

# **SERIES 24**

1" Diameter, 1 Amp, .580" Behind Panel

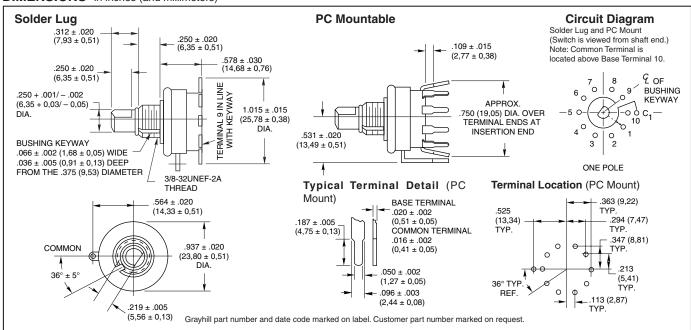
#### **FEATURES**

- Positive Detent Provides Operator Feedback
- Stainless Steel or Plastic **Shaft Option**
- Unsurpassed Performance in Numerous Applications





**DIMENSIONS** in inches (and millimeters)



#### **SPECIFICATIONS**

### Electrical Rating

Rated: To make and break the following loads: 1 amp at 115 Vac, resistive; 0.5 amp at 220 Vac resistive: 1/4 amp. 115 Vac inductive: 1/50 amp. 115 Vdc inductive; 1/10 amp, 6 to 28 Vdc inductive; 1/10 amp, 115 Vdc resistive; 1 amp, 6 to 28 Vdc resistive; to carry 10 amps continuously.

Contact Resistance: 10 milliohms initial. After 25,000 cycles of operation 20 milliohms maximum

Insulation Resistance: 50,000 Mohms minimum initially

Voltage Breakdown: 1,000 Vac, (500 Vac, or better after most environmental tests).

Life Expectancy: 100,000 mechanical cycles of operation normally. NOTE: Actual life is determined by a number of factors, including electrical loading, rate of rotation, and environment, as well as maximum contact resistance, minimum insulation resistance, and minimum voltage breakdown required at the end of life.

## **Materials and Finishes**

Switch Base: Melamine per (MIL-M-14) ASTM-D-5948

Cover, Stop Washers, Bushing: Brass, tin/ zinc-plated

Contacts: Both shorting and non-shorting wiping contacts have over 300 grams contact force.

Washers: Stainless steel

Retaining Rings, Stop Arms, and Thrust

Detent Balls: Steel, nickel-plated **Shafts:** Stainless steel, or plastic

Detent: Opposing spring and ball in a hill and valley raceway.

**Detent Springs:** Tinned music wire

Terminals (except common): Brass, tin

Rotor Contact: Steel shaft version—phosphor bronze, silver-plated .0003" minimum. Plastic shaft version-silver alloy.

Stator (Base) Contact: Brass, silver-plated 0003" minimum

Common Plate, including Solder Lug or PC Tab: Brass, silver-plated .0003" minimum Rotor Mounting Plate: Nylon fabric-based laminated phenolic per MIL-T-15047

Mounting Nut: Brass, tin/zinc-plated or stainless steel.

### **Additional Characteristics**

Stop Strength: 12 in-lbs Rotational Torque: 12 in-ozs

Shaft Flat Orientation: Opposite point of contact (See circuit diagram.)

Environmental: These switches have passed the following environmental testing: Altitude and temperature, 100 hour salt spray; Vibration 10 to 500 cps; Shock 30-G; Humidity; Fungus.

PC Mount: PC Switches are furnished with 10 base terminals for mounting purposes.

# STANDARD OPTIONS

# **Special Terminals RFI** Grounding

Not available through distributors.

# **ORDERING INFORMATION**

Switches are single deck, one pole switches of 2 to 10 positions. They have plastic or steel shaft, with solder lug or PC terminals, with either shorting or non-shorting contacts (plastic shaft PC mount in non-shorting only). Ten position switches have continuous rotation; fixed stop switch with a metal shaft is available by special order. Base part numbers are as follows:

Lug style, steel shaft: 24001-X\* Lug style, plastic shaft: 24B36-01-1-X\* PC style, steel shaft: 24878-X\* PC style, plastic shaft: 24P36-01-1-X\*

The X is replaced with the number of positions required (02, 03, etc.) Complete the part number by adding N for non-shorting contacts or S for shorting contacts.

#### Available from your local Grayhill Distributor.

For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

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