



Miniature Adjustable Crimp Tool



Standard M22520/2-01 crimper. Use with size #20HD and #22HD Series 806 contacts. Requires positioner, ordered separately. These crimp tools perform precision eight indent crimps for gas-tight wire terminations and excellent tensile strength. Adjustment wheel has 8 settings. Ratchet mechanism prevents improper crimps. Use with bayonet-type positioners. Length is 6.75 inches, weight is approx. 10 oz.

Part Number	Military Part Number	Daniels* Part Number
809-015	M22520/2-01	AFM8

* Daniels Manufacturing Corporation, Orlando, FL. www.dmctools.com.

Positioners for use with Crimp Tool



These bayonet-type positioners hold contacts at correct height for crimping with 809-015 crimp tool. Data plate shows correct crimp tool setting based on wire size.

Contact Type	Ref. Contact Part Number	Positioner
#20HD Pin	809-204	809-206
#20HD Socket	809-205	809-206
#22HD Pin	850-094-1	859-147
#22HD Pin, Small Dia. Wire	850-094-2	859-148
#22HD Socket	850-095-1	809-005
#22HD Socket, Small Dia. Wire	850-095-2	809-057

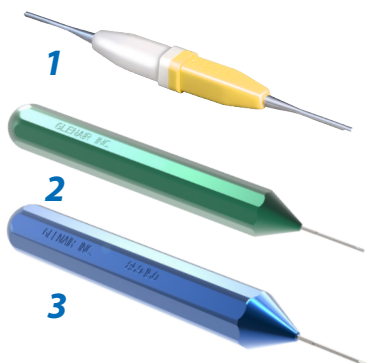
Insertion/Extraction Tool for #20HD Contacts



Insertion/Extraction Tool for #20HD Contacts. This tool features molded plastic grips and sturdy stainless steel or thermoplastic tips.

Contact Size	Tip Material	Color	Insertion/Extraction Tool
#20HD	Stainless Steel	Green (Ins.)/White (Ext.)	809-203
#20HD	Thermoplastic	Green (Ins.)/Blue (Ext.)	809-203D

Insertion/Extraction Tools for #22HD Contacts



1 Insertion/extraction tool for #22HD contacts. Features molded plastic grips and sturdy stainless steel tips. White/yellow molded handle.

2 Insertion tool for #22HD contacts. Anodized aluminum handle, stainless steel tip.

3 Extraction tool for #22HD contacts. Anodized aluminum handle, stainless steel tip.

Figure	Type	Part Number
1	Insertion/Extraction	859-163 (M81969/1-05)
2	Insertion Only	859-149
3	Extraction Only	859-150

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