

Band-Master ATS®

The Advanced Termination System for Interconnect Cable Shielding



High-volume pneumatic tool for bench use



Easy-to-use manual tools with built-in calibration counter



3 lengths and 3 widths of EMI braid termination bands

SEPTEMBER 2020

Standard Banding Tool



Color-coded tool handle:

= Standard; Black

The 601-100 Band-Master ATS[®] Standard Tool with Counter for Standard Bands

Weighs approximately 1.30 lbs., and is designed for .240" width clamping bands in a tension range from 100 to 180 lbs. Calibrate at 150 lbs. \pm 5 lbs. for most shield terminations. Tool and band should never be lubricated.

The 600-058 QPL Qualified (M81306/1A) Standard Banding Tool without Counter



Weighs 1.22 and is designed for .240" width clamping bands in a tension range from 100 to 180 lbs. Calibrate at 150 lbs. \pm 5 lbs. for most shield terminations. Tool and band should never be lubricated (not shown).

		Band-Master ATS [®] Standard Band Selection							
	Len	gth	Fits Dia	Diameter					
Bands	In.	n. mm. Flat		Pre-Coiled	In.	mm.			
Short Standard	9.0	228.6	601-005	601-006	1.0	25.4			
Medium Standard	14.25	361.95	601-040	601-041	1.8	45.7			
Long Standard	18.0	457.2	601-049	601-050	2.5	63.5			

Cable Pull Strength for Band-Master™ ATS Standard Bands										
Name Material Typ	Matorial Turno	Band	Width	Band Th	nickness	Calibration	Cable Dull Strongth			
	матела туре	ln	mm	In	mm	Setting	Cable Pull Strength			
Standard	300 SS	0.240	6.10	.020	.51	150 ±5 lbs	per AS85049/128			

		QPL Qualifiied Standard Band Selection								
	Length Mil Spec Part Number Fits					ameter				
Bands	in.	mm.	Flat	Flat Pre-Coiled						
Standard Band	14.25	14.25 361.95 M85049/128-3 M85049/128-4 1.8								

Cable Pull Strength for Standard QPL Qualified Bands									
Nama Material Tuna	Band	Width	Band Th	nickness	Calibration	Cable Pull Strength			
Name	Name Material Type		mm	In	mm	Setting	Cable Pull Strength		
Standard 300 SS 0.240 6.10 .020 .51 150 ±5 lbs per AS85049/1									

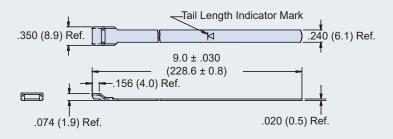
	Knife and Blade and Replacement / Upgrade Kit
Tool	Replacement Part Number(s)
601-100 Band-Master Standard	601-330 Knife and Blade Kit
600-058 QPL Qualified Tool	Contact Factory



Standard Bands

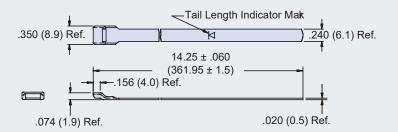
Short Flat 601-005 Short Precoiled 601-006

Standard Bands are precision constructed of 300 Series SST passivate IAW AMS 2700 . Short Standard Bands are 9.00 inches (228.6) in length and designed for use with the Band-Master ATS® 60-100 manual banding tool or the 601-106 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately 1.0 inches (25.4).



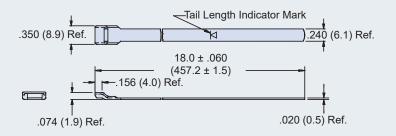
Medium Flat 601-040 Medium Precoiled 601-041

Standard bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Medium Standard Bands are 14.25 inches (361.95) in length and designed for use with the Band-Master ATS® 601-100 manual banding tool or the 601-106 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately 1.8 inches (45.7).



Long Flat 601-049 Long Precoiled 601-050

Standard bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Long Standard Bands are 18.0 inches (457.2) in length and designed for use with the Band-Master ATS[®] 601-100 manual banding tool or the 601-106 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately 2.5 inches (63.5).



Slim Standard Banding Tool



Choose Glenair Slim Standard Bands for size and weight savings. Slim bands are 50% lighter with 50% lower profile than our standard bands, while maintaining similar performance.

The 601-109 Band-Master ATS® Slim Standard Tool with Counter for Slim Standard Bands

For use with slim standard flat and pre-coiled quarter inch wide clamping bands. Tension range is approximately 30 to 80 lbs. Calibrate at 100 lbs. \pm 3 lbs of linear pull. Tool weighs 1.2 Lb. Tool and band should never be lubricated.

		Band-Master ATS [®] Slim Standard Band Selection									
	Length Part Number Fits Dia										
Bands	in.	mm.	Flat	Pre-Coiled	in.	mm.					
Short Slim Standard	9.0	228.6	601-570	601-571	.94	23.9					
Medium Slim Standard	14.25	361.95	601-572	601-573	1.8	45.7					

Cable Pull Strength for Band-Master ATS® Slim Standard Bands										
Name	Material Type	Band	Width	Band Th	nickness	Tool Setting	Cable Pull			
	матела туре	ln	mm	In	mm	Tool Setting	Strength			
Slim Standard 300 Series SST 0.240 6.09 .010 .25 100 lbs. ± 3 lbs. 150 lbs										

* Slim Bands are work hardened to achieve higher cable pull force

	Knife and Blade and Replacement / Upgrade Kit					
Tool	Replacement Part Number(s)					
601-109 Band-Master Slim Stand	dard	601-331 Knife and Blade Kit				

Color-coded tool handle

= Slim Standard; Orange

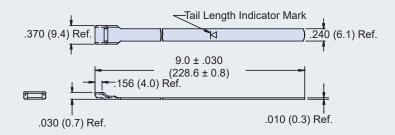


Slim Standard Bands

Slim bands are better at conforming to irregular platform shapes (elliptical platforms) and individual braid buildup (pig tails)

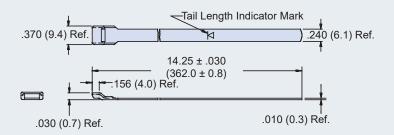
Short Flat 601-570 Short Precoiled 601-571

Slim Standard Bands are 50% lighter and 50% lowerprofile than Standard Bands. They are precision constructed of work hardened, 300 Series SST passivate IAW AMS 2700. Short Slim Bands are 9.00 inches (228.6) in length and designed for use with the 601-109 Band-Master ATS® hand banding tool or the 601-110 pneumatic tool. Bands should always be double wrapped and will accommodate diameters up to approximately .94 inches (23.9).



Medium Flat 601-572 Medium Precoiled 601-573

Slim Standard Bands are 50% lighter and 50% lower-profile than Standard Bands. They are precision constructed of work hardened, 300 Series SST passivate IAW AMS 2700. Medium Slim Bands are 14.25 inches (228.6) in length and designed for use with the 601-109 Band-Master ATS® hand banding tool or the 601-110 pneumatic tool. Bands should always be double wrapped and will accommodate diameters up to approximately 1.8 inches (45.7)



Micro Banding Tool



Color-coded tool handle:

= Micro; Blue

The 601-101 Band-Master ATS® Micro Tool with Counter for Micro Bands

Weighs approximately 1.20 lbs., and is designed for Micro .120" width clamping bands in a tension range from 50 to 85 lbs. Calibrate at 80 lbs \pm 3 lbs. for most shield terminations. Tool and band should never be lubricated.

The 600-061 QPL Qualified (M81306/1B) Micro Banding Tool without Counter



Weighs 1.11 and is designed for Micro .120" width clamping bands in a tension range from 60 to 85 lbs. Calibrate at 80 lbs ±5 lbs. Tool and band should never be lubricated.

		Band-Master ATS® Micro Band Selection								
	Len	Length Part Number Fits Dia								
Bands	in.	mm.	Flat	Pre-Coiled	in.	mm.				
Short Micro	5.0	127.0	601-024	601-025	0.5	12.7				
Medium Micro	8.125	206.38	601-060	601-061	.88	22.4				
Long Micro	14.25	361.95	601-064	601-065	1.8	45.7				

Cable Pull Strength for Band-Master ATS® Micro Bands										
Name Material Typ	Matorial Turpo	Band	Width	Band Th	nickness	Calibration	Cable Pull Strength			
	Material Type	In	mm	In	mm	Setting	Cable Pull Strength			
Micro	300 SS	0.120	3.05	.015	.38	80 ±5 lbs	per AS85049/128			

		QPL Qualified Micro Band Selection							
	Length Part Number Fi				Fits Di	its Diameter			
Bands	in.	mm.	Flat	Pre-Coiled	in.	mm.			
Standard Micro	8.125	8.125 206.38 M85049/128-7 M85049/128-8 .88							

Cable Pull Strength for Micro QPL Qualified Bands									
Nama Material Tuno	Band	Width	Band Th	nickness	Calibration Cable Bull Stre				
Name	Name Material Type		mm	In	mm	Setting	Cable Pull Strength		
Micro 300 SS 0.120 3.05 .015 .38 80 ±5 lbs per AS85049/1									

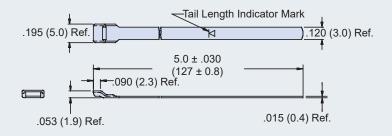
	Knife and Blade and Replacement / Upgrade Kit				
Tool	Replacement Part Number(s)				
601-101 Band-Master Micro	601-329 Knife and Blade Kit				
600-061 QPL Qualified	Contact Factory				



Micro Bands

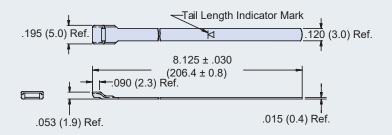
Short Flat 601-024 Short Precoiled 601-025

Micro Bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Short Micro Bands are 5.00 inches (127) in length and designed for use with the Band-Master[™] 601-101 hand banding tool or the 601-107 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately .5 inches (12.7).



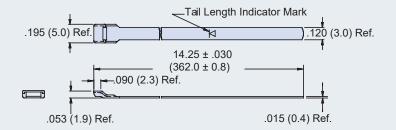
Medium Flat 601-060 Medium Precoiled 601-061

Micro Bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Medium Micro Bands are 8.00 inches (203.2) in length and designed for use with the Band-Master[™] 601-101 hand banding tool or the 601-107 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately .88 inches (22.4).



Long Flat 601-064 Long Precoiled 601-065

Micro Bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Long Micro Bands are 14.00 inches (355.6) in length and designed for use with the Band-Master™ 601-101 hand banding tool or the 601-107 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately 1.88 inches (47.8).



Micro Slim Banding Tool



The 601-122 Band-Master ATS® Micro Slim Tool with Counter for use with Micro Slim Bands

Weighs approximately 1.20 lbs., and is designed for Micro Slim .120 (3.05) width clamping bands in a tension range from 60 to 90 lbs. Double wrapped bands will accommodate up to .88 (22.35) inch diameter. Calibrate at 82 lbs \pm 3 lbs. for most shield terminations. Tool and band should never be lubricated.

Color-coded tool handle:

= Micro Slim; Yellow

		Band-Master ATS [®] Micro Slim Band Selection					
	Length Part Number				Fits Diameter		
Bands	in.	mm.	Flat	Pre-Coiled	in.	mm.	
Medium Micro Slim	8.125	206.38	601-600	601-601	.88	22.4	
Long Micro Slim	14.25	361.95	601-602	601-603	1.80	45.7	

Cable Pull Strength for Band-Master ATS® Micro Slim Bands							
Name	Material Type	Band Width		Band Thickness		Calibration	Cable Pull
		In	mm	In	mm	Setting	Strength
Micro Slim	300 SST Work Hardened/Passivate	0.12w	3.05	.010	0.25	82 ±3 lbs	80 lvbs

	Knife and Blade and Replacement / Upgrade Kit			
Tool	Replacement Part Number(s)			
601-122 Band-Master Micro Slim	601-328 Knife and Blade Kit			

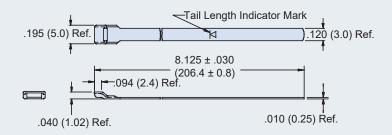


Micro Slim Bands

Slim bands are better at conforming to irregular platform shapes (elliptical platforms) and individual braid buildup (pig tails)

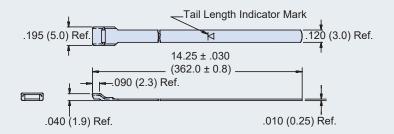
Medium Flat 601-600 Medium Precoiled 601-601

Micro Slim bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Medium Micro Slim bands are 8.00 inches (203.2) in length and designed for use with the Band-Master™ 601-122 hand banding tool or the 601-123 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately .88 inches (22.4).



Long Flat 601-602 Long Precoiled 601-603

Micro Slim bands are precision constructed of 300 Series SST passivate IAW AMS 2700. Long Micro Slim Bands are 14.00 inches (355.6) in length and designed for use with the Band-Master[™] 601-122 hand banding tool or the 601-123 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately 1.88 inches (45.7).



Nano Banding Tool



The 601-108 Band-Master ATS® Nano Tool with Counter for use with Nano Bands

Weighs 1.15 lbs., and is designed for us with Nano flat .075" width clamping bands in a tension range from 25 to 90 lbs. Calibrate at 50 lbs. \pm 3 lbs. for most shield terminations. Tool and band should never be lubricated.

Color-coded tool handle:

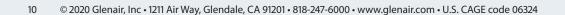
= Nano; Green

	Band-Master ATS® Nano Band Selection						
	Length Part Number					ameter	
Bands	in.	mm.	Flat Pre-Coiled		in.	mm.	
Short Nano	6.0	152.4	601-500	601-501	.60	15.2	
Medium Nano	9.0	228.6	601-504	601-505	.94	23.9	
Long Nano	14.0	355.6	601-508	601-509	1.8	45.7	

Cable Pull Strength for Band-Master ATS® Nano Bands							
Name	Material Type	Band	Width	Band Thickness		Calibrated	Cable Dull Strength
		ln.	mm.	ln.	mm.	Setting	Cable Pull Strength
Nano	300 SS	0.075	1.91	.009	.23	50 ±3 lbs	50 lbs*

* Nano Bands are work hardened to achieve higher cable pull force

	Knife and Blade and Replacement / Upgrade Kit
ТооІ	Replacement Part Number(s)
601-108 Band-Master Micro Slim	601-332 Knife and Blade Kit

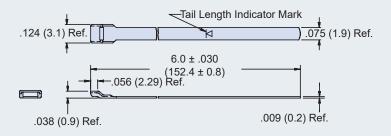




Nano Bands

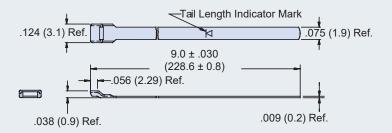
Short Flat 601-500 Short Precoiled 601-501

Nano Bands are precision constructed of work hardened, 300 Series SST passivate IAW AMS 2700. Short Nano Bands are 6.00 inches (152.4) in length and designed for use with the 601-108 Band-Master ATS® hand banding tool or the 601-118 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately .60 inches (15.2).



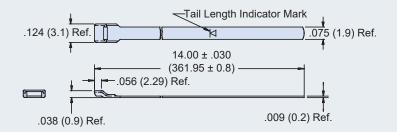
Medium Flat 601-504 Medium Precoiled 601-505

Nano Bands are precision constructed of work hardened, 300 Series SST passivate IAW AMS 2700. Medium Nano Bands are 9.00 inches (228.6) in length and designed for use with the 601-108 Band-Master ATS® hand banding tool or the 601-118 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately .94 inches (23.9).



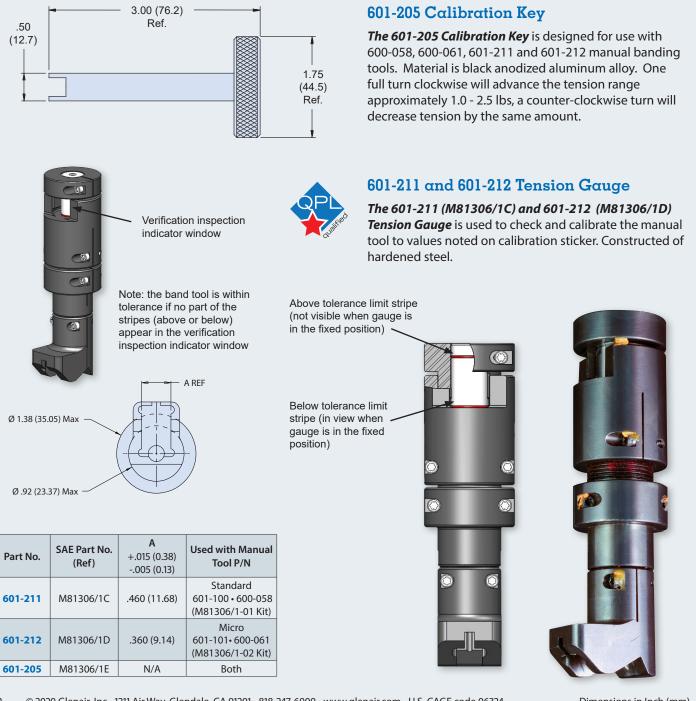
Long Flat 601-508 Long Precoiled 601-509

Nano Bands are precision constructed of work hardened, 300 Series SST passivate IAW AMS 2700. Long Nano Bands are 14.00 inches (361.95) in length and designed for use with the 601-108 Band-Master ATS[®] hand banding tool or the 601-118 pneumatic banding tool. Bands should always be double wrapped and will accommodate diameters up to approximately 1.8 inches (45.7).



Band-Master ATS® Calibration Tools, Kits and Accessories

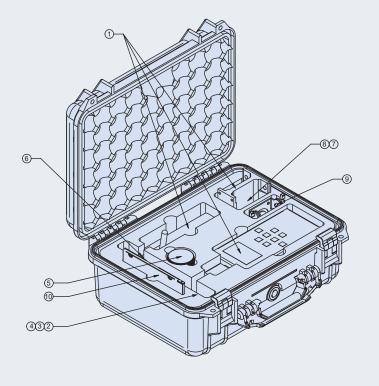
Calibration Keys and Tension Gauges



Dimensions in Inch (mm)



Calibration Kits and Accessories

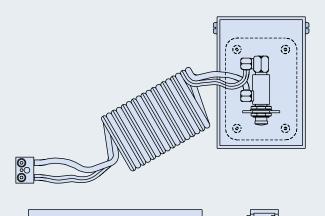


601-200 Calibration Kit For All Banding Tools

The 601-200 Calibration Kit includes:

- 1. 601-200-3 calibration device,
- 2. Fifty 601-203 Micro test bands,
- 3. Fifty 601-202 Standard test bands,
- 4. Fifty 601-217 Nano test bands,
- 5. 601-205 Calibration adjustment key,
- 6. 601-218 Tool adapter for 600-058
- 7. 601-219 Tool adapter for 600-067, 601-104
- 8. 601-220 Tool adapter for 601-101, 601-107, 601-122, and 601-123
- 9. 601-226 Tool adapter for 601-108 and 601-118

Range of the calibration device is 0 to 500 lbs, and accuracy is calibrated to ±1 lbs. at factory. Digital readout in .1 lb. increments. Meter supplied with RS-232 serial communication port. Serial/USB adapter cable included.



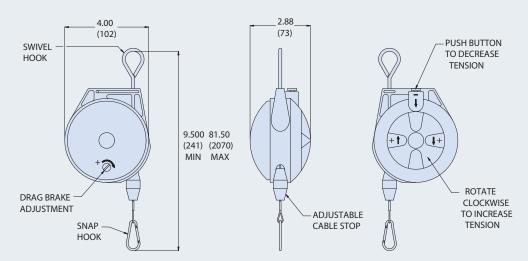
601-400 Foot Pedal Control for 601-106, 601-107, 601-110 and 601-118 Pneumatic Banding Tools

The 601-400 Foot Pedal Control frees both hands to help assure more accurate, reliable and faster shield terminations.

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Band-Master ATS® Calibration Tools, Kits and Accessories

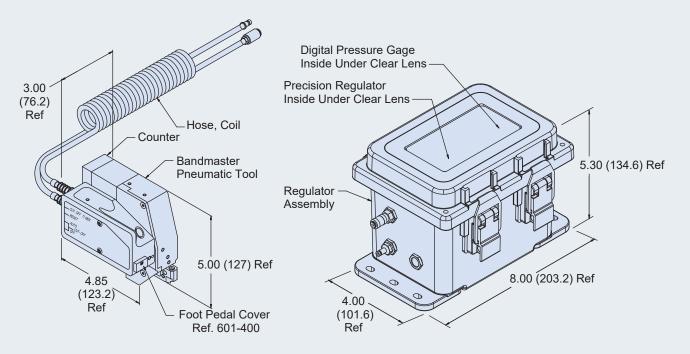
Tool Balancer



601-401 Tool Balancer

The 601-401 Tool Balancer for use with pneumatic banding tools 601-104, 601-105, 601-106, 601-107. Load capacity, 1.5 (0.5 kg) to 3.0 Lbs (1.4 kg). Cable length, 6 ft (1.8 m). Reel weight, 1.3 Lbs (0.6 Kg). Pneumatic tool head weight, 2.52 Lbs (1.14 Kg)

Pneumatic Banding Tools



See tool description on following page



Pneumatic Banding Tools

High-Volume Pneumatic Bench-Mount Units and Calibration Kits Available for Standard, Micro, Nano and Slim Band Termination Systems

601-106 Standard Pneumatic Banding Tool with Counter

The 601-106 Standard Pneumatic Banding Tool

accommodates 601-005, 601-006, 601-040, 601-041, 601-049, 601-050, 601-052 and 601-054 standard quarter inch bands in a tension range of from 100-180 lbs. Calibrate at 150 ± 5 lbs for most shield terminations. Weight of the tool is 2.52 lbs (1.14 Kg); the control box weighs 3.51 lbs (1.59 Kg). Includes 601-400 foot pedal.

601-110 Slim Standard Pneumatic Banding Tool with Counter

The 601-110 Slim Standard Pneumatic Banding Tool accommodates 601-024, 601-025, 600-057 and 600-059 quarter inch Slim Standard bands. Approximate tension range of 30-80 lbs. Calibrate at 100 ± 3 lbs of linear pull. Weight of the tool is 2.52 lbs (1.14 Kg); the control box weighs 3.51 lbs (1.59 Kg). Includes 601-400 foot pedal.

with Counter The 601-107 Micro Pneumatic Banding Tool accommodates

601-107 Micro Pneumatic Banding Tool

601-024, 601-025, 601-060, 601-061, 601-064, 601-065, 600-057, and 600-059 eighth inch Micro Bands in a tension range of from 60 to 90 lbs. Calibrate at 80 ± 5 lbs for most shield terminations. Weight of the tool is 2.52 lbs (1.14 Kg); the control box weighs 3.51 lbs (1.59 Kg). Includes 601-400 foot pedal.

601-123 Micro Slim Pneumatic Banding Tool with Counter

The 601-123 Micro Slim Pneumatic Banding Tool

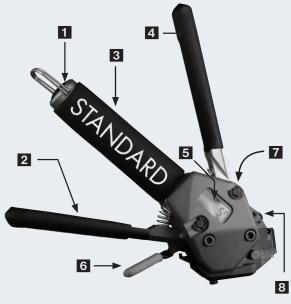
accommodates 601-600, 601-601, 601-602, 601-603 Micro Slim bands. Approximate tension range of 60-90 lbs. Calibrate at 82 ± 3 lbs for most shield terminations. Tool Weight is 2.52 lbs (1.14 Kg); the control box weighs 3.51 lbs (1.59 Kg). Includes 601-400 foot pedal.

Pneumatic Banding Tool Replacement Blade and Knife						
Band-Master Pneumatic Tool	Knife and Blade Kit P/N					
601-106 Standard Pneumatic	601-330					
601-110 Slim Standard Pneumatic	601-331					
601-107 Micro Pneumatic	601-329					
601-123 Micro Slim Pneumatic	601-328					
601-118 Nano Pneumatic	601-332					

601-118 Nano Pneumatic Banding Tool with Counter

The 601-118 Nano Pneumatic Banding Tool accommodates 601-570, 601-571, 601-572, and 601-573 Nano bands. Approximate tension range of 25-90 lbs. Calibrate at 50 ± 3 lbs of linear pull. Weight of the tool is 2.52 lbs (1.14 Kg); the control box weighs 3.51 lbs (1.59 Kg). Includes 601-400 foot pedal.

Band-MasterATS® Shield Termination Assembly Process



Calibration Access Plug

2 Tensioning Lever:

Squeeze with short gentle strokes to tighten band to the proper tension. Lever will lock to **3** Handle with final full stroke.

4 Cut-Off Lever: Squeeze to lock band buckle and trim excess band material.

5 Cycle Counter

6 Band Insertion and Release Lever: Depress lever to insert or release band from tool.

7 Serial Number

8 Tension Release Lever

Video Training Series At:

http://www.glenair.com/bandmaster/index.htm

NOTES:

2.

1. Use only genuine

bands. Other

tool.

tool.

manufacturer's

Band-Master ATS®

bands may damage

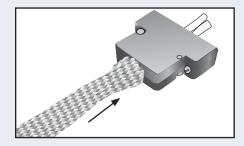
Use only .240" wide

bands with 601-100 tool and .120" wide

bands with 601-101

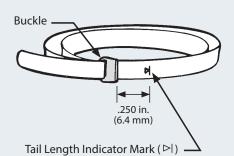
Prepare Cable Braid for termination process

NOTE: Complete banding on an unfixtured cable assembly. Terminating a band to a clamped or fixtured cable will affect the applied forces and interfere with the cut-off operation. The cut-off operation causes a rotation of the band termination in order to lock the band.



Step 2

Push braid forward over banding platform. Milk braid as required to remove slack and ensure a snug fit around the shield termination area.



Step 3

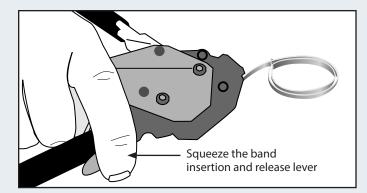
Double-wrap the band prior to use:

NOTE: Due to connector/adapter circumference, it may be necessary to double-coil the band in place around the cable or termination area.

A. Loop/insert the leading edge of band through the buckle slot twice. (Bands must be double-wrapped.)

B. Tighten the coil until the indicator mark (▷) is approximately .250 inches (6.4) shy of the buckle slot (see illustration at left). This will ensure sufficient band tail length for insertion into tool.

Step 1



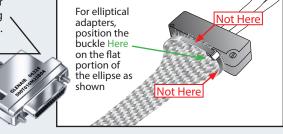
Step 4

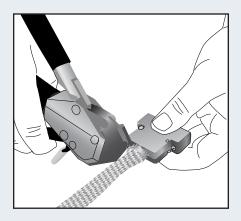
Depress the band insertion and release lever (6), and insert the working end of the band into the front end opening of the tool, with the loop positioned outward as shown.

Step 5

Position the band near the rear lip leaving room for buckle.

The band termination area on all backshells is wider than the band. Position the band near the rear lip of the banding platform, allowing room for the buckle. For elliptical cable entries position the buckle off center of the peak of the circle. Failure to follow these guidelines will result in poor performance.





Step б

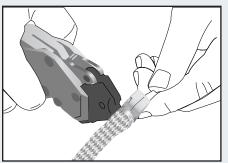
Contract the band with the tensioning lever (2) using short, even strokes. As the band contracts firmly on the termination area, pull a full stroke to lock the lever against the main tool handle which will indicate the band is compressed to the proper tension.

NOTE: Overly rapid tightening of the band may result in uneven compression. If alignment of the band and shield is unsatisfactory, tension can be relaxed by pulling up on the tensioning lever (2) and then pushing the tension release lever (8) forward. Make adjustments as necessary and finish tightening with tensioning lever (2) as described above.

Step 7

Complete the clamping process by depressing the cut-off lever (4), allowing band and cable to rotate slightly. Pull up the release lever (6) to remove excess band for disposal.

NOTE: Always band on an unfixtured connector/cable assembly.





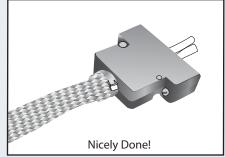
Trim away excess braid from the forward groove, particularly if a shrink boot is to be applied to the assembly.

Step 9

Visually inspect shield termination for problems.

NOTE: Band can be removed by lifting the buckle with a screwdriver or diagonal cutters.





Band-MasterATS® Band Overview and Performance Matrix

Criteria	Standard	Slim Standard	Micro	Micro Slim	Nano
Material	304 SS				
Part Numbers (Flat)	601-005 (9"), 601-040 (14"), 601-049 (18")	601-570 (9"), 601-572 (14")	601-024 (5"), 601-060 (8"), 601-064 (14")	601-600 (8"), 601-602 (14")	601-500 (6"), 601-504 (9"), 601-508 (14")
Part Numbers (precoiled)	601-006 (9″), 601-041 (14″), 601-050 (18″)	601-571 (9"), 601-573 (14")	601-025 (5″), 601-061 (8″), 601-065 (14″)	601-601 (8″) 601-603 (14)	601-501 (6″), 601-505 (9″), 601-509 (14″)
Lengths (inch)	18", 14" and 9"	14" and 9"	14", 8" and 5"	14" and 8"	14", 9" and 6"
Fits Diameters (inch)	.30" to 2.5"	.30″ to 1.8″	.15″ to 1.8″	.15″ to 1.9″	.08" to 1.8"
Width (inch)	.24″	.24″	.12″	.12″	.075″
Thickness (Inch)	.02″	.01″	.015″	.01″	.01″
Weight before installation (grams)	14″ is 9.06 g	14″ is 4.46 g	8″ is 1.76 g	8″ is 1.16 g	9″ is .84 g
		Tooling Info	rmation		
Hand Tool Part Number	601-100	601-109	601-101	601-122	601-108
Pneumatic Tool Part Number	601-106	601-110	601-107	601-123	601-118
Recommended Tool Setting	150 ±5 lbs.	100 ± 3 lbs.	80 ±5 lbs.	82 ± 3 lbs.	50 ±3 lbs.
		Performace	e Data		
Termination Resistance (mΩ)	0.082	0.083	0.087	0.080	0.155
Termination Construction	Ni/Al backshell Size 25, Tin Copper Braid	Ni/Al backshell Size 25, Tin Copper Braid	Ni/Al backshell Size 15, Tin Copper Braid	Ni/Al backshell Size 15, Tin Copper Braid	Ni/Al backshell Size 16, Tin Copper Braid
Avg. Single Junction Resistance (mΩ)	0.42	0.532	0.382	0.235	0.613
Cable Pull Out (pounds)	160 lbs.	150 lbs.	80 lbs.	80 lbs.	100 lbs.
Clamping Tension (pounds)	100 to 180 lbs.	50 to 100 lbs.	50 to 85 lbs.	80 to 86 lbs.	20 to 50 lbs.
Random Vibration	46grms at +175°C 8 hrs each axis, EIA-364-28E cond. V, letter K	46grms at +175°C 8 hrs each axis, EIA-364-28E cond. V, letter K	46grms at +175°C 8 hrs each axis, EIA-364-28E cond. V, letter K	46grms at +175°C 8 hrs each axis, EIA-364-28E cond. V, letter K	46grms at +175°C 8 hrs each axis, EIA-364-28E cond. V, letter K
Thermal Shock	-65°C to +200°C 5 cycles				
Temperature Life	1,000 hrs at +200°C				
Associated Test Report (Available Upon Request)	Test Report GT-14-75	Test Report GT-14-75	Test Report NTS 978-7382	Test Report GT-20-258	Test Report NTS PR021798
Mil-Spec (85049)	Yes	No	Yes	No	No

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