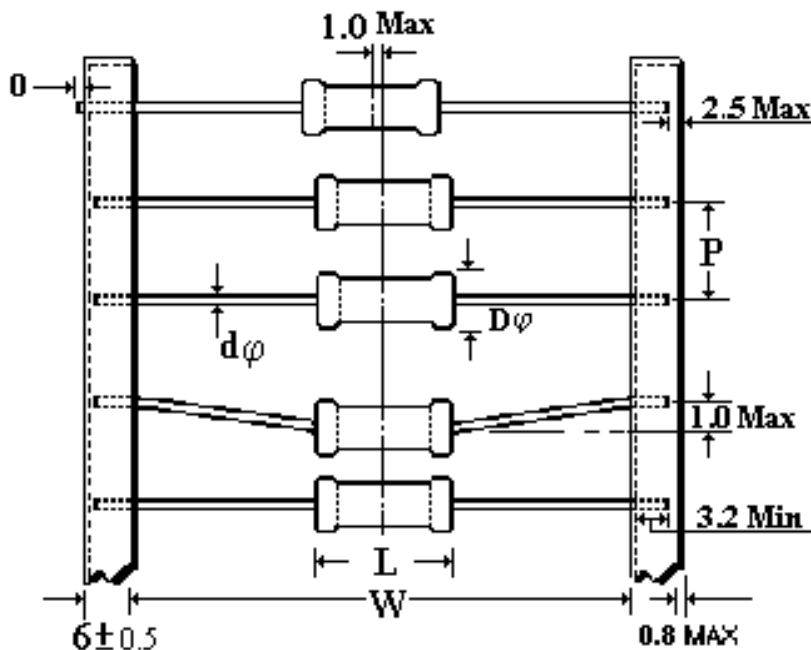


Fig.5 Taping

Table 7.

Unit : mm

size:

Rated Power	W	L	Dφ	P	dφ	備注
S1W	52 ±1	9.0 ± 0.5	3.3±0.5	5.0 ± 0.5	0.60 ± 0.1	
S2W	52 ±1	12 ⁺¹ / ₋₂	4.5±0.5	5.0 ± 0.5	0.80 ± 0.1	
S2W	73 ±1	12 ⁺¹ / ₋₂	4.5±0.5	5.0 ± 0.5	0.80 ± 0.1	
S3W	64 ±1.0	16 ⁺¹ / ₋₂	5.5±1.0	10.0 ± 0.5	0.80 ± 0.1	
S3W	75 ±1.0	16 ⁺¹ / ₋₂	5.5±1.0	10.0 ± 0.5	0.80 ± 0.1	

注：Taping编带为胶带，脱带后引脚会粘胶建议不要脱带加工

Product Specification (產品型別品名) : RW		RVE:		S1-A(V1196)				
Items (項次)	Contents (內容)							
8.Packaging quantity (包裝數)	Rated power (額定功率)		Box (pcs) (盒裝(支))		Inner box (內盒)		Exterior box (外箱)	
	S1W		---		---		---	
	S2W		---		---		---	
	S3W		---		---		---	
9.The others (其它)	This specification can be revised by the agreement between the customer and the manufacture, in case of necessity to revise the standard of this specification. (在經過客戶與敝司協商同意下, 本承認書的標準可予以變更)							
10.Doubt (疑問)	If any doubt about this specification occurred, it will be clarified by the discussion between the customer and the manufacture. (對本承認書之任何疑問可經由客戶與敝司之討論解決之)							
11.Revision (修訂)	This specification will be revised by the discussion and consent between the customer and the manufacture. (本承認書可經由客戶與敝司之討論後予以修訂)							
12.Notes (備註)	<p>1)Storage condition (儲存條件) It is desirable that the resistors are stored in the ambient temperature from 0 °C to 30 °C and relative humidity under 65 %. High humidity, dust, harmful gas, for example hydrogen chloride and sulfuric gas should be avoided. Please do not store the resistors for a long time, use the resistors within a year after the deliver. (電阻體的恰當儲存條件為 0 °C 至 30 °C 同時相對溼度低於 65 %。高濕,灰塵和有害氣體, 好比 鹽酸氣, 硫酸氣 都需避免接觸電阻體。電阻請勿儲存過久,建議在收料 1 年內使用)</p> <p>2)Power derating (功率遞減) For the long term stability of the application, power should be derated obediently according to the power derating curve. (為了維持電阻體在使用中的長期穩定性,使用功率遞減方式需確實遵守功率遞減曲線)</p> <p>3)Resistor positioning (電阻體的位置) When the resistors are placed around other electric parts, the minimum space should be kept above 5 mm. (電阻體與其它電子元件最好距離 0.5 公分)</p>							

Product Specification (產品型別品名) : **RW****RVE:****S1-A(V1196)**

Items (項次)

Contents (內容)

4)Soldering (銲錫)

During the process of soldering, the effect of heat caused by the soldering should be kept as little as possible. The suggested condition is under 260 °C and within 7 s.
(在銲錫過程中, 爲了避免高溫影響電阻體, 所以受熱時間最好越短越好. 建議條件爲 260 °C, 7 秒鐘)

5)Shock to the resistors (對電阻體進行衝撞)

When the resistors are subject to mechanical shock, the resistors might be broken. This is quite likely in the automatic insertion machine. Please adjust the machine accordingly.(當電阻體受到衝撞時, 電阻體可能會斷裂. 這在自動插件時可能發生. 如有類似情形發生, 請調整自動插件機的力量)

Also do not drop the resistors from a high ground. (請勿將電阻體從高處墜落)

6)Forming (造型)

During the forming process, the resistor body and the welding point should not be subjected to too much stress.

(在造型時, 電阻體和焊點必須避免過大的受力)

7) 2003-01-01 guide Lead-Free products

(2003-01-01 導入無鉛產品)

8) 2008-08-01 guide Halogen-free products

(2008-08-01 導入無鹵產品)

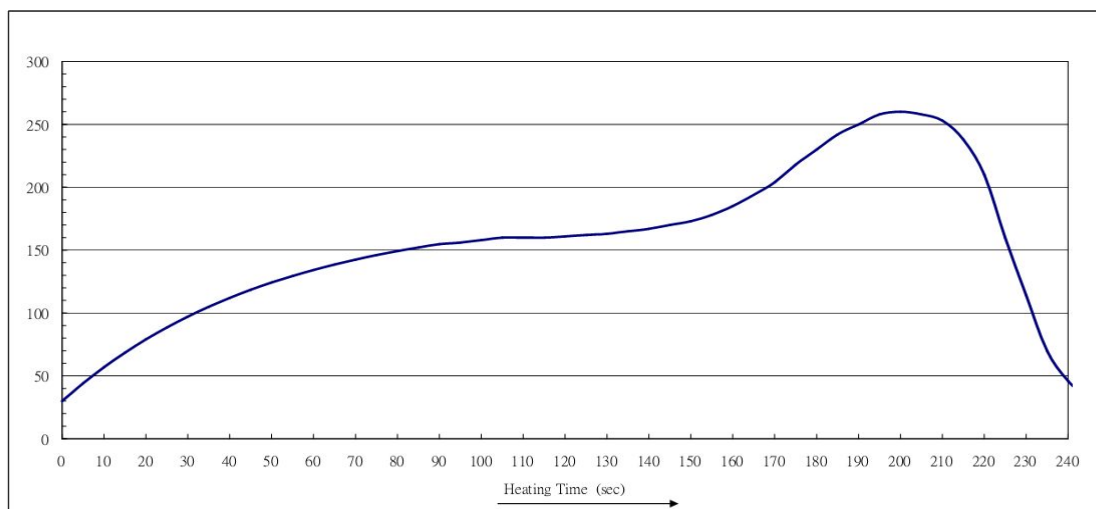
9) 产品保质期限 3 年。**10)耐焊錫曲線圖**

台灣雙羽電機股份有限公司

耐焊錫溫度曲線圖 (Lead-Free)

1. 沾錫性測試: 245 +5°C / 3.5 sec, 95%

2. 耐焊錫溫度: 260°C / 5 sec



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