MIL-DTL-83513/03 & /04 Micro-D Connectors Metal Shell Crimp, Pre-Wired





2. Tin-Plated Wire:

Micro-D Pre-Wired Pigtails — These connectors feature gold-plated TwistPin contacts and mil spec crimp termination. Specify aluminum shells for best availability. 100% tested and backpotted, ready for use.

Choose the Wire Type To Fit Your Application — For lightest weight and smallest diameter, select M22759/33 space grade insulated wire.

HOW 1	O ORDER MET	AL SHELL PRE-W	IRED CRIMP MIL-DTL-83513 MICRO-D	CONNECTORS
Base Part				
Number	Slash Number	Shell Size	Wire Type	Shell Finish
M83513	/03	Α	M22759/11-26 Teflon®-Insulated Hookup Wire	C – Cadmium
	Pin Connector	В	01 – 18 Inches (457mm), White	N - Electroless Nickel
	(Plug)	С	02 - 36 Inches (914mm), White	P - Passivated SST
		D	03 – 18 Inches (457mm), 10 Color Repeating	
	/04	E	04 - 36 Inches (914mm), 10 Color Repeating	
	Socket Connector	F	13 - 72 Inches (1829mm), White	
	(Receptacle)	G	14 - 72 Inches (1829mm), 10 Color Repeating	
		H	M22759/33-26 Irradiated Tefzel® Insulated	
			Hookup Wire	
		Codes A - H specify the shell size. The number	09 - 18 Inches (457mm), White	
		of contacts is shown	10 - 36 Inches (914mm), White	
		below for reference.	11 – 18 Inches (457mm), 10 Color Repeating	
			12 - 36 Inches (914mm), 10 Color Repeating	
		A – 9	15 - 72 Inches (1829mm), White	
		B - 15	16 – 72 Inches (1829mm), 10 Color Repeating	
		C - 21	25 AWG Single Strand Uninsulated Wire	
		D - 25	05500 Inch (12.7mm), Gold Plated	
		E - 31	06 - 1.000 Inch (25.4mm), Gold Plated	
		F - 37	07 – .500 Inch (12.7mm), Tin-Lead Plated ⁽²⁾	
		G – 51	08 - 1.000 Inch (25.4mm), Tin-Lead Plated ⁽²⁾	
		H – 100		
M83513	/04	— В	09	N

Shell Material & Finish: Cadmium plating offers better corrosion resistance compared to nickel, but cad is not acceptable for space or RoHS applications. Electroless nickel plated aluminum is recommended for new design activity. Or, choose stainless steel shells for corrosive environments. The state of the st

The next revision of the mil spec is expected to prohibit the use of pure tin. Glenair M83513 connectors

do not contain any components exceeding 97% tin.

3. M22759/33 Corrosion: The M83513 spec contains a cautionary note regarding M22759/33 wire. The wire insulation is known to cause corrosion to metal parts when stored in a sealed environment. This corrosion has been observed on M83513 connectors. Glenair has implemented a packaging procedure to minimize or eliminate this problem. Connectors are individually wrapped with teflon tape, and the unit pack is a perforated paper

APPLICATION NOTES

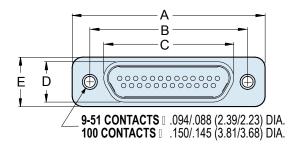
envelope. M22759/33 continues to be the preferred wire for space applications.

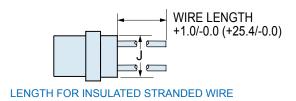
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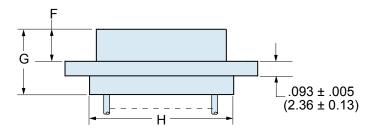


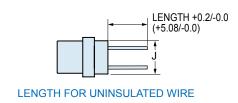


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DIMENSIONS																		
	AN	A Max.		В		C Max.		D Max.		E Max.		F		G Max.		H Max.		lax.
Lavant			In .	mm.	l a		la.		l m		In.	mm.	l a		l n		l n	
Layout		mm.	± .003	± 0.08	In.	mm.	In.	mm.	In.	mm.	± .003	± 0.08	In.	mm.	In.	mm.	In.	mm.
9P	.785	19.94	.565	14.35	.333	8.46	.184	4.67	.310	7.87	.183	4.65	.416	10.57	.400	10.16	.270	6.86
98	.785	19.94	.565	14.35	.400	10.16	.250	6.35	.310	7.87	.195	4.95	.429	10.90	.400	10.16	.270	6.86
15P	.935	23.75	.715	18.16	.483	12.27	.184	4.67	.310	7.87	.183	4.65	.416	10.57	.550	13.97	.270	6.86
15S	.935	23.75	.715	18.16	.551	14.00	.250	6.35	.310	7.87	.195	4.95	.429	10.90	.550	13.97	.270	6.86
21P	1.085	27.56	.865	21.97	.633	16.08	.184	4.67	.310	7.87	.183	4.65	.416	10.57	.700	17.78	.270	6.86
21S	1.085	27.56	.865	21.97	.701	17.81	.250	6.35	.310	7.87	.195	4.95	.429	10.90	.700	17.78	.270	6.86
25P	1.185	30.01	.965	24.51	.733	18.62	.184	4.67	.310	7.87	.183	4.65	.416	10.57	.800	20.32	.270	6.86
25S	1.185	30.01	.965	24.51	.801	20.35	.250	6.35	.310	7.87	.195	4.95	.429	10.90	.800	20.32	.270	6.86
31P	1.335	33.91	1.115	28.32	.883	22.43	.184	4.67	.310	7.87	.183	4.65	.416	10.57	.950	24.13	.270	6.86
31S	1.335	33.91	1.115	28.32	.951	24.16	.250	6.35	.310	7.87	.195	4.95	.429	10.90	.950	24.13	.270	6.86
37P	1.485	37.72	1.265	32.13	1.033	26.24	.184	4.67	.310	7.87	.183	4.65	.416	10.57	1.100	27.94	.270	6.86
37S	1.485	37.72	1.265	32.13	1.101	27.96	.250	6.35	.310	7.87	.195	4.95	.429	10.90	1.100	27.94	.270	6.86
51P	1.435	36.45	1.215	30.86	.983	24.97	.228	5.79	.351	8.92	.183	4.65	.416	10.57	1.050	26.67	.310	7.87
51S	1.435	36.45	1.215	30.86	1.051	26.70	.296	7.52	.351	8.92	.195	4.95	.429	10.90	1.050	26.67	.310	7.87
100P	2.170	55.12	1.800	45.72	1.383	35.13	.270	6.86	.394	10.01	.183	4.65	.416	10.57	1.442	36.63	.360	9.14
100S	2.170	55.12	1.800	45.72	1.451	36.86	.333	8.46	.394	10.01	.195	4.95	.429	10.90	1.442	36.63	.360	9.14

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