

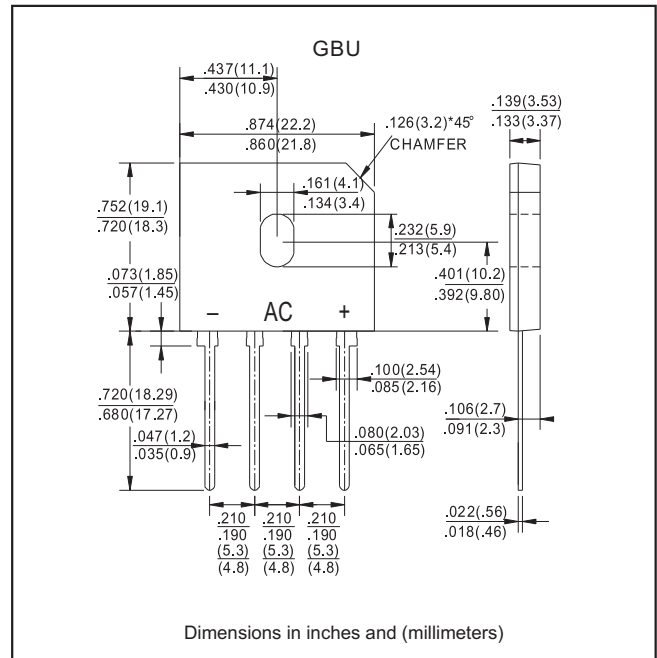
Features

- Recommended for non-automatic applications.
- Ideal for & save space on printed circuit board.
- Applicable for automatic insertion.
- Reliable low cost construction utilizing molded plastic technology results in inexpensive product.
- Glass passivated chip junctions.
- Lead-free parts meet RoHS requirements.
- Suffix "-H" indicates Halogen free parts.

Mechanical data

- Epoxy:UL94-V0 rated flame retardant
- Case : Molded plastic, GBU
- Terminals : Solder plated, solderable per MIL-STD-750, Method 2026
- Polarity : marked on body
- Mounting Position : Any

Package outline

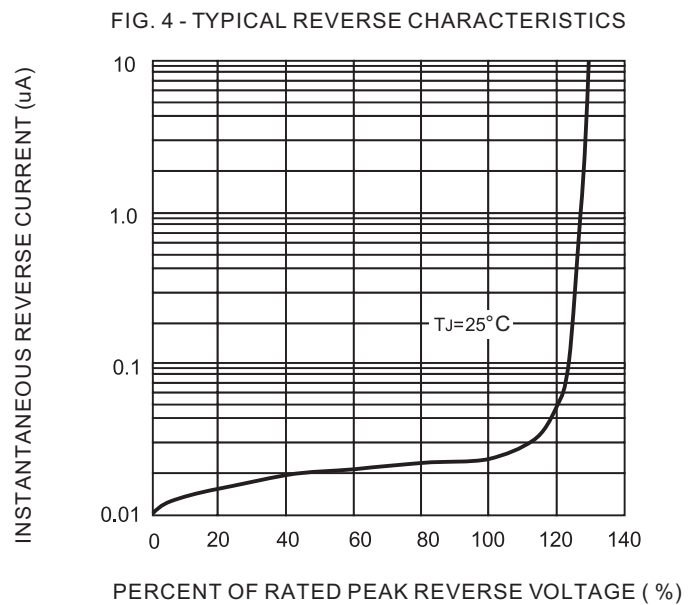
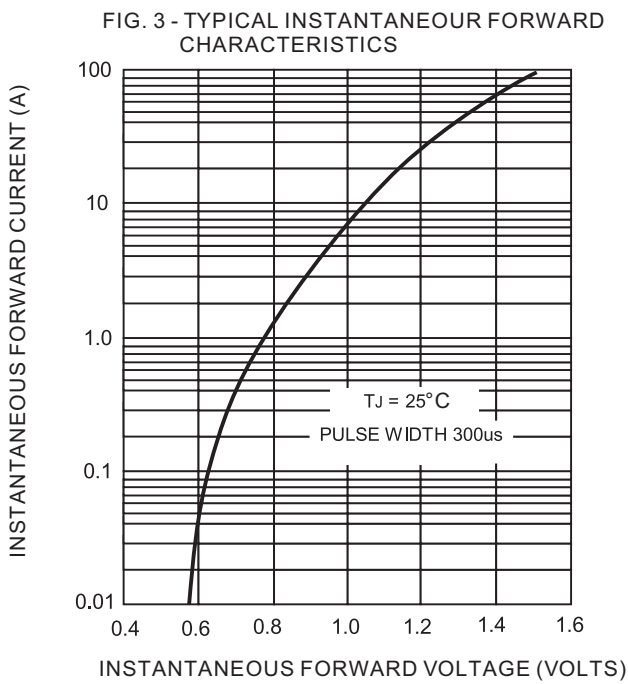
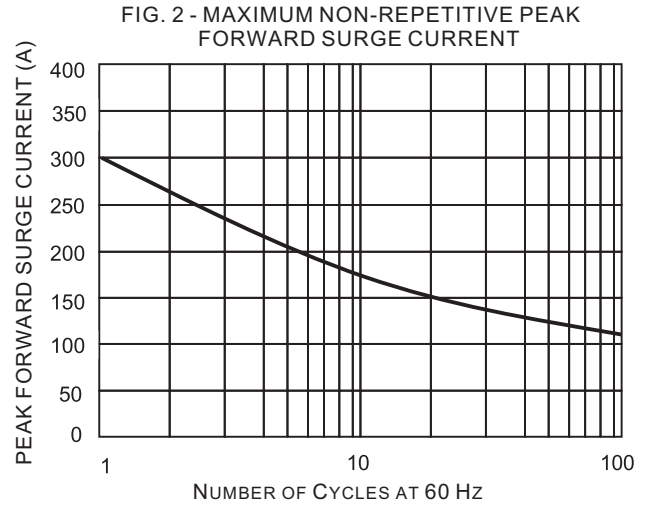
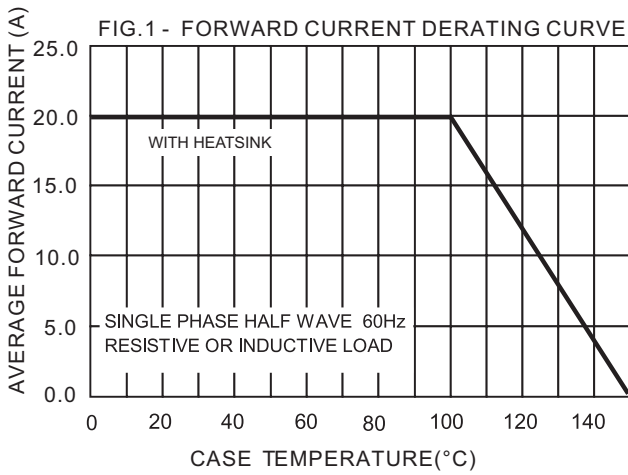


Maximum ratings and Electrical Characteristics (AT $T_A=25^\circ\text{C}$ unless otherwise noted)

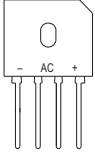
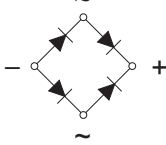
TYPE NUMBER	SYMBOL	GBU 20005	GBU 2001	GBU 2002	GBU 2004	GBU 2006	GBU 2008	GBU 2010	UNITS
Peak Repetitive Reverse Voltage	V_{RRM}	50	100	200	400	600	800	1000	V
Working Peak Reverse Voltage	V_{RWM}								
DC Blocking Voltage	V_{DC}								
RMS Reverse Voltage	V_{RMS}	35	70	140	280	420	560	700	V
Average Rectified Output Current (Note 1)@ $T_c=90^\circ\text{C}$	$I_{F(AV)}$	20.0							A
Non-Repetitive Peak Forward Surge Current 8.3ms Single half sine-wave superimposed on rated load (JEDEC Method)	I_{FSM}	300							A
Forward Voltage per element @ $I_F=10\text{A}$ @ $I_F=20\text{A}$	V_{FM}	1.1 1.2							V
Peak Reverse Current At Rated DC Blocking Voltage @ $T_J=25^\circ\text{C}$ $T_J=125^\circ\text{C}$	I_R	5.0 200							μA
I^2t Rating for fusing ($t < 8.3\text{ms}$)	I^2t	374							A^2s
Dielectric Strength	V_{ids}	2500							V
The proposed installation torque Max torque	Tor	5.0 8.0							Kgf.cm
Typical Junction Capacitance (Note 2)	C_J	72							pF
Typical Thermal Resistance	$R_{\theta JA}$	22							$^\circ\text{C}/\text{W}$
	$R_{\theta JC}$	4.0							
	$R_{\theta JL}$	5.0							
Operating and Storage Temperature Range	T_J, T_{STG}	-55 to +150							$^\circ\text{C}$

Note:1. Mounted on glass epoxy PC board with 1.3mm² solder pad.
 2. Measured at 1.0 MHz and applied reverse voltage of 4.0V D.C.

Rating and characteristic curves



Pinning information

Simplified outline	Symbol
	

Marking

Type number	Marking code
GBU20005	GBU20005
GBU2001	GBU2001
GBU2002	GBU2002
GBU2004	GBU2004
GBU2006	GBU2006
GBU2008	GBU2008
GBU2010	GBU2010

Suggested thermal profiles for soldering processes

- 1.Storage environment: Temperature=5°C~40°C Humidity=55%±25%
- 2.Reflow soldering of surface-mount devices



3.Reflow soldering

Profile Feature	Soldering Condition
Average ramp-up rate(TL to TP)	<3°C/sec
Preheat -Temperature Min(Tsmin) -Temperature Max(Tsmax) -Time(min to max)(ts)	150°C 200°C 60~120sec
Tsmax to TL -Ramp-upRate	<3°C/sec
Time maintained above: -Temperature(TL) -Time(tL)	217°C 60~260sec
Peak Temperature(TP)	255°C-0/+5°C
Time within 5°C of actual Peak Temperature(tp)	10~30sec
Ramp-down Rate	<6°C/sec
Time 25°C to Peak Temperature	<6minutes

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