

MLDM Low Profile Metal Shell Micro-D Solder Cup Contact Termination



Micro-D Double and Triple Row



Low profile MLDM connectors have reduced flange height compared to standard MWDM Micro-D connectors. These .050" pitch solder cup Micro-D connectors accept #26 to #30 gage wire with standard contacts and up to size #24 wire with "large bore" contacts. Contacts are factory-installed and potted with epoxy. Pin contacts are gold-plated high performance TwistPin type and are recessed into insulator to prevent damage. Socket contacts are gold plated, machined copper alloy. Machined aluminum shell. Glass-filled high temperature LCP thermoplastic insulators withstand soldering heat. Meets performance requirements of MIL-DTL-83513. Available with 9 to 51 contacts. 3 A., 600 Vac, -55°C to +150°C.

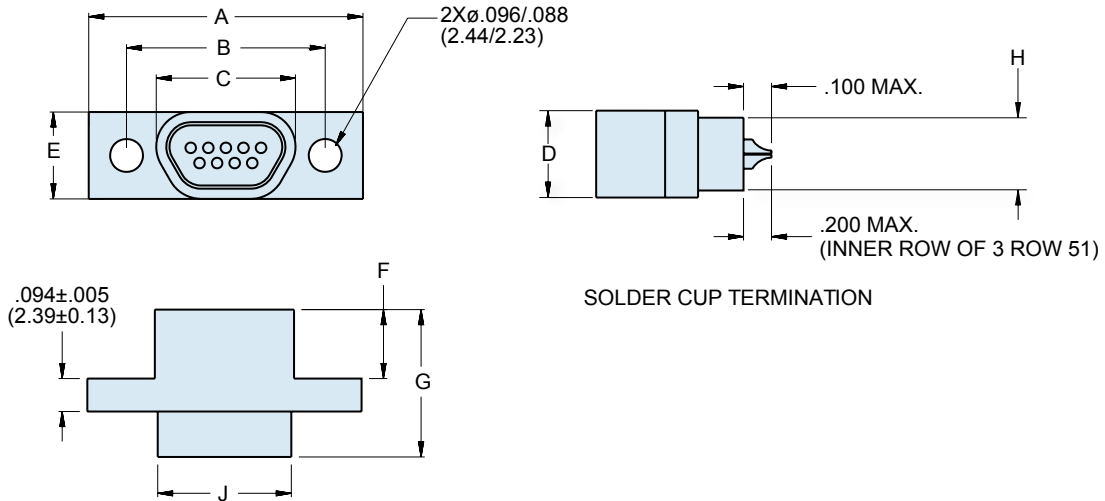
How To Order Solder Cup Connector					
Sample Part Number		MLDM2L	-25	PS	B
Series	<p>MLDM1L Low Profile Metal Shell Micro-D with Yellow Chromate over Cadmium Shell Finish (Good corrosion protection, not RoHS compliant)</p> <p>MLDM2L Low Profile Metal Shell Micro-D with Electroless Nickel Shell Finish (RoHS compliant, preferred for space vehicles and protected environments)</p>	<p>MLDM32L Low Profile Metal Shell Micro-D with Black Zinc Nickel Shell Finish (RoHS compliant, preferred for tactical equipment where a black finish and good corrosion protection are required)</p> <p>MLDM33L Low Profile Metal Shell Micro-D with Nickel-Fluorocarbon Shell Finish (RoHS compliant, excellent corrosion protection, grey color)</p>			
Contact Layout	9, 15, 21, 25, 31, 37, 51, 51-2 (See Table II)				
Contact Type	Size #26 Solder Cup Contacts (Standard) PS, - Pin SS, - Socket Size #24 Solder Cup Contacts TS, - Socket NS, - Pin				
Mounting Hardware	B, P, M, M1, S, S1, L, K, F, R, H (See Table I)				

Table I: Mounting Hardware										
B	P	M	M1	S	S1	L	K	F	R	H
Thru-Hole	Jackpost	Hex Head Jackscrew	Hex Head Jackscrew, Extended	Slot Head Jackscrew	Slot Head Jackscrew, Extended	Hex Head Jackscrew Non-Removable	Slot Head Jackscrew Non-Removable Extended	Float Mount For Front Panel Mounting	Float Mount For Rear Panel Mounting	Threaded Insert



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Table II: Dimensions



SOLDER CUP TERMINATION

Layout	A Max.		B		C Max.		D Max.		E Max.		F		G Max.		H Max.		J Max.	
	In.	mm.	In. ±.003	mm. ±0.08	In.	mm.	In.	mm.	In.	mm.	In. ±.003	mm. ±0.08	In.	mm.	In.	mm.	In.	mm.
9P	.788	20.02	.565	14.35	.292	7.42	.134	3.40	.218	5.54	.199	5.05	.390	9.91	.175	4.45	.405	10.29
9S	.788	20.02	.565	14.35	.380	9.65	.218	5.54	.218	5.54	.180	4.57	.377	9.58	.175	4.45	.405	10.29
15P	.938	23.83	.715	18.16	.442	11.23	.134	3.40	.218	5.54	.199	5.05	.390	9.91	.175	4.45	.555	14.10
15S	.938	23.83	.715	18.16	.530	13.46	.218	5.54	.218	5.54	.180	4.57	.377	9.58	.175	4.45	.555	14.10
21P	1.088	27.64	.865	21.97	.592	15.04	.134	3.40	.218	5.54	.199	5.05	.390	9.91	.175	4.45	.705	17.91
21S	1.080	27.64	.865	21.97	.680	17.27	.218	5.54	.218	5.54	.180	4.57	.377	9.58	.175	4.45	.705	17.91
25P	1.188	30.18	.965	24.51	.692	17.58	.134	3.40	.218	5.54	.199	5.05	.390	9.91	.175	4.45	.805	20.45
25S	1.185	30.18	.965	24.51	.780	19.81	.218	5.54	.218	5.54	.180	4.57	.377	9.58	.175	4.45	.805	20.45
31P	1.338	33.99	1.115	28.32	.842	21.39	.134	3.40	.218	5.54	.199	5.05	.390	9.91	.175	4.45	.955	24.26
31S	1.338	33.99	1.115	28.32	.930	23.62	.218	5.54	.218	5.54	.180	4.57	.377	9.58	.175	4.45	.955	24.26
37P	1.488	37.80	1.265	32.13	.992	25.20	.134	3.40	.218	5.54	.199	5.05	.390	9.91	.175	4.45	1.105	28.07
37S	1.488	37.80	1.265	32.13	1.080	27.43	.218	5.54	.218	5.54	.180	4.57	.377	9.58	.175	4.45	1.105	28.07
51P	1.438	36.53	1.215	30.86	.942	23.93	.177	4.50	.260	6.60	.199	5.05	.390	9.91	.220	5.59	1.058	26.87
51S	1.438	36.53	1.215	30.86	1.030	26.16	.260	6.60	.260	6.60	.180	4.57	.377	9.58	.220	5.59	1.058	26.87
51-2P	1.835	46.61	1.615	41.02	1.340	34.04	.134	3.40	.218	5.54	.199	5.05	.390	9.91	.175	4.45	1.455	36.96
51-2S	1.835	46.61	1.615	41.02	1.425	36.20	.218	5.54	.218	5.54	.180	4.57	.377	9.58	.175	4.45	1.455	36.96

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