

Specifications

FX-780	
Model No.	FX-780
Air Supply Pressure	0.3-0.7MPa
Concentration of Generated N ₂	99.9% (Max.)
Amount of Generated N ₂	1.5ℓ/min. (When compressed air of 0.5MPa is supplied at 25°C, the concentration of generated nitrogen is 98%.)
Dimensions (w/o sockets & valve)	73(W) x 282(H) x 71(D)mm
Weight (w/o racks)	1.5kg
FX-791	
Model No.	FX-791
Dimensions	70(W) x 121(H) x 134(D)mm
Weight	600g
Pressure Gauge for Discharged Gas	0.2MPa (2.0kgf/cm ²)
Gas flow	0.25-2.5ℓ/min

FM-2026	
Model No.	FM-2026
Power Consumption	70W (24V)
Tip to Ground Resistance	< 2Ω
Tip to Ground Potential	< 2mV
Cord	1.2m
Total Length (w/o cord)	205mm with 2.4D tip
Weight (w/o cord)	45g w/nozzle assembly C & 2.4D tip

FX-8302	
Model No.	FX-8302
Power Consumption	150W
Tip to Ground Resistance	< 2Ω
Tip to Ground Potential	< 2mV
Cord	1.2m
Total Length (w/o cord)	195mm with 2.4D tip
Weight (w/o cord)	41g w/nozzle assembly D & 2.4D tip

Packing List

Model Name	Contents
HAKKO FX-780	N ₂ generator1 Racks for station2
HAKKO FX-791	N ₂ station1
HAKKO FM-2026 (Conversion kit)	N ₂ soldering iron (FM-2026)1 Iron holder with 599B tip cleaner (No.FH200-01)1 Connecting cable1 Heat resistant pad1 * This unit does not include a soldering tip or nozzle assembly. When purchasing this unit, please buy your desired soldering tip and nozzle assembly together.
HAKKO FX-8302	N ₂ soldering iron (FX-8302).....1 * This unit does not include a soldering tip or nozzle assembly. When purchasing this unit, please buy your desired soldering tip and nozzle assembly together.

Replacement and Optional Parts

Part No.	Name/Description
FM2026-02	HAKKO FM-2026/24V-70W
B2974	Sleeve cover
B2765D	Sleeve assembly, yellow
B2768D	Sleeve assembly, orange
B2769D	Sleeve assembly, blue
B2998*	Nitrogen guard

* When using the soldering iron holder cover, install it into your soldering iron holder.

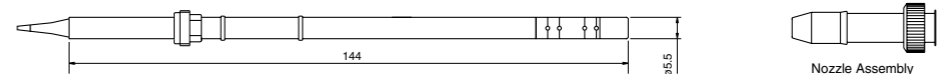
Sleeve Assemblies



Optional Tips and Nozzle Assemblies

Unit : mm

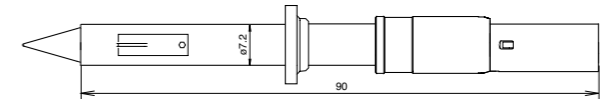
For FM-2026



Tip	Applicable Nozzle Assembly	Tip	Applicable Nozzle Assembly	Tip	Applicable Nozzle Assembly
T13-B2 Shape-0.5B	B2708 Nozzle assembly C	T13-BL Shape-BL	B2898 Nozzle assembly E	T13-BC1 T13-BCF1*	B2899 Nozzle assembly F
T13-BC2 T13-BCF2*	B2706 Nozzle assembly A	T13-BC3 T13-BCF3*	B2900 Nozzle assembly G	T13-D08 Shape-0.8D	B2709 Nozzle assembly D
T13-D16 Shape-1.6D	B2708 Nozzle assembly C	T13-D24 Shape-2.4D	B2708 Nozzle assembly C	T13-J02 Shape-0.2J	B2707 Nozzle assembly B
T13-KF Shape-KF	B2923 Nozzle assembly J	T13-KR Shape-KR	B2902 Nozzle assembly I	T13-KU Shape-KU	B2901 Nozzle assembly H
T13-BCM2 Shape-2BC Bevel with indent**	B2706 Nozzle assembly A	T13-BCM3 Shape-3BC Bevel with indent**	B2900 Nozzle assembly G		

* These tips are tinned on the soldering surface only.
** T13-BCM2 and T13-BCM3 are not available for sale or use in the U.S.A.

For FX-8302



Tip	Applicable Nozzle Assembly	Tip	Applicable Nozzle Assembly	Tip	Applicable Nozzle Assembly
T20-B2	B3121 Nozzle assembly A	T20-BC2 T20-BCF2*	B3124 Nozzle assembly D	T20-BC3 T20-BCF3*	B3124 Nozzle assembly D
T20-BC4 T20-BCF4*	B3124 Nozzle assembly D	T20-C5	B3124 Nozzle assembly D	T20-C6	B3124 Nozzle assembly D
T20-D16	B3123 Nozzle assembly C	T20-D24	B3124 Nozzle assembly D	T20-D32	B3124 Nozzle assembly D
T20-D6	B3561 Nozzle assembly E	T20-J02	B3122 Nozzle assembly B	T20-K	B3123 Nozzle assembly C
T20-KU	B3122 Nozzle assembly B	T20-BL	B3121 Nozzle assembly A	T20-BL2	B3121 Nozzle assembly A
T20-BL3	B3123 Nozzle assembly C	T20-BCM2**	B3124 Nozzle assembly D		

* Tinned on the soldering surface only.
** The part number T20-BCM2 is not available for sale or use in the U.S.A.

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