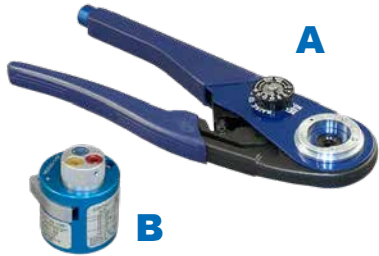




Series 970 PowerTrip™ Connectors and Accessories
 Contacts and Tools
 Crimp Tools

HAND CRIMP TOOL AND POSITIONER FOR #12 AND #16 CONTACTS



A Crimp tool for use with size #16 and #12 Series 970 pin and socket contacts. Use with turret-type positioner 859-032. 9.75 inches OAL, 1.25 pounds.

B Positioner for use with size #12 and #16 contacts. Rotate turret head to blue position for #16 contact termination, yellow position for #12 contacts.

| Figure | Wire Size | Part Number | Military Part Number |
|--------|-----------|-------------------------|----------------------|
| A | N/A | 809-136 | M22520/1-01 |
| B | #16 - #20 | 859-032 | M22520/1-02 |
| B | #12 - #14 | 859-032 | M22520/1-02 |

PNEUMATIC CRIMP TOOL FOR #8, #4 AND #1/0 CONTACTS



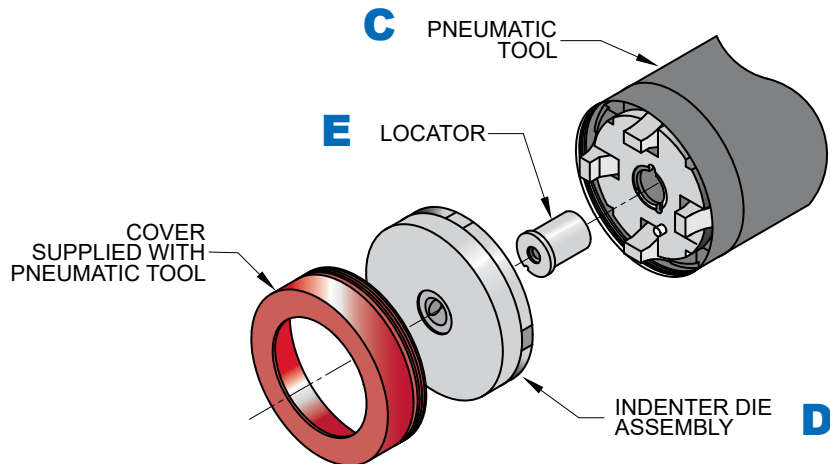
C Bench mount pneumatic crimp tool. Heavy duty, four-indent crimp termination. Attach to air supply with quick-disconnect fitting or install 1/4 NPT fitting into tapped port. 90-120 psi air supply. Requires die assemblies and locators, sold separately. Hand actuate with push-button valve trigger on handle. Steel with black wrinkle enamel coating. 13 inches overall length, 9.2 inches tall, 17 pounds (7.7 Kg).

D Indenter Die Assembly. Precision four-indent die with hardened tool steel indenters, stainless steel housing. Separate die assembly required for each contact size.

E Locator. Aluminum locator positions contact at correct depth for crimping. Separate locator required for each contact size.



| Contact Size | Wire Size | Crimper (Fig. C) | Die Assembly (Fig. D) | Locator (Fig. E) |
|--------------|-----------|---|---|---|
| 8 | #10 | 859-025 M22520/23-01 | 859-026 M22520/23-02 | 859-173 N/A |
| 8 | #8 | | 859-026 M22520/23-02 | 859-029 M22520/23-09 |
| 4 | #4 - #6 | | 859-027 M22520/23-04 | 859-030 M22520/23-11 |
| 1/0 | #1/0 - #2 | | 859-028 M22520/23-05 | 859-031 M22520/23-13 |



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