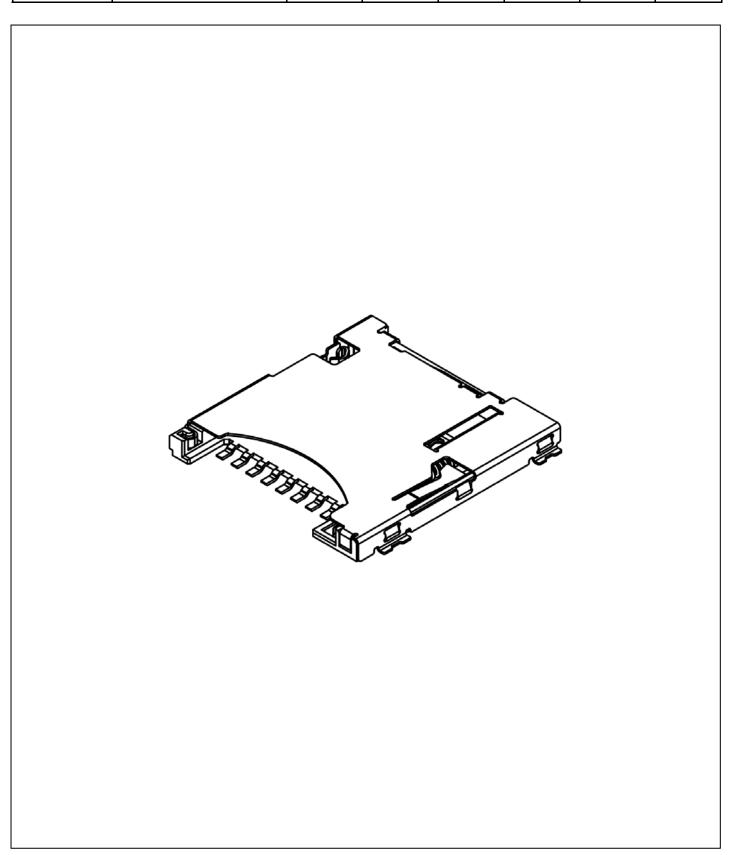
| Part<br>Number      | MEM2090   |          |    |         | А  | Date     | 15/01/24 |
|---------------------|---|----------|----|---------|----|----------|----------|
| Product Description | Micro SD Memory Card Connector, Push-Push,<br>SMT, 1.45mm Profile |          |    |         |    |          | 1        |
| Doc<br>Number       | MEM2090   | Prepared | СС | Checked | YR | Approved | PH       |





| Part<br>Number      | MEM2090                                       |                                  | Rev |         | А  | Date     | 15/01/24 |
|---------------------|---|----------------------------------|-----|---------|----|----------|----------|
| Product Description | Micro SD Memory Card C<br>SMT, 1.45mm Profile | Card Connector, Push-Push,<br>le |     |         |    |          | 2        |
| Doc<br>Number       | MEM2090                                       | Prepared                         | СС  | Checked | YR | Approved | PH       |

### 1.0 SCOPE

This specification covers performance, test and quality requirements for Micro SD Memory Card Connector MEM2090 (Push-Push, SMT, 1.45mm Profile.).

#### 2.0 PRODUCT NAME AND PART NUMBER

MicroSD Memory Card Connector, Push-Push, SMT, 1.45mm Profile: MEM2090

### 3.0 PRODUCTSHAPE, DIMENSIONS AND MATERIAL

Please refer to drawing.

#### 4.0 RATINGS

4.1 Voltage rating ...... 5V AC/DC

4.2 Current rating ...... 0.5A AC/DC Max.

4.3 Operating Temperature Range ..... -40°C TO +85°C

### 5.0 TEST AND MEASUREMENT CONDITIONS

Product is designed to meet electrical, mechanical and environmental performance requirements specified in Paragraph 6.0. All tests are performed in ambient conditions unless otherwise specified.

#### 6.0 PERFORMANCE

| Item                   | Test Condition   | Requirement   |
|------------------------|--|---|
| Examination of Product | Visual, dimensional and functional inspection as per quality plan. | Product shall meet requirements of product drawing and specification. |



| Part<br>Number      | MEM2090                                       |  | Rev |         | А  | Date     | 15/01/24 |
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| Doc<br>Number       | MEM2090                                       | Prepared   | СС  | Checked | YR | Approved | PH       |

## 6.1 Electrical Performance

| Item                  | Test Condition  | Requirement  |
|-----------------------|---|--------------|
| Contact Resistance    | Measure and record contact resistance of mated connector using test current of 10mA max and 20 mV open circuit voltage in accordance with EIA-364-6B. | 100mΩ max.   |
| Insulation Resistance | Apply 500Volts DC between adjacent contacts of mated connectors for one minute in accordance with EIA-364-21C   | 1000MΩ min.  |
| Dielectric Strength   | Mate connectors and apply 500 V AC for 1 minute between adjacent terminal ground, in accordance with EIA-364-20B.                                     | No Breakdown |

## 6.2 Mechanical Performance

| Item                     | Test Condition   | Requirement  |
|--------------------------|--|--|
| Card Retention Force     | Pull the card at speed of 25mm/min.  | Initial value 0.8N minimum.  |
| Insertion/Ejection Force | Push the card at speed of 25+/-<br>3mm/minute.   | Lock Force: 10N (1.02 kgf) Max.<br>Lock Release Force: 10N (1.02 kgf)<br>Max.                                    |
| Durability               | The connector should be mated and unmated for 10,000 cycles with 0.6mm travel at a rate of 25mm/min. In accordance with EIA-364-09.  | No evidence of physical damage.<br>Contact Resistance<br>100mΩ max.  |
| Vibration                | Subject mated connectors to 10 to 55 to 10 Hz frequency span over 1 minute at a 1.5mm amplitude. Test to be conducted on 3 mutually perpendicular planes for 15minutes each with 100mA applied and in accordance with EIA-364-28D.                 | No electrical discontinuity greater than 1 μs. shall occur. No damage to product.  Contact Resistance 100mΩ max. |
| Mechanical Shock         | Subject the part to a 294m/s2 half sine wave acceleration for 11 ms.  Three shocks to be applied in each of the X, Y and Z planes and in both directions.  A total of 18 shocks. Apply DC 1 mA current during test in accordance with EIA-364-27B. | No electrical discontinuity greater than 1 μs. shall occur. No damage to product.  Contact Resistance 100mΩ max. |



| Part<br>Number      | MEM2090                                       |   | Rev |         | А  | Date     | 15/01/24 |
|---------------------|---|---|-----|---------|----|----------|----------|
| Product Description | Micro SD Memory Card C<br>SMT, 1.45mm Profile | ory Card Connector, Push-Push,<br>Profile |     |         |    |          | 4        |
| Doc<br>Number       | MEM2090                                       | Prepared                                  | СС  | Checked | YR | Approved | PH       |

## 6.3 Environmental Performance and Others

| Item                                    | Test Condition   | Requirement  |
|---|--|--|
| Thermal Shock                           | Mate Connector and perform the following thermal cycle:  -55+/-3°C for 30 minutes. +85+/-2°C for 30 minutes. Repeat for 5 cycles in accordance with EIA-364-32C.                         | No evidence of physical damage,  |
| Humidity Test                           | Mate connector and expose to temperature of 40±2°C with 95% RH for 96 hours then place in ambient temperature for 1 to 2 hrs. In accordance with EIA-364-31 method III test condition A. | discharge, flashes or corrosion in contact areas.  Contact Resistance 100mΩ max. |
| Salt Spray                              | Subject mated connectors to 35±2°Cand 5±1% salt condition for 48hours. Test in accordance with EIA-364-26B.  | Insulation Resistance $1000 M\Omega$ min.  |
| Temperature Life (High)                 | Subject product to $85\pm2^{\circ}$ C for 96 hours continuously in accordance with EIA-364-17, method A.   |  |
| Solderability                           | Dip solders tails into molten solder, held at a temperature of 245±5°C for 5±0.5 seconds, in accordance with EIA-364-52.   | 95% of immersed area must show no voids of pin holes.                            |
| Resistance to Reflow<br>Soldering Heat. | Mount connector, place in reflow oven and expose to the temperature profile shown in fig 1.0   | No evidence of physical damage or abnormalities adversely affecting performance. |

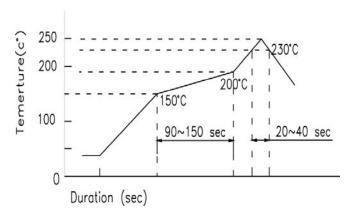


Fig.1. Recommended Reflow Temp. Profile



| Part<br>Number      | MEM2090                                       |   | Rev |         | А  | Date     | 15/01/24 |
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## 7.0 PRODUCT QUALIFICATION AND TEST SEQUENCE

| Test Item                           | Group |      |      |     |     |     |     |  |
|-------------------------------------|-------|------|------|-----|-----|-----|-----|--|
| root itom                           | Α     | В    | С    | D   | Е   | F   | G   |  |
| Examination of Product              | 1,7   | 1,10 | 1,10 | 1,5 | 1,5 | 1,3 | 1,3 |  |
| Contact Resistance                  | 3,6   | 2,7  | 2,7  | 2,4 | 2,4 |     |     |  |
| Insulation Resistance               |       | 3,8  | 3,8  |     |     |     |     |  |
| Dielectric Withstanding Voltage     |       | 4,9  | 4,9  |     |     |     |     |  |
| Mechanical shock                    |       | 6    |      |     |     |     |     |  |
| Card Retention Force                | 2,5   |      |      |     |     |     |     |  |
| Insertion/Ejection Force            | 2,5   |      |      |     |     |     |     |  |
| Durability                          | 4     |      |      |     |     |     |     |  |
| Vibration                           |       | 5    |      |     |     |     |     |  |
| Humidity                            |       |      | 6    |     |     |     |     |  |
| Salt Spray                          |       |      |      | 3   |     |     |     |  |
| Temperature Life                    |       |      |      |     | 3   |     |     |  |
| Thermal Shock                       |       |      | 5    |     |     |     |     |  |
| Solderability                       |       |      |      |     |     | 2   |     |  |
| Resistance to Reflow Soldering heat |       |      |      |     |     |     | 2   |  |
| Sample QTY.                         | 5     | 5    | 5    | 5   | 5   | 5   | 5   |  |



| Part<br>Number      | MEM2090                                       |   |    |         | А  | Date     | 15/01/24 |
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| Product Description | Micro SD Memory Card C<br>SMT, 1.45mm Profile | Micro SD Memory Card Connector, Push-Push,<br>SMT, 1.45mm Profile |    |         |    |          |          |
| Doc<br>Number       | MEM2090                                       | Prepared  | СС | Checked | YR | Approved | PH       |

## Revision details:

| Revision | Information    | Page | Release Date |
|----------|----------------|------|--------------|
| 0.1      | First draft    | -    | 28/12/2023   |
| 0.2      | Sundry changes | 2, 3 | 10/01/2024   |
| Α        | First release  | -    | 15/01/2024   |
|          |                |      |              |



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