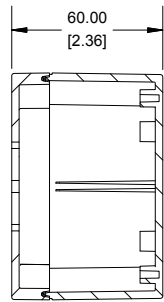
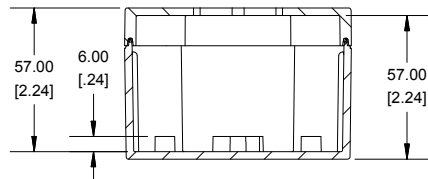
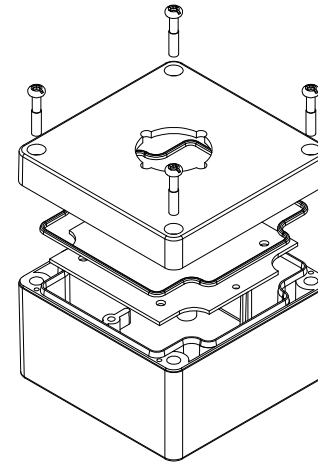


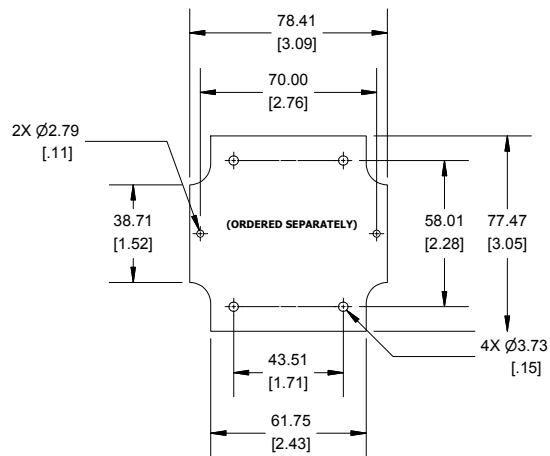
**ASSEMBLY**



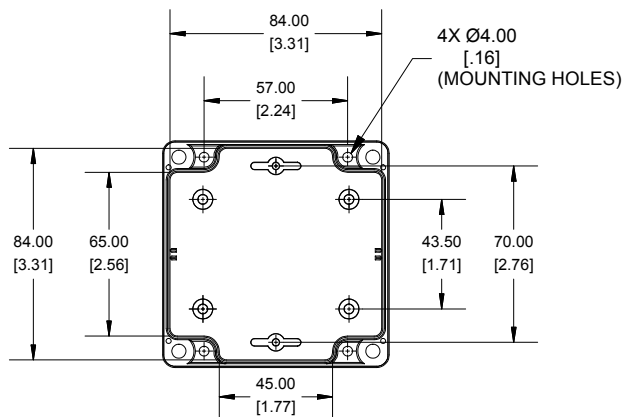
**SECTION A-A**



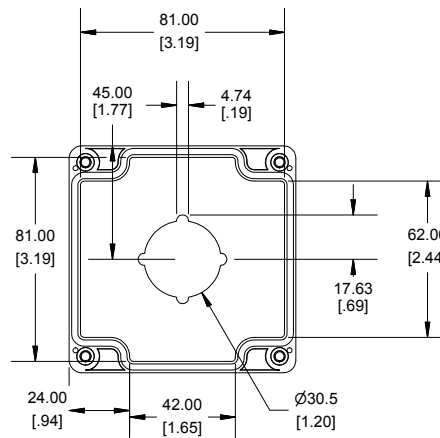
**SECTION B-B**



**STEEL INNER PANEL**



**BOX - INSIDE**



**LID - INSIDE**

**Dimensions:**  
mm  
[inches]

SEE ENCLOSURE 1554E  
FOR MORE DETAIL

POLYCARBONATE  
VERSION ONLY



Enclosures can be Factory Modified ( Milling, Drilling, Printing etc.)  
Contact Factory [mjm@hammondmfg.com](mailto:mjm@hammondmfg.com) for quotes  
Solid models of this enclosure available in STEP or IGES.  
(Part number and text placement/orientation on our products are subject to change,  
we do not recommend using them as a locating reference for modification purposes)

**NOTE**

Purchased assembly includes box, lid, 4 cover screws, and preformed silicone gasket.  
Polycarbonate version is UL 508A approved. (Matl UL94 - 5VA @ 3mm)  
Lid accepts 30.5mm push buttons

**Recommended Cover screw torque -- 43-57 ozf-in (30-40 cN-m)**

<b>1554PB</b>	
<b>1554PB Enclosure</b>	
Polycarbonate RAL-7035	1554PB1
<b>ACCESSORIES</b>	
Steel Inner Panels	1554EPL
Steel Panel / P.C. Board (Pkg 100) [M3-0.5 x 8mm Plated]	1591MM100
Steel Panel / P.C. Board Self Tapping Screw [#6 X 1/4" (6.4mm) Plated] (Pkg 100)	1598ATS100
Cover Screws (Pkg 50) [M4-0.7 X 20mm Stainless Steel]	SC576-50



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