

TACTICAL INTERCONNECT SOLUTIONS



Series 152 HiPer 55116 with EMI ground spring

QPL AND HIGH-PERFORMANCE MCOTS

MIL-DTL-55116 RADIO CONNECTORS AND CABLES

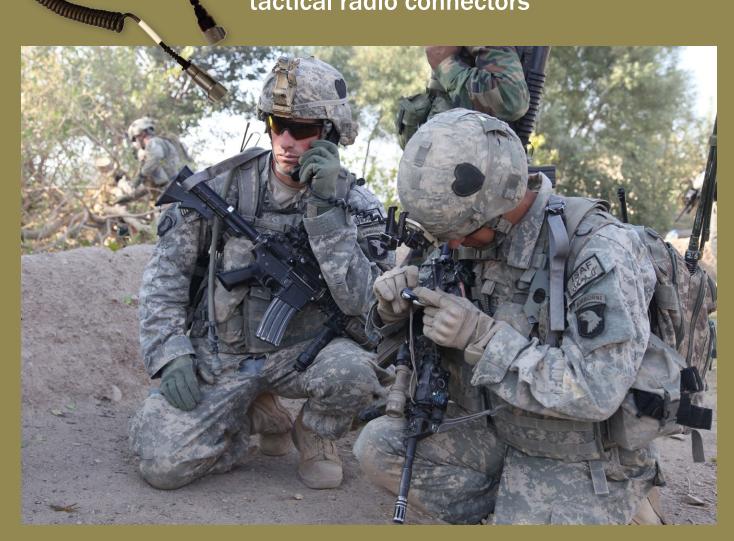
Industry-standard QPL solutions *plus* HiPer 55116 MCOTS versions with superior electrical, environmental, and mechanical performance

APRIL 2017

SERIES 151 AND 152

QPL Standard and High-Performance MCOTS

Series 151 (MIL-DTL-55116 QPL standardduty) and Series 152 (high-performance) tactical radio connectors



The MIL-DTL-55116 audio frequency connector has been used in tactical radio systems for generations. Now, this reliable, field-cleanable interconnect has been specified for use in the Joint Tactical Radio System—the next generation voice and data radio for U.S. military field operations, ensuring its continued use and service to soldiers, sailors and airmen. Glenair manufactures two versions of the MIL-DTL-55116 connector: a standard-performance QPL solution, and an intermateable advanced-performance MCOTS derivative with:

- Low contact resistance: less than 10 milliohms
- Integrated EMI ground spring provides improved 2.5 milliohm shell-to-shell conductivity performance
- IP68 rated sealing in mated and unmated condition
- 1,000 hour+ salt spray corrosion resistance
- Integrated cable shield termination band porch
- Superior 100 pound cable pull test rating

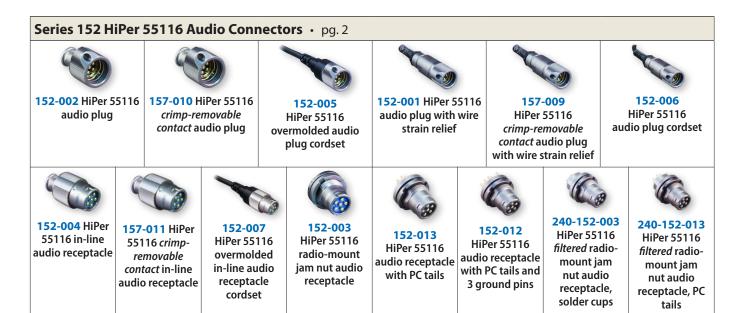


For more information contact Glenair at 818-247-6000 or visit our website at www.glenair.com U.S. CAGE code 06324

SERIES 151 AND 152 MIL-DTL-55116 Radio Connectors and Cables



Selection guide







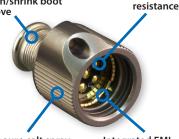
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SERIES 152 HiPer 55116 Tactical Radio Connectors and Cables

Series 152 HiPer 55116 connectors offer significant performance advantages for modern soldier communication systems

Integrated banding porch/shrink boot groove



1000 hour+ salt spray corrosion-resistant Integrated EMI Ground Spring

<10 m Ω contact

Fully intermateable and interoperable with MIL-DTL-55116 connectors

- Intermateable and interoperable with standard MIL-DTL-55116 connectors
- Low contact resistance: Less than 10 milliohms
- Integrated EMI ground spring provides improved 2.5 milliohm shell-to-shell conductivity performance
- IP68 rated sealing in mated and unmated condition, prevents water ingress into radio equipment
- 1,000 hour+ salt spray corrosion resistance
- Integrated cable shield termination band porch
- Superior 100 pound cable pull test rating

SERIES 152 INTERMATEABLE HiPer 55116 Radio Connectors and Cables



Selection Guide • Performance specifications

	Serie	s 152 Hi Per 55	5116 Selection Guide		
	Part Description	Glenair P/N	Corresponding Mil P/N, "U" designator	Mates with	Page
	Audio plug, field serviceable, with wire strain relief and rigid contacts, crimp and solder cup	152-001		152-003 HiPer 55116 type jam nut receptacle 152-004 HiPer 55116 type in-line receptacle	4
	<i>Crimp-removable contact</i> audio plug, field- serviceable with wire strain relief	157-009	M55116/1 – /4 type U-229	151-003 standard 55116 type jam nut receptacle	5
	Overmolded audio plug cordset with wire strain relief	152-006	-	151-004 standard 55116 type in-line receptacle any M55116 receptacle	6
	Audio plug with shield termination porch, overmolding adapter and rigid contacts, crimp and solder cup	152-002		152-003 HiPer 55116 type jam nut receptacle 152-004 HiPer 55116 type in-line receptacle	7
	<i>Crimp-removable contact</i> audio plug with shield termination porch and overmolding adapter	157-010	M55116/5 – /8 type U-182	152-004 Hilfer 55116 type in-line receptacie 151-003 standard 55116 type jam nut receptacle 151-004 standard 55116 type in-line receptacle any M55116 receptacle	8
	Overmolded audio plug cordset	152-005			9
	In-line receptacle with shield termination porch, overmolding adapter, and non- rigid spring contacts, crimp and solder cup	152-004		152-003 HiPer 55116 type jam nut receptacle 152-004 HiPer 55116 type in-line receptacle 151-003 standard 55116 type jam nut receptacle 151-004 standard 55116 type in-line receptacle any M55116 receptacle	10
	Crimp-removable contact in-line audio receptacle, shield termination porch and overmolding adapter	157-011	M55116/11 – /14 type U-228		11
	Overmolded in-line audio receptacle cordset	152-007			12
	Radio-mount jam nut audio receptacle with non-rigid spring contacts	152-003			13
	Radio-mount jam nut audio receptacle with PC tails	152-013		152-001 HiPer 55116 type plug	14
C.	Radio-mount jam nut audio receptacle with PC tails and 3 ground pins	152-012		152-002 HiPer 55116 type plug 151-001 standard 55116 type plug 151-002 standard 55116 type plug any M55116 plug	15
	<i>Filtered</i> radio-mount jam nut audio receptacle with non-rigid spring contacts, solder cup	240-152-003			16
	<i>Filtered</i> radio-mount jam nut audio receptacle with PC tails	240-152-013			17

SERIES 152 HIPER 55116 PERFORMANCE SPECIFICATIONS

Complies with all MIL-DTL-55116 specifications and exceeds the following performance criteria:

Shell-to-shell conductivity

152-001 and -002 Plugs: 2.5 milliohms max.

152-003 receptacle: 2.5 milliohms max when mated to Glenair HiPer 55116 plug 152-001 or -002

Cable shield-to-shell conductivity: 2.5 milliohms max. Contact resistance (mated): 15 milliohms max. average; 20 milliohms max. Water immersion (mated & un-mated): 152-002 plug, 152-003 receptacle: IP68 (10 meters standing water/1 hr.) Air Pressure:15 psi Salt spray: 1,000 hours (MIL-STD-202, Method 101E) Cable pull-out force (unmated): 152-001 and -002 plugs: 100 lbs. (Cable shield strength dependent)

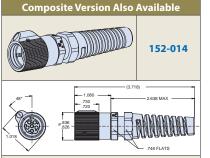
HiPer 55116 Audio plug with wire strain relief 152-001



AUDIO PLUG, FIELD-SERVICEABLE WITH WIRE STRAIN RELIEF AND RIGID CRIMP TERMINAL OR SOLDER CUP CONTACTS

MATES WITH 152-003 AND 152-004, 151-003 AND 151-004, AND STANDARD MIL-DTL-55116 RECEPTACLES



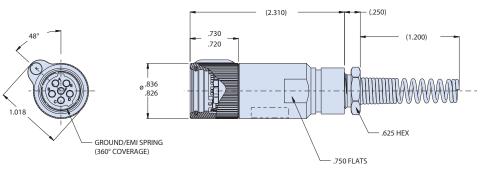


Audio Plug, Composite Thermoplastic, with IP67 watertight strain relief and crimp terminal or solder cup contacts Consult factory for details

Table I: Connector Configuration

5 Contacts	6 Contacts
152-001-1	M55116/1 type (U-229) Plug, 5 crimp sleeve terminals
152-001-2	M55116/2 type (U-229) Plug, 6 crimp sleeve terminals
152-001-3	M55116/3 type (U-229) Plug, 5 Solder Cup Contacts
152-001-4	M55116/4 type (U-229) Plug, 6 Solder Cup Contacts

How To Order						
Sample Part Number 152-001				-3		
Series	HiPer 55116 Audio plug w					
Connector Configuration (See Table I)	-1 = 5 pin, crimp -2 = 6 pin, crimp	 -3 = 5 pin, solder cup -4 = 6 pin, solder cup 				
Size (cable accommodation)	-1 = .165 ± .010 -2 = .228 ± .010 -3 = .250 ± .010	- 4 = .290 ± .010 - 5 = .320 ± .010		-		



MATERIALS AND FINISHES

Shells and backshells: Stainless steel/PTFE-nickel plated (matte finish) Inserts: Diallylphthalate resin type SDG-F Seals: Ethylene propylene rubber Other metals: Aluminum alloy 6061 T6/hard anodized (dark gray) Strain Relief Spring: Steel corrosion resistant wire/chemical blackening Contacts: Copper alloy/gold plate

NOTES

Plugs are identified with Glenair's name, part number and date code.
Meets interface configurations and IAW specifications of MIL-DTL-55116 Type C, and exceeds the following:
Shell-to-shell conductivity: 2.5 milliohms max.
Cable shield-to-shell conductivity: 2.5 milliohms max.
Contact resistance (mated): 15 milliohms max. average; 20 milliohms max.
Pressure sealing (mated & un-mated): IP67 (1 meter of standing water for 1 hour)
Salt atmosphere: 1,000 hours (MIL-STD-202, Method 101E)
Cable pull-out force (unmated): 100 lbf. (Cable shield strength dependent)

HiPer 55116 Audio Plug with wire strain relief, crimp-removable contacts



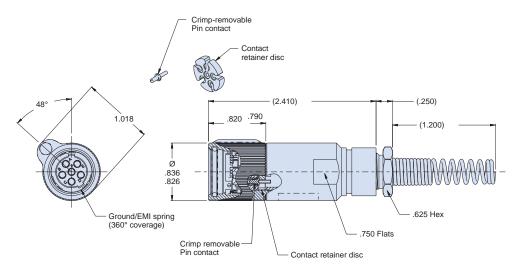
AUDIO PLUG, FIELD-SERVICEABLE WITH WIRE STRAIN RELIEF AND CRIMP-REMOVABLE CONTACTS

MATES WITH 152-003 AND 152-004, 151-003 AND 151-004, AND STANDARD MIL-DTL-55116 RECEPTACLES



157-009

How To Order						
Sample Part Number		157-009	-1	-3		
Series	HiPer 55116 Audio plug with wire strain relief					
Connector Configuration (See Table I)	-1 = 5 pin, crimp-removable contacts -2 = 6 pin, crimp-removable contacts					
Size (cable accommodation)	-1 = .165 ± .010 -2 = .228 ± .010 -3 = .250 ± .010	-4 = .290 ± .010 -5 = .320 ± .010		-		



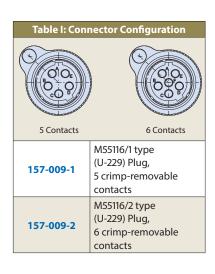
MATERIALS AND FINISHES

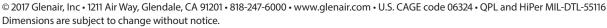
Shells and backshells: Stainless steel/PTFE-nickel plated (matte finish) Inserts: Diallylphthalate resin type SDG-F Seals: Ethylene propylene rubber Other metals: Aluminum alloy 6061 T6/hard anodized (dark gray)

Strain Relief Spring: Steel corrosion resistant wire/chemical blackening Contacts: Copper alloy/gold plate

NOTES

Plugs are identified with Glenair's name, part number and date code. Meets interface configurations and IAW specifications of MIL-DTL-55116 Type C, and exceeds the following: Shell-to-shell conductivity: 2.5 milliohms max. Cable shield-to-shell conductivity: 2.5 milliohms max. Contact resistance (mated): 15 milliohms max. average; 20 milliohms max. Pressure sealing (mated & un-mated): IP67 (1 meter of standing water for 1 hour) Salt atmosphere: 1,000 hours (MIL-STD-202, Method 101E) Cable pull-out force (unmated): 100 lbf. (Cable shield strength dependent) Crimp-removable pin contacts and contact retainer disc are supplied loose. Contact Glenair for the crimp tool and locator.





HiPer 55116 **Audio Plug Cordset with** Wire Strain Relief

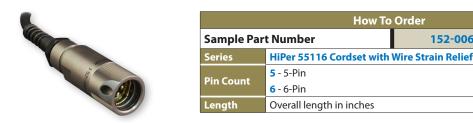


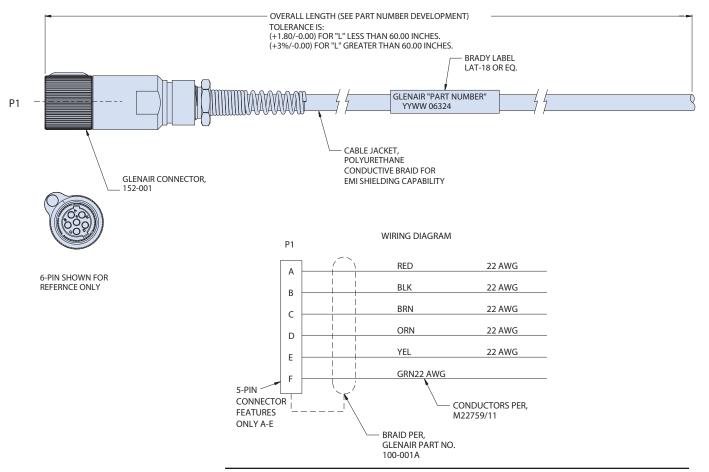
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-6

152-006

AUDIO PLUG CORDSET WITH WIRE STRAIN RELIEF, FACTORY TERMINATED PIGTAIL





NOTES

100% electrical test, continuity, DWV (500 VAC sea level) and insulation resistance (200 Megohms minimum)

Unit Pack: 1 ea. 4 mil poly bag, heat-sealed. Includes dust cap.

Refer to part no. 152-001 for connector materials, finishes, and dimensions.

Wire corresponding to contact "F" to be trimmed and insulated with M23053/8 shrink tubing if 5-pin connector is specified.

152-006



152-002

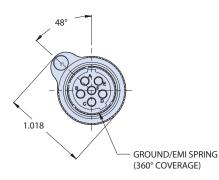
AUDIO PLUG WITH INTEGRATED EMI GROUND SPRING, SHIELD TERMINATION PORCH, INTEGRATED OVERMOLDING/SEALING BOOT FEATURE AND RIGID CRIMP TERMINAL OR SOLDER CUP CONTACTS

MATES WITH 152-003 AND 152-004, 151-003 AND 151-004, AND STANDARD MIL-DTL-55116 RECEPTACLES



Integrated EMI Ground Spring

How To Order							
Sample Part Number	152-002	-1	-3				
Series	HiPer 55116 Audio plug w	ith overmold adapter					
Connector Configuration (See Table I)	-1 = 5 pin, crimp -2 = 6 pin, crimp	 -3 = 5 pin, solder cup -4 = 6 pin, solder cup 					
Size (cable accommodation)	-1 = .165 ± .010 -2 = .228 ± .010 -3 = .250 ± .010	-4 = .290 ± .010 -5 = .320 ± .010					



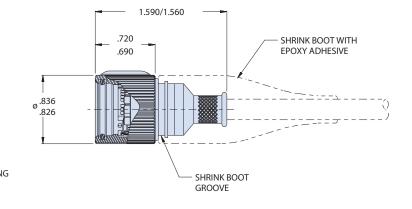


Table I: Connector Configuration				
5 Contacts	6 Contacts			
152-002-1	M55116/5 type (U-182) Plug, 5 crimp sleeve terminals			
152-002-2	M55116/6 type (U-182) Plug, 6 crimp sleeve terminals			
152-002-3	M55116/7 type (U-182) Plug, 5 Solder Cup Contacts			
152-002-4	M55116/8 type (U-182) Plug, 6 Solder Cup Contacts			

MATERIALS AND FINISHES

Shells and backshells: Stainless steel/PTFE-nickel plated (matte finish) Inserts: Diallylphthalate resin type SDG-F Seals: Ethylene propylene rubber Contacts: Copper alloy/gold plate

NOTES

Plugs are identified with Glenair's name, part number and date code
Meets interface configurations and IAW specifications of MIL-DTL-55116 Type C, and exceeds the following:
Shell-to-shell conductivity: 2.5 milliohms max.
Cable shield-to-shell conductivity: 2.5 milliohms max. average; 20 milliohms max.
Pressure sealing (mated & un-mated): IP68 (10 meters of standing water for 1 hour)
Salt atmosphere: 1,000 hours (MIL-STD-202, Method 101E)
Cable pull-out force (unmated): 100 lbf. (Cable shield strength dependent)

HiPer 55116 Audio Plug with band/overmold adapter, crimp-removable contacts



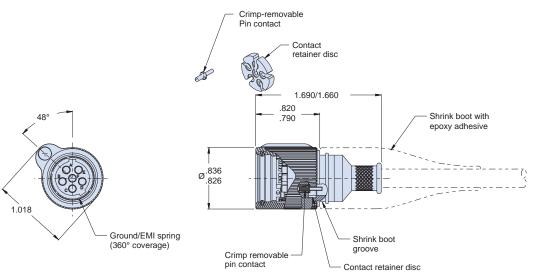
AUDIO PLUG WITH INTEGRATED EMI GROUND SPRING, SHIELD TERMINATION PORCH, INTEGRATED OVERMOLDING/SEALING BOOT FEATURE AND CRIMP-REMOVABLE CONTACTS

MATES WITH 152-003 AND 152-004, 151-003 AND 151-004, AND STANDARD MIL-DTL-55116 RECEPTACLES



157-010

How To Order						
Sample Part Number 157-010				-3		
Series	HiPer 55116 Audio plug with overmold adapter					
Connector Configuration (See Table I)	 -1 = 5 pin, crimp-removable contacts -2 = 6 pin, crimp-removable contacts 					
Size (cable accommodation)	-1 = .165 ± .010 -2 = .228 ± .010 -3 = .250 ± .010	-4 = .290 ± .010 -5 = .320 ± .010				

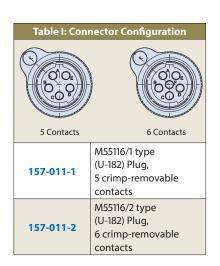


MATERIALS AND FINISHES

Shells and backshells: Stainless steel/PTFE-nickel plated (matte finish) Inserts: Diallylphthalate resin type SDG-F Seals: Ethylene propylene rubber Contacts: Copper alloy/gold plate

NOTES

Plugs are identified with Glenair's name, part number and date code Meets interface configurations and IAW specifications of MIL-DTL-55116 Type C, and exceeds the following: Shell-to-shell conductivity: 2.5 milliohms max. Cable shield-to-shell conductivity: 2.5 milliohms max. Contact resistance (mated): 15 milliohms max. average; 20 milliohms max. Pressure sealing (mated & un-mated): IP68 (10 meters of standing water for 1 hour) Salt atmosphere: 1,000 hours (MIL-STD-202, Method 101E) Cable pull-out force (unmated): 100 lbf. (Cable shield strength dependent) Crimp-removable pin contacts and contact retainer disc are supplied loose. Contact Glenair for the crimp tool and locator.

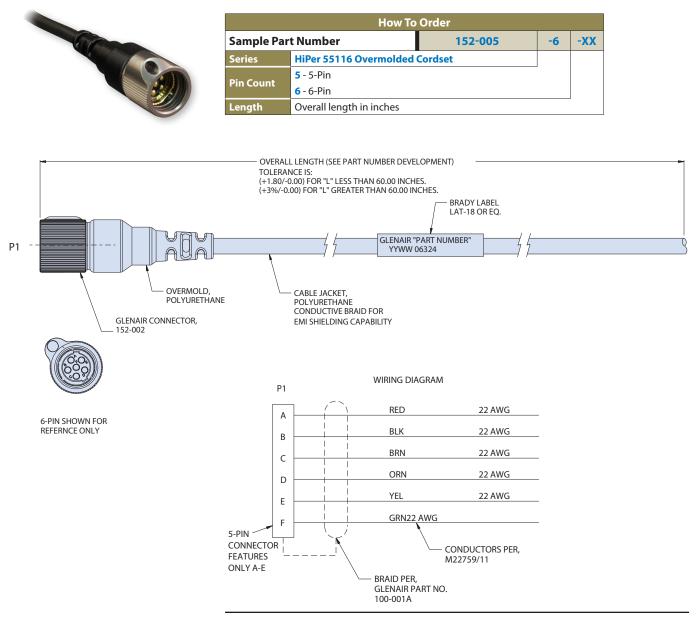


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HiPer 55116 Overmolded Audio Plug Cordset 152-005



OVERMOLDED AUDIO PLUG CORDSET, FACTORY TERMINATED PIGTAIL



NOTES

100% electrical test, continuity, DWV (500 VAC sea level) and insulation resistance (200 Megohms minimum)

Unit Pack: 1 ea. 4 mil poly bag, heat-sealed. Includes dust cap.

Refer to part no. 152-002 for connector materials, finishes, and dimensions.

Wire corresponding to contact "F" to be trimmed and insulated with M23053/8 shrink tubing if 5-pin connector is specified.

HiPer 55116 In-Line Audio Receptacle

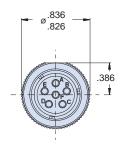




SHORT-LENGTH IN-LINE RECEPTACLE WITH SHIELD TERMINATION PORCH, INTEGRATED OVERMOLDING/SEALING BOOT FEATURE AND NON-RIGID SPRING CONTACTS, CRIMP TERMINAL AND SOLDER CUP

MATES WITH 152-001 AND 152-002, 151-001 AND 151-002, AND STANDARD MIL-DTL-55116 PLUGS





How To Order							
Sample Part Number 152-004				-3			
Series	HiPer 55116 in-line recept	acle					
Connector Configuration (See Table I)	-1 = 5 pin, crimp -2 = 6 pin, crimp	 -3 = 5 pin, solder cup -4 = 6 pin, solder cup 	_				
Size (cable accommodation)	-1 = .165 ± .010 -2 = .228 ± .010 -3 = .250 ± .010	- 4 = .290 ± .010 - 5 = .320 ± .010					

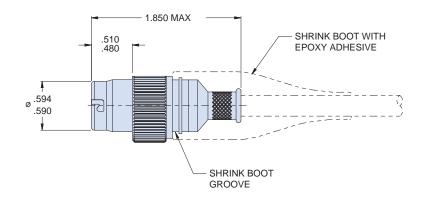


Table I: Connector Configuration				
5 Contacts	6 Contacts			
152-004-1	M55116/11 type (U-228) Receptacle, 5 crimp sleeve terminals			
152-004-2	M55116/12 type (U-228) Receptacle, 6 crimp sleeve terminals			
152-004-3	M55116/13 type (U-228) Receptacle, 5 Solder Cup Contacts			
152-004-4	M55116/14 type (U-228) Receptacle, 6 Solder Cup Contacts			

MATERIALS AND FINISHES

Shells and backshells: Stainless steel/PTFE-nickel plated (matte finish) Inserts: Diallylphthalate resin type SDG-F Seals: Ethylene propylene rubber Contacts: Copper alloy/gold plate

NOTES

Connectors are identified with Glenair's name, part number and date code Meets interface configurations and IAW specifications of MIL-DTL-55116 Type C, and exceeds the following: Shell-to-shell conductivity: 2.5 milliohms max. Cable shield-to-shell conductivity: 2.5 milliohms max. Contact resistance (mated): 15 milliohms max. average; 20 milliohms max. Pressure sealing (mated & un-mated): IP68 (10 meters of standing water for 1 hour) Salt atmosphere: 1,000 hours (MIL-STD-202, Method 101E) Cable pull-out force (unmated): 100 lbf. (Cable shield strength dependent)

HiPer 55116 In-Line Audio Receptacle with crimp-removable contacts



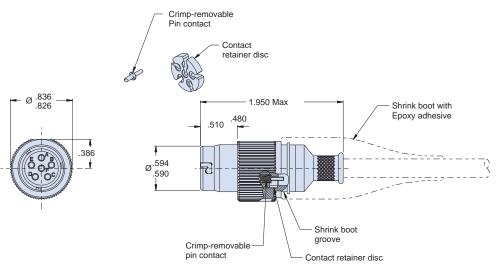
157-011

SHORT-LENGTH IN-LINE RECEPTACLE WITH SHIELD TERMINATION PORCH, INTEGRATED OVERMOLDING/SEALING BOOT FEATURE AND CRIMP-REMOVABLE CONTACTS

MATES WITH 152-001 AND 152-002, 151-001 AND 151-002, AND STANDARD MIL-DTL-55116 PLUGS



How To Order							
Sample Part Number	157-011	-1	-3				
Series	HiPer 55116 in-line recept	acle					
Connector Configuration (See Table I)	-1 = 5 pin, crimp-removable contacts -2 = 6 pin, crimp-removable contacts						
Size (cable accommodation)	-1 = .165 ± .010 -2 = .228 ± .010 -3 = .250 ± .010	-4 = .290 ± .010 -5 = .320 ± .010		-			

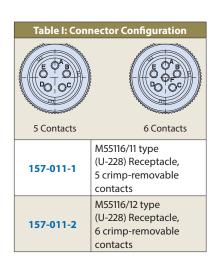


MATERIALS AND FINISHES

Shells and backshells: Stainless steel/PTFE-nickel plated (matte finish) Inserts: Diallylphthalate resin type SDG-F Seals: Ethylene propylene rubber Contacts: Copper alloy/gold plate

NOTES

Connectors are identified with Glenair's name, part number and date code Meets interface configurations and IAW specifications of MIL-DTL-55116 Type C, and exceeds the following: Shell-to-shell conductivity: 2.5 milliohms max. Cable shield-to-shell conductivity: 2.5 milliohms max. Contact resistance (mated): 15 milliohms max. average; 20 milliohms max. Pressure sealing (mated & un-mated): IP68 (10 meters of standing water for 1 hour) Salt atmosphere: 1,000 hours (MIL-STD-202, Method 101E) Cable pull-out force (unmated): 100 lbf. (Cable shield strength dependent) Crimp-removable pin contacts and contact retainer disc are supplied loose. Contact Glenair for the crimp tool and locator.

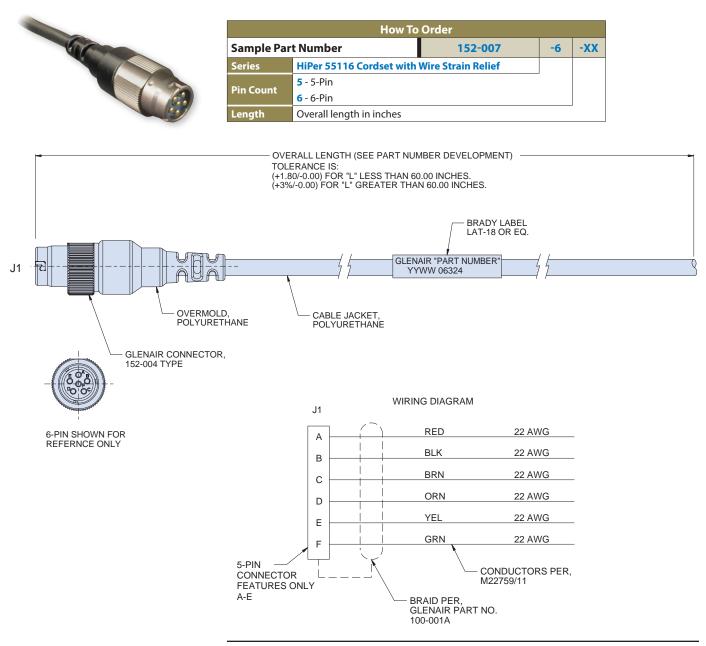


HiPer 55116 Overmolded In-Line Audio Receptacle Cordset



152-007

OVERMOLDED IN-LINE AUDIO RECEPTACLE CORDSET, FACTORY TERMINATED PIGTAIL



NOTES

100% electrical test, continuity, DWV (500 VAC sea level) and insulation resistance (200 Megohms minimum)

Unit Pack: 1 ea. 4 mil poly bag, heat-sealed. Includes dust cap.

Refer to part no. 152-004 for connector materials, finishes, and dimensions.

Wire corresponding to contact "F" to be trimmed and insulated with M23053/8 shrink tubing if 5-pin connector is specified.

HiPer 55116 Radio-Mount Jam Nut Audio Receptacle 152-003



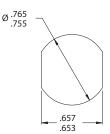
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RADIO-MOUNT JAM NUT RECEPTACLE WITH NON-RIGID SPRING CONTACTS, SOLDER CUP

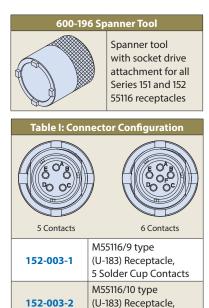
MATES WITH 152-001 AND 152-002, 151-001 AND 151-002, AND STANDARD MIL-DTL-55116 PLUGS



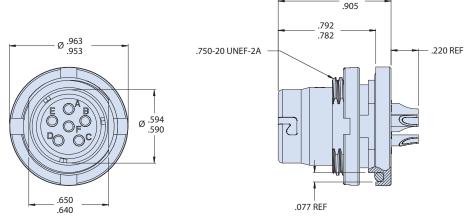
How To Order						
Sample Part Number		152-003	-1			
Series	HiPer 55116 radio-mount jam nut receptacle					
Connector Configuration (See Table I)	 -1 = 5 pin, solder cup -2 = 6 pin, solder cup 					



Recommended Panel Hole (Standard per MIL-DTL-55116)



6 Solder Cup Contacts



All dimensions are compliant with MIL-DTL-55116/9 and /10

MATERIALS AND FINISHES

Shells and backshells: Stainless steel/PTFE-nickel plated (matte finish) Inserts: Diallylphthalate resin type SDG-F Seals: Ethylene propylene rubber Contacts: Copper alloy/gold plate

NOTES

Connectors are identified with Glenair's name, part number and date code. Meets interface configurations and IAW specifications of MIL-DTL-55116 Type C, and exceeds the following: Shell-to-shell conductivity: 2.5 milliohms max. Cable shield-to-shell conductivity: 2.5 milliohms max. Contact resistance (mated): 15 milliohms max. average; 20 milliohms max. Pressure sealing (mated & un-mated): IP68 (10 meters of standing water for 1 hour) Salt atmosphere: 1,000 hours (MIL-STD-202, Method 101E) Cable pull-out force (unmated): 100 lbf. (Cable shield strength dependent)

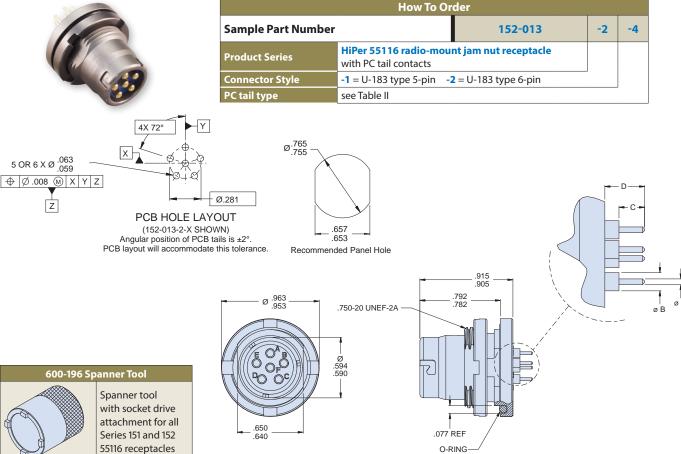
HiPer 55116 **Radio Mount Audio Receptacle** with PC tails



152-013

RADIO MOUNT JAM NUT RECEPTACLE WITH NON-RIGID SPRING CONTACTS, PC TAIL

MATES WITH 152-001 AND 152-002, 151-001 AND 151-002, AND STANDARD MIL-DTL-55116 PLUGS



Tab	Table II: PC Tail Dimensions					
Dash No.	ØA	ØВ	С	D		
-1	.040	.089	.115	.169		
-2	.040	——	-/	.437		
-3	.028	.089	.188	.590		
-4	.028	.089	.125	.194		
-5	.028	.089	.208	.257		
-6	.040	——	—	.110		
-7	.028	.089	.150	.437		
-8	.030	——	—	.120		
-9	.028	.089	.140	.390		
-10	.040			.744		
-11	.030			.564		
-12	.040	—		.110		
-13	.040			.900		
-14	.040			.257		

MATERIALS AND FINISHES

Shell and nut: Stainless steel/PTFE-nickel plated (matte finish) Inserts: Diallylphthalate resin type SDG-F Seals: Ethylene propylene rubber Contacts: Copper alloy/gold plate Contact spring: CRES/passivated

NOTES

Connectors are identified with Glenair's name, part number and date code. Meets interface configurations and IAW specifications of MIL-DTL-55116 Type C, and exceeds the following: Shell-to-shell conductivity: 2.5 milliohms max. Cable shield-to-shell conductivity: 2.5 milliohms max. Contact resistance (mated): 15 milliohms max. average; 20 milliohms max. Pressure sealing (mated & un-mated): IP68 (10 meters of standing water / 1 hr.) Salt atmosphere: 1,000 hours (MIL-STD-202, Method 101E)

HiPer 55116 Radio Mount Audio Receptacle with PC tails and 3 ground pins



152-012

RADIO MOUNT JAM NUT RECEPTACLE WITH NON-RIGID SPRING CONTACTS, PC TAIL, WITH 3 GROUND PINS

MATES WITH 152-001 AND 152-002, 151-001 AND 151-002, AND STANDARD MIL-DTL-55116 PLUGS

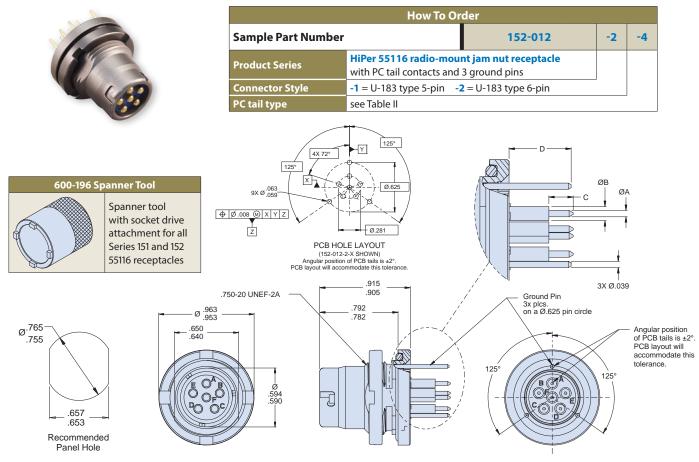


Table II: PC Tail Dimensions						
Dash No.	ØA	ØВ	С	D		
-1	.040	.089	.115	.169		
-2	.040	——	<i>—</i> —	.437		
-3	.028	.089	.188	.590		
-4	.028	.089	.125	.194		
-5	.028	.089	.208	.257		
-6	.040	——	<i>—</i> —	.110		
-7	.028	.089	.150	.437		
-8	.030	——	<i>—</i> —	.120		
-9	.028	.089	.140	.390		
-10	.040			.744		
-11	.030			.564		
-12	.040	—		.110		
-13	.040			.900		
-14	.040			.257		

MATERIALS AND FINISHES

Shell and nut: Stainless steel/PTFE-nickel plated (matte finish) Inserts: Diallylphthalate resin type SDG-F Seals: Ethylene propylene rubber Contacts: Copper alloy/gold plate Contact spring: CRES/passivated

Salt atmosphere: 1,000 hours (MIL-STD-202, Method 101E)

NOTES

Connectors are identified with Glenair's name, part number and date code. Meets interface configurations and IAW specifications of MIL-DTL-55116 Type C, and exceeds the following: Shell-to-shell conductivity: 2.5 milliohms max. Cable shield-to-shell conductivity: 2.5 milliohms max. Contact resistance (mated): 15 milliohms max. average; 20 milliohms max. Pressure sealing (mated & un-mated): IP68 (10 meters of standing water / 1 hr.)

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HiPer 55116 Filtered Audio Receptacle, Radio Mount with Solder Cup Contacts



240-152-003

FILTERED RADIO-MOUNT JAM NUT RECEPTACLE WITH NON-RIGID SPRING CONTACTS, SOLDER CUP

MATES WITH 152-001 AND 152-002, 151-001 AND 151-002, AND STANDARD MIL-DTL-55116 PLUGS

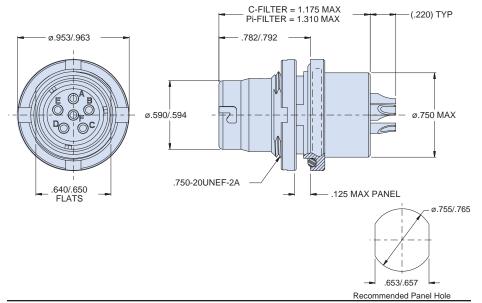


Table III: Capacitor Array Code/ Capacitance Range					
Class	Pi - Circuit (pF)	C - Circuit (pF)			
Х	160,000 - 240,000	80,000 - 120,000			
Y	80,000 - 120,000	40,000 - 60,000			
Z	60,000 - 90,000	30,000 - 45,000			
Α	38,000 - 56,000	19,000 - 28,000			
В	32,000 - 45,000	16,000 - 22,500			
С	18,000 - 33,000	9,000 - 16,500			
D	8,000 - 12,000	4,000 - 6,000			
E	3,300 - 5,000	1,650 - 2,500			
F	800 - 1,300	400 - 650			
G	400 - 600	200 - 300			
J	70-120	35-60			





How To Order								
Sample Part Number		240-152-003	-1	ZMT	- C	A		
Series	HiPer 55116 filtered receptacle, solder cups							
Connector Configuration (See Table I)	-1 = 5 pin, solder cup -2 = 6 pin, solder cup							
Shell / Nut Finish	ZMT = Nickel-PTFE							
Filter Type	C = C-Filter P = Pi Filter				-			
Filter Capacitance	See Table III							



MATERIALS AND FINISHES

Shells and backshells: Stainless steel/PTFE-nickel plated (matte finish) Inserts: Diallylphthalate resin type SDG-F Seals: Ethylene propylene rubber Contacts: Copper alloy/gold plate Contact Spring: CRES/passivated

NOTES

Connectors are identified with Glenair's name, part number and date code. Meets interface configurations and IAW specifications of MIL-DTL-55116, and exceeds: Shell-to-shell conductivity: 2.5 milliohms max. Cable shield-to-shell conductivity: 2.5 milliohms max. Pressure sealing (mated & un-mated): IP68 (10 meters of standing water for 1 hour) Salt atmosphere: 1,000 hours (MIL-STD-202, Method 101E) Filters meet the requirements of MIL-STD-2120

ELECTRICAL PERFORMANCE

Filter topology and capacitance: see Table III Insulation resistance = 1000 Meghoms min at 200 VDC DWV = 500 VDC Contact resistance (mated): 15 m Ω max average, 20 m Ω max Current rating: 0.5 Amp

HiPer 55116 Filtered Audio Receptacle, Radio Mount with PC tails



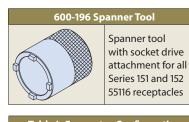
240-152-013

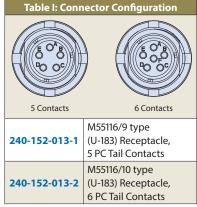
FILTERED RADIO-MOUNT JAM NUT RECEPTACLE WITH NON-RIGID SPRING CONTACTS, PC TAIL

MATES WITH 152-001 AND 152-002, 151-001 AND 151-002, AND STANDARD MIL-DTL-55116 PLUGS

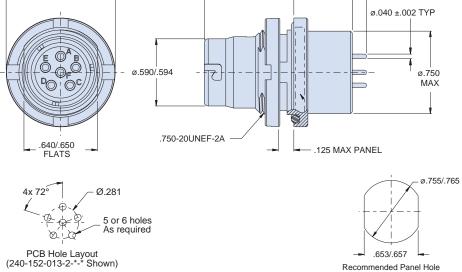


Table III: Capacitor Array Code/ Capacitance Range					
Class	Pi - Circuit (pF)	C - Circuit (pF)			
Х	160,000 - 240,000	80,000 - 120,000			
Y	80,000 - 120,000	40,000 - 60,000			
Z	60,000 - 90,000	30,000 - 45,000			
Α	38,000 - 56,000	19,000 - 28,000			
В	32,000 - 45,000	16,000 - 22,500			
С	18,000 - 33,000	9,000 - 16,500			
D	8,000 - 12,000	4,000 - 6,000			
Е	3,300 - 5,000	1,650 - 2,500			
F	800 - 1,300	400 - 650			
G	400 - 600	200 - 300			
J	70-120	35-60			





How To Order								
Sample Part Number		240-152-013	-1	ZMT	- C	A		
Series	HiPer 55116 filtered rece							
Connector Configuration (See Table I)	 -1 = 5 pin, solder cup -2 = 6 pin, solder cup 		_					
Shell / Nut Finish	ZMT = Nickel-PTFE			-				
Filter Type	C = C-Filter P = Pi Filter				-			
Filter Capacitance	See Table III							
	Pi-I	FILTER = 1.175 MAX FILTER = 1.310 MAX	Ø.	— .125 T 040 ±.00		2		



MATERIALS AND FINISHES

Shells and backshells: Stainless steel/PTFE-nickel plated (matte finish) Inserts: Diallylphthalate resin type SDG-F Seals: Ethylene propylene rubber Contacts: Copper alloy/gold plate Contact Spring: CRES/passivated

NOTES

Connectors are identified with Glenair's name, part number and date code. Meets interface configurations and IAW specifications of MIL-DTL-55116, and exceeds: Shell-to-shell conductivity: 2.5 milliohms max.

- Cable shield-to-shell conductivity: 2.5 milliohms max.
- Pressure sealing (mated & un-mated): IP68 (10 meters of standing water for 1 hour) Salt atmosphere: 1,000 hours (MIL-STD-202, Method 101E)

Filters meet the requirements of MIL-STD-2120

ELECTRICAL PERFORMANCE

Filter topology and capacitance: see Table III Insulation resistance = 1000 Meghoms min at 200 VDC DWV = 500 VDC Contact resistance (mated): 15 m Ω max average, 20 m Ω max Current rating: 0.5 Amp

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SERIES 151 MIL-DTL-55116 QPL MIL-DTL-55116 QPL Audio Frequency Connectors



Selection Guide

MIL-DTL-55116 QPL SERIES 151 STANDARD VERSION CONNECTORS PLUS SPECIAL-PURPOSE DERIVATIVES AND CONNECTOR ACCESSORIES



Glenair offers a series of qualified MIL-DTL-55116 audio plugs and receptacles in all standard configurations: field-servicable plug, plug with overmold adapter, in-line receptacle with wire strain relief, and radio-mount jam nut receptacle. Our family of special-purpose derivatives features performance IAW M55116 specifications with options not available in the mil-spec, and a complement of connector accessories is available including adapters, dummy receptacles, and protective covers.

Series 151 MIL-DTL-55116 Selection Guide						
Part Description		Glenair P/N	Mil P/N, "U" designator	Mates with	Page	
	Audio plug, field-serviceable with wire strain relief and rigid contacts, crimp (COTS) and solder cup	151-001	M55116/1 – /4 U-229	152-003 HiPer 55116 type jam nut receptacle 152-004 HiPer 55116 type in-line receptacle 151-003 standard 55116 type jam nut receptacle	20	
	Audio plug with overmold adapter and rigid contacts, crimp (COTS) and solder cup	151-002	M55116/5 – /8 U-182	151-004 standard 55116 type in-line receptacle any M55116 receptacle	21	
	Radio-mount Jam Nut receptacle with non-rigid spring contacts	151-003	M55116/9 – /10 U-183	152-001 HiPer 55116 type plug 152-002 HiPer 55116 type plug	22	
	In-line receptacle with wire strain relief and non-rigid spring contacts, crimp (COTS) and solder	151-004	M55116/11 – /14 U-228	151-001 standard 55116 type plug 151-002 standard 55116 type plug any M55116 plug	23	

Series 151 MIL-DTL-55116-Type Special Connectors, Adapters, and Accessories Selection Guide							
	Part Description		Part Description		Corresponding Mil P/N, "U" designator	Mates with	Page
	All-metal audio plug with wire strain relief	151-015	M55116/1 – /4 type U-229	152-003 HiPer 55116 type jam nut receptacle 152-004 HiPer 55116 type in-line receptacle	24		
	Audio plug with integral configurable 90° backshell	157-008	151-004 standard 55116 tv	151-003 standard 55116 type jam nut receptacle 151-004 standard 55116 type in-line receptacle any M55116 receptacle	25		
	Radio-mount jam nut audio receptacle with PC tails	151-005		152-001 HiPer 55116 type plug 152-002 HiPer 55116 type plug 151-001 standard 55116 type plug	26		
	Radio-mount jam nut audio receptacle with PC tails and 3 ground pins	151-010	U-183	151-002 standard 55116 type plug any M55116 plug	27		
GCC3	Audio connector feed-thru adapter, 55116 to D38999	157-005	N.A	Adapts any 151- or 152- series 55116 type plug or any M55116 plug to 09-35 D38999 Series III threaded plug.	28		
Elle	Audio connector feed-thru adapter, 55116 to Mighty Mouse 804	157-012	N/A	Adapts any 151- or 152- series 55116 type plug or any M55116 plug to 6-6 Series 804 Mighty Mouse plug	29		
	Dummy receptacle for series 151 and 152 plugs	657-098	N/A	Any 151- or 152- series plug Any M55116 plug	30		
0	Protective covers for series 151 and 152 connectors	667-374 667-355	N/A	Any 151- or 152- series connector Any M55116 connector	31		
	Rubber protective cover for series 151 and 152 receptacles	151-008	N/A	Any 151- or 152- series receptacle Any M55116 receptacle	32		

SERIES 151 MIL-DTL-55116 QPL MIL-DTL-55116 QPL Audio Frequency Connectors



Performance Specifications

	Series 151 Performance Specifications	
Test Description	Performance Requirements/Specifications	Procedure Per MIL-DTL-55116 Or Other Standard
Dielectric withstanding voltage	No arcing or dielectric breakdown. Sea level: 500 V RMS between each contact, remaining contacts connected together, and to the shell. One minute dwell. High altitude: barometric pressure 3.4 in of mercury, 300 V RMS applied as described above.	4.7.1
Insulation resistance	Not less than 1000 megohms (not less than 100 megohms for unmated connectors following the immersion test). Measured between each contact, remaining contacts connected together, and to the shell.	4.7.2
Contact resistance	Terminal-to-terminal resistance of mated connector contacts shall not exceed 0.050 ohms.	4.7.3
Contact depression	Force required to depress contacts .080 inches from the normal plane of the contact face: Individual contacts: 1.25 lbs. – 1.75 lbs. 5 contacts: 6.25 lbs. – 8.75 lbs. 6 contacts: 7.5 lbs. – 10.5 lbs.	4.8.1
Air pressure	No evidence of leakage through the connector under 2.5 psi applied to contact face and rear of the plug or receptacle	4.8.2
Mating durability	3000 cycles with no mechanical damage. Dielectric, contact resistance and air pressure requirements as described above shall be met after 3000 mating cycles.	4.8.3
Contact retention	Individual contacts capable of withstanding at least 10 pounds axial load applied uniformly at one pound per second.	4.8.4
Compression	No distortion or damage that would affect form, fit, or function at 500 pounds applied to axis.	4.8.6
Pull test	Connectors shall withstand an abrupt axial force of 40 lbs. applied to the shell, and 25 lbs. applied to the cable with no visible damage, and lock and unlock without difficulty.	4.8.7
Bounce	Test on package testing table, operating at 284±2 rpm for 3 hours, circular-synchronous motion in a vertical plane with a one in dia. orbital displacement. Connectors show no evidence of cracking, breaking, or loosening. Connectors will meet electrical and leakage requirements following test.	4.9.1
Vibration	Plugs and receptacles mounted to vibration table, subjected to a simple harmonic motion with amplitude of 0.03 inch (0.06 maximum), frequency varied uniformly from 10-55 Hz., entire range traversed in approximately one minute, for two hours in each of three perpendicular directions. No evidence of cracking, breaking or loosening of parts, and the plug shall not become disengaged from the receptacle.	4.9.2 and MIL-STD-202G, method 201A
Drop	Connectors dropped six times at random from a height of six feet to two inch fir floor backed with concrete or rigid steel frame shall show no degradation in performance, no physical damage that would affect mateability, and no loose parts. Following the test, connectors shall meet electrical and air leakage requirements described above.	4.9.3
Temperature cycling	-55°C to +85°C, 5 cycles. Connectors are capable of mating and unmating during fifth cycle, and meet electrical and air leakage requirements described above.	MIL-STD-202, method 107, test condition A
Salt spray	48 hours, 5% solution, $35^{\circ}C \pm 3^{\circ}C$. No evidence of base metal corrosion.	MIL-STD-202, method 101E, test condition B
Humidity	50% mated and 50% unmated, cycled between 25°C at 80% – 98% relative humidity to 65°C at 90% – 98% relative humidity. Ramp time = 2.5 hrs. Dwell time = 3 hrs., 10 cycles, 240 hrs. total. Following test, connectors meet electrical and air leakage requirements described above.	4.9.6 and EIA-364-31, method IV (step 7a not required)
Water immersion	Plugs assembled to test cables and each other, and to receptacles, immersed in tap water to a depth of six feet for 48 hours. No evidence of leakage into the body of unmated connectors or into the body or contact-face area of mated connectors.	4.9.7

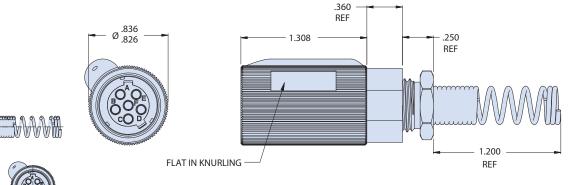
SERIES 151 MIL-DTL-55116 QPL Field-Serviceable Audio Plug with wire strain relief



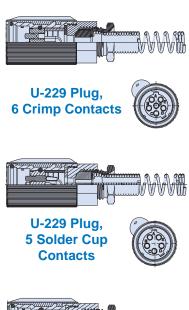




Series 151 MIL-DTL-55116 QPL audio plugs are designed for high-reliability, severe environment radio communications equipment. They are available in both 5 pin and 6 pin configurations, with either crimp sleeve (COTS) or solder cup terminals (QPL). All feature versatile wire strain relief to protect cable conductors from damage. Shells are made of nylon overmolded passivated stainless steel, contacts are gold plated copper alloy. Plug connector contacts are sealed in the unmated condition.



No. of Contacts	Contact Type	Ø Cable ± .010	MIL SPEC Part Number	Glenair Part Number	Mates With
		.165	N/A	151-001-1-1	152-003-1
		.228	N/A	151-001-1-2	152-004-1
5	Crimp (COTS)	.250	N/A	151-001-1-3	152-007-5
	(0015)	.290	N/A	151-001-1-4	151-003-1
		.320	N/A	151-001-1-5	151-004-3
		.165	N/A	151-001-2-1	152-003-2
		.228	N/A	151-001-2-2	152-004-2
6	Crimp	.250	N/A	151-001-2-3	152-004-4
-	(COTS)	.290	N/A	151-001-2-4	151-003-2
		.320	N/A	151-001-2-5	151-004-2 151-004-4
		.165	M55116/3-1	151-001-3-1	152-003-1
		.228	M55116/3-2	151-001-3-2	152-004-1 152-004-3
5	Solder Cup	.250	M55116/3-3	151-001-3-3	152-004-3
	(QPL)	.290	M55116/3-4	151-001-3-4	151-003-1
		.320	M55116/3-5	151-001-3-5	151-004-1 151-004-3
		.165	M55116/4-1	151-001-4-1	152-003-2
	Solder Cup (QPL)	.228	M55116/4-2	151-001-4-2	152-004-2 152-004-4
6		.250	M55116/4-3	151-001-4-3	152-004-4
-		.290	M55116/4-4	151-001-4-4	151-003-2
		.320	M55116/4-5	151-001-4-5	151-004-2 151-004-4



U-229 Plug, 5 Crimp Contacts



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Series 151 MIL-DTL-55116 QPL molded audio plugs are designed for overmolding in cable cordsets for high-reliability, severe environment radio communications equipment, and are not field-serviceable. They are available in 5 pin and 6 pin configurations, with crimp sleeve (COTS) or solder cup (QPL) terminals. Shells are made of nylon overmolded passivated stainless steel, contacts are gold plated copper alloy. Plug connector contacts are sealed in the unmated condition.





U-182 Plug, 5 Crimp Contacts

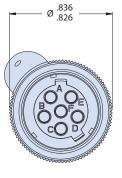


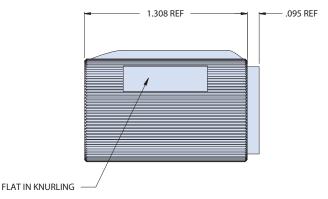
U-182 Plug, 6 Crimp Contacts



U-182 Plug, 5 Solder Cup Contacts







No. of Contacts	Contact Type	Ø Cable ± .010	MIL SPEC Part Number	Glenair Part Number	Mates With
		.165	N/A	151-002-1-1	152-003-1
		.228	N/A	151-002-1-2	152-004-1
5	Cuinan	.250	N/A	151-002-1-3	152-004-3
Э	Crimp	.290	N/A	151-002-1-4	152-007-5 151-003-1
		.320	N/A	151-002-1-5	151-004-1 151-004-3
		.165	N/A	151-002-2-1	152-003-2
		.228	N/A	151-002-2-2	152-004-2
<i>c</i>	Crimer	.250	N/A	151-002-2-3	152-004-4
6	Crimp	.290	N/A	151-002-2-4	152-007-6 151-003-2
		.320	N/A	151-002-2-5	151-004-2 151-004-4
		.165	M55116/7-1	151-002-3-1	152-003-1
		.228	M55116/7-2	151-002-3-2	152-004-1
5	Soldor Cup	.250	M55116/7-3	151-002-3-3	152-004-3 152-007-5
Э	Solder Cup	.290	M55116/7-4	151-002-3-4	152-007-5
		.320	M55116/7-5	151-002-3-5	151-004-1 151-004-3
		.165	M55116/8-1	151-002-4-1	152-003-2
		.228	M55116/8-2	151-002-4-2	152-004-2
6	Solder Cup	.250	M55116/8-3	151-002-4-3	152-004-4 152-007-6
	soluer Cup	.290	M55116/8-4	151-002-4-4	152-007-6
		.320	M55116/8-5	151-002-4-5	151-004-2 151-004-4

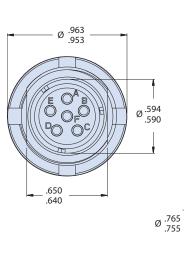
SERIES 151 MIL-DTL-55116 QPL Radio-Mount Jam Nut Audio Receptacle

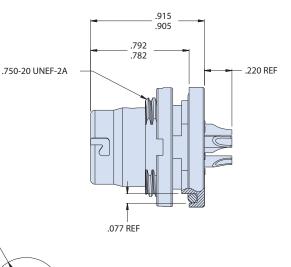


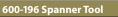
151-003 • M55116/9 - /10 • U-183



Series 151 MIL-DTL-55116 QPL panel mount jam nut receptacles are designed for highreliability, severe environment communications equipment. They are available in either a 5 pin or 6 pin configuration. Receptacles are equipped with solder cup spring terminals and a jam nut for panel mounting. Shells and nuts are made of passivated stainless steel, contacts are gold plated copper alloy. Receptacle connector contacts are sealed in the unmated condition.





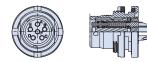


Spanner tool with socket drive attachment for all Series 151 and 152 55116 receptacles





U-183 Jam Nut Receptacle, 5 Solder Cup Contacts



U-183 Jam Nut Receptacle, 6 Solder Cup Contacts

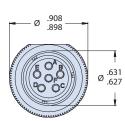
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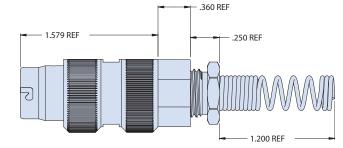
Recommended Panel Hole

No. of Contacts	Contact Type	MIL SPEC Part Number	Glenair Part Number	Mates With
5	Solder Cup	M55116/9-0	151-003-1	152-001-1 152-001-3 152-002-1 152-002-3 152-005-5 152-006-5 151-001-1 151-001-3 151-002-1 151-002-3
6	Solder Cup	M55116/10-0	151-003-2	152-001-2 152-001-4 152-002-2 152-002-4 152-005-6 152-006-6 151-001-2 151-001-4 151-002-2 151-002-4

SERIES 151 MIL-DTL-55116 QPL In-Line Audio Receptacle with wire strain relief 151-004 • M55116/13 - /14 • U-228

Series 151 MIL-DTL-55116 QPL in-line audio receptacles are designed for high-reliability tactical communications equipment. They are available in both 5 pin and 6 pin configurations, with either crimp sleeve (COTS) or solder cup (QPL) pogo pin terminals. All feature wire strain relief to protect cable conductors from damage. Shells are made of passivated stainless steel, contacts are gold plated copper alloy. Receptacle connector contacts are sealed in the unmated condition.



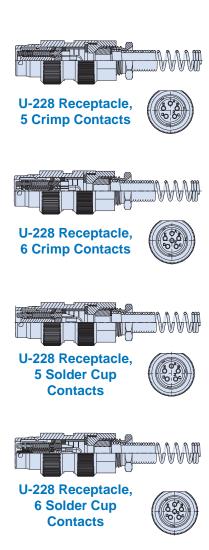


TACTICAL

SOLUTIONS

NTERCONNECT

No. of Contacts	Contact Type	Ø Cable ± .010	MIL SPEC Part Number	Glenair Part Number	Mates With
		.165	N/A	151-004-1-1	152-001-1 152-001-3
		.228	N/A	151-004-1-2	152-002-1 152-002-3
5	Crimp	.250	N/A	151-004-1-3	152-005-5 152-006-5
		.290	N/A	151-004-1-4	151-001-1 151-001-3
		.320	N/A	151-004-1-5	151-002-1 151-002-3
		.165	N/A	151-004-2-1	152-001-2 152-001-4
		.228	N/A	151-004-2-2	152-002-2 152-002-4
6	Crimp	.250	N/A	151-004-2-3	152-005-6 152-006-6
		.290	N/A	151-004-2-4	151-001-2 151-001-4
		.320	N/A	151-004-2-5	151-002-2 151-002-4
		.165	M55116/13-1	151-004-3-1	152-001-1 152-001-3
	Solder Cup	.228	M55116/13-2	151-004-3-2	152-002-1 152-002-3
5		.250	M55116/13-3	151-004-3-3	152-005-5 152-006-5
		.290	M55116/13-4	151-004-3-4	151-001-1 151-001-3
		.320	M55116/13-5	151-004-3-5	151-002-1 151-002-3
		.165	M55116/14-1	151-004-4-1	152-001-2 152-001-4
		.228	M55116/14-2	151-004-4-2	152-002-2 152-002-4
6	Solder Cup	.250	M55116/14-3	151-004-4-3	152-005-6 152-006-6
		.290 M551		151-004-4-4	151-001-2 151-001-4
		.320	M55116/14-5	151-004-4-5	151-002-2 151-002-4



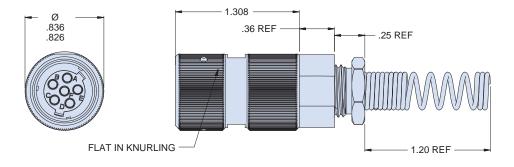
SERIES 151 MIL-DTL-55116 TYPE All-Metal Audio Plug with wire strain relief



151-015



Series 151 MIL-DTL-55116 type all-metal audio plugs are designed for high-reliability, severe environment radio communications equipment. They are available in both 5 pin and 6 pin configurations, with either crimp sleeve (COTS) or solder cup terminals (QPL). All feature versatile wire strain relief to protect cable conductors from damage. Shells are made of passivated stainless steel, contacts are gold plated copper alloy. Plug connector contacts are sealed in the unmated condition.



No. of Contacts	Contact Type	Ø Cable ± .010	MIL SPEC Part Number	Glenair Part Number	Mates With
		.165	.165 N/A 151-015-1-1		
		.228	N/A	151-015-1-2	152-004-1 152-004-3
5	Crimp (COTS)	.250	N/A	151-015-1-3	152-007-5
	(2013)	.290	N/A	151-015-1-4	151-003-1 151-004-1
		.320	N/A	151-015-1-5	151-004-3
		.165	N/A	151-015-2-1	152-003-2
	<i>.</i>	.228	N/A	151-015-2-2	152-004-2 152-004-4
6	Crimp (COTS)	.250	N/A	151-015-2-3	152-007-6
	(CO13)	.290	N/A	151-015-2-4	151-003-2 151-004-2
		.320	N/A	151-015-2-5	151-004-4
		.165	N/A	151-015-3-1	152-003-1
		.228	N/A	151-015-3-2	152-004-1 152-004-3
5	Solder Cup (OPL)	.250	N/A	151-015-3-3	152-007-5
		.290	N/A	151-015-3-4	151-003-1 151-004-1
		.320	N/A	151-015-3-5	151-004-3
		.165	N/A	151-015-4-1	152-003-2
		.228	N/A	151-015-4-2	152-004-2 152-004-4
6	Solder Cup (QPL)	.250	N/A	151-015-4-3	152-007-6
		.290	N/A	151-015-4-4	151-003-2 151-004-2
		.320	N/A	151-015-4-5	151-004-2





U-329 Plug, 6 Solder Cup Contacts

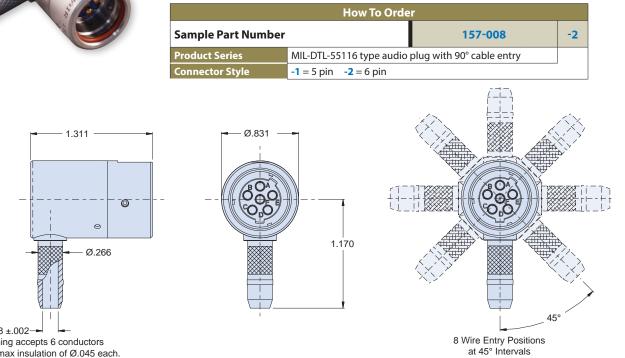
> © 2017 Glenair, Inc • 1211 Air Way, Glendale, CA 91201 • 818-247-6000 • www.glenair.com • U.S. CAGE code 06324 • QPL and HiPer MIL-DTL-55116 Dimensions are subject to change without notice.

SERIES 151 MIL-DTL-55116 TYPE Audio Plug with 8-position configurable 90° cable entry 157-008





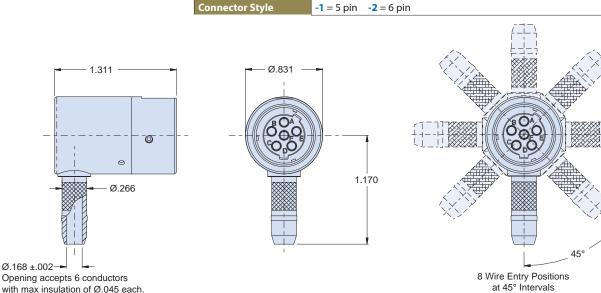
157-008 MIL-DTL-55116 type audio plugs feature 90° cable entry with an integrated, configurable 8-position backshell. 6 conductors accommodation with max Ø .045" insulation each. Available in both 5 pin and 6 pin configurations. Shells are made of passivated stainless steel, contacts are gold plated copper alloy. Plug connector contacts are sealed in the unmated condition.



CABLE ASSEMBLY INSTRUCTIONS FOR 157-008

- Strip the cable back 2.125" 2.375" In and cut back the shield to leave 1. .750" – .875" from the cable jacket.
- Strip the end of the wires back .15" .19" and pre-tin the ends. 2
- 3. Slide the adhesive-lined shrink tubing over the cable to shrink later.
- Insert the 5 or 6 wires into the ferrule and out the front of the backshell, 4. guiding the shield over the ferrule to provide sufficient wire to exit the backshell.
- A short piece of shrink tubing may be applied to each of the individual wires 5. to shrink after soldering. If used, slide shrink tubing down each wire before soldering.
- 6. Solder the pre-tinned wires to the appropriate contact position.
- 7 Shrink the individual shrink sleeves over the solder bucket and wires.
- Position the flat relative to the desired ferrule exit angle. Rotate the connector to form a service loop and push into the backshell 8. until the alignment keys come close to the keyways. Then rotate the connector back to the desired angle and push into the backshell until seated.
- 9. Lock down each of the 3 set screws while holding the backshell tight against the plug connector. Apply Locktite Theadlocker 290 and torque the screws 3.2 In lbs.
- Push the cable against the end of the ferrule and wind the constant force spring (3M CFS 59, not supplied) over the shield. 10. Slide the shrink sleeve over the ferrule and constant force spring. Shrink down and observe that the adhesive exits on each end.

Your assembly is now complete.



EXPLODED VIEW

O-RING SEAL

ALIGNMENT

FLAT

SET SCREWS 3 PLACES

> -90 BACKSHELL

SERIES 151 MIL-DTL-55116 TYPE Jam Nut Audio Receptacle with PC tails





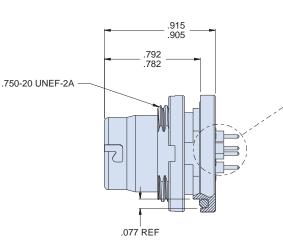
151-005 MIL-DTL-55116 type receptacles available in 5 or 6 pin configuration, equipped with PC tails. Shell and nut is stainless steel with passivated/light sand blasted finish IAW MIL-F-14072 type F300. Also available with Nickel-PTFE finish. Contacts are gold plated copper.

How To Order							
Sample Part Number		151-005	-2	-4	-ZMT		
Product Series	MIL-DTL-55116 type jam with PC tail contacts						
Connector Style	-1 = U-183 type 5-pin -2 = U-183 type 6-pin						
PC tail type	see Table II						
Finish option	-ZMT = Nickel-PTFE finish. Leave blank for standard passivated finish						



Ø .765 .755





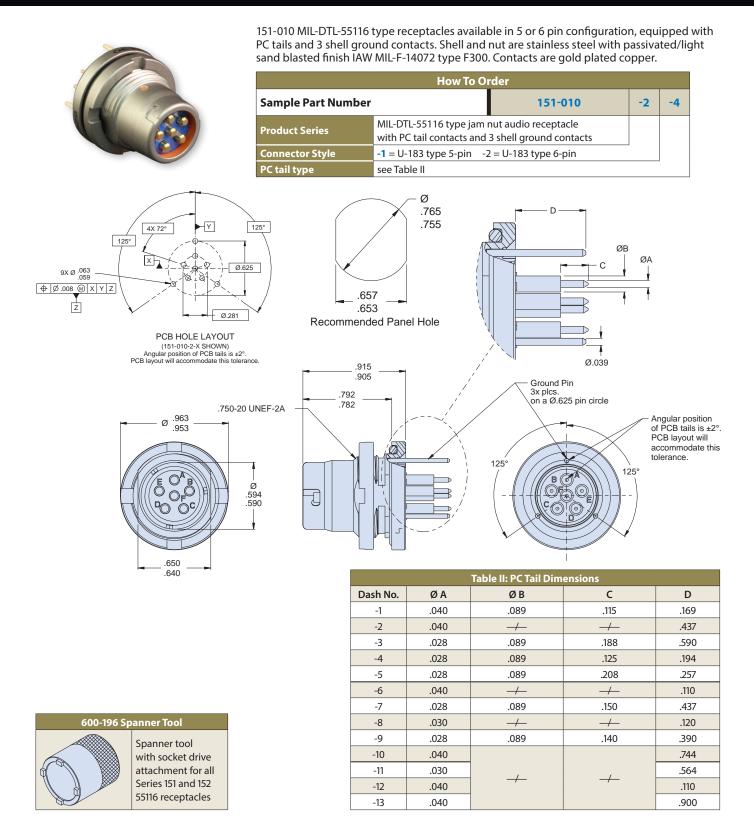
	- C -		
\leq			
		1	ø A
]	øΒ	ØA

Table II: PC Tail Dimensions							
Dash No.	ØA	Ø B	С	D			
-1	.040	.089	.115	.169			
-2	.040	<i>—</i> /	<i>—</i> /	.437			
-3	.028	.089	.188	.590			
-4	.028	.089	.125	.194			
-5	.028	.089	.208	.257			
-6	.040	<i>—</i> /	<i>—</i> /	.110			
-7	.028	.089	.150	.437			
-8	.030	<i>—</i> /	<i>—</i> /	.120			
-9	.028	.089	.140	.390			
-10	.040			.744			
-11	.030			.564			
-12	.040	<i>—</i> /	<i>_/_</i>	.110			
-13	.040			.900			
-14	.040			.257			



SERIES 151 MIL-DTL-55116 TYPE Jam Nut Audio Receptacle with PC Tails and 3 ground pins 151-010





SERIES 151 MIL-DTL-55116 TYPE Audio Connector Feed-Thru Adapter, 55116 to D38999

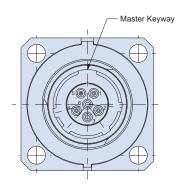


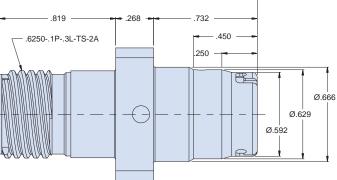


157-005

157-005 is a wall/panel-mount, square-flange feed-thru adapter. MIL-DTL-55116 type receptacle on one side, MIL-DTL-38999 Series III threaded plug on the other, shell size 09, insert arrangement 09-35. Stainless steel passivated shells, gold-plated copper alloy contacts.

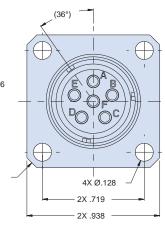
How To Order				
Sample Part Number		157-005		
Product Series	MIL-DTL-55116 to D38999 Series III Adapter			





1.819 Ref

Contact Assignments					
MIL-DTL-55116	MIL-DTL-38999				
A	1				
В	2				
С	3				
D	4				
E	5				
F	6				



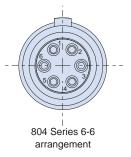
4X .070 X 45°

SERIES 151 MIL-DTL-55116 TYPE Audio Connector Feed-Thru Adapter, 55116 to Mighty Mouse

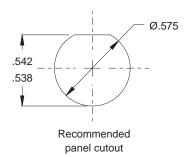


157-012

157-012 jam nut adapter mates to any M55116 /2, /4, /6, or /8 audio plug on one end, and a Series 804 Mighty Mouse push-pull connector with a 6-6 arrangement on the other, such as 804-001 or 804-002, Z1 material/finish code. Stainless steel passivated shell/jam nut, goldplated copper contacts and copper alloy contact springs. How To Order **Sample Part Number** 157-012 **Product Series** MIL-DTL-55116 to Series 804 Mighty Mouse Adapter (1.922) .732 .832 Ø.938 .358 .450 (36°) .250 R .532 6 .528 .5625-32UN-2A thread .625 max panel thickness



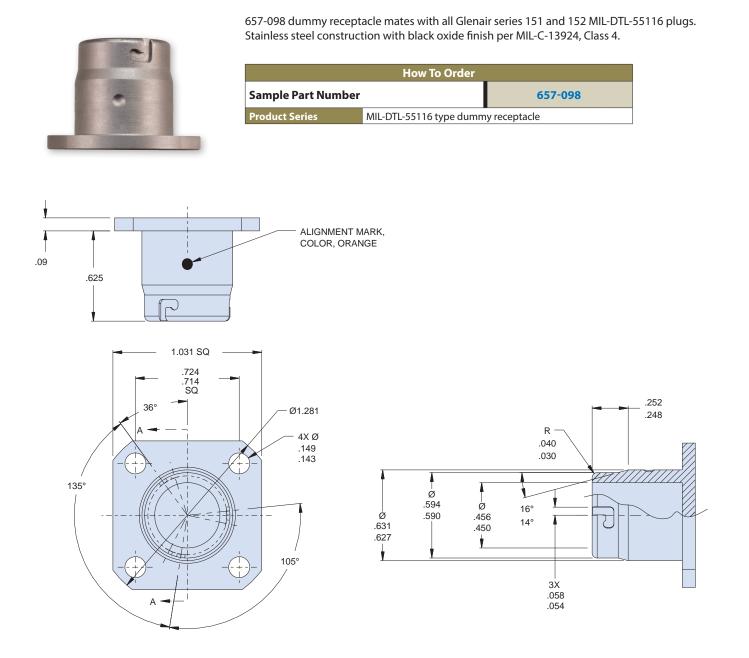
Contact Assignments						
MIL-DTL-55116	Series 804 Mighty Mouse					
A	2					
В	1					
С	5					
D	4					
E	3					
F	6					



SERIES 151 MIL-DTL-55116 TYPE Dummy Receptacle for Series 151 and 152 Plugs



657-098



SERIES 151 MIL-DTL-55116 TYPE **Protective Covers for 151 and 152 Series Plugs/Receptacles**

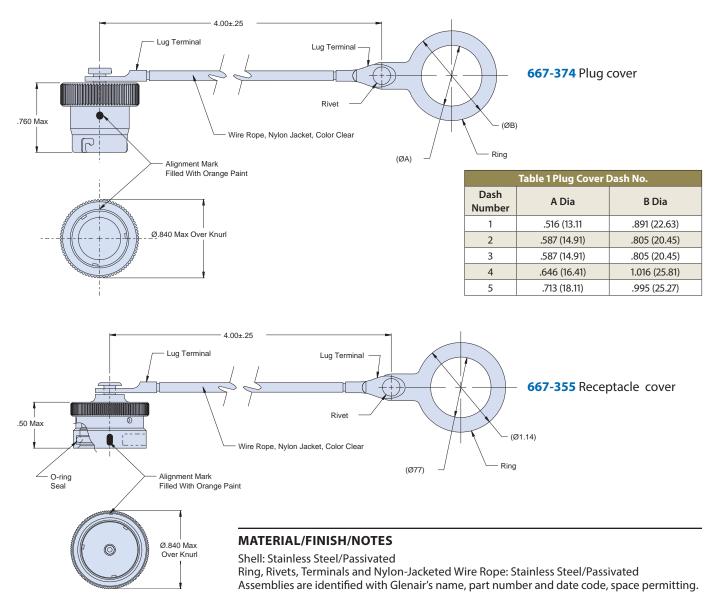


667-374 and 667-355



667-374/355 Protective Covers are designed for high-reliability, severe environment communications Series 151 MIL-DTL-55116 Type Connectors and meet the interface configurations and specifications of MIL-DTL-55116C.

How To Order							
Sample Part Number	667-374	ZMT	-3				
Cover Configuration	667-374 = Plug cover 667-355 = Receptacle cove						
Finish	ZMT = Nickel Teflon over Passivated Stainless Steel (Omit for Stainless Steel, Passivated)						
Dash Number (Plug Cover only)	See Table I						



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SERIES 151 MIL-DTL-55116 TYPE **Rubber Protective Cover for Sr. 151/152 Receptacles**



151-008

Imber ±.010 (0.3) ±.010 (0.3)				communications Series		for high-reliability, severe receptacles, and meet the 116C.			.t
Product Series Rubber cover for 151 series receptacles Nylon cord attachment Attachment Length -6 = basic nylon cord attachment (Omit for none) Intiches, 1.25 (6.35) Attachment Dash No 0 = no terminal OP = no terminal VS = with strap Sciel Ring (Dash No. 08) 0 = no terminal Vite Strap Termination (See Table I) 0 C (See Table I) No Lug, Fused End (-00 Table I) 0 + 0 C (See Table I) With Strap Termination (-WS) 0 + 0 C (See Part Number Development) Vite Strap Termination (-WS) 0 + 0 + 0 + 0 + 0 + 0 + 0 + 0 + 0 + 0 +		and the second sec			How To	Order			
Nyton cord attachment Attachment Length Attachment Length Attachment Length Do = no terminal -6 = basic nyton cord attachment (Omit for none) In inches, ±.25 (6.35) Attachment Length Do = no terminal WS = with strap SCS = slip/crimp sleeve See Table 1 Op Op Op Op Op Vite Op Op Op Op Vite Op Op Op Op Op Vite Stap Op Op Op Op Op Vite Stap Op				Sample Part Number		151-008	-G	4	-ws
Attachment Length In inches, ±.25 (6.35) Mattachment Dash No. OP = no terminal WS = with strap SCS = slip/crimp sleeve Solid Ring (Dash No. 08) Ug Termination (See Table I) (Dash 01 - 07) Image: Colspan="2">OP (See Table I) (Dash 01 - 07) No Lug, Fused End (-00 Table I) Image: Colspan="2">OP (See Table I) (See Table I) Slip / Crimp Sleeve (-SCS See Table I) Image: Colspan="2">OP (See Table I) (See Part Number Development) With Strap Termination (-WS) Image: Colspan="2">Image: Colspan="2">OP (See Part Number Development) Table 1		TOP		Product Series	Rubber cover for 151 series	s receptacles			
Attachment Dash No. 00 = no terminal WS = with strap ScS = slip/crimp sleeve See Table 1 0 - 0 C (See Table 1) 0 - 0 C (See Table 1) 0 - 0 C (See Table 1) Solid Ring (Dash No. 08) 0 C (See Table 1) 0 - 0 C (See Table 1) 0 - 0 C (See Table 1) No Lug Termination (See Table 1) 0 - 0 C (See Table 1) 0 - 0 C (See Table 1) 0 - 0 C (See Table 1) No Lug, Fused End (-00 Table 1) 0 - 0 C (See Table 1) 0 - 0 C (See Table 1) 0 - 0 C (See Table 1) With Strap Termination (-WS) -0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0 - 0				Nylon cord attachment	-G = basic nylon cord attac	hment (Omit for none)	_		
Attachment Dash No. See Table I See Table I See Table I O O C (See Table I) Solid Ring (Dash No. 08) O O Lug Termination (See Table I) (Dash 01 - 07) O C (See Table I) No Lug, Fused End (-00 Table I) O O Silp / Crimp Sleeve (-SCS See Table I) O O With Strap Termination (-WS) O O With Strap Termination (-WS) U O See Part Number Development) See Part Number Development)				Attachment Length	In inches, ±.25 (6.35)				
Solid Ring (Dash No. 08) Lug Termination (See Table 1) Dash 01 - 07) No Lug, Fused End (-00 Table 1) Slip / Crimp Sleeve (-SCS See Table 1) With Strap Termination (-WS) With Strap Termination (-WS) Table 1 Dash 1 - 07) Sign / Crimp Sleeve (-SCS See Table 1) Sign / Crimp Sleeve (-SCS See Table 1) (-SCS See Ta				Attachment Dash No.		ith strap SCS = slip/crimp sl	eeve		
01 126 (3.2) .30 (7.6)	Dash umber	(Dash N Lug Ter No Lug, Fu With Str Table 1 C Dia	o. 08) mination (See (E used End (-00 T Slip / Crimp S (-SCS See T ap Termination	A c (s able l) Sleeve able l) (-WS)	See Table I) Length Measured at .50 Diameter	- Ø.72- - Ø.60- - Ø.56- - Ø.56-	.31	.63	
	01	.126 (3.2)	.30 (7.6)						

151,008 Public Protective Covers are designed for high reliability severe environment

MATERIAL/FINISH/NOTES

Cover: Neoprene, no finish Cord: 1/16" diameter nylon Tie-Wrap Strap: black nylon Screw and Locknut: CRES, passivated Slip/Crimp Sleeve: copper/black chromate over zinc cobalt Assemblies are identified with Glenair's name, part number and date code, space permitting. Slip/Crimp Sleeve (-SCS) attachment provides an adjustable "slip-knot" style termination. Altarnatively, after positioning cord onto a cable, it can be crimped with pliers to attach permanently.

Nu

02

03

04

05

06

07

80

.140 (3.6)

.145 (3.7)

.156 (4.0)

.167 (4.2)

.188 (4.8)

.197 (5.0)

.766 (19.5)

.30 (7.6)

.30 (7.6)

.30 (7.6)

.30 (7.6)

.30 (7.6)

.30 (7.6)

1.14 (29.0)

BAND-MASTER ATS® EMI/RFI Shield Termination



Nano banding tool and bands for

Series 151 and 152 connectors with banding platforms

THE 601-108 BAND-MASTER ATS® NANO TOOL WITH COUNTER FOR NANO BANDS



Weighs 1.15 lbs., and is designed for nano flat .075" width clamping bands in a tension range from 20 to 50 lbs. Calibrate at 50 lbs. \pm 3 lbs. for most shield terminations. Tool and band should never be lubricated.

	Band-Master ATS® Nano Band Selection					
	Length Part Number Fit			Fits Dia	ameter	
Bands	in.	mm.	Flat	Pre-Coiled	in.	mm.
Short Nano	6.0	152.4	601-500	601-501	.60	15.2
Medium Nano	9.0	228.6	601-504	601-505	.94	23.9
Long Nano	14.0	355.6	601-508	601-509	1.8	45.7

Cable Pull Strength for Band-Master ATS® Nano Bands							
Name Ma	Material Type	Band Width		Thick- ss	Tool Setting	Cable Pull	
		ln.	mm.	In.	mm.		Strength
Nano	300 SS	0.075	1.91	.009	.23	50 ±3 lbs	50 lbs*

* Nano Bands are work hardened to achieve higher cable pull force

Short Flat 601-500 Short Precoiled 601-501

Nano Bands are precision constructed of work hardened, 300 Series SST passivate IAW AMS 2700. Short nano bands are 6.00 inches (152.4) in length and designed for use with the 601-108 Band-Master[™] ATS hand banding tool or the 601-118 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately .60 inches (15.2).

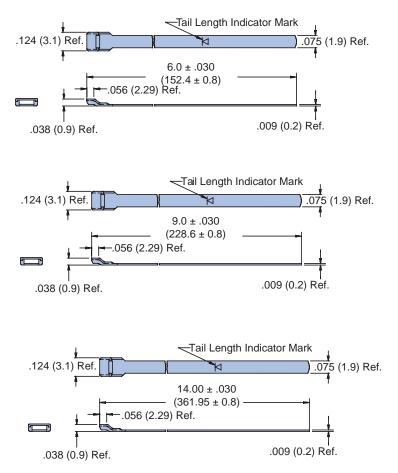
Medium Flat 601-504 Medium Precoiled 601-505

Nano Bands are precision constructed of work hardened, 300 Series SST passivate IAW AMS 2700. Medium nano bands are 9.00 inches (228.6) in length and designed for use with the 601-108 Band-Master[™] ATS hand banding tool or the 601-118 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately .94 inches (23.9).

Long Flat 601-508

Long Precoiled 601-509

Nano Bands are precision constructed of work hardened, 300 Series SST passivate IAW AMS 2700. Long nano bands are 14.25 inches (361.95) in length and designed for use with the 601-108 Band-Master™ ATS hand banding tool or the 601-118 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately 1.8 inches (45.7).



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WARFIGHTER TOUGH STAR-PAN[™]

Multiport power and data hubs for soldier personal area networks

Revolution of advanced radio communications, tactical video, night vision technologies, GPS/navigation, blue force tracking, personal computing and smart phones have added significant mission weight to the dismounted soldier ensemble. Battery power management for this broad range of electronic gear is a significant challenge in terms of mission time, weight and supply logistics. The Glenair STAR-PAN[™] data hub and power distribution system enables soldiers to make the most of Personal Area Network (PAN) devices improving situational awareness, surveillance, intelligence and reconnaissance—while

> optimizing power monitoring, conditioning, and distribution performance. Importantly, all STAR-PAN[™] technologies, from field-proven Glenair connectors and cables to the low-profile hub enclosures are designed for optimal size, weight, and ruggedized milspec performance. Glenair STAR-PAN[™] hubs feature integrated connectors and brazed construction: no bulky bolt-on connectors to vibrate loose, no tongue-and-groove construction leading to poor environmental or EMC performance.

> > Glenair's Tactical Interconnect Solutions team is backed by six decades of proven, made-in-America interconnect industry performance in service of US and allied armed forces

STAR-PAN™ packaging reduces heat and increases power efficiency and battery life

RANGER

- Versatile 2, 4, and 6-port USB high-speed hub configurations
- Compatible with USB 1.1, USB 2.0, and SMBus
- Embedded power charging/conditioning electronics in all designs
- Smart power monitoring for longer mission life
- Robust circuit protection
- Sealed and IAW MIL-STD-810 harshenvironment standard

Export of STAR-PAN™ USB Hub/Power Distribution systems is restricted and/or controlled by U.S. Department of Commerce Export Administration Regulations

WARFIGHTER TOUGH **STAR-PAN[™]** Multiport USB Hub / Power



Multiport USB Hub / Power Distribution Technology for C4ISR Systems

STAR-PAN™ HUB AND BOARD TECHNOLOGIES



Glenair multiport STAR-PAN[™] USB hub and power distribution systems are engineered and manufactured under one ISO 9001 and AS9100 certified quality system in our 1,000,000 sq. ft Southern California factory. All components, from the I/O interconnects to the precision-machined enclosures are produced in-house by Glenair. The STAR-PAN[™] system is designed for maximum compatibility with non-proprietary Ethernet* and USB data interfaces, and is capable of smart charging and power distribution for the broad range of military batteries, as well as from Direct Current (DC) power sources including vehicle power, solar panels, kinetic energy devices and fuel cells. **Requires STAR-PAN[™] Ethernet Adapter*

STAR-PAN™ II

- Universal PAN compliant ports (up to two devices)
- 1 designated host/EUD port
- 1 designated radio peripheral port
- 1 expandable PAN port for up to two USB peripherals
- Hot-swappable power sources
- Radio-supplied backup power
- Glenair power port management
- Brazed construction, integrated connectors

Lightweight, non-reflective, power and data hub for tactical radios and peripheral devices



STAR-PAN[™] IV

- Universal PAN compliant ports (up to four Devices)
- 1 designated host/EUD port
- 4 PAN receptacles for up to four peripherals
- Battery and auxiliary power source input
- Glenair power port management
- Smart battery charging from auxiliary power
- Up to 5A battery power per port, 5A system total
- Up to 3A 5 Volt VBUS power per port, 5A system total
- Brazed construction, integrated connectors

STAR-PAN™ VI

- Universal PAN compliant ports (up to six devices)
- 1 designated host/EUD port
- 2 designated radio peripheral ports
- 4 PAN receptacles for up to four peripherals
- Battery and auxiliary power source input
- Glenair power port management
- Radio-supplied backup power
- Smart battery charging from auxiliary power
- Up to 5A battery power per port, 5A system total
- Up to 3A 5 Volt VBUS power per port, 5A system total
- Brazed construction, integrated connectors

The ultimate data backplane, power monitoring and distribution hub for tactical soldier systems

STAR-PAN[™] VI

STAR-PAN

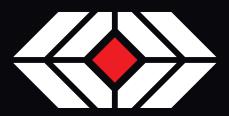
warfighter tough **STAR-PAN**[™]



System host, peripheral, radio, and hub charging cable assembly showcase



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TACTICAL Interconnect Solutions

The Glenair Tactical Interconnect Solutions Team is backed by a company of scale with over 3000 technical employees, 1,000,000 sq. feet of manufacturing space, and over 60 years of experience designing and building interconnect solutions for military customers. Here is a quick tour of some of our core capabilities.

Our connector machining and box milling facilities are the largest in the interconnect industry, with ample capacity for both small and large production runs. Glenair STAR-PAN[™] hub assemblies feature integrated / welded I/O interconnects—the ultimate in low-profile, rugged design.





In-house clean room facilities for PCB and flex circuit fabrication as well as EMI/RFI filter array assembly distinguish Glenair from virtually every other supplier of tactical hubs and interconnect power systems.



Just a small slice of the engineering talent at work at Glenair. In addition to their interconnect design work, the team generates acceptance test requirements for printed circuit boards as well as complete systems.



For more information contact Glenair at **818-247-6000** or visit our website at **www.glenair.com** U.S. CAGE code 06324



Out of This World INTERCONNECT SOLUTIONS

Glenair, Inc.

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Lincolnwood, IL	Facsimile:	SE-169 27 Solna
60712	847-679-8849	Sweden
Glenair Electric GmbH Schaberweg 28 61348 Bad Homburg Germany	Telephone: 06172 / 68 16 0 Facsimile: 06172 / 68 16 90 info@glenair.de	Glenair Iberica C/ La Vega, 16 45612 Velada Spain
Glenair Italia S.p.A.	Telephone:	Glenair France SARL
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40057 Quarto Inferiore –	Facsimile:	Immeuble Central Parc #2
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