

SERIES 42, 43, 44 and 54
1" Diameter, 1 Amp, Standard,
Military SR04

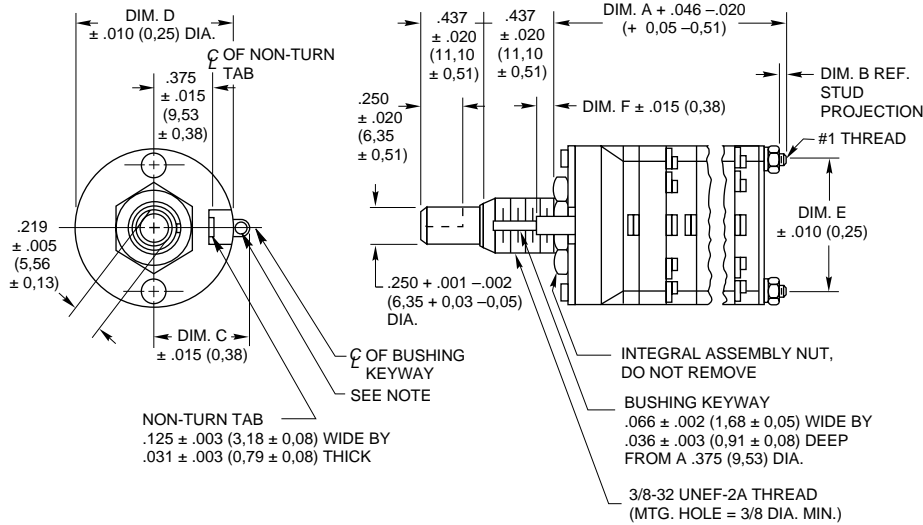
FEATURES

- Rugged Construction Insures Switch Operation for the Life of Your Equipment
- Many Circuitry Options
- MIL Qualified Versions MIL-S-3786/04
- Features Choice Include: Shaft/ Panel Seal, Adjustable Stops, PC Termination, UL Recognized



DIMENSIONS In inches (and millimeters)

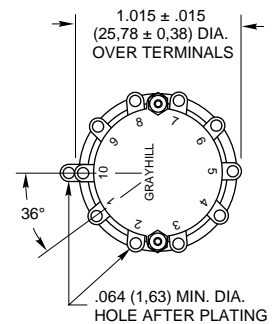
Standard, UL Recognized and Military Qualified Solder Lug Styles



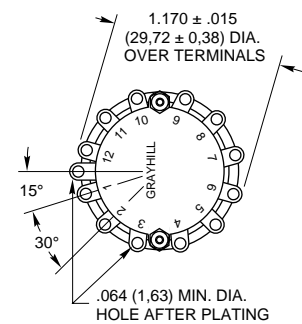
Note: Common location for a single pole per deck switch. For common location on multi-pole switches, see circuit diagrams.

Rear Views

Series 42



Series 44



For rear view of 45°, 60° and 90°, see circuit diagram.

No. of Decks	Dimension A	Dimension B		Approx. Weight Grams		No. of Decks	Dimension A	Dimension B		Approx. Weight Grams	
		Style A	Style M or H	42	44			Style A	Style M or H	42	44
1	1.025 (26,04)	.062 (1,57)	.030 (0,76)	40.0	48	7	3.351 (85,16)	.312 (7,92)	.280 (7,11)	73.0	90
2	1.371 (34,82)	.062 (1,57)	.030 (0,76)	45.5	55	8	3.697 (93,90)	.312 (7,92)	.280 (7,11)	78.5	97
3	1.717 (43,61)	.062 (1,57)	.030 (0,76)	51.0	62	9	4.043 (102,69)	.312 (7,92)	.280 (7,11)	84.0	104
4	2.063 (52,40)	.062 (1,57)	.030 (0,76)	56.5	69	10	4.389 (111,48)	.312 (7,92)	.280 (7,11)	89.5	111
5	2.409 (61,19)	.062 (1,57)	.030 (0,76)	62.0	76	11	4.735 (120,27)	.312 (7,92)	.280 (7,11)	95.0	118
6	3.005 (76,33)	.312 (7,92)	.280 (7,11)	67.5	83	12	5.081 (129,06)	.312 (7,92)	.280 (7,11)	100.5	125

Grayhill part number and date code marked on detent cover label. Customer part number marked on request. Military part number marked when required. UL recognized markings as required.

Dimension	C	D	E	F
Series 42	.562 (14,27)	1.000 (25,4)	.830 (21,08)	.093 (2,36)
Series 44	.642 (16,31)	1.162 (29,51)	1.000 (25,4)	.121 (3,07)

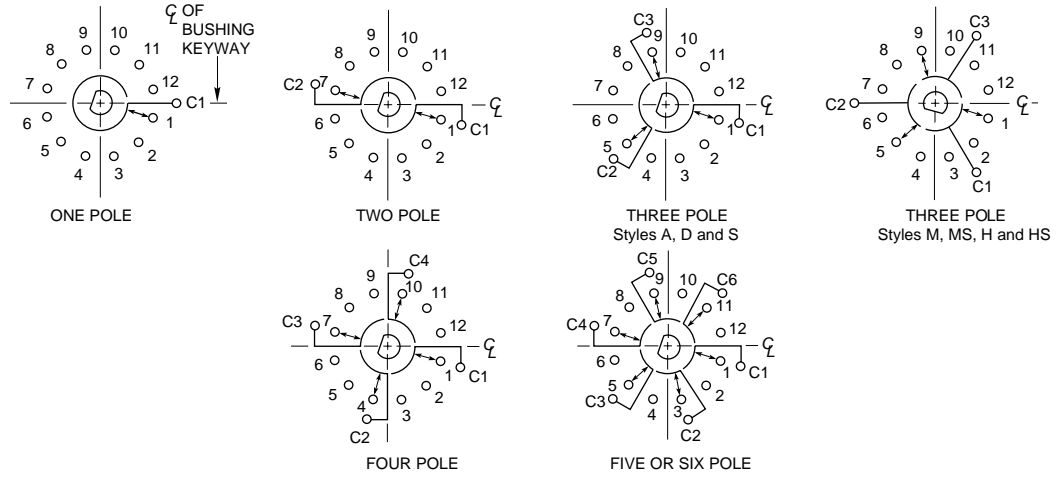
See pages J-57 through J-60 for specifications, accessories and ordering information.

CIRCUIT DIAGRAMS: Solder Lug Terminals

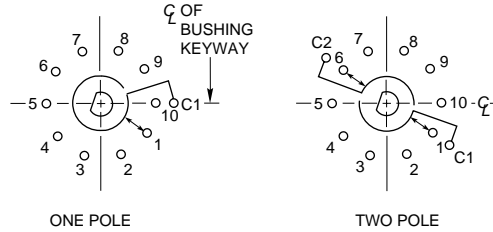
Switch is Viewed From Shaft End and Shown in Position No. 1

Note: All common terminals are located above base terminals as shown.

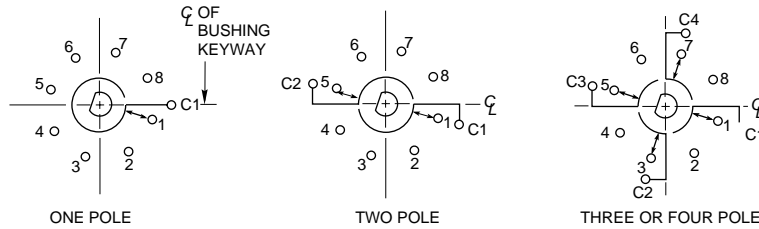
**Series 44 & 54
30° Angle
of Throw**



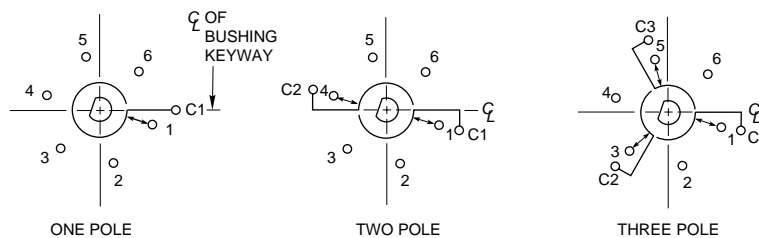
**Series 42 & 43
36° Angle
of Throw**



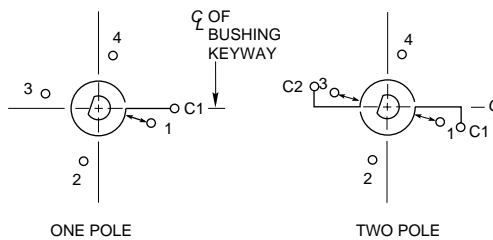
**Series 44
45° Angle
of Throw**



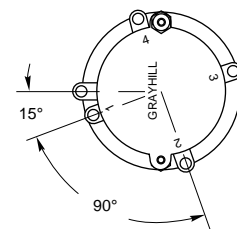
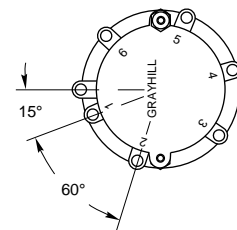
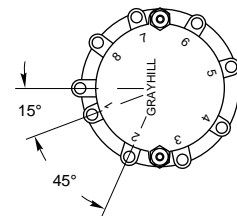
**Series 44
60° Angle
of Throw**



**Series 44
90° Angle
of Throw**



Rear Views



Rotary Switches

See pages J-57 through J-60 for specifications, accessories and ordering information.

SERIES 42

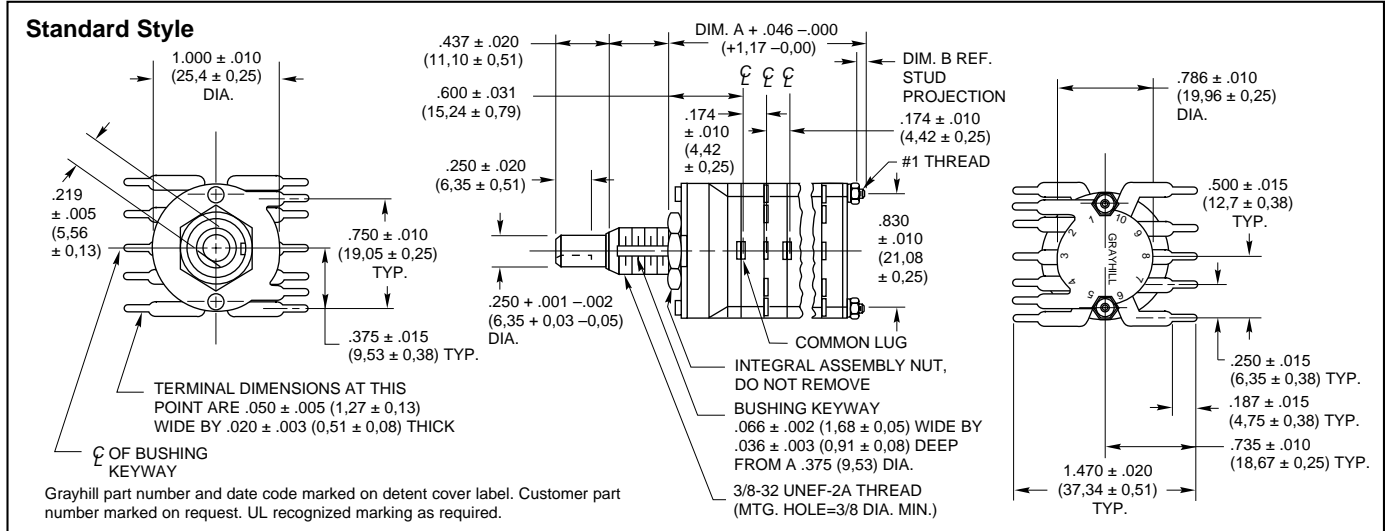
1" Diameter, 1 Amp, PC Mount

FEATURES

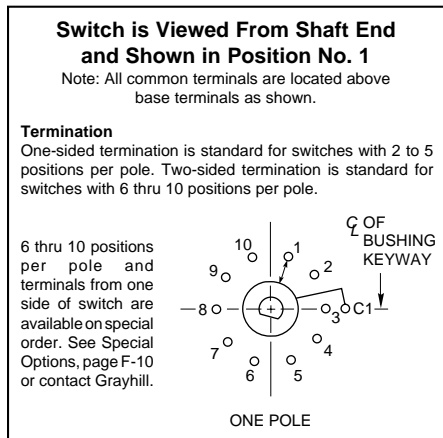
- Satisfies High Current Board Level Applications
- 36° Angle of Throw Permits up to Ten Positions
- UL Recognized Versions



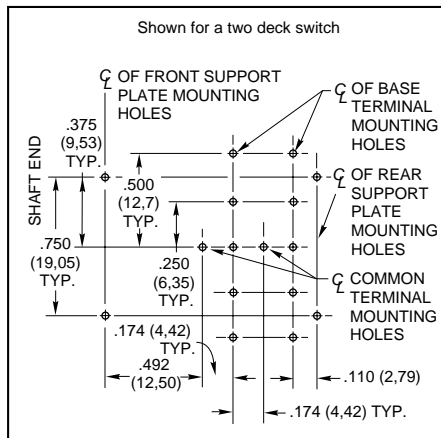
DIMENSIONS In inches (and millimeters)



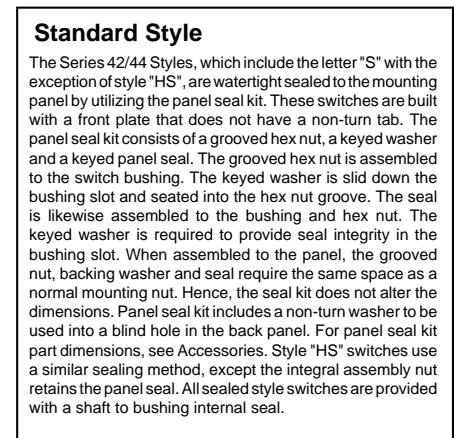
CIRCUIT DIAGRAM: PC Mount



PC BOARD MOUNTING PATTERN



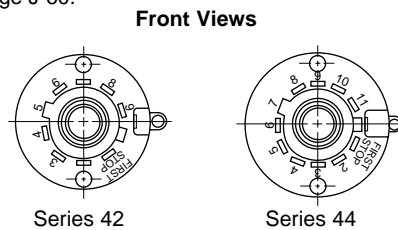
SHAFT AND PANEL SEAL: Srs. 42 & 44



ADJUSTABLE STOP SWITCHES: Series 42 and 44

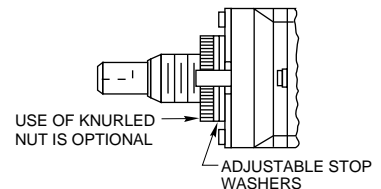
The standard and UL recognized switches are also available with adjustable stops. Two removable stop washers allow you to limit the number of switch positions as needed. A knurled nut is supplied to secure the washers if desired. *These switches have no bushing keyway.* All other dimensions, ratings and characteristics are the same as the standard fixed stop styles. Although not military qualified, the adjustable styles are useful in military equipment prototypes. However, when submitting the equipment for government approval, the fixed stop qualified style should be substituted.

See additional adjustable stop switch information at the beginning of the Rotary Switch section. For ordering information, see page J-60.



Equivalent Styles

- For style 42A36, use 42D36
- For style 44A30, use 44D30
- For style 42M36, use 42D36 initially
- For style 44M30, use 44D30 initially
- For style 42U36, use 42UD36
- For style 44U30, use 44UD30



See page J-63 for specifications, accessories and ordering information.

SERIES 43
SERIES 54
1" Diameter, 1 Amp, Concentric
Shafts

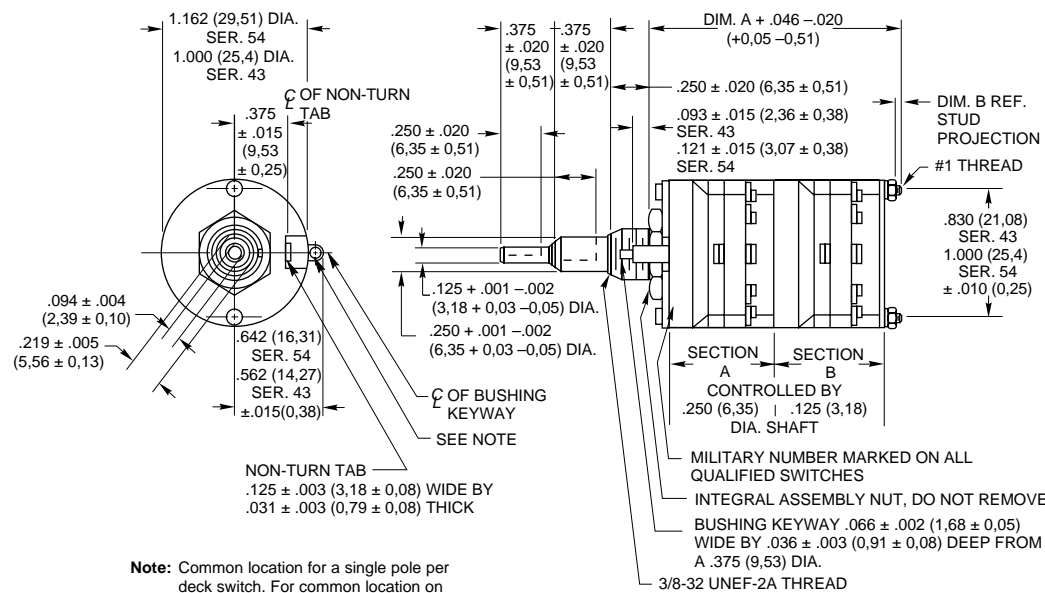
FEATURES

- Two Switches in the Panel Space of a Single Shaft Rotary
- Military Qualified Versions MIL-3786/04
- Choice of 10 Positions (Series 43) or 12 Positions (Series 54)

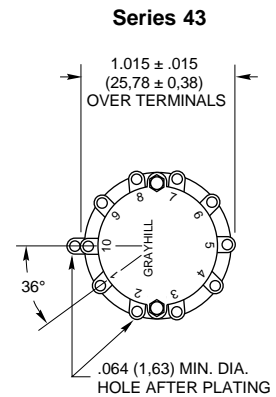


DIMENSIONS In inches (and millimeters)

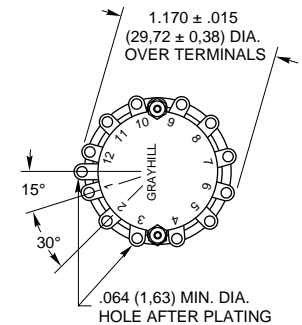
Standard Style and Military Qualified



Rear Views



Series 54



Number of Decks		Dimension A	Dimension B		Approx. Weight Grams	
Section "A"	Section "B"		Style A, M or H	Style A	Style M or H	Series 43
1	1	1.818 (46,18)	.062 (1,57)	.030 (0,76)	48	60
2	1	2.164 (54,97)	.062 (1,57)	.030 (0,76)	54	67
3	1	2.510 (63,75)	.062 (1,57)	.280 (7,11)	60	74
1	2	2.164 (54,97)	.062 (1,57)	.030 (0,76)	54	67
2	2	2.510 (63,75)	.062 (1,57)	.280 (7,11)	60	74
3	2	3.105 (78,87)	.312 (7,92)	.280 (7,11)	66	81
1	3	2.510 (63,75)	.062 (1,57)	.280 (7,11)	60	74
2	3	3.105 (78,87)	.312 (7,92)	.280 (7,11)	66	81
3	3	3.451 (87,66)	.312 (7,92)	.280 (7,11)	72	88

Grayhill part number and date code marked on detent cover label. Customer part number marked on request. Military part number marked when required.

See page J-52 circuit diagrams, 1 pole/deck, 10 and 12 positions; 2 poles/deck, 12 positions.

See page J-63 for specifications, accessories and ordering information.

Rotary Switches

SERIES 43 and 54

1" Diameter, 1 Amp, Add-A-Pot

FEATURES

- Central Shaft Designed to Operate an Add-On Potentiometer
- Potentiometer Mounting Plates Provided
- Adjustable Stop Standard, Fixed Stop by Order
- Choice of 10 Positions (Series 43) or 12 Positions (Series 54)



DIMENSIONS In inches (and millimeters)

Standard Style

Series 43

1.000 ± .010 (25,4 ± 0,25) DIA.

.375 OF NON-TURN TAB

± .015 (9,53 ± 0,38)

.094 ± .004 (2,39 ± 0,10)

.219 ± .005 (5,56 ± 0,13)

.562 ± .015 (14,27 ± 0,38)

NON-TURN TAB .125 ± .003 (3,18 ± 0,08) WIDE BY .031 ± .003 (0,79 ± 0,08) THICK

SEE NOTE

.375 ± .020 (9,53 ± 0,51)

.375 ± .020 (9,53 ± 0,51)

.250 ± .020 (6,35 ± 0,51)

.250 ± .020 (6,35 ± 0,51)

.125 ± .001 - .002 (3,18 ± 0,03 - 0,05) DIA.

.250 ± .001 - .002 (6,35 ± 0,03 - 0,05) DIA.

DIM. A + .046 - .020 (+0,05 - 0,51)

.093 ± .015 (2,36 ± 0,38) SER. 43

.121 ± .015 (3,07 ± 0,38) SER. 54

.250 ± .020 (6,35 ± 0,51)

.140 ± .062 (3,56 ± 1,57)

#1 THREAD

.830 (21,08) SER. 43

1.000 (25,4) SER. 54 ± .010 (0,25)

STOP WASHERS

USE OF KNURLED NUT OPTIONAL

3/8-32 UNEF-2A THREAD

Series 54

1.162 ± .010 (29,51 ± 0,25) DIA.

.642 ± .015 (16,31 ± 0,38)

Rear Views

Series 43

1.015 ± .015 (25,78 ± 0,38) OVER TERMINALS

36°

.064 (1,63) MIN. DIA. HOLE AFTER PLATING

Series 54

1.170 ± .015 (29,72 ± 0,38) OVER TERMINALS

15°

30°

Note: Common location for a single pole per deck switch. For common location on multi-pole switches, see circuit diagrams.

Number of Decks	Dimension A	Approx. Weight Grams	
		Series 43	Series 54
1	.974 (24,74)	48	60
2	1.320 (33,53)	54	67
3	1.666 (42,32)	60	74

Two potentiometer mounting plates are supplied. Mounting plates have .261 (6,63) and .380 (9,65) diameter holes respectively for mounting potentiometers with 1/4" and 3/8" bushings. Additional nuts for the through bolts of the switch are provided for adjustment of mounting plate location. Tapered tongue on 1/8" shaft provides coupling to screwdriver slots in potentiometer shafts.

Plated brass spacers for ease of positioning mounting plate driving assembly are available on special request (sold only with switches). The use of spacers is recommended for other than prototype requirements. When ordering switches with spacers, give full details regarding special length, potentiometer being used, etc.

Standard style, concentric shaft, add-a-pot switches have adjustable stops. See Adjustable Stop description. Fixed stop types are also available, see Standard Options page J-10.

Grayhill part number and date code marked on detent cover label. Customer part number marked on request. Military part number marked when required.

See page J-52 circuit diagrams, 1 pole/deck, 10 and 12 positions; 2 poles/deck, 12 positions.

Rotary Switches

See page J-63 for specifications, accessories and ordering information.

SERIES 54

1" Diameter, 1 Amp, Add-A-Pot

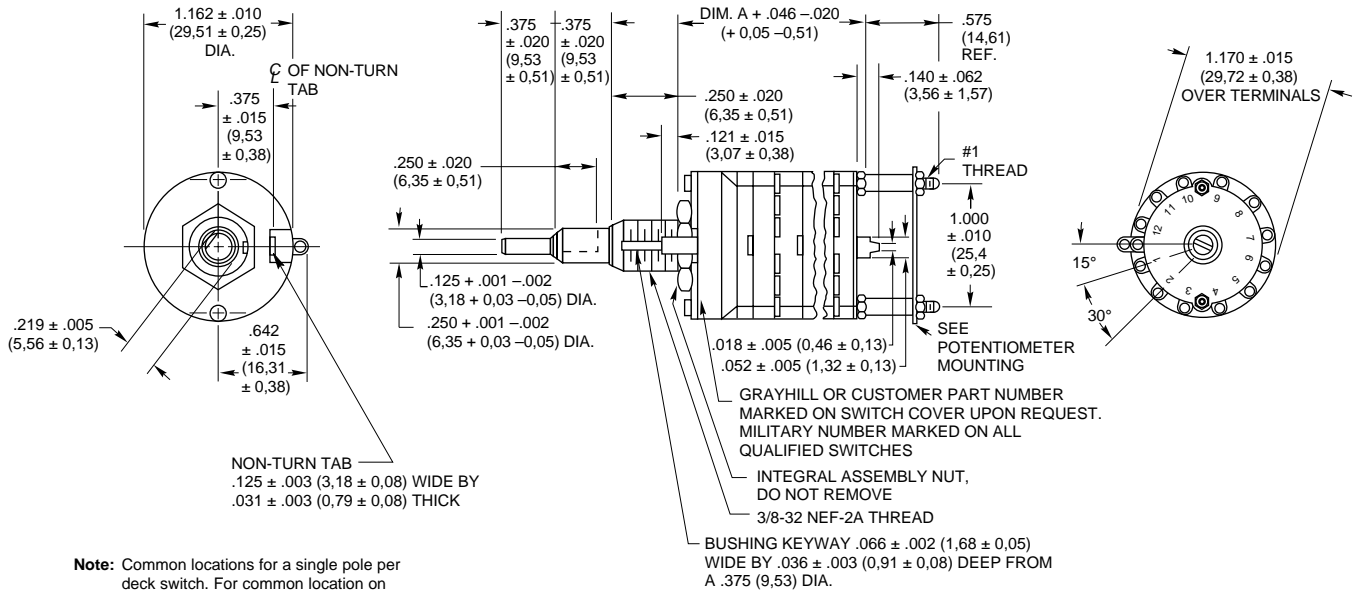
FEATURES

- Military Qualified MIL-3786/04
- Central Shaft Designed to Operate MIL Potentiometer
- Mounting Plate Options Provide Choice of Potentiometer
- Fixed Distance from Switch to Mounting Plate



DIMENSIONS In inches (and millimeters)

Military Qualified Style



Note: Common locations for a single pole per deck switch. For common location on multiple switches, see circuit diagram.

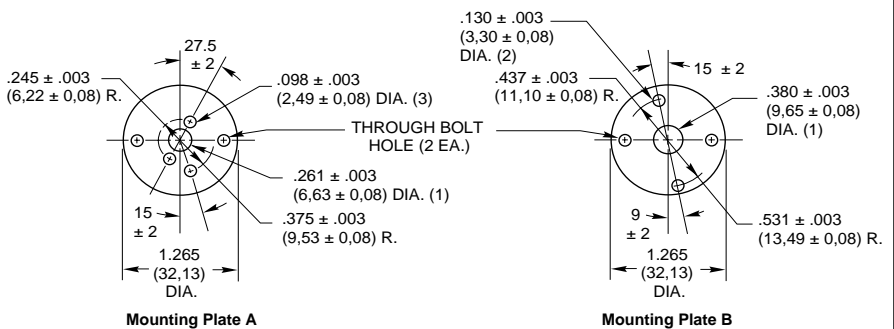
Number of Decks	Dimension A	Approximate Weight Grams
1	1.024 (26,01)	60
2	1.370 (34,80)	67
3	1.716 (43,59)	74

Series 54M Add-A-Pot Switch is a concentric shaft unit with provision for potentiometer mounting. Outer shaft operates switch decks. Inner shaft terminates in tapered tongue, which allows any desired potentiometer to be mounted. The Series 54M Add-A-Pot is qualified to MIL-S-3786/4-3. Patent No. 3,297,830.

Grayhill part number and date code marked on detent cover label. Customer part number marked on request. Military part number marked when required.

Potentiometer Mounting

The two mounting plates shown below are supplied with each switch.



See page J-52 circuit diagrams, 1 pole/deck, 12 positions.

See page J-63 for specifications, accessories and ordering information.

Rotary Switches

MILITARY QUALIFIED

Single Shaft Switches

The military styles of the single shaft Series 42 and 44 rotary switches are qualified to MIL-S-3786/4, specifically SR04-1. Qualification includes two temperature ranges. Unsealed styles M, MB, MG and MBG are qualified for -65 to 85°C. Unsealed styles H, HB, HG and HBG, plus sealed styles HS, HBS, HGS and HBGS are qualified for -65°C to 125°C. Qualification includes low level switching and shaft grounding as specified in MIL-S-3786. Qualification includes 30°, 36°, 45°, 60° and 90° angles of throw with solder lug terminals. The military styles are dimensionally the same as the standard styles with two exceptions. The location of the common for the 3-pole switch differs (see circuit diagrams) and the non-turn tab for styles HS, HBS, HGS and HBGS differs per the Shaft and Panel Seal description following.

Two Switches, Concentric Shafts

The M style of the concentric shaft Series 43 and 54 switches is qualified to MIL-S-3786/4,

specifically SR04-2. Unsealed switches are qualified for -65°C to 85°C in 30°, 36°, 45°, 60° and 90° throws. The standard and military styles of the concentric switches have the same dimensions with the exception of the location of the 3 pole common (see circuit diagrams). The 30° and 36° throws are described in the ordering information. If the 45°, 60° and 90° throws are required, they can be provided in Section A of the Series 54 Rotary Switches; see Standard Options, page J-9.

Add-A-Pot Switches

The military style of the add-a-pot Series 54 switch is qualified to MIL-S-3786/4, specifically SR04-3. These unsealed switches are qualified for -65°C to 85°C in 30°, 45°, 60° and 90° throws. The dimensions of the military style add-a-pot switches are not the same as the standard add-a-pot switches; see drawings.

All Qualified Switches

Complete electrical ratings and characteristics for all of these qualified switches are listed on the

following pages. Standard variations such as terminals, shaft and/or bushing length etc., which do not affect performance, can be marked as qualified product. Adjustable stops cannot be qualified. Contact Grayhill for details about variations.

Military qualified switches may be ordered by the military M number listed in MIL-S-3786/4 or by the Grayhill part number. They will be marked to specifications.

MILITARY QUALIFIED SHAFT AND PANEL SEAL:

Styles HS, HBS, HGS and HBGS

The shaft is sealed to the bushing by an internal O-ring per MIL-P-5516B. The bushing is sealed to the panel with a silicone rubber washer and a stainless steel backing washer. The combined uncompressed thickness is 0.055" (1,40). Since this switch has a flat cover, a non-turn washer is supplied (see Panel Seal Kit). If using it, mount it in front of the panel. For Panel Seal Kit, see pages J-60.

SPECIFICATIONS:

Electrical Ratings

Standard Style

Rated: To make and break the following loads:

	Angle of Throw		
	30° or 36°	45° or 60°	90°
115 Vac resistive	1 amp	5 amps	5 amps
6-28 Vdc resistive	1 amp	1 amp	2 amps
115 Vac inductive	0.25 amp	2 amps	2 amps
115 Vdc inductive	0.02 amp	—	—
6-28 Vdc inductive	0.10 amp	—	—
115 Vdc resistive	0.10 amp	—	—

To carry 10 amps continuously.

Contact Resistance: 50 milliohms maximum

Insulation Resistance: 1,000 megaohms minimum

Voltage Breakdown: 1,000 Vac initially (500 Vac or better after most environmental tests)

Life Expectancy: 100,000 mechanical cycles of operation. *Note:* Actual life is determined by a number of factors, including electrical loading, rate of rotation and environment, as well as maximum voltage breakdown required at the end of life.

UL Recognition—

Styles UA, UD, UM, UP, US and USP

Grayhill styles A and M and their variations (D, P, S and SP) of the Series 42, 43, 44 and 54 rotary switches have been tested by Underwriters Laboratories. The letter U in the style indicates proper marking as required by Underwriters Laboratories. These switches are recognized under file number E35289. The UL rating for the Series 42, 43, 44 and 54 is as follows:

Electrical Parameters: style UA = 1.0 ampere at 125 Vac. Style UM = 1.0 ampere at 125 Vac and also .5 ampere at 125 Vac, inductive load, 0.75 to 0.8 power factor.

Rating based on the following criteria:

Overload: 50 operations at 150% rated AC load

Endurance: 6000 operations at the rated load with 1000 Vac dielectric strength before and after test

Temperature Rise: Not to exceed 30°C when carrying rated AC load after test.

Note: all dimensional drawings for the standard style Series 42, 43, 44 and 54 also apply to these switches, with the exception that switches are marked per specifications.

Electrical Ratings

Military Style

General Rating: This rating is based on standard Grayhill tests of the Military style switch done at ambient conditions. It is provided for comparison to the Standard Style switch.

Charts shown for non-shorting contacts (break

before make)

Voltage and Load: As listed in the chart One cycle is 360° rotation and a return through all switch positions to the starting position. The data for the curves was measured at sea level, 25°C and 68% relative humidity.

The Series 42, 43, 44 and 54, style M, H and HS switches are made to meet requirements of MIL-S-3786, style SR04. Diallyl phthalate molded parts and the design of internal switching elements provide exceptional performance.

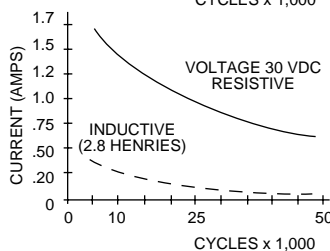
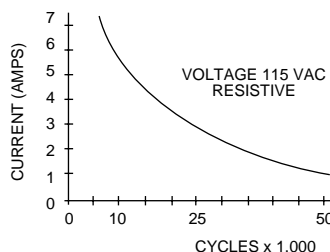
Curves shown are typical load-life curves for Series 42, 43, 44 and 54, style M, H and HS switches with 30° or 36° angles of throw. They show the numbers of cycles of rotational life expectancy for the types of loads shown. Thus, with a 5 amp, 115 Vac resistive load, 10,000 cycles of life is expected. If the load is reduced to 3 amps, life is increased to 25,000 cycles. The larger angles of throw (45°, 60° or 90°) switch larger currents for a like number of cycles.

Life limiting or failure criteria for these curves are:

Contact Resistance: 50 milliohms maximum

Insulation Resistance: 1,000 megaohms minimum between mutually insulated parts

Voltage Breakdown: 1,000 Vac minimum between mutually insulated parts. These switches will carry 10 amps with maximum contact temperature rise of 20°C. Life can be predicted by Grayhill if less critical life characteristics, elevated temperature or reduced pressure is involved.



SPECIFICATIONS:

MIL-S-3786 Electrical Values**Military Style**

Style M switches, at 85°C, approximately 68% humidity and sea level pressure and style H and HS at 125°C have been tested to make and break the following loads as stated in MIL-S-3786/SR04; 250 milliamperes at 28 Vdc resistive, 100 milliamperes at 28 Vdc inductive (2.8 henries); 75 milliamperes at 115 Vac resistive.

These switches have also been tested at reduced barometric pressure (70,000 feet), 25°C at approximately 68% relative humidity to make and break the following loads as stated in MIL-S-3786/SR04; 200 milliamperes, 28 Vdc resistive; 25 milliamperes, 28 Vdc inductive (2.8 henries); 20 milliamperes, 115 Vac resistive. When tested to these loads and conditions the style M, H and HS switches meet the following life limiting or failure criteria after 25,000 cycles in accordance with MIL-S-3786.

Contact Resistance: 50 milliohms maximum

Insulation Resistance: 1,000 megaohms minimum between terminals and shafts

Dielectric Strength: 1,000 Vac (atmospheric pressure) and 450 Vac (reduced pressure) minimum between mutually insulated parts.

When tested at sea level 25°C and 68% relative humidity with failure criteria of 50 milliohms max. and 750 Vac breakdown voltage, these switches will make and break the following loads: 250 mA at 28 Vdc, inductive (2.8 henries); 1.25 amps at 28 Vdc resistive; 2.0 amps at 115 Vac, 60 Hz resistive, for 10,000 cycles.

These switches also meet MIL-S-3786/SR04 for moisture resistance, medium and high shock, vibration (10 to 2000 cps), thermal shock (-65°C to 125°C), salt spray, explosion and terminal pull.

Materials and Finishes**Standard Style**

Bases: Melamine per (MIL-M-14) ASTM-D-5948

Cover, Deck Separators, End Plate and Rotor Mounting Plate: Phenolic per (MIL-M-14) ASTM-D-5948

Mounting Bushings, Lockwashers and Nuts: Brass, cadmium-plated per QQ-P-416, Class 2, Type II

Shaft, Cover Plate, Retaining Rings, Through Bolts, Shaft Extensions, Stop Arm, Thrust Washers Stop Washers and Rear Support Plate: Stainless Steel

Detent Balls: Steel, nickel-plated

Detent Springs: Tinned music wire

Rotor Contact, Stator (Base) Contacts: Silver alloy

Terminals (Except Common): Brass, lead-tin plated and fused

Common Plate, Including Solder Lug: Brass, silver-plated .0003" minimum

Mounting Hardware: Two mounting nuts .094" (2,39) thick by .562" (14,27) across flats and one internal tooth lockwasher are supplied with each switch.

Materials and Finishes**Military Qualified**

Bases: Diallyl per (MIL-M-14) ASTM-D-5948

Cover, Deck Separators, End Plate and Rotor Mounting Plate: Diallyl per (MIL-M-14) ASTM-D-5948

Mounting Bushings , Lockwasher and Nuts: Brass, cadmium-plated per QQ-P-416, Class 2, Type II

Shaft, Cover Plate, Retaining Rings, Through Bolts, Shaft Extensions, Stop Arm, Stop Washers, Thrust Washers and Rear Support Plate: Stainless steel

Detent Balls: Steel, nickel-plated

Detent Springs: Tinned music wire

Rotor Contact: Silver alloy

Terminals, Common Plate including Solder Lug: Brass, silver-plated .0003" minimum

Mounting Hardware: Two mounting nuts .094" thick by .562" across flats and one internal tooth lockwasher are supplied with each switch.

Additional Characteristics**Standard Style and Military Qualified**

Contact: Shorting or non-shorting wiping contacts with over 150 grams of contact force

Rotational Torque: 8-115 ounce-inches depending upon the number of poles per deck, number of decks and angle of throw

Mechanical Life Expectancy: 100,000 cycles of operation

Shaft Flat Orientation: Flat opposite contacting position of pole number one (See circuit diagram).

Stop Strength: For Standard style: 15 pound-inches minimum. For Adjustable stop styles: 12 pound-inches

Extended Stud: Single shaft switches of six or more decks and concentric shaft switches of a combination of five or more decks (Standard style) or four or more decks (Military style) have longer studs with extra mounting nuts for recommended double end mount.

CHOICES AND LIMITATIONS: Series 42, 43, 44 and 54

A = Standard, Solder Lugs
 P = Standard, PC Mount Terminals
 D = Standard, Adjustable Stops

S = Shaft and Panel Seal
 U = UL Recognized
 M = Military Qualified 85°C

H = Military Qualified, 125°C
 B = Military, Grounded Shaft
 G = Military, Low Level Rating

SINGLE SHAFT SWITCHES

Series	Style Choices		Angle of Throw	Number of Decks	Poles Per Deck	Positions Per Pole ^{1,3}	Shorting or Non-Shorting						
	Unsealed	Shaft/Panel Seal											
42	A UA UM ⁵ M MB MG MBG H HB HG HBG	S US — MS ⁴ MBS ⁴ MGS ⁴ MBGS ⁴	36°	01 thru 12	1	02 thru 10 ³	N or S						
				01 thru 12	2	02 thru 05	N or S						
				01 thru 12	1	02 thru 12 ³	N or S						
				01 thru 12	2	02 thru 06	N or S						
				01 thru 08	3	02 thru 04	N or S						
				01 thru 06	4	02 or 03	N or S						
			44	M MB MG MBG H HB HG HBG	MS ⁴ MBS ⁴ MGS ⁴ MBGS ⁴	45°	01 thru 04	5	02	N or S			
							01 thru 04	6	02	N or S			
							01 thru 12	1	02 thru 08 ³	N or S			
						44	D UD	— —	60°	01 thru 06	2	02 thru 04	N or S
										01 thru 04	3	02	N
										01 thru 03	4	02	N
42	P UP	SP USP	90°	01 thru 12	1	02 thru 06 ³	N						
				01 thru 06	2	02 or 03	N						
				01 thru 04	3	02	N						
44	D UD	— —	30°	01 thru 12	1	AJ (2 thru 12) ¹	N or S						
				01 thru 12	2	AJ (2 thru 6) ¹	N or S						
				01 thru 08	3	AJ (2 thru 4) ¹	N or S						
				01 thru 06	4	AJ (2 or 3) ¹	N or S						
42	P UP	SP USP	36°	01 thru 12	1	AJ (2 thru 10) ¹	N or S						
				01 thru 12	2	AJ (2 thru 5) ¹	N or S						
42	P UP	SP USP	36°	01 thru 12	1	02 thru 10 ³	N or S						

Concentric Shaft Switches

Series	Style Choices	Angle of Throw	Section A (Front)				Section B (Rear)						
			Decks	Poles	Position	N or S	Decks	Poles	Position	N or S			
CONCENTRIC SHAFT, 2 SWITCHES													
54	A ² UA ² M ²	30°	01 thru 03 01 thru 03	1	02 thru 12 ³	N or S	01 thru 03	1	02 thru 12 ³	N or S			
				2	02 thru 06	N or S	01 thru 03	2	02 thru 06	N or S			
			43	D UD	36°	01 thru 03	1	02 thru 10 ⁵	N or S	01 or 02	3	02 thru 04	N or S
							01	4	02 or 03	N or S			
							01	5	02	N or S			
							01	6	02	N or S			
ADD-A-POT SWITCHES													
54	D UD	30°	01 thru 03	1	AJ (2-12) ¹	N or S	Second shaft operates a potentiometer supplied by the customer. Rear mounting plates are provided.						
01 thru 03			2	AJ (2-6) ¹	N or S								
43			36°	01 thru 03	1	AJ (2-10) ¹		N or S					
54	M	30°			01 thru 03	1		02 thru 12 ⁵	N or S				
01 thru 03			2	02 thru 06	N or S								

¹For Adjustable Stop (with the letter D), use AJ instead of number of positions when ordering.

²For 45°, 60° or 90° throws in Series 54 switches of these styles, see Standard Options.

³For single pole switches with the maximum positions per pole, continuous rotation is possible. Specify fixed stop or continuous rotation when ordering single shaft switches. Concentric shaft switches have continuous

rotation.

⁴Styles which include both M and S are not qualified but are made of the same materials and construction as qualified types. For qualified switches with shaft and panel seal, use equivalent HS style.

⁵UM switches are made of the same materials and construction as the M style switches. For military switch UM is not required; use M style.

STANDARD OPTIONS

Terminals, military qualified shielding, additional angles of throw, etc., see Options, page J-9.

ADDITIONAL FEATURES

For single shaft switches with spring return, isolated positions, keylocks, see the Features Selection Chart, page J-7.

ACCESSORIES

Internal Tooth Lockwasher—Figure A

For a 3/8" bushing. Approximately 0.500" (12,7) outside diameter, .022" (0,56) thickness. Material is cadmium-plated steel. Part No. **12Q1272-1**
 For a 1/4" bushing. Approximately 0.400" (10,16) outside diameter, .018" (0,46) thickness. Material is passivated stainless steel. Part No. **8J1026**



FIGURE A

bushing to the panel. The kit consists of four items: a grooved hex nut, a keyed washer, a keyed seal and a non-turn washer. Assembly is described on Page J-53. Dimensions of panel seal kit items are shown in Figure C. This kit seals the bushing to the panel; it does not seal the shaft to the bushing. Not usable with adjustable stop switches. Part No. **42-24**

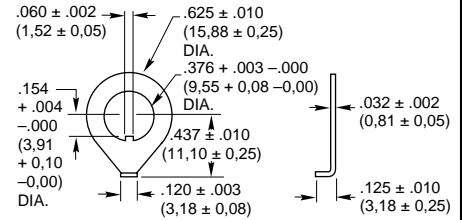


FIGURE B

Non-Turn Washer—Figure B

Can be ordered as extra hardware for the Series 5000, 24, 42, 43, 44, 54, 71B, 53, 57 and 59 rotary switches. The internal key of the washer slides into the bushing keyway. The right angle tab locks into a predrilled hole on the back side of the mounting panel. Material is brass, cadmium plates. Part No. **12C1087-1**

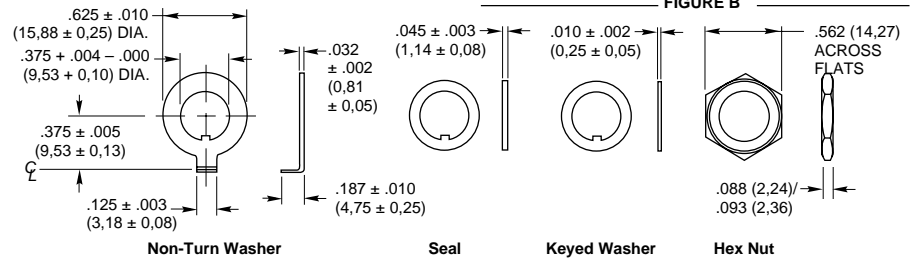
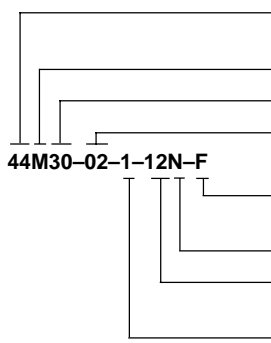


FIGURE C

Panel Seal Kit—Figure C

Sold as a separate item to seal the switch

ORDERING INFORMATION: Single Shaft Switches, Add-A-Pot Switches



44M30-02-1-12N-F

Series: Determined by the type of switch and the angle of throw

Style*: Letter(s) from the Choices and Limitations chart

Angle of Throw: Must agree with Series Number

Number of Decks: As limited by the angle of throw, the poles per deck, switch style and type of contacts

Stop Arrangement: Add letter F to a one pole per deck switch with the maximum number of positions for a stop between position 1 and the last position. Leave blank for continuous rotation

Type of Contacts: N = Non-shortening; S = Shortening

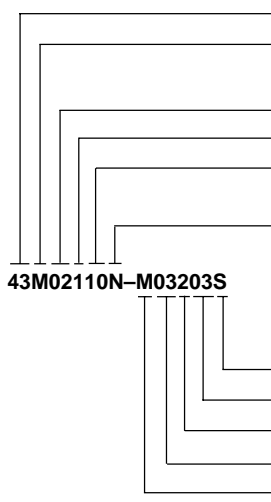
Positions Per Pole: Requires 02 positions as a minimum to maximum allowable dependent on the angle of throw and poles per deck. Use AJ for adjustable stops (Styles D and UD).

Poles Per Deck: As limited by angle of throw, switch series and style

Control knobs available.
See page I-57.

* All rotary switches that are required to have military designated markings and testing adhering to MIL-3786 are to be ordered by specifying the military part number identified on the appropriate slash sheet.

ORDERING INFORMATION: Concentric Shaft Rotary Switches



43M02110N-M03203S

Series: Determined by the angle of throw, applicable to both sections

Style*: Letter(s) from the Choices and Limitations chart

Section A (front)

Number of Decks: As limited by the number of poles per deck

Poles Per Deck: As limited by the angle of throw

Positions Per Pole: Requires 02 positions as a minimum to the maximum allowable dependent on the angle of throw and the poles per deck

Type of Contacts: N=Non-shortening, S=Shortening. All one pole per deck switches with the maximum number of positions are continuous rotation

Section B (rear)

The limitations listed for Section A apply to Section B

Type of Contacts

Positions Per Pole

Poles Per Deck

Number of Decks

Style

Control knobs available.
See page I-57.

* All rotary switches that are required to have military designated markings and testing adhering to MIL-3786 are to be ordered by specifying the military part number identified on the appropriate slash sheet.

Available from your local Grayhill Distributor For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

SERIES 53, 57 and 59 1.125" Diameter, 1/4 Amp

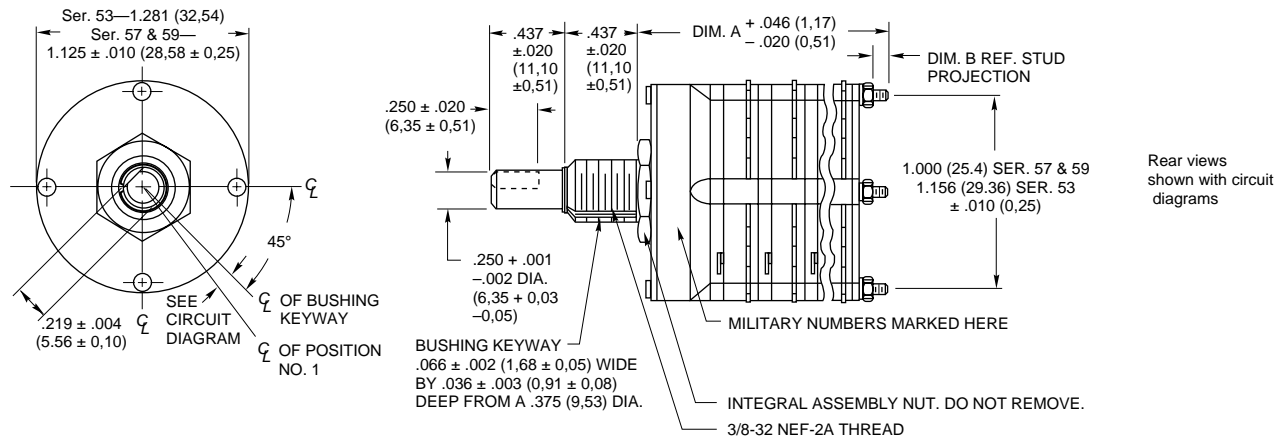
FEATURES

- Smallest Diameter Rotary Switch with this Number of Positions and Current Capacity
- Military Qualified MIL-S-3786/36
- Gold-plated Contact System
- Compatible with Logic Circuitry



DIMENSIONS In inches (and millimeters)

Military Style

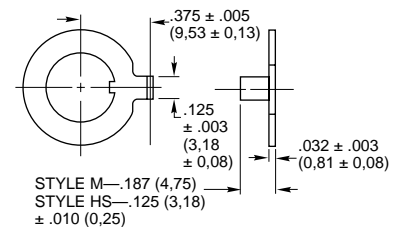


No. of Decks	Dimension A	Dimension B	Approx. Weight Grams	No. of Decks	Dimension A	Dimension B	Approx. Weight Grams
1	.916 (23,27)	.032 (0,81)	50	7	3.164 (80,37)	.281 (7,14)	110
2	1.249 (31,72)	.032 (0,81)	60	8	3.497 (88,82)	.281 (7,14)	120
3	1.582 (40,18)	.032 (0,81)	70	9	3.830 (97,28)	.281 (7,14)	130
4	1.915 (48,64)	.032 (0,81)	80	10	4.163 (105,74)	.281 (7,14)	140
5	2.248 (57,10)	.032 (0,81)	90	11	4.496 (114,20)	.281 (7,14)	150
6	2.831 (71,91)	.281 (7,14)	100	12	4.829 (122,66)	.281 (7,14)	160

Mounting Hardware: Two mounting nuts, .094" (2,39) thick by .562" (14,27) across flats, one internal tooth lockwasher and one non-turn washer (see detail D for dimensions), are supplied with switch.

Grayhill part number and date code marked on detent cover label. Customer part number marked on request. Military part number marked when required.

Non-Turn Washer Detail D



STANDARD STYLE MILITARY QUALIFIED

The Series 53, 57 and 59 rotary switches are all military type switches. Grayhill manufactures these switches in two styles: M and HS. Style M is unsealed and is *not* qualified; Style HS is shaft and panel sealed and *is* qualified. The non-qualified Style M can be regarded as our Standard Style for types of switches. Although it is not qualified, Style M is constructed of the same military grade materials and will provide comparable performance in all areas. For example, the Style 'M' switches, in addition to the electrical ratings listed elsewhere in these pages, will meet the following requirements of MIL-S-3786:

Moisture Resistance: Medium and High Shock; Vibration (10 to 500 cps); Thermal Shock (-65 °C to 125 °C); Salt Spray; Explosion; Terminal Strength (pull, 2 lbs. minimum); and Stop Strength (15 pound-inches minimum).

The line drawings shown above are applicable to the Style M and Style HS. The only difference between the two is the length of the tab of the non-turn washer. The shorter tab for the HS is explained in the following paragraph.

The Series 53, 57 and 59 Style HS rotary switches are qualified to MIL-S3786/36. The Style HS is shaft and panel sealed. The panel is sealed by an O-ring at the base of the bushing. The shaft is sealed by an O-ring inside the bushing. These seals do not alter the dimensions shown in the line drawings when the switch is mounted.

A non-turn washer, supplied with the mounting hardware, may be used with the Style HS switches. It is suggested that the non-turn washer be mounted in the following manner to preserve the seal: from the front of the panel into a hole that does not go through the panel.

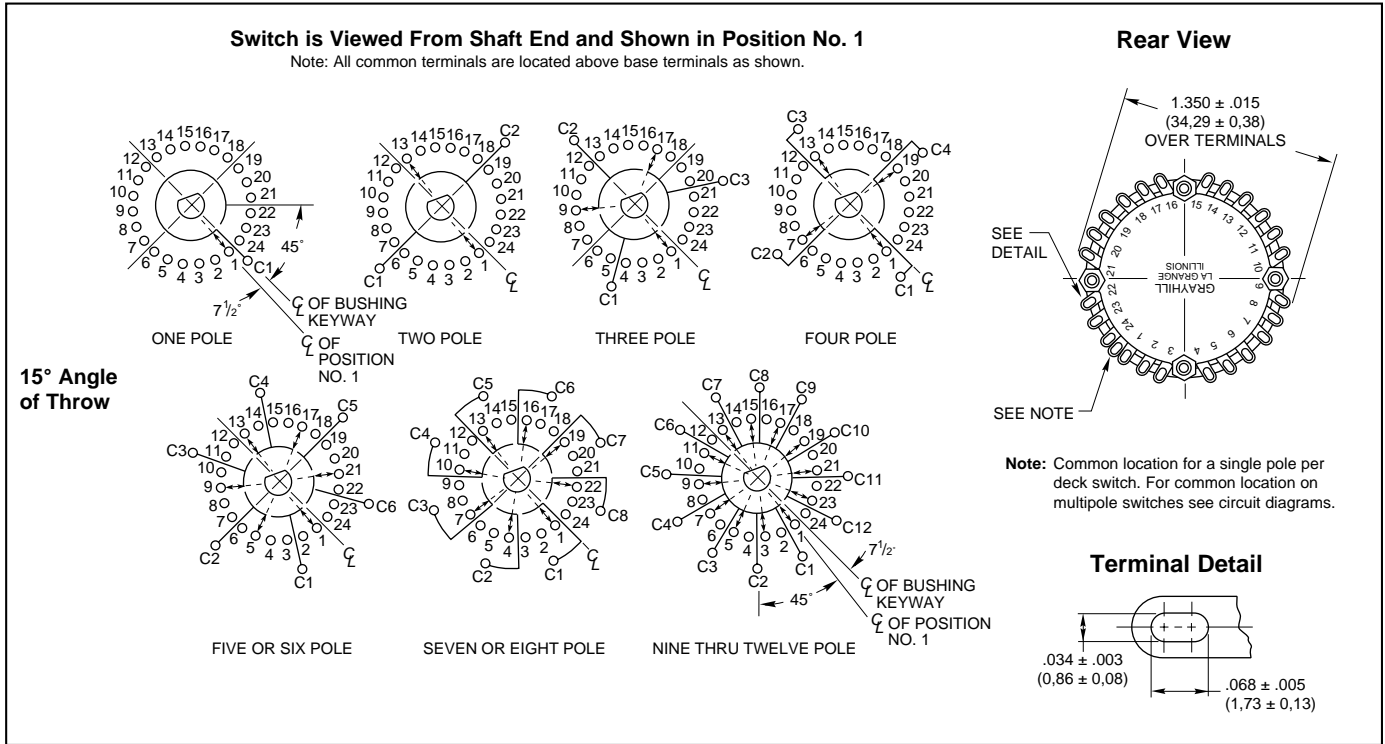
The qualification of the Series 53, 57 and 59 rotary switches does not extend to all possible combinations listed in the Choices and Limitations chart. The limitations on the qualification are described in the chart shown below.

Standard variations, such as shaft and/or bushing length, etc., that do not affect switch performance can also be marked as qualified product. For complete details contact Grayhill. Military qualified Series 53, 57 and 59 Style HS rotary switches may be ordered by the 'M' number listed in MIL-S-3786/36 or by the Grayhill part number. Military style switches will be marked to the specification.

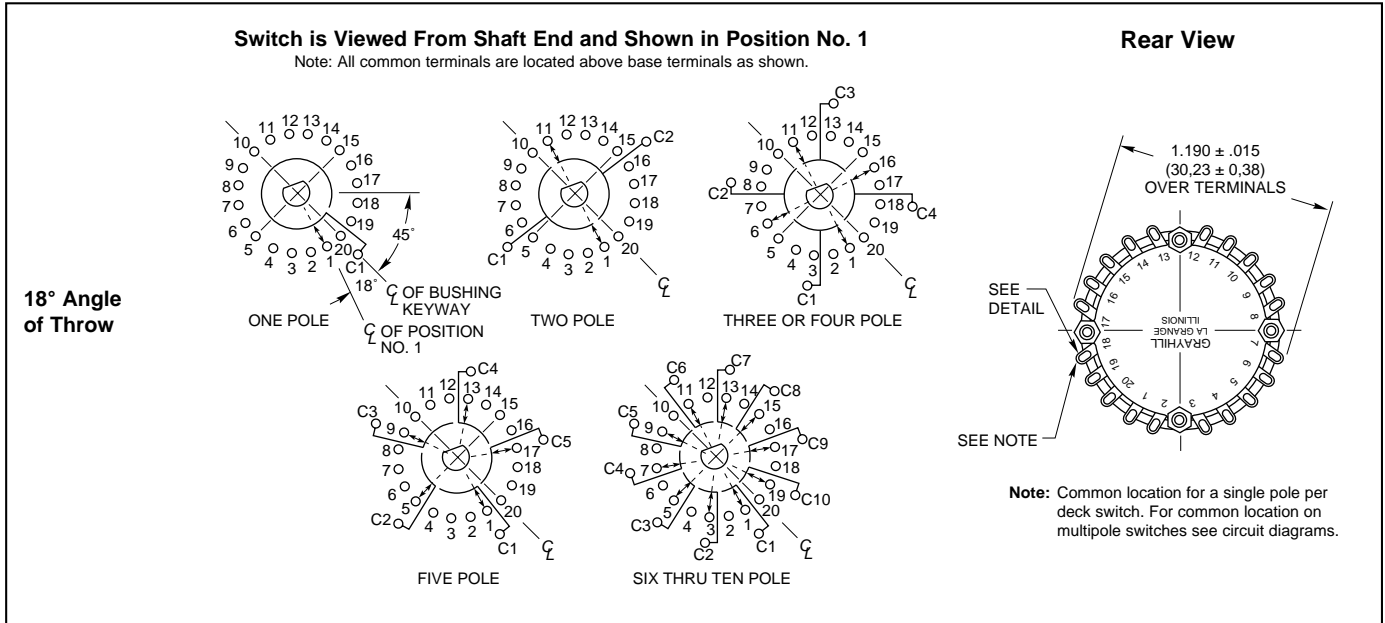
Style HS Switches are MIL-S-3786/36 Qualified for the Following Characteristics

Series	Max. No. of Decks	Max. No. Poles/Deck	Max. No. Total Poles/Switch
53	5	8	24
57	5	4	20
59	5	5	20

CIRCUIT DIAGRAMS: Series 53



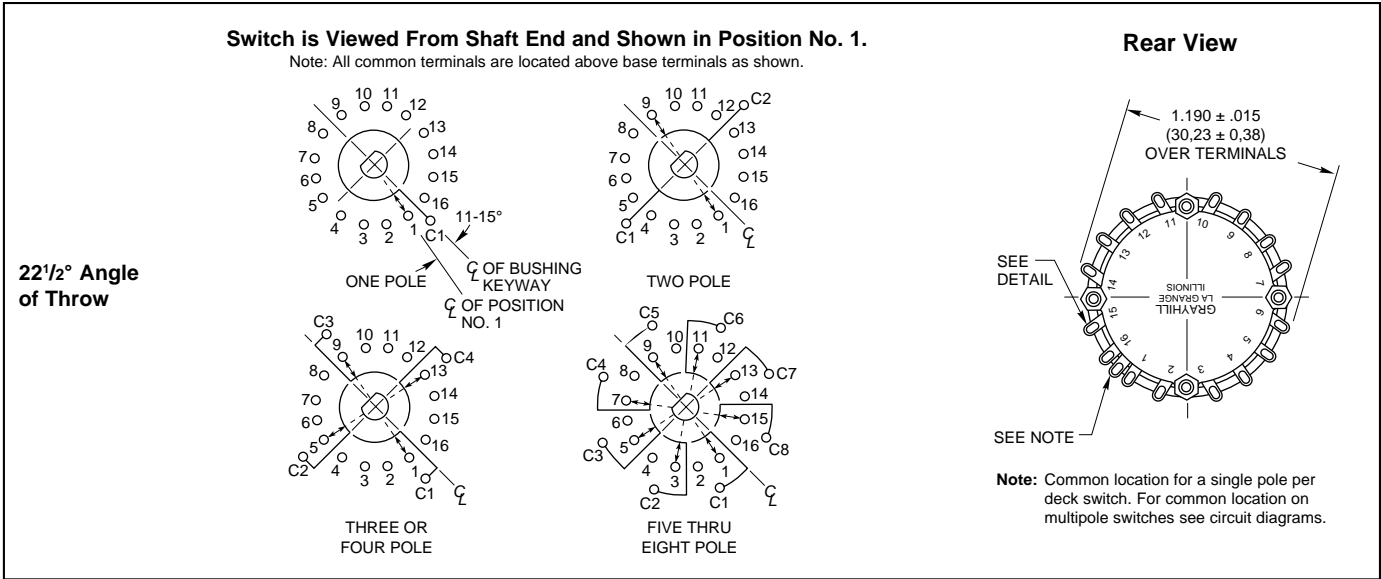
CIRCUIT DIAGRAMS: Series 59



See following page for Series 57, 22 1/2° angle of throw circuitry.

Rotary Switches

CIRCUIT DIAGRAMS: Series 57



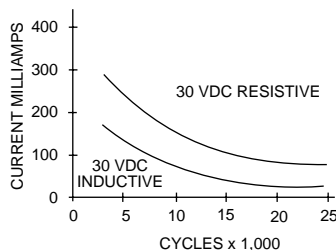
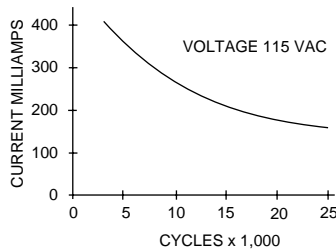
SPECIFICATIONS

Electrical Ratings

General

Switch rating for break before make contacts.

Voltage: As listed in the chart.



Curve data based on test data conducted at sea level, 25°C and relative humidity. Cycle equals 360° rotation and 360° return. Cycling rate is 10 cycles per minute. The curves shown are typical load life curves for a Series 53M, 57M and 59M Rotary Switch. They show the number of cycles of rotational life that can be expected for the voltages, currents and

types of loads shown. Thus, with a 250 milliamperes, 30 Vdc resistive load, 10,000 cycles of life can be expected. Life limiting or failure criteria for these curves are:

Contact Resistance: 50 milliohms maximum (20 milliohms initially).

Insulation Resistance: 1,000 megohms minimum between mutually insulated parts.

Voltage Breakdown: 500 Vac minimum between mutually insulated parts. These switches will carry 4 amperes with a maximum contact temperature rise of 20°C. If the life limiting characteristics are less critical than those shown above or if elevated temperatures or reduced pressures are involved, Grayhill can predict the switch life for the application.

Electrical Ratings

Military Qualified

The Series 53, 57 and 59 Style HS, Rotary Switches have been tested to make and break the following loads as stated in MIL-S-3786/36: 70,000 ft. altitude for 10,000 cycles: 10mA, 28 Vdc, inductive (250 mH); 50 mA, 28 Vdc, resistive; 20mA, 115 Vac, resistive. Atmospheric pressure, 125°C for 10,000 cycles: 25 mA, 28 Vdc inductive (250 mH); 75 mA, 28 Vdc, resistive; 50 mA, 115 Vac resistive. Atmospheric pressure, 25°C for 10,000 cycles: 75 mA, 28 Vdc, inductive (250 mH); 250 mA, 28 Vdc resistive; 150 mA, 115 Vac, resistive. Life limiting criteria for these loads are:

Contact Resistance: 50 milliohms maximum.

Dielectric Strength: 500 Vac (350 Vac—reduced pressure).

Insulation Resistance: 1,000 megohms minimum. These switches also meet MIL-S-3786/36 for moisture resistance, medium and

high shock, vibration, thermal, thermal shock, salt spray, explosion, terminal strength and stop strength.

Materials and Finishes

Cover, Base, Spacer and Rotor Mounting Plate: Diallyl per (MIL-M-14) ASTM-D-5948

Mounting Bushing and Nut, Lockwasher: Brass, cadmium-plated per QQP-416, Class 2, Type II.

Shaft, Stop Pins, Retaining Rings, Through Bolts, Shaft Extension, Stop Arm, Thrust Washers, Lockwashers, Nuts, Non-turn Washer, Stop Pins, Cover Plate and Rear Support Plate: Stainless steel, passivated

Detent Balls: Steel, nickel-plated

Detent Springs: Tinned music wire

Rotor Contact: Silver alloy, gold-plated .00001" minimum.

Terminals and Common Plate Including Solder Lug: Brass, gold plate .00002" minimum over silver plate .0003" minimum.

Panel Seal: Silicone rubber.

Shaft Seal: O-ring per MIL-M-5516B.

Additional Characteristics

Rotational Torque: 20-80 in-ozs., depending on the number of poles per deck and the number of decks.

Contacts: Shorting or non-shorting wiping contacts with over 100 grams of contact force.

Shaft Flat Orientation: Flat opposite contacting position pole #1 (See Circuit Diagrams).

Extended Studs: Switches of 6 decks or more have longer studs with extra stud nuts for recommended double end mounting.

Terminals: Switch is provided with full complement of base or position terminals regardless of the number of active positions.

CHOICES AND LIMITATIONS

Series	Style and Designation	Angle of Throw	Stops	Terminals	Number of Decks		Poles Per Deck	Number of Positions/Pole
					Shorting	Non-Shorting		
53	M = Military Style HS = Military Qualified, Shaft/Panel Seal	15°	Fixed	Solder Lug	01 thru 12	01 thru 12	1	02 thru 24
					01 thru 12	01 thru 12	2	02 thru 12
					01 thru 08	01 thru 08	3	02 thru 08
					01 thru 06	01 thru 06	4	02 thru 06
					01 thru 04	01 thru 04	5 or 6	02 thru 04
					01 thru 03	01 thru 03	7 or 8	02 or 03
01 or 02	01 or 02	9, 10, 11 or 12	02					
57	M = Military Style HS = Military Qualified, Shaft/Panel Seal	22 1/2°	Fixed	Solder Lug	01 thru 12	01 thru 12	1	02 thru 16
					01 thru 12	01 thru 12	2	02 thru 08
					01 thru 06	01 thru 06	3 or 4	02 thru 04
					01 thru 03	01 thru 03	5, 6, 7 or 8	02
59	M = Military Style HS = Military Qualified, Shaft/Panel Seal	18°	Fixed	Solder Lug	01 thru 12	01 thru 12	1	02 thru 20
					01 thru 12	01 thru 12	2	02 thru 10
					01 thru 06	01 thru 06	3 or 4	02 thru 05
					01 thru 04	01 thru 04	5	02 thru 04
					01 or 02	01 or 02	6, 7, 8, 9 or 10	02

MIL Spec. provides for qualification up to and including five decks. Switches of longer length, although not specifically qualified, are built of the same materials and are of the same construction.

STANDARD OPTIONS

Terminals, shielding, additional angles of throw, etc. see Options, pages J-9 and J-10.

ORDERING INFORMATION

Control knobs available.
See page I-57.

Series

Style*: Letter(s) from the Choices and Limitations chart

Angle of Throw: Must agree with Series Number

Number of Decks: As limited by Choices and Limitations chart

Stop Arrangement: Use suffix only when ordering 1 pole with maximum positions.
C = Continuous rotation; F = Stop between last and first positions

Type of Contacts: N = Non-shorting; S = Shorting

Positions Per Pole: requires 02 as a minimum to the maximum allowable dependent on the angle of throw and poles per deck

Poles Per Deck: As limited by angle of throw

* All rotary switches that are required to have military designated markings and testing adhering to MIL-3786 are to be ordered by specifying the military part number identified on the appropriate slash sheet.

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