

CUSTOMER _____

CUSTOMER'S P/N _____

DESCRIPTION _____ POWER INDUCTOR _____

SGTE PART NO. _____ GPDB1312-150M _____

SAMPLE NO. S09092501 REVISION NO. A DATE 25-Sep-09

SPECIFICATION FOR APPROVAL

FULLY APPROVED	REVISE APPROVED

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SPECIFICATION

**RoHS
COMPLIANT**

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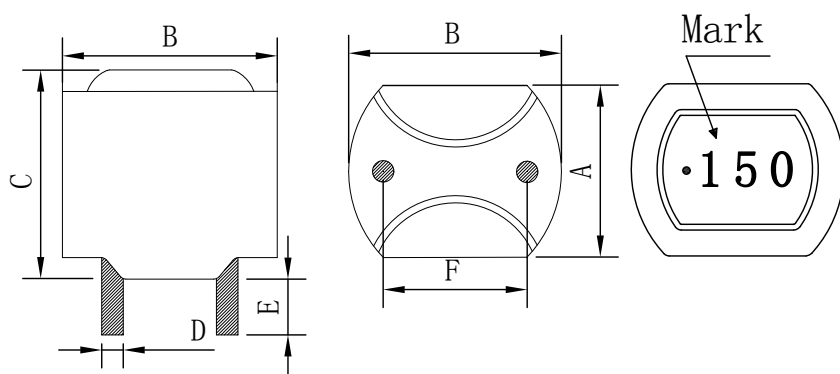
APPROVED BY	CHECKED BY	DRAWING BY
Jesse 9/25	Gary 9/25	Lisa 9/25

SPECIFICATION

**RoHS
COMPLIANT**

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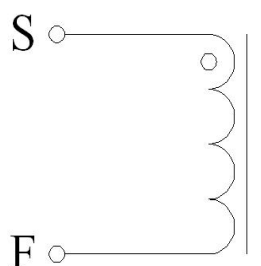
External Dimensions Unit (mm)



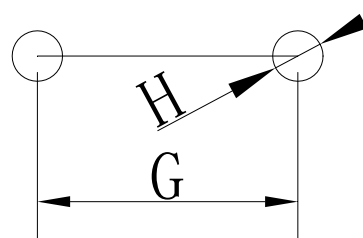
A	12.4± 0.5 (mm)
B	13.4± 0.5 (mm)
C	16.5 Max (mm)
D	0.8± 0.1 (mm)
E	3.4± 0.5 (mm)
F	7.5± 0.5 (mm)
G	7.5 (ref)
H	1.2 (ref)

Coating:Black

Connection



Recommended Land Pattern



Electrical Specification

Measurement Item	Unit Tolerance	Specification	Test Frequency	Test Instrument
L	uH (±20%)	15uH ±20%	100KHz/1V	LCR Meter Agilent/4284A or Chroma /11300
DCR	mΩ	20mΩ (Max)		Chroma /16502
I rms	Amps	9A	100KHz/1V	LCR Meter Agilent/4284A+42841A
I sat	Amps	12A	100KHz/1V	or Chroma /11300+3302+1320+1320S

- I rms: Current that causes a 40°C temperature rise from 25°C ambient.
- I sat: DC current at which the inductance drops 35% from it's value without current.
- All test Data is referenced to 25°C ambient.
- Operating Temperature Range: -25°C to +125°C

TEST REPORT

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Electrical Characteristic

Item	L0A	DCR	I rms	I sat
Specification	15uH	20mΩ	9Amps	12Amps
Tolerance	±20%	Max	$\Delta T \leq 40^{\circ}\text{C}$	$L \geq 65\%$
1	14.17	13.75	37.8°C	90.8%
2	14.28	13.72		
3	14.23	13.74		
4	14.56	13.71		
5	14.10	13.70		
6	14.19	13.75		
7	14.22	13.74		
8	14.30	13.72		
9	14.56	13.71		
10	14.55	13.76		
\bar{X}	14.32	13.73		
σ	0.17	0.02		

External Dimensions

Item	A	B	C	D	E	F
Specification	12.40	13.40	16.5	0.8	3.4	7.5
Tolerance	± 0.5 (mm)	± 0.5 (mm)	Max (mm)	± 0.1 (mm)	± 0.5 (mm)	± 0.5 (mm)
1	12.22	13.22	15.40	0.77	3.41	7.78
2	12.19	13.20	15.39	0.76	3.39	7.69
3	12.22	13.23	15.47	0.77	3.45	7.75
4	12.18	13.21	15.48	0.78	3.30	7.76
5	12.21	13.22	15.50	0.79	3.38	7.72
6	12.22	13.23	15.39	0.77	3.38	7.73
7	12.17	13.24	15.41	0.77	3.39	7.69
8	12.18	13.19	15.38	0.76	3.36	7.68
9	12.22	13.22	15.29	0.76	3.39	7.70
10	12.20	13.19	15.30	0.78	3.40	7.72
\bar{X}	12.20	13.22	15.40	0.77	3.39	7.72
σ	0.02	0.02	0.07	0.01	0.04	0.03

Inductance measured at 100KHz/1Vrms.

Electrical specifications at 25±5°C. Humidity 60±10%

ELECTRICAL CHARACTERISTICS

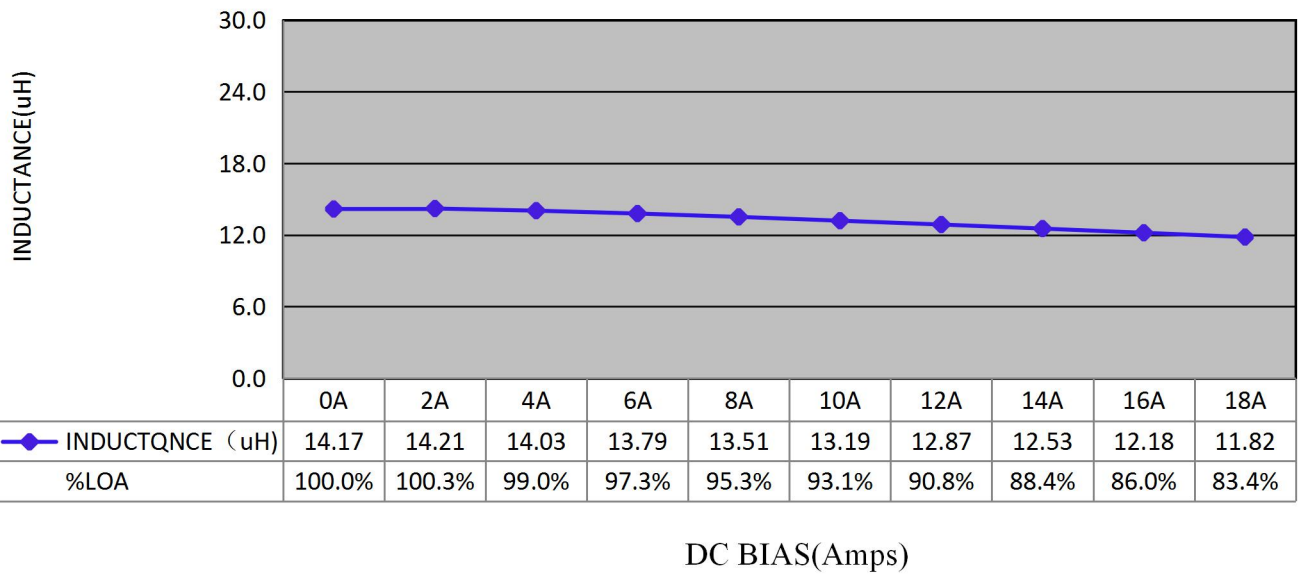
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Inductance VS DC current

IDC	L	%LOA				
0A	14.17	100%				
2A	14.21	100.3%				
4A	14.03	99.0%				
6A	13.79	97.3%				
8A	13.51	95.3%				
10A	13.19	93.1%				
12A	12.87	90.8%				
14A	12.53	88.4%				
16A	12.18	86.0%				
18A	11.82	83.4%				

CONDITION: 100KHZ/1.0Vrms AMBIENT: 20°C, 69.8%



ELECTRICAL CHARACTERISTICS

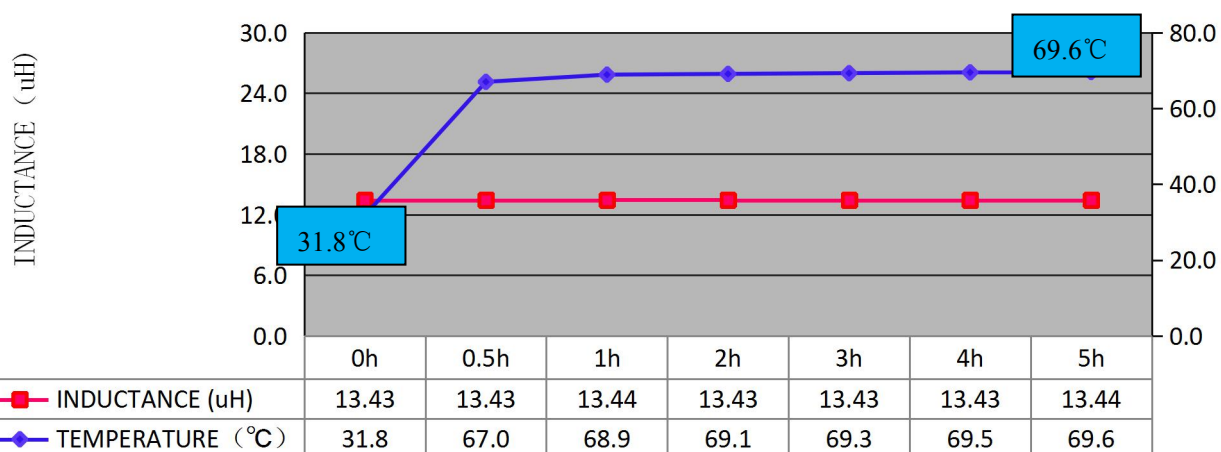
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DC current VS Temperature

Time	L (μ H)	T ($^{\circ}$ C)	Δ T($^{\circ}$ C)			
0H	13.43	31.8				
0.5H	13.43	67.0	35.2			
1H	13.44	68.9	37.1			
2H	13.43	69.1	37.3			
3H	13.43	69.3	37.5			
4H	13.43	69.5	37.7			
5H	13.43	69.6	37.8			

CONDITION: Load 9A AMBIENT: 20 $^{\circ}$ C, 69.8%



Inductance VS Temperature

ELECTRICAL CHARACTERISTICS

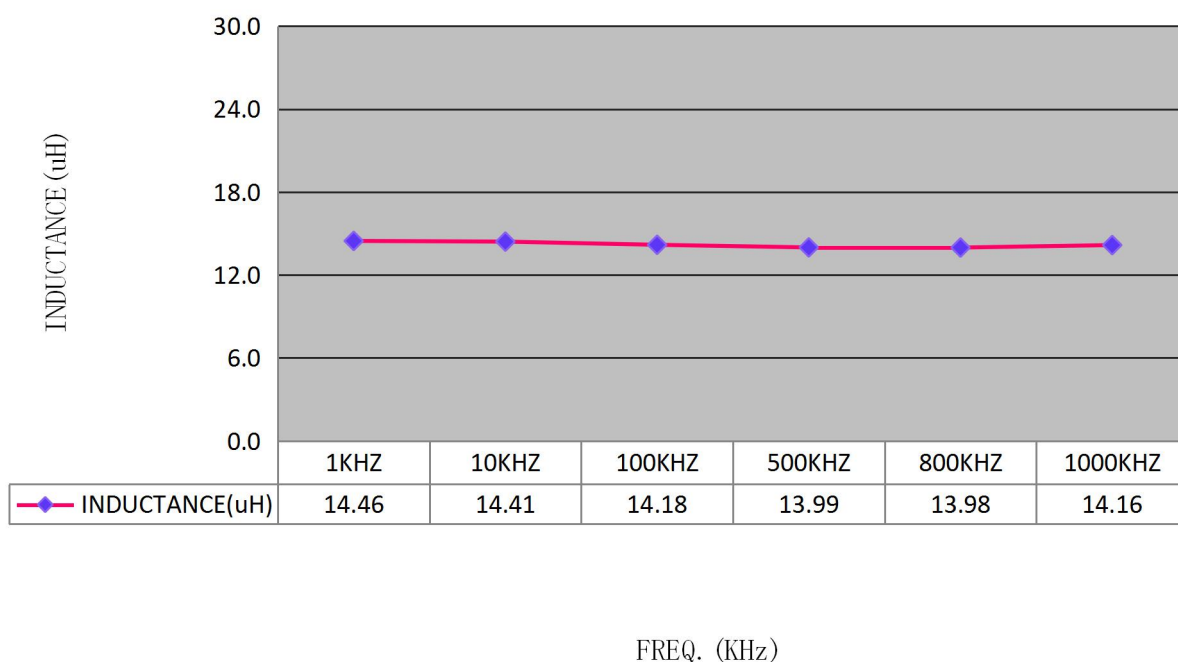
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Inductance VS Frequency

FREQ.	L (μH)					
1KHZ	14.46					
10KHZ	14.41					
100KHZ	14.18					
500KHZ	13.99					
800KHZ	13.98					
1000KHZ	14.16					

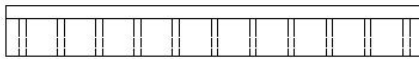
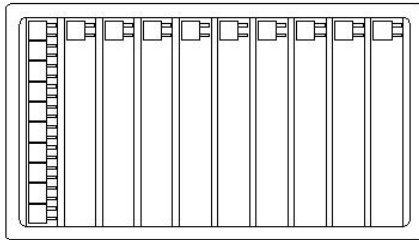
AMBIENT: 20°C, 69.8%



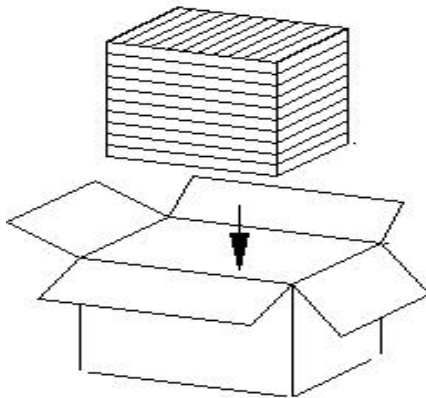
PACKING FOR SPECIFICATION

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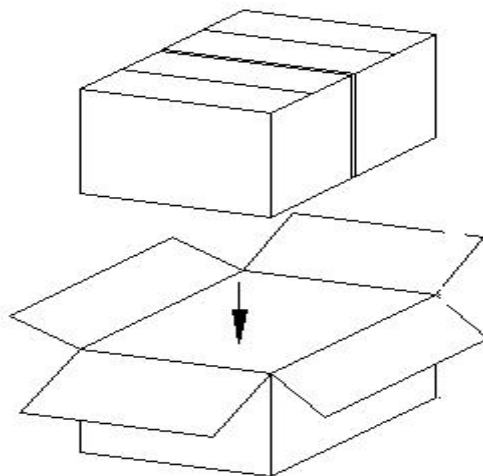
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PET Size : 175*159*19mm
Quantity : 50PCS/PET



Small box Size : 328*178*114 mm
Quantity : 10PET/Small box
1 Small box/500PCS



Big box Size : 386*338*132 mm
Quantity : 2 Small box/Big box
1 Big box/1000PCS

GENERAL CHARACTERISTICS

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Item	Performance	Test Condition
Mechanical Performance Test		
Solder ability Test	<p>More than 90% of terminal electrode should be covered with solder.</p> <p>After fluxing, component shall be dipped in a melted solder bath at $260\pm 5^{\circ}\text{C}$ for 10 seconds</p>	<p style="text-align: center;">Preheating Dipping Natural cooling</p> <p style="text-align: center;">260° C 150° C 60 second 10± 0.5 second</p>
Solder Heat Resistance	<p>Components should have not evidence of electrical and mechanical damage.</p> <p>Inductance: within$\pm 20\%$ of initial value.</p> <p>Preheat: 150°C 60 seconds</p> <p>Solder: (SnCu0.7)</p> <p>Solder Temperature: $260\pm 5^{\circ}\text{C}$</p> <p>Flux: Rosin.</p> <p>Dip time: 10 ± 0.5 seconds</p>	<p style="text-align: center;">Preheating Dipping Natural cooling</p> <p style="text-align: center;">260° C 150° C 60 second 10± 0.5 second</p>
Low temperature storage test	<p>1. Appearance: No damage.</p> <p>2. Inductance: within$\pm 20\%$ of initial value.</p> <p>3.No disconnection or short circuit.</p>	<p>Temperature:- $40^{\circ}\text{C}\pm 5^{\circ}\text{C}$ Time: 500 ± 12 Hours</p> <p>Recovery: 4to24hrs of recovery under the standard condition after the removal from test chamber.</p>
High temperature storage test		<p>Temperature: $85^{\circ}\text{C}\pm 5^{\circ}\text{C}$ Time: 500 ± 2 Hours</p> <p>Recovery: 4to24hrs of recovery under the standard condition after the removal from test chamber.</p>
Thermal Shock Test (Temperature cycle)		<p>$-40\pm 5^{\circ}\text{C}$ for 30 Minutes. $+85\pm 5^{\circ}\text{C}$ for 30 Minutes.</p> <p>Total: 10 Cycles</p> <p style="text-align: center;">Temp. +85° C Room temp -40° C Time 30 min 30 min 1Cycle</p>
Humidity load life test		<p>Temperature: $40\pm 5^{\circ}\text{C}$ Humidity.: 90-95%</p> <p>Time: 500 ± 12 Hours Load: Allowed DC current</p> <p>Recovery: 4to24hrs of recovery under the standard condition after the removal from test chamber.</p>

THE CONDITION OF REFLOW

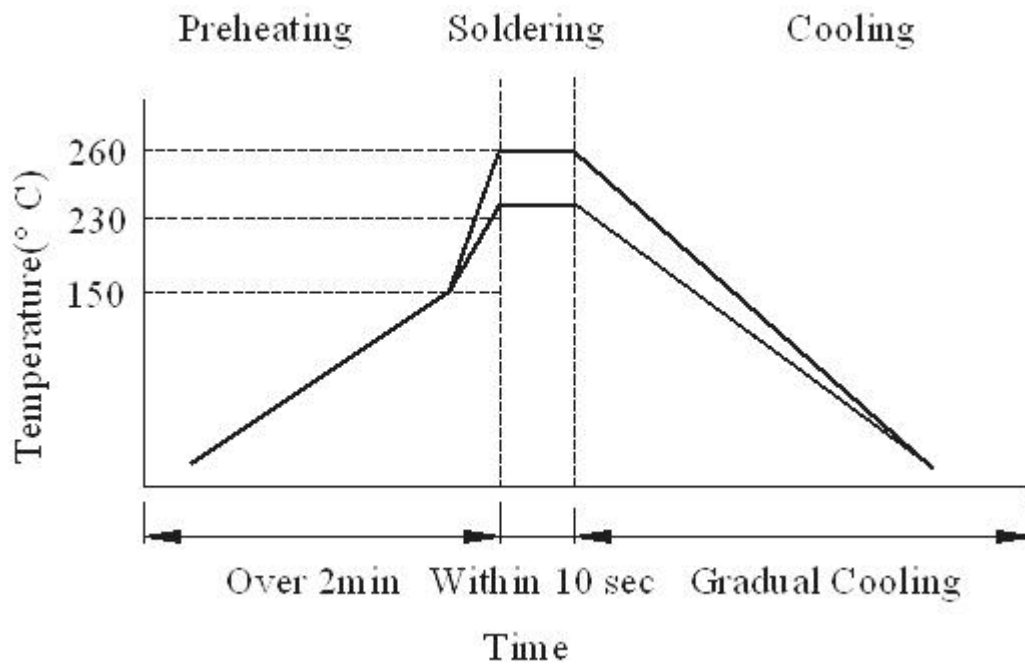
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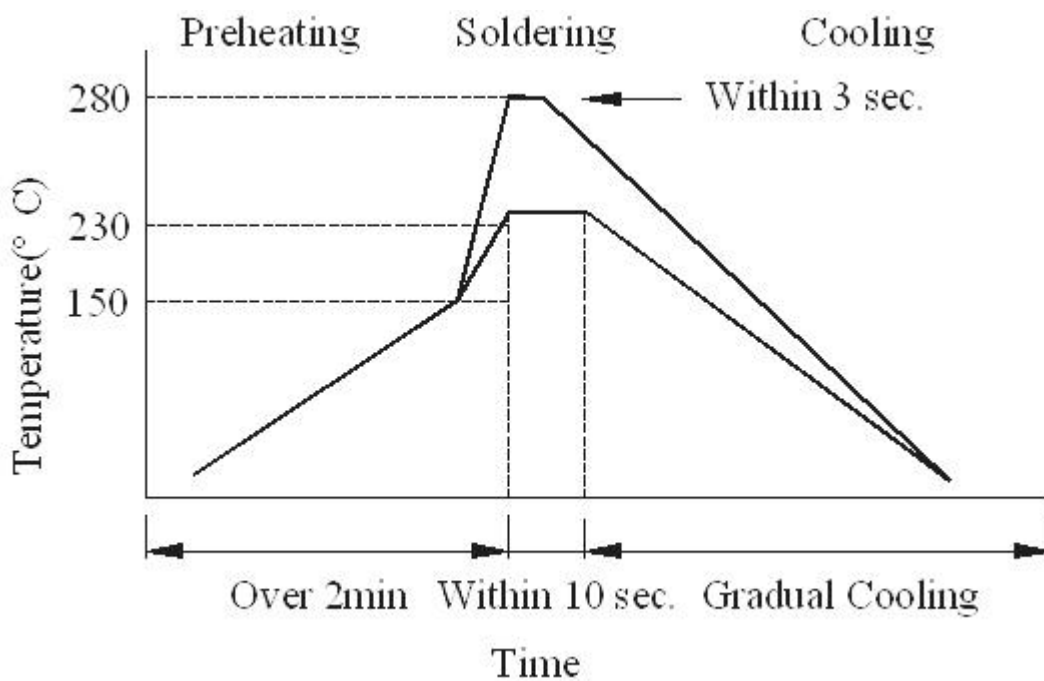
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Wave Soldering



Hand soldering



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