

INDUSTRIAL CONTROL AND GENERAL PURPOSE ENCLOSED TRANSFORMERS

HPS Imperator[®], HPS Spartan[®], HPS Fusion[™] and Q Series Transformers

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TRANSFORMER QUICK SELECTION CHARTS

HPS Imperator[®]

Pri. Volts	Sec. Volts	Group	Part No.	Page
600, 575, 550	120 x 240, 115 x 230, 110 x 220	А	PH***AJ	36
600, 575, 550	12 x 24, 11.5 x 23, 11 x 22	В	PH***AR	36
240 x 480, 230 x 460, 220 x 440	120 x 240, 115 x 230, 110 x 220	С	PH***MQMJ	37
240 x 480, 230 x 460, 220 x 440	12 x 24, 11.5 x 23, 11 x 22	D	PH***QR	37
208 x 416, 200 x 400, 190 x 380	120 x 240, 115 x 230, 110 x 220	E	PH***SP	38
120 x 240, 115 x 230, 110 x 220	120 x 240, 115 x 230, 110 x 220	F	PH***PP	38
120 x 240, 115 x 230, 110 x 220	12 x 24, 11.5 x 23, 11 x 22	G	PH***PG	39
600/480/240, 575/460/230, 550/440/220	120/100, 115/95, 110/90	Н	PH***MBMH	39
480/240, 460/230/208, 440/220/200	120/25, 115/24, 110/23	I	PH***MLI	40
415/400/380	110 x 220	J	PH***MEMX	40
380/277/208	120 x 240	К	PH***MGJ	41

HPS Spartan®

Pri. Volts	Sec. Volts	Group	Part No.	Page	
600/480, 575/460, 550/440	120 x 240, 115 x 230, 110 x 220	А	SP***ACP	47	
600, 575, 550	12 x 24, 11.5 x 23, 11 x 22	В	SP***AR	47	
240 x 480, 230 x 460, 220 x 440	40 x 480, 230 x 460, 220 x 440 120 x 240, 115 x 230, 110 x 220				
240 x 480, 230 x 460, 220 x 440	x 480, 230 x 460, 220 x 440 12 x 24, 11.5 x 23, 11 x 22				
347/380	120 x 240	E	SP***KHP	49	
347/380	0 12 x 24				
277	120	G	SP***NJ	50	
120 x 240, 115 x 230, 110 x 220	12 x 24, 11.5 x 23, 11 x 22	Н	SP***PR	50	
208 x 416, 200 x 400, 190 x 380	120 x 240, 115 x 230, 110 x 220	Ι	SP***SP	51	
208 x 416, 200 x 400, 190 x 380	12 x 24, 11.5 x 23, 11 x 22	J	SP***SR	51	

HPS Fusion[™]

Pri. Volts	Sec. Volts	Group	Part No.	Page
600/480, 575/460, 550/440	120 x 240, 115 x 230, 110 x 220	А	FS***ACP	55
600, 575, 550	12 x 24, 11.5 x 23, 11 x 22	В	FS***AR	55
240 x 480, 230 x 460, 220 x 440	120 x 240, 115 x 230, 110 x 220	С	FS***MQMJ	56
240 x 480, 230 x 460, 220 x 440	12 x 24, 11.5 x 23, 11 x 22	D	FS***QR	56
347/380	120 x 240	E	FS***KHP	57
347/380	12 x 24	F	FS***KHR	57
277	120	G	FS***NJ	58
120 x 240, 115 x 230, 110 x 220	12 x 24, 11.5 x 23, 11 x 22	Н	FS***PR	58
208 x 416, 200 x 400, 190 x 380	120 x 240, 115 x 230, 110 x 220	Ι	FS***SP	59
208 x 416, 200 x 400, 190 x 380	12 x 24, 11.5 x 23, 11 x 22	J	FS***SR	59

Q Series

Pri. Volts	Sec. Volts	Part No.	Page
500	12/24	Q***PRC*	62





WHAT IS A CONTROL TRANSFORMER?

What is a Control Transformer?

A control transformer is an isolation transformer designed to provide a high degree of secondary voltage stability (regulation during a brief period of overload condition (also referred to as "inrush current"). Control transformers are also known as Machine Tool Transformers, Industrial Control Transformers or Control Power Transformers.

When you calculate the VA requirement of a Transformer, do you use the Primary or the Secondary Voltage?

When selecting the VA requirement, you use the Secondary Voltage.

Can you use a Control Transformer connected in reverse?

HPS strongly discourages back-feeding Industrial Control transformers. Due to the use of compensated windings in these products the resulting voltage will vary from the rating with as much as 10%.

Can a Control Transformer regulate the output voltage?

A control transformer will not regulate the voltage. Output voltage is a function of the coil's turn ratio only, times the input voltage.

What is the benefit of "Vacuum Impregnation" on a Transformer?

All HPS Control Transformers are vacuum impregnated with "VT Polyester Resin" and oven cured which seals the surface and eliminates moisture. Impregnating the entire unit provides a strong mechanical bond and offers protection from environmental conditions.

Explain the "VA" or "Volt Ampere Output" Rating?

The VA or volt ampere output rating designates the output which a transformer can deliver for a specified time at its rated secondary voltage and rated frequency, without exceeding its specified temperature rise.

Insulating Materials; what are they made of and what is their purpose?

Hammond Power Solutions utilizes Mylar, Nomex and other high quality insulating materials. Insulation is used to electrically insulate turn-to-turn windings, layer-to-layer windings, primary to secondary windings and ground.

What is the effect of "Overload"?

When a transformer is continually overloaded, excessive heat develops and the insulation system will begin to breakdown. As a result, the life expectancy of the transformer is shortened due to the heat exceeding the rating of the insulation system.



Recommendations For Overcurrent Protection

UL AND CSA (NORTH AMERICAN) STANDARDS

North American standards, including UL 508, National Electric Code 450 and the Canadian Electrical Code Part I, require overcurrent protection on all control circuit transformers. There are two options for overcurrent protection:



Provide an overcurrent device in the primary circuit rated to the current of the transformer. The overcurrent limits are as follows:

> Primary 9 amps or more: Primary 2 to 9 amps: Primary less than 2 amps:

no more than 125% of rated current. no more than 167% of rated current. no more than 300% of rated current for power circuits. no more than 500% of rated current for control circuits.

This method is considered less desirable as start-up inrush to the transformer can frequently surpass the current rating of the device and result in nuisance interruptions.



The second option is to install overcurrent devices in both the primary and secondary circuits of the transformer. In this option, the secondary device must be rated no more than 125% of rated current of the transformer and the primary no more than 250%. CEC permits 300% overcurrent on the primary for this option.

In both options listed, it is recommended that time delay fuses be considered to avoid unnecessary interruptions.

Secondary

The overcurrent protection listed below, in amperes, is 125% of the rated current of the transformer. Choose the next higher fuse rating if these numbers do not correspond with standard fuse selections.

Sec.	VA Rating															
Voltage	25	50	75	100	150	200	250	300	350	500	750	1000	1500	2000	3000	5000
12	2.7	5.3	7.9	11	16	21	27	-	-	-	-	-	-	-	-	-
24	1.4	2.7	4.0	5.3	7.9	11	14	16	19	27	-	-	-	-	-	-
90	0.4	0.7	1.1	1.4	2.1	2.8	3.5	4.2	4.9	7.0	11	14	21	28	-	-
95	0.4	0.7	1.0	1.4	2.0	2.7	3.3	4.0	4.7	6.6	9.9	14	20	27	-	-
100	0.4	0.7	1.0	1.3	1.9	2.5	3.2	3.8	4.4	6.3	9.4	13	19	25	-	-
110	0.3	0.6	0.9	1.2	1.8	2.3	2.9	3.5	4.0	5.7	8.6	12	18	23	-	-
115	0.3	0.6	0.9	1.1	1.7	2.2	2.8	3.3	3.9	5.5	8.2	11	17	22	-	-
120	0.3	0.6	0.8	1.1	1.6	2.1	2.7	3.2	3.7	5.3	7.9	11	16	21	-	-
220	0.15	0.3	0.5	0.6	0.9	1.2	1.5	1.8	2.0	2.9	4.3	5.7	8.6	12	18	29
230	0.14	0.3	0.5	0.6	0.9	1.1	1.4	1.7	2.0	2.8	4.1	5.5	8.2	11	17	28
240	0.14	0.3	0.4	0.6	0.8	1.1	1.4	1.6	1.9	2.7	4.0	5.3	7.9	11	16	27





Recommendations for Overcurrent Protection

Primary (UL and CSA)

To assist in the selection of fuses, the following chart recommends the maximum primary fuse rating in amperes. The first number shown is the maximum overcurrent protection when the primary current is less than 2 amps and the overcurrent protection device is rated for 300%. The second number shown (italic) is recommended when the primary is less than 2 amps and the overcurrent device is to be rated at 500% of rated current. Where only one number is indicated, the primary is 2 amps or more and one rating of over current protection is shown as optimal. Choose the next higher fuse rating if these numbers do not correspond with standard fuse selections.

Pri.	VA Rating																
Volt	25	50	75	100	150	200	250	300	350	500	750	1000	1500	2000	3000	5000	7500
115	0.6	1.25	1.8	2.5	3.5	5	4	5	5	8	10	15	20	25	-	-	-
	1	2	3.2	4	6.25	8											
120	0.6	1.25	1.8	2.25	3.5	5	4	5	5	8	10	15	15	20	-	-	-
	1	2	3	4	6.25	8											
200	0.3	0.75	1.125	1.5	2.25	3	3.5	4.5	5	4.5	7	9	15	15	20	-	-
	0.6	1.25	1.8	2.5	3.5	5	6.25	7.5	8								
208	0.3	0.6	1	1.4	2	2.8	3.5	4	5	4	6	8	12	15	20	30	-
	0.6	1.125	1.8	2.25	3.5	4.5	6	7	8								
220	0.3	0.6	1	1.25	2	2.5	3.2	4	4.5	4	6	8	12	15	20	30	-
	0.5	1.125	1.6	2.25	3.2	4.5	5.6	6.25	7.5								
230	0.3	0.6	0.8	1.25	1.8	2.5	3.2	3.5	4.5	4	6	8	10	15	20	30	-
	0.5	1	1.6	2	3.2	4	5	6.25	7.5								
240	0.3	0.6	0.8	1.25	1.8	2.25	3	3.5	4	3.5	5	7	10	15	15	30	-
	0.5	1	1.5	2	3	4	5	6.25	7								
277	0.25	0.5	0.8	1	1.6	2	2.5	3.2	3.5	5	5	6	9	12	15	25	-
	0.4	0.8	1.25	1.8	1.5	3.5	4.5	5	6.25	9							
347	0.25	0.5	0.8	1	1.6	2	2.5	3.2	3.5	5	6.25	5	7.5	10	15	20	30
	0.4	0.8	1.25	1.8	2.5	3.5	4.5	5	6.25	9							
380	0.1875	0.3	0.5	0.75	1.125	1.5	1.8	2.25	2.5	3.5	5.6	4.5	6.25	9	15	20	25
	0.3	0.6	0.8	1.25	1.8	2.5	3.2	3.5	4.5	6.25	9						
400	0.1875	0.3	0.5	0.75	1.125	1.5	1.8	2.25	2.5	3.5	5.6	4.5	6.25	9	12	15	20
	0.3	0.6	0.8	1.25	1.8	2.5	3	3.5	4	6.25	9						
416	0.15	0.3	0.5	0.6	1	1.4	1.8	2	2.5	3.5	5	4	6	8	12	15	20
	0.3	0.6	0.8	1.125	1.8	2.25	3	3.5	4	6	9						
440	0.15	0.3	0.5	0.6	1	1.25	1.6	2	2.25	3.2	5	4	6	8	12	15	20
	0.25	0.5	0.8	1.125	1.6	2.25	2.8	3.2	3.5	5.6	8						
460	0.15	0.3	0.4	0.6	0.8	1.25	1.6	1.8	2.25	3.2	4.5	3.5	6	8	12	15	20
	0.25	0.5	0.8	1	1.6	2	2.5	3.2	3.5	5	8			_			
480	0.15	0.3	0.4	0.6	0.8	1.25	1.5	1.8	2	3	4.5	3.5	5	7	10	15	20
	0.25	0.5	0.75	1	1.5	2	2.5	3	3.5	5	7.5		4.5			45	45
550	0.125	0.25	0.4	0.5	0.8	1	1.25	1.6	1.8	2.5	4	5	4.5	6	9	15	15
575	0.2 0.125	0.4 0.25	0.6 0.3	0.8 0.5	1.25 0.75	1.8 1	2.25	2.5 1.5	3 1.8	4.5 2.5	6.25 3.5	5	4.5	6	9	15	15
5/5	0.125	0.25	0.3	0.5		1.6		2.5	1.8 3	2.5 4	3.5 6.25	5	4.5	0	9	15	15
600	0.2	-			1.25	-	2		3 1.6	4 2.25		5	4	6	9	15	15
600	0.125	0.2	0.3 <i>0</i> .6	0.5	0.75	0.8	1.25 2	1.5 2.5	1.6 2.8		3.5	э 	4	0	9	10	CI
	0.2	0.4	0.0	0.8	1.25	1.6	2	2.5	2.ŏ	4	6.25						

References:

UL 508, 32.7

UL 845, 11.16 and 11.17 NEC 430-72 (c) exception #2 NEC 450-3 (b) 1 and 2 CEC Part I, 26-256





HPS Imperator[®] Machine Tool Industrial Control Transformer

The Perfect Solution

The HPS Imperator line of machine tool industrial control transformers are specifically designed to meet the high inrush industrial applications where electromagnetic components such as relays, solenoids etc. are used.

11 standard voltage groups

L NOIL

- VA range from 50VA to 1500VA
- Available with standard secondary and optional primary fuse kits
- Optional finger safe terminal covers
- · Patented unique terminal block design
- Innovative fusing method
- Lifetime warranty (limited)

The HPS Imperator provides the perfect solution for any applications.

Superior Quality and Value

The HPS Imperator design, utilizing superior insulation systems and being constructed with high quality silicon steel laminations for optimum performance, will meet or exceed UL and CE standards.

Backed by an industry leading LIFETIME warranty, the HPS Imperator industrial control transformer line offers superior performance, quality and value.



STANDARDS

HPS Imperator Series Control Transformers meet or exceed the standards established by UL, IEC, and NEMA.

Standard UL (ANSI/UL 50 IEC 61558 NEMA (ST-

1	<u>File #</u>
506)	E50394
8	
T-1)	

<u>VA Size</u>

All All (excluding PH***AJ & PH***AR) All CE

At HPS, we rate the VA capacity of our transformers at the output where it counts. Other transformer manufacturers rate their capacity on the input side of the transformer, which can result in a 5% to 20% lower actual VA at the output.



MACHINE TOOL INDUSTRIAL CONTROL TRANSFORMER SELECTION

Selecting a control transformer requires that you have first hand knowledge of the application for the transformer and that you understand some basic terms related to the selection process. By using the following information, you will be sure to select the HPS Imperator[®] control transformer which best meets your application.

The HPS Imperator[®] series machine tool control transformers are specifically designed for high inrush applications requiring reliable output voltage stability. Designed to meet industrial applications where electromagnetic devices such as relays, solenoids, etc. are used, the HPS Imperator series transformers maximize inrush capability and output voltage regulation when electromagnetic devices are initially energized.

To select the proper transformer, three characteristics of the load circuit must first be determined. They are total steady-state (sealed) VA, total inrush VA, and inrush load power factor.

(A) The total steady state "sealed" VA is the amount of VA that the transformer must supply to the load circuit for an extended length of time. Simply add the total steady-state VA of all devices in your control circuit. The operating VA data of these components is available from the manufacturers.

(B) The total inrush VA is the amount of VA that the transformer must supply for all components in the control circuit which are energized together. Some consideration to the start-up sequence may be required. Inrush VA should be obtained from the device manufacturer.

(C) The inrush load power factor is difficult to determine without detailed vector analysis of all the control circuit components. Such information is not generally available. Therefore, HPS is recommending that a 40% power factor be utilized. Although some other control transformer manufacturers still recommend a power factor of only 20%, HPS, through recent tests conducted on many popular brands of control devices, has determined that the 40% power factor value is more accurate.

Once the above circuit variables have

been determined, transformer selection is a six step process.

SIX EASY STEPS

1. Determine what your Primary (supply) and Secondary (output) voltage requirements are, as well as your required frequency (i.e. 60 Hz)

2. Calculate the Total Sealed VA of your circuit. (See Step A)

3. Calculate the Inrush VA by adding the inrush VA of all components being energized together. Remember to add the sealed VA of all components that do not have inrush VA, (lamps, timers etc.) as they present a load to the transformer during maximum inrush. If the inrush for the components in your circuit are not known, assume a 40% Inrush Power Factor.

4. Calculate the Total Inrush VA using one of the two methods:

<u>Note:</u> method B will result in a slightly larger transformer being selected.

```
For VA sealed definition please refer to 1 (A).
For VA inrush definition please refer to 1 (B).
```

5. If the nominal supply voltage does not fluctuate more than 5%, then reference the 90% secondary voltage column in the Regulation Data Table for the correct VA rating.

If the supply voltage varies upwards of 10%, the 95% secondary voltage column should be used to size the transformer.

Current standards require electromagnetic devices to operate reliably at a minimum of 85% of their rated voltage. However, contact life may be affected with continuous start-ups at that voltage level. Therefore, the minimum 85% secondary voltage column should only be used as a reference.

6. Using the regulation data tables below, select the appropriate VA rated transformer:

A) With a continuous VA rating that is equal to or greater than the value in Step 2.

B) With a maximum inrush VA equal to or greater than the value obtained in Step 4.

To determine the correct HPS transformer and its catalog part number, just refer to the tables in this catalog for the voltage ratings, frequency and corresponding VA required.

HPS IMPERATOR® TRANSFORMERS REGULATION DATA TABLE

Continuous VA	Inrush VA	@ 40% Pov	ver Factor
Transformer Nameplate Rating	85% Secondary Voltage	90% Secondary Voltage	95% Secondary Voltage
50	330	259	192
75	350	258	170
100	620	467	321
150	895	699	512
250	1596	1229	880
350	2464	1889	1345
500	3939	2854	1819
750	6422	4778	3228
1000	9842	7102	4530
1500	12797	9018	5489

It is recommended that a control transformer be sized at a 40% Power Factor. Some components in a circuit, such as electromagnetic devices, typically operate at that level due to their inherently lower power factor. Selecting a transformer at 40% Power Factor will more than adequately size the unit for all the various loads in the circuit.





SECTION 1



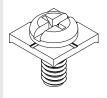
HPS IMPERATOR®

SECTION 1

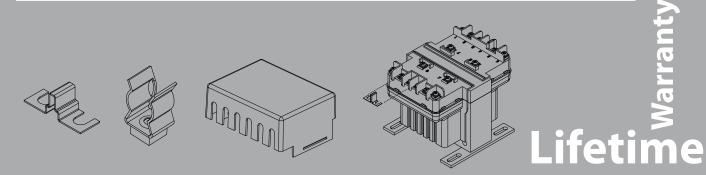
FEATURES & BENEFITS

- 600V class, machine tool rated industrial control transformers
- Multi-voltage primary and secondary models increase range of application per unit
- 50/60 Hertz (60Hz on PH***AJ & PH***AR)
- Termination: standard combination screw connection (including SEMS washers)
- Constructed with high quality silicon steel laminations that provide optimum performance and reliability
- Encapsulated copper wound coils encased in a custom injection molded cover, protects coils and terminations from moisture, dirt and other industrial airborne contaminants
- Mounting Feet: made of heavy steel and welded or bolted to the core, these mounting feet provide superior strength in a compact design.
- Superior insulating materials:
 - 105°C (55°C rise) 50 VA to 150 VA
 - 130°C (80°C rise) 250 VA to 1500 VA
 - (Note: Temperature rise based on 25°C ambient)
- Seismically certified in accordance with IBC 2009; Section 1613 Earthquake Loads, for S_{nc} <= 2.00g , z/h = 1.0, and I_p = 1.5
- Standard secondary fuse kits utilizing 13/32" x 1 1/2" midget/type CC fuse clips
- Optional primary fuse kits available utilizing 13/32" x 1 1/2" midget/type CC fuse clips
- Optional finger safe terminal covers available on all units
- UL Listed (approved for U.S. and Canada)
- CE Mark standard on all units (excluding PH*AR and PH*AJ)
- **RoHS** Compliant
- LIFETIME Warranty (Limited)





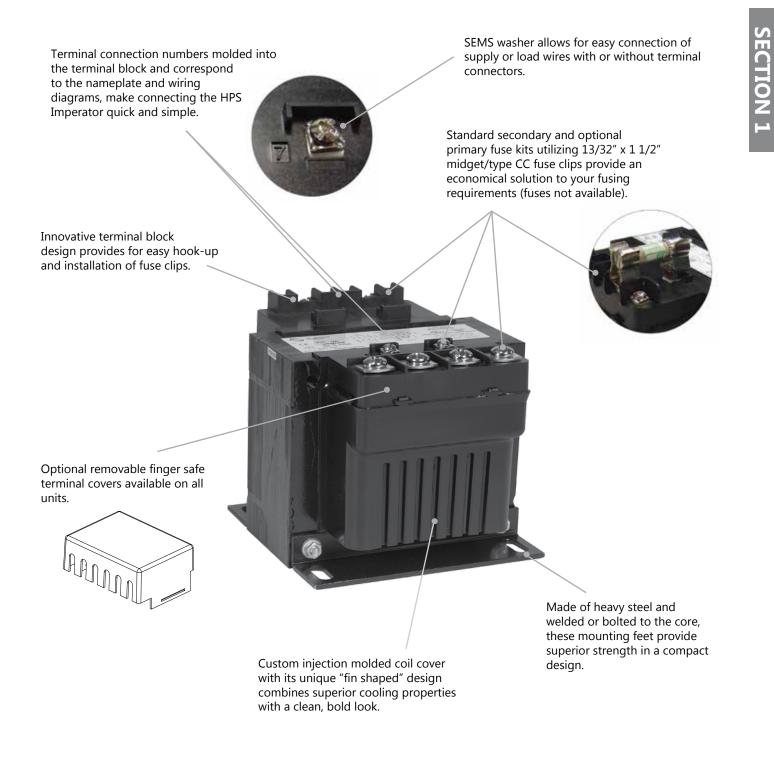






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FEATURES & BENEFITS CONTINUED





HPS IMPERATOR®

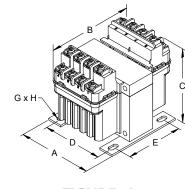


FIGURE A

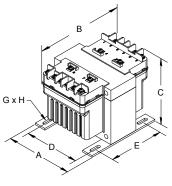


FIGURE B

Group A

SECTION 1

	ry Voltage: dary Voltag	e:	600 575 120 X 240 575 115 X 230					550 110 X	220	c (ULUS		60 Hertz	
VA	Catalog	Mtg.	Output		Overal mensic			nting Iters	Mounting Slot	Height with	Depth with	Approx. Ship	Optional Primary	Optional Unfused and
Rating	Number	Fig.	Amps	А	В	с	D	E	G X H	Finger Guard	Finger Guard	Weight Lbs.	Fuse Kit P/N	Fused Finger Guard Kit P/N
50	PH50AJ	А	0.42/0.21	3.00	3.81	3.19	2.50	2.25	0.22 x 0.44	4.00	5.25	2.70	PFK1	FG1*/FGF1
75	PH75AJ	А	0.63/0.31	3.25	3.69	3.56	2.63	2.50	0.22 x 0.44	4.37	5.13	2.80	PFK1	FG2*/FGF2
100	PH100AJ	А	0.83/0.42	3.25	4.06	3.63	2.63	2.63	0.22 x 0.44	4.44	5.50	4.10	PFK1	FG2*/FGF2
150	PH150AJ	В	1.25/0.63	4.00	4.63	3.81	3.38	2.75	0.22 x 0.75	4.50	6.13	4.90	PFK2	FG3
250	PH250AJ	В	2.08/1.04	4.50	5.25	3.81	3.75	3.13	0.22 x 0.75	4.50	6.75	6.97	PFK2	FG3
350	PH350AJ	В	2.92/1.46	4.50	4.88	4.44	3.75	3.75	0.22 x 0.75	5.18	6.38	8.30	PFK3	FG4
500	PH500AJ	В	4.17/2.08	4.75	5.56	4.31	4.06	3.44	0.31 x 0.94	5.13	7.06	11.6	PFK3	FG4
750	PH750AJ	В	6.25/3.13	5.13	6.38	4.31	4.38	4.00	0.31 x 0.81	5.13	8.13	16.6	PFK3	FG4
1000	PH1000AJ	В	8.33/4.17	5.25	6.50	4.94	4.50	4.09	0.31 x 0.81	5.56	8.00	21.0	PFK3	FG5
1500	PH1500AJ	В	12.5/6.25	5.25	7.56	4.94	4.50	5.44	0.38 x 1.00	5.56	9.06	30.0	PFK3	FG5

Secondary fuse clips, fuse clip mounting screws and primary and secondary voltage links/jumpers supplied standard with transformers. *Note: Unfused finger guard kits are marked with an asterisk, for more information refer to page 43.

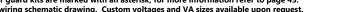
All dimensions in inches

Refer to page 63 for wiring schematic drawing. Custom voltage and VA sizes available upon request.

Group B

	ry Voltage: dary Voltage	e:		600 575 12 X 24 11.5 X 23				23	∥ 550 ∥ 11 X 2	2	c (UL us		60 Hertz
VA Rating	Catalog Number	Mtg. Fig.	Output Amps		Overal mensic			nting Iters	Mounting Slot	Height with Finger	Depth with Finger	Approx. Ship Weight	Optional Primary Fuse	Optional Unfused and Fused Finger
				Α	В	С	D	E	G X H	Guard	Guard	Lbs.	Kit P/N	Guard Kit P/N
50	PH50AR	А	4.17/2.08	3.00	3.81	3.19	2.50	2.25	0.22 x 0.44	4.00	5.25	2.70	PFK1	FG1*/FGF1
75	PH75AR	А	6.25/3.13	3.25	3.69	3.56	2.63	2.50	0.22 x 0.44	4.37	5.13	2.80	PFK1	FG2*/FGF2
100	PH100AR	А	8.33/4.17	3.25	4.19	3.63	2.63	2.63	0.22 x 0.44	4.50	5.63	4.50	PFK1	FG2*/FGF2
150	PH150AR	В	12.5/6.25	4.00	4.94	3.81	3.38	2.75	0.22 x 0.75	4.50	6.44	5.70	PFK2	FG3
250	PH250AR	В	20.8/10.4	4.50	5.44	3.81	3.75	3.13	0.22 x 0.75	4.50	6.94	7.50	PFK2	FG3
350	PH350AR	В	29.2/14.6	4.50	4.88	4.44	3.75	3.75	0.22 x 0.75	5.18	6.38	8.30	PFK3	FG4
500	PH500AR	В	41.7/20.8	4.75	5.56	4.31	4.06	3.44	0.31 x 0.94	5.13	7.06	11.6	PFK3	FG4

Secondary fuse clips, fuse clip mounting screws and primary and secondary voltage links/jumpers supplied with transformers. *Note: Unfused finger guard kits are marked with an asterisk, for more information refer to page 43. Refer to page 64 for wiring schematic drawing. Custom voltages and VA sizes available upon request.





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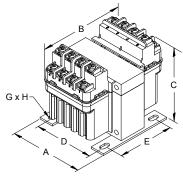


FIGURE A

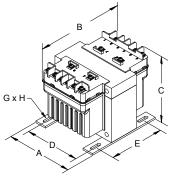


FIGURE B

Group C

	ry Voltage: dary Voltage	e:		240 X 480 230 X 460 120 X 240 115 X 230						440 220	c (U)us (ίε.	0/60 Hertz
VA	Catalog	Mtg.	Output		Overal mensic			nting ters	Mounting Slot	Height with	Depth with	Approx. Ship	Optional Primary	Optional Unfused and
Rating	Number	Fig.	Amps	A	В	с	D	E	GХH	Finger Guard	Finger Guard	Weight Lbs.	Fuse Kit P/N	Fused Finger Guard Kit P/N
50	PH50MQMJ	А	0.42/0.21	3.00	4.38	3.19	2.50	2.25	0.22 x 0.44	4.00	5.82	3.50	PFK1	FG1*/FGF1
75	PH75MQMJ	А	0.63/0.31	3.25	3.88	3.56	2.63	2.50	0.22 x 0.44	4.37	5.32	3.54	PFK1	FG2*/FGF2
100	PH100MQMJ	А	0.83/0.42	3.25	4.19	3.63	2.63	2.63	0.22 x 0.44	4.50	5.63	4.50	PFK1	FG2*/FGF2
150	PH150MQMJ	В	1.25/0.63	4.00	4.94	3.81	3.38	2.75	0.22 x 0.75	4.50	6.44	5.70	PFK2	FG3
250	PH250MQMJ	В	2.08/1.04	4.50	5.44	3.81	3.75	3.13	0.22 x 0.75	4.50	6.94	7.50	PFK2	FG3
350	PH350MQMJ	В	2.92/1.46	4.50	5.19	4.44	3.75	3.75	0.22 x 0.75	5.18	6.69	10.1	PFK3	FG4
500	PH500MQMJ	В	4.17/2.08	4.75	5.94	4.31	4.06	3.81	0.31 x 0.94	5.13	7.44	14.2	PFK3	FG4
750	PH750MQMJ	В	6.25/3.13	5.13	6.69	4.31	4.38	4.31	0.31 x 0.81	5.13	8.19	16.6	PFK3	FG4
1000	PH1000MQMJ	В	8.33/4.17	5.25	6.81	4.94	4.50	4.44	0.31 x 0.81	5.56	8.31	23.6	PFK3	FG5
1500	PH1500MQMJ	В	12.5/6.25	5.25	8.19	4.94	4.50	6.06	0.38 x 1.00	5.56	9.69	32.0	PFK3	FG5
Secondary	fuse clips, fuse clip mo	ounting s	crews and pri	mary an	d second	lary volt	age links	;/jumper	s supplied standa	ard with trar	sformers.		All d	imensions in inches

Secondary fuse clips, fuse clip mounting screws and primary and secondary voltage links/jumpers supplied standard with transformers. *Note: Unfused finger guard kits are marked with an asterisk, for more information refer to page 43.

Refer to page 65 for wiring schematic drawing. Custom voltages and VA sizes available upon request. *** Available with FACTORY INSTALLED Primary and Secondary Fuse Kits up to 1500VA. To order, add the suffix "-FK" to the above part number. Refer to page 42 for details. ***

Group D

Primary Voltage: Secondary Voltage:

240 X 480 12 X 24

230 X 460 || 220 X 440 11.5 X 23 11 X 22

c UL) US CE 50/60 Hertz

VA	Catalog	Mtg.	Output		Overal mensic			nting iters	Mounting Slot	Height with	Depth with	Approx. Ship	Optional Primary	Optional Unfused and
Rating	Number	Fig.	Amps	А	В	с	D	E	G X H	Finger Guard	Finger Guard	Weight Lbs.	Fuse Kit P/N	Fused Finger Guard Kit P/N
50	PH50QR	А	4.17/2.08	3.00	4.38	3.19	2.50	2.25	0.22 x 0.44	4.00	5.82	3.50	PFK1	FG1*/FGF1
75	PH75QR	А	6.25/3.13	3.25	3.88	3.56	2.63	2.50	0.22 x 0.44	4.37	5.32	3.54	PFK1	FG2*/FGF2
100	PH100QR	А	8.33/4.17	3.25	4.19	3.63	2.63	2.63	0.22 x 0.44	4.50	5.63	4.50	PFK1	FG2*/FGF2
150	PH150QR	В	12.5/6.25	4.00	4.94	3.81	3.38	2.75	0.22 x 0.75	4.50	6.44	5.70	PFK2	FG3
250	PH250QR	В	20.8/10.4	4.50	5.44	3.81	3.75	3.13	0.22 x 0.75	4.50	6.94	7.50	PFK2	FG3
350	PH350QR	В	29.2/14.6	4.50	5.19	4.44	3.75	3.75	0.22 x 0.75	5.18	6.69	10.1	PFK3	FG4
500	PH500QR	В	41.7/20.8	4.75	5.94	4.31	4.06	3.81	0.31 x 0.94	5.13	7.44	14.2	PFK3	FG4

Secondary fuse clips, fuse clip mounting screws and primary and secondary voltage links/jumpers supplied standard with transformers. *Note: Unfused finger guard kits are marked with an asterisk, for more information refer to page 43. Refer to page 66 for wiring schematic drawing. Custom voltages and VA sizes available upon request.





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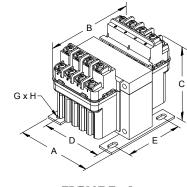


FIGURE A

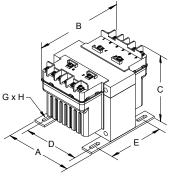


FIGURE B

Group E

SECTION 1

	ry Voltage: dary Voltag	e:	208 X 416 200 X 400 120 X 240 115 X 230						∥ 190 X ∥ 110 X)us (ίε.	50/60 Hertz
VA	Catalog	Mtg.	Output		Overal mensic			nting iters	Mounting Slot	Height with	Depth with	Approx. Ship	Optional Primary	Optional Unfused and
Rating	Number	Fig.	Amps	A	В	с	D	E	G X H	Finger Guard	Finger Guard	Weight Lbs.	Fuse Kit P/N	Fused Finger Guard Kit P/N
50	PH50SP	А	0.42/0.21	3.00	4.38	3.19	2.50	2.25	0.22 x 0.44	4.00	5.82	3.50	PFK1	FG1*/FGF1
75	PH75SP	А	0.63/0.31	3.25	3.88	3.56	2.63	2.50	0.22 x 0.44	4.37	5.32	3.54	PFK1	FG2*/FGF2
100	PH100SP	А	0.83/0.42	3.25	4.19	3.63	2.63	2.63	0.22 x 0.44	4.50	5.63	4.50	PFK1	FG2*/FGF2
150	PH150SP	В	1.25/0.63	4.00	4.94	3.81	3.38	2.75	0.22 x 0.75	4.50	6.44	5.70	PFK2	FG3
250	PH250SP	В	2.08/1.04	4.50	5.44	3.81	3.75	3.13	0.22 x 0.75	4.50	6.94	7.50	PFK2	FG3
350	PH350SP	В	2.92/1.46	4.50	5.19	4.44	3.75	3.75	0.22 x 0.75	5.18	6.69	10.1	PFK3	FG4
500	PH500SP	В	4.17/2.08	4.75	5.94	4.31	4.06	3.81	0.31 x 0.94	5.13	7.44	14.2	PFK3	FG4
750	PH750SP	В	6.25/3.13	5.13	6.69	4.31	4.38	4.31	0.31 x 0.81	5.13	8.19	16.6	PFK3	FG4
1000	PH1000SP	В	8.33/4.17	5.25	6.81	4.94	4.50	4.44	0.31 x 0.81	5.56	8.31	23.6	PFK3	FG5
Secondary	fuse clips, fuse clip m	ounting s	crews and pri	mary and	d second	lary volt	age links	s/jumper	s supplied stand	ard with trai	nsformers.		All di	mensions in inches

Secondary fuse clips, fuse clip mounting screws and primary and secondary voltage links/jumpers supplied standard with transformers. *Note: Unfused finger guard kits are marked with an asterisk, for more information refer to page 43.

Refer to page 67 for wiring schematic drawing. Custom voltages and VA sizes available upon request.

Group F

Primary Voltage:	120 X 240	∥ 115 X 230	∥ 110 X 220	CE 50/60 Hertz
Secondary Voltage:	120 X 240	🛛 115 X 230	110 X 220	50/60 Hertz

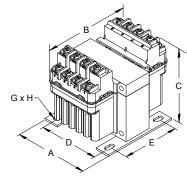
VA			Output		Overal mensic			nting ters	Mounting Slot	Height with	Depth with	Approx. Ship	Optional Primary	Optional Unfused and
Rating	Number	Fig.	Amps	А	В	с	D	E	G X H	Finger Guard	Finger Guard	Weight Lbs.	Fuse Kit P/N	Fused Finger Guard Kit P/N
50	PH50PP	А	0.42/0.21	3.00	4.38	3.19	2.50	2.25	0.22 x 0.44	4.00	5.82	3.50	PFK1	FG1*/FGF1
75	PH75PP	А	0.63/0.31	3.25	3.88	3.56	2.63	2.50	0.22 x 0.44	4.37	5.32	3.54	PFK1	FG2*/FGF2
100	PH100PP	A	0.83/0.42	3.25	4.19	3.63	2.63	2.63	0.22 x 0.44	4.50	5.63	4.50	PFK1	FG2*/FGF2
150	PH150PP	В	1.25/0.63	4.00	4.94	3.81	3.38	2.75	0.22 x 0.75	4.50	6.44	5.70	PFK2	FG3
250	PH250PP	В	2.08/1.04	4.50	5.44	3.81	3.75	3.13	0.22 x 0.75	4.50	6.94	7.50	PFK2	FG3
350	PH350PP	В	2.92/1.46	4.50	5.19	4.44	3.75	3.75	0.22 x 0.75	5.18	6.69	10.1	PFK3	FG4
500	PH500PP	В	4.17/2.08	4.75	5.94	4.31	4.06	3.81	0.31 x 0.94	5.13	7.44	14.2	PFK3	FG4
750	PH750PP	В	6.25/3.13	5.13	6.69	4.31	4.38	4.31	0.31 x 0.81	5.13	8.19	16.6	PFK3	FG4
1000	PH1000PP	В	8.33/4.17	5.25	6.81	4.94	4.50	4.44	0.31 x 0.81	5.56	8.31	23.6	PFK3	FG5
1500	PH1500PP	В	12.5/6.25	5.25	8.19	4.94	4.50	6.06	0.38 x 1.0	5.56	9.69	32.0	PFK3	FG5

Secondary fuse clips, fuse clip mounting screws and primary and secondary voltage links/jumpers supplied standard with transformers. *Note: Unfused finger guard kits are marked with an asterisk, for more information refer to page 43. Refer to page 68 for wiring schematic drawing. Custom voltages and VA sizes available upon request.





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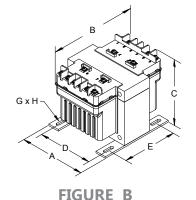


FIGURE C

FIGURE A

Group G

	ry Voltage: dary Voltage	e:		120 X 240 12 X 24			L5 X 2 L.5 X		∥ 110 X ∥ 11 X 2	-)us (Ξ€.	50/60 Hertz
VA	Catalog	Mtg.			Overal mensio			nting iters	Mounting Slot	Height with	Depth with	Approx. Ship	Optional Primary	Optional Unfused and
Rating	Number	Fig.	Amps	A	В	с	D	E	G X H	Finger Guard	Finger Guard	Weight Lbs.	Fuse Kit P/N	Fused Finger Guard Kit P/N
50	PH50PG	А	4.17/2.08	3.00	4.38	3.19	2.50	2.25	0.22 x 0.44	4.00	5.82	3.50	PFK1	FG1*/FGF1
75	PH75PG	А	6.25/3.13	3.25	3.88	3.56	2.63	2.50	0.22 x 0.44	4.37	5.32	3.54	PFK1	FG2*/FGF2
100	PH100PG	А	8.33/4.17	3.25	4.19	3.63	2.63	2.63	0.22 x 0.44	4.50	5.63	4.50	PFK1	FG2*/FGF2
150	PH150PG	В	12.5/6.25	4.00	4.94	3.81	3.38	2.75	0.22 x 0.75	4.50	6.44	5.70	PFK2	FG3
250	PH250PG	В	20.8/10.4	4.50	5.44	3.81	3.75	3.13	0.22 x 0.75	4.50	6.94	7.50	PFK2	FG3
350	PH350PG	В	29.2/14.6	4.50	5.19	4.44	3.75	3.75	0.22 x 0.75	5.18	6.69	10.1	PFK3	FG4
500	PH500PG	В	41.7/20.8	4.75	5.94	4.31	4.06	3.81	0.31 x 0.94	5.13	7.44	14.2	PFK3	FG4
750	PH750PG	С	62.5/31.3	5.25	6.25	4.94	4.38	4.31	0.31 x 0.81	5.56	7.88	16.6	PFK3	FG5
1000	PH1000PG	С	83.3/41.7	5.25	6.81	4.94	4.50	4.44	0.31 x 0.81	5.56	8.31	23.6	PFK3	FG5

Secondary fuse clips and fuse clip mounting screws supplied standard with transformers up to and including 500VA. Primary and Secondary voltage links/jumpers supplied standard with transformers.

*** Available with FACTORY INSTALLED Primary and Secondary Fuse Kits up to 1000VA. To order, add the suffix "-FK" to the above part number. Refer to page 42 for details. ***

Group H

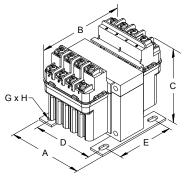
	ry Voltage: dary Voltage	e:		0/48 0/10	0/24(0) 5	5 75/ 4	460/2 115/9	230 550 95	/440/2 110/9	20 90 c		CE:	50/60 Hertz
VA	Catalog	Mtg.	J		Overal mensic			nting iters	Mounting Slot	Height with	Depth with	Approx. Ship	Optional Primary	Optional Unfused and
Rating	Number	Fig.	Amps	A	В	с	D	E	G X H	Finger Guard	Finger Guard	Weight Lbs.	Fuse Kit P/N	Fused Finger Guard Kit P/N
50	РН50МВМН	А	0.43	3.25	4.06	3.63	2.63	2.63	0.22 x 0.44	4.50	5.50	4.10	PFK5	FG2*/FGF2
75	РН75МВМН	А	0.65	3.25	4.19	3.63	2.63	2.63	0.22 x 0.44	4.50	5.63	4.50	PFK5	FG2*/FGF2
100	PH100MBMH	В	0.87	4.00	4.63	3.81	3.38	2.75	0.22 x 0.75	4.50	6.25	4.90	PFK6	FG3
150	PH150MBMH	В	1.30	4.00	5.44	3.81	3.38	2.75	0.22 x 0.75	4.50	6.94	7.60	PFK6	FG3
250	PH250MBMH	В	2.17	4.50	5.19	4.44	3.75	3.75	0.22 x 0.75	5.18	6.69	10.1	PFK6	FG4
350	РН350МВМН	В	3.04	4.50	5.56	4.44	3.75	3.75	0.22 x 0.75	5.18	7.06	11.0	PFK7	FG4
500	РН500МВМН	В	4.35	4.75	6.69	4.31	4.06	4.50	0.31 x 0.94	5.13	8.19	16.3	PFK7	FG4
750	РН750МВМН	В	6.52	5.25	6.81	4.94	4.50	4.44	0.31 x 0.81	5.56	8.31	23.6	PFK7	FG5
1000	PH1000MBMH	В	8.70	5.25	8.19	4.94	4.50	5.81	0.31 x 0.81	5.56	9.69	31.2	PFK7	FG5
1500	PH1500MBMH	В	13.0	5.25	8.19	4.94	4.50	6.06	0.38 x 1.0	5.56	9.69	32.0	PFK7	FG5
Secondary	fuse clips, fuse clip mo	ounting s	crews and pri	mary and	d second	ary volta	age links	/jumper	s supplied standa	ard with trar	sformers.		All di	mensions in inches

All dimensions in inches

Secondary fuse clips, fuse clip mounting screws and primary and secondary voltage links/jumpers supplied standard with transformers. *Note: Unfused finger guard kits are marked with an asterisk, for more information refer to page 43. Refer to page 70 for wiring schematic drawing. Custom voltage and VA sizes available upon request.



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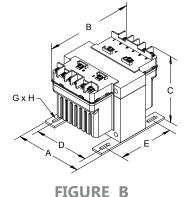


FIGURE C

FIGURE A

Primary Voltage: 480/240 460/230/208 440/220/200 50/60 Hertz **Secondary Voltage:** 120/25 115/24 110/23 Overall Mounting Mounting Height Depth Approx. Optional Optional Dimensions Centers Slot VA Catalog with with Ship Primary Unfused and Mtg. Output Rating Weight Fused Finger Guard Kit P/N Number Fig. Amps Finger Finger Fuse В С D GХH Α Guard Guard Lbs. Kit P/N PH50MLI 0.43/2.08 3.25 4.06 3.56 2.63 2.50 0.22 x 0.44 4.00 PFK5 FG2*/FGF2 50 А 4.37 5.50 75 PH75MLI А 0.65/3.13 3.25 4.25 3.56 2.63 2.50 0.22 x 0.44 4.37 5.63 4.60 PFK5 FG2*/FGF2 3.25 100 PH100MLI 0.87/4.17 2.63 0.22 x 0.44 6.25 PFK5 FG2*/FGF2 А 4.69 3.63 2.63 4.50 5.20 5.44 3.81 150 PH150MLI R 4.00 3.38 2.75 0.22 x 0.75 4.50 6.94 7.60 PFK6 FG3 1.30/6.25 PH250MLI 250 В 2.17/10.42 4.50 5.19 4.44 3.75 3.75 0.22 x 0.75 5.18 6.69 10.1 PFK6 FG4 350 PH350MLI В 3.04/14.58 4.50 5.56 4.44 3.75 3.75 0.22 x 0.75 5.18 7.06 11.0 PFK7 FG4 PH500MLI В 4.35/20.83 4.75 6.69 4.31 4.06 4.50 0.31 x 0.94 5.13 8.19 16.3 PFK7 FG4 500 PH750MLI 750 С 6.52/31.25 5.25 6.50 4.94 4.50 4.13 0.31 x 0.81 5.56 8.31 21.0 PFK7 FG5 5.25 0.31 x 0.81 PH1000MLI С 8.70/41.67 4.94 4.50 5.56 9 69 31.2 PFK7 1000 8.19 5.81 FG5

Secondary fuse clips and fuse clip mounting screws supplied standard with transformers up to and including 500VA. Primary and Secondary voltage links/jumpers supplied standard with transformers up to and including 1000VA.

*Note: Unfused finger guard kits are marked with an asterisk, for more information refer to page 43.

Refer to page 71 for wiring schematic drawing. Custom voltages and VA sizes available upon request. *** Available with FACTORY INSTALLED Primary and Secondary Fuse Kits up to 1000VA. To order, add the suffix "-FK" to the above part number. Refer to page 42 for details. ***

Group J

Primary Voltage: Secondary Voltage: 415/400/380 110 X 220



50/60 Hertz

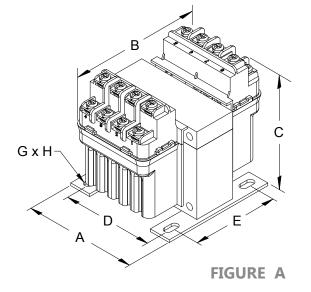
VA	J		Output		Overal mensic			nting ters	Mounting Slot	Height with	Depth with	Approx. Ship	Optional Primary	Optional Unfused and
Rating	Number	Fig.	Amps	А	В	с	D	E	G X H	Finger Guard	Finger Guard	Weight Lbs.	Fuse Kit P/N	Fused Finger Guard Kit P/N
50	PH50MEMX	А	0.45/0.23	3.00	4.38	3.19	2.50	2.25	0.22 x 0.44	4.00	5.82	3.50	PFK4	FG1*/FGF1
75	PH75MEMX	А	0.68/0.34	3.25	4.06	3.63	2.63	2.63	0.22 x 0.44	4.44	5.50	4.10	PFK5	FG2*/FGF2
100	PH100MEMX	А	0.91/0.45	3.25	4.19	3.63	2.63	2.63	0.22 x 0.44	4.44	5.63	4.50	PFK5	FG2*/FGF2
150	PH150MEMX	В	1.36/0.68	4.00	4.94	3.81	3.38	2.75	0.22 x 0.75	4.50	6.44	5.70	PFK6	FG3
250	PH250MEMX	В	2.27/1.14	4.50	5.44	3.81	3.75	3.13	0.22 x 0.75	4.50	6.94	7.50	PFK6	FG3
350	PH350MEMX	В	3.18/1.59	4.50	5.19	4.44	3.75	3.75	0.22 x 0.75	5.18	6.69	10.1	PFK7	FG4
500	PH500MEMX	В	4.55/2.27	4.75	5.94	4.31	4.06	3.81	0.31 x 0.94	5.13	7.44	14.2	PFK7	FG4
750	PH750MEMX	В	6.82/3.41	5.25	6.50	4.94	4.50	4.13	0.31 x 0.81	5.56	8.00	21.0	PFK7	FG5
1000	PH1000MEMX	В	9.09/4.55	5.25	6.81	4.94	4.50	4.44	0.31 x 0.81	5.56	8.31	23.6	PFK7	FG5

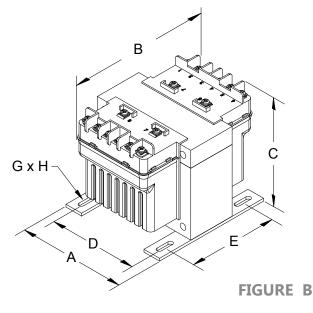
Secondary fuse clips, fuse clip mounting screws and primary and secondary voltage links/jumpers supplied standard with transformers. *Note: Unfused finger guard kits are marked with an asterisk, for more information refer to page 43. Refer to page 72 for wiring schematic drawing. Custom voltages and VA sizes available upon request.

All dimensions in inches



Group I





Group K

Primary Voltage:	380/277/208
Secondary Voltage:	120 X 240

	, ,													
VA	Catalog	Mtg.	Output	Overall Dimensions		Mounting Centers		Mounting Slot	Height with	Depth with	Ship	Optional Primary	Optional Unfused and	
Rating	Number	Fig.	Amps	A	В	С	D	E	GХH	Finger Guard	Finger Guard	Weight Lbs.	Fuse Kit P/N	Fused Finger Guard Kit P/N
50	PH50MGJ	А	0.42/0.21	3.25	3.88	3.56	2.63	2.50	0.22 x 0.44	4.37	5.32	3.54	PFK5	FG2*/FGF2
75	PH75MGJ	А	0.63/0.31	3.25	4.19	3.63	2.63	2.63	0.22 x 0.44	4.44	5.63	4.50	PFK5	FG2*/FGF2
100	PH100MGJ	А	0.83/0.42	3.25	4.69	3.63	2.63	2.63	0.22 x 0.44	4.50	6.13	5.20	PFK5	FG2*/FGF2
150	PH150MGJ	В	1.25/0.63	4.00	5.44	3.81	3.38	2.75	0.22 x 0.75	4.50	6.94	7.60	PFK6	FG3
250	PH250MGJ	В	2.08/1.04	4.50	4.88	4.44	3.75	3.75	0.22 x 0.75	5.18	6.38	8.30	PFK6	FG4
350	PH350MGJ	В	2.92/1.46	4.50	5.56	4.44	3.75	3.75	0.22 x 0.75	5.18	7.06	11.0	PFK7	FG4
500	PH500MGJ	В	4.17/2.08	4.75	6.69	4.31	4.06	4.50	0.31 x 0.94	5.13	8.19	16.3	PFK7	FG4
750	PH750MGJ	В	6.25/3.13	5.25	6.81	4.94	4.50	4.44	0.31 x 0.81	5.56	8.31	23.6	PFK7	FG5
1000	PH1000MGJ	В	8.33/4.17	5.25	7.25	4.94	4.50	4.83	0.31 x 0.81	5.56	9.69	25.5	PFK7	FG5

Secondary fuse clips, fuse clip mounting screws and primary and secondary voltage links/jumpers supplied standard with transformers. *Note: Unfused finger guard kits are marked with an asterisk, for more information refer to page 43. Refer to page 73 for wiring schematic drawings. Custom voltages and VA sizes available upon request.





SECTION 1

50/60 Hertz

Field Installed Fuse Kits

Standard Secondary Fuse Kits (Field Installed)

All HPS Imperator control transformers are supplied with standard secondary fuse kits which include: 13/32" x 1 1/2" midget/ type CC fuse clips, fuse clip mounting screws, primary and secondary voltage links and the PHAK1 instruction sheet (note: secondary fuse clips and fuse clip mounting screws are not supplied on the PH750PG, PH1000PG, PH750MLI, and PH1000MLI).

Optional Primary Fuse Kits (Field Installed)

All HPS Imperator series machine tool industrial control transformers up to and including 1500VA are available with the following optional primary fuse kits:

Kit Part	Applicable Transformer	Applicable	Parts Included in Kit
Number	Part Number Suffix's	VA Sizes	
PFK1 PFK2 PFK3 PFK4 PFK5 PFK6 PFK7	Refer to Spe Tables on Pages Optional Primary	36 to 41 for	 4 fuse clips, 4 mtg. screws, PHAK1 instruction sheet 4 fuse clips, 4 mtg. screws, PHAK1 instruction sheet 4 fuse clips, 4 mtg. screws, PHAK1 instruction sheet 4 fuse clips, 4 mtg. screws, 1 jumper, 1 finger guard, PHAK1 instruction sheet 4 fuse clips, 4 mtg. screws, 1 jumper, 1 finger guard, PHAK1 instruction sheet 4 fuse clips, 4 mtg. screws, 1 jumper, 1 finger guard, PHAK1 instruction sheet 4 fuse clips, 4 mtg. screws, 1 jumper wire, PHAK1 instruction sheet 4 fuse clips, 4 mtg. screws, 1 jumper wire, PHAK1 instruction sheet

Note: Maximum allowable current rating on all primary and secondary fuse kits is 30 amps.

Factory Installed Fuse Kits Factory Installed Primary and Secondary Fuse Kits

HPS now stocks some HPS Imperator series voltage groups with FACTORY INSTALLED primary and secondary fuse clips. To order, just add the suffix "-FK" to the end of the standard part number.

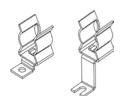
Factory installed fusing only available on units up to 1500VA. The voltage groups that are stocked are:

Group C (p/n: PH***MQMJ-FK) | Group G (p/n: PH***PG-FK) | Group I (p/n: PH***MLI-FK)

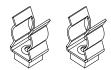
On PH750PG-FK, PH1000PG-FK, PH750MLI-FK, and PH1000MLI-FK, only primary fuse clips are included on factory installed units. Secondary fuse clips are not included or available on these units.

Other voltage groups available with factory installed fuse kits. Please contact your HPS sales or customer service representative for details.

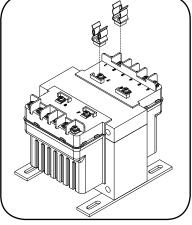
Note: All factory installed fuse kits are pre-wired at the transformers highest primary voltage and the lowest secondary voltage. To hook up at a different primary or secondary voltage, please refer to the wiring instruction sheet included with the transformer.



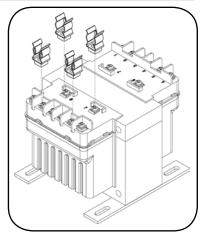
Sample Accessory Drawing for Fuse Clips (for 50, 75 and 100VA)



Sample Accessory Drawing for Fuse Clips (for 150VA to 1500VA)



Sample Assembly Drawing for Secondary Fuse Clip Installation (For 150VA to 1500VA)



Sample Assembly Drawing for Primary Fuse Clip Installation (For 150VA to 1500VA)

Note: HPS Imperator primary and secondary fuse kits are not suitable for branch circuit applications!



Optional Accessories

Finger Guards

The HPS Imperator line of machine tool industrial molded control transformers are available with the following optional finger guard kits:

Optional Unfused Finger Guard Kits

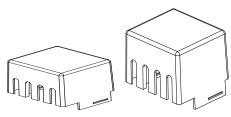
Kit Part	Applicable Transformer	Applicable
Number	Part Number Suffixes	VA Sizes
FG1	AJ, AR, MQMJ, MEMX, QR, SP, PG, PP	50
FG2	MBMH, MGJ, MLI	50
FG2	All	75
FG2	All (excluding PH100MBMH)	100
FG2	Refer to FG3, FG4 or FG5 below	150 to 1500

Note: Each finger guard kit supplies either the primary or secondary side. Included in the kit: 1 finger guard (unfused) and PHAK1 instruction sheet

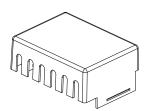
Optional Fused Finger Guard Kits

Kit Part Number	Applicable Transformer Part Number Suffixes	Applicable VA Sizes	Parts Included in Kit
FGF1	AJ, AR, MQMJ, MEMX, QR, SP, PG, PP	50	1 finger guard (fused), PHAK1 instruction sheet
FGF2	MBMH, MGJ, MLI	50	1 finger guard (fused), PHAK1 instruction sheet
FGF2	All	75	1 finger guard (fused), PHAK1 instruction sheet
FGF2	All (excluding PH100MBMH)	100	1 finger guard (fused), PHAK1 instruction sheet
FG3	МВМН	100	1 finger guard, PHAK1 instruction sheet
FG3	All	150	1 finger guard, PHAK1 instruction sheet
FG3	AJ, AR, MQMJ, MEMX, QR, SP, PG, PP	250	1 finger guard, PHAK1 instruction sheet
FG4	MBMH, MGJ, MLI	250	1 finger guard, PHAK1 instruction sheet
FG4	All	350, 500	1 finger guard, PHAK1 instruction sheet
FG4	AJ, AR, MQMJ, QR, SP, PP	750	1 finger guard, PHAK1 instruction sheet
FG5	MBMH, MEMX, MGJ, MLI, PG	750	1 finger guard, PHAK1 instruction sheet
FG5	All	1000, 1500	1 finger guard, PHAK1 instruction sheet

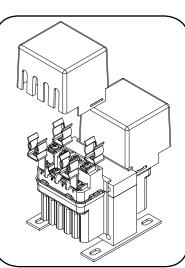
Note: Each finger guard kit supplies either the primary or secondary side.



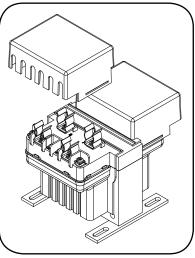
Sample Accessory Drawing for Fused & Unfused Finger Guards (for 50, 75 and 100VA)



Sample Accessory Drawing for Finger Guards (for 150VA and 1500VA)



Sample Assembly Drawing for Finger Guard Installation (For 50, 75 and 100VA)



Sample Assembly Drawing for Finger Guard Installation (For 150VA to 1500VA)



SECTION 1



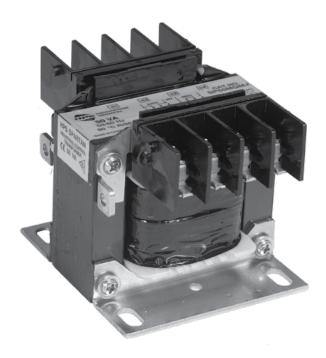
HPS Spartan[®] Industrial Open-Style Control Transformer

The Economical Solution

The HPS Spartan[®] line of industrial control transformers are ideally suited for general purpose, industrial and light duty loads. Designed for applications where high inrush or machine tool duty are not necessary, the HPS Spartan industrial open-style control transformer offers an efficient and economical solution. These units are well suited for HVAC applications, signal and alarm systems, motor control circuits, lighting and circuit isolation.

The HPS Spartan control transformer is an open style unit with molded terminal blocks up to 3000 VA or 30 amps. Optional Finger guards and a fuse block adapter kit are available upon request.

For an economical approach to control transformers, the HPS Spartan is the transformer of choice.





STANDARDS



The HPS Spartan Co CSA, IEC and NEMA		s meet or exceed the stand	dards established by UL,
<u>Standard</u>	<u>File #</u>	VA Size	
UL (ANSI/UL506) CSA IEC 61558 NEMA (ST-1)	E50394 LR3902	All All All All	







INDUSTRIAL OPEN-STYLE CONTROL TRANSFORMER SELECTION

Selecting a control transformer requires that you have first hand knowledge of the application for the transformer and that you understand some basic terms related to the selection process. By using the following information, you will be sure to select the HPS Spartan[®] control transformer which best meets your application.

The HPS Spartan line of industrial control transformers are ideally suited for general purpose, industrial and light duty loads. Designed for applications where inrush requirements are not as high.

To select the proper transformer, three characteristics of the load circuit must first be determined. They are total steady-state (sealed) VA, total inrush VA, and inrush load power factor.

(A) The total steady state "sealed" VA is the amount of VA that the transformer must supply to the load circuit for an extended length of time. Simply add the total steady-state VA of all devices in your control circuit. The operating VA data of these components is available from the manufacturers.

(B) The total inrush VA is the amount of VA that the transformer must supply for all components in the control circuit which are energized together. Some consideration to the start-up sequence may be required. Inrush VA should be obtained from the device manufacturer.

(C) The inrush load power factor is difficult to determine without detailed vector analysis of all the control circuit components. Such information is not generally available. Therefore, HPS is recommending that a 40% power factor be utilized. Although some other control transformer manufacturers still recommend a power factor of only 20%, HPS, through recent tests conducted on many popular brands of control devices, has determined that the 40% power factor value is more accurate.

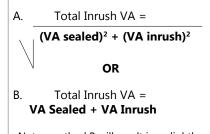
Once the above circuit variables have been determined, transformer selection is a six step process. SIX EASY STEPS

1. Determine what your Primary (supply) and Secondary (output) voltage requirements are, as well as your required frequency (i.e. 60 Hz)

2. Calculate the Total Sealed VA of your circuit. (See Step A)

3. Calculate the Inrush VA by adding the inrush VA of all components being energized together. Remember to add the sealed VA of all components that do not have inrush VA, (lamps, timers etc.) as they present a load to the transformer during maximum inrush. If the inrush for the components in your circuit are not known, assume a 40% Inrush Power Factor.

4. Calculate the Total Inrush VA using one of the two methods:



<u>Note:</u> method B will result in a slightly larger transformer being selected.

For VA sealed definition please refer to 1 (A). For VA inrush definition please refer to 1 (B).

5. If the nominal supply voltage does not fluctuate more than 5%, then reference the 90% secondary voltage column in the Regulation Data Table for the correct VA rating.

If the supply voltage varies upwards of 10%, the 95% secondary voltage column should be used to size the transformer.

Current standards require electromagnetic devices to operate reliably at a minimum of 85% of their rated voltage. However, contact life may be affected with continuous start-ups at that voltage level. Therefore, the minimum 85% secondary voltage column should only be used as a reference.

6. Using the regulation data tables below, select the appropriate VA rated transformer:

A) With a continuous VA rating that is equal to or greater than the value in Step 2.

B) With a maximum inrush VA equal to or greater than the value obtained in Step 4.

SECTION 1

To determine the correct HPS transformer and its catalog part number, just refer to the tables in this catalog for the voltage ratings, frequency and corresponding VA required.

HPS SPARTAN® TRANSFORMERS REGULATION DATA TABLE

Continuous VA	Inrush VA	@ 40% Pov	ver Factor
Transformer	85%	90%	95%
Nameplate	Secondary	Secondary	Secondary
Rating	Voltage	Voltage	Voltage
50	177	139	102
100	350	275	203
150	715	554	400
250	1653	1264	895
350	2604	1947	1321
500	4004	3023	2090
750	6933	5088	3352
1000	10087	7340	4764
1500	14178	10232	6508
2000	17604	12669	8080
3000	39213	27539	16780
5000	68344	47498	28803

It is recommended that a control transformer be sized at a 40% Power Factor. Some components in a circuit, such as electromagnetic devices, typically operate at that level due to their inherently lower power factor. Selecting a transformer at 40% Power Factor will more than adequately size the unit for all the various loads in the circuit.



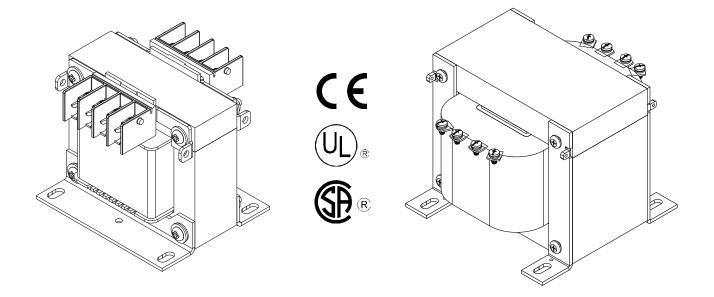


HPS SPARTAN®

Features and Benefits

- Multi-voltage primary and secondary models increase range of application per unit
- Standard molded terminal blocks or primary and secodary up to 3000VA (30A) units
- Solid terminal block with standard combination screw connection
- 50/60 Hz (60 Hz on SP***ACP and SP***AR)
- Copper wound coils with high dielectric strength insulation
- Bolted core construction
- Bolt-on mounting brackets
- Vacuum Impregnated with Polyester Resin and oven cured
- Seismically certified in accordance with IBC 2009; Section 1613 Earthquake Loads, for $S_{DS} \le 2.00g$, z/h = 1.0, and $I_p = 1.5$
- Superior insulating materials. The HPS Spartan series transformers offer the following insulation systems:
 - 130°C (80°C rise) up to 1500 VA
 - 180°C (115°C rise) 2000 VA to 5000 VA
- All units supplied with primary and secondary voltage links/jumpers
- Optional finger guards available¹
- Optional fuse block adapter kit available¹
- Supplied with trilingual installation and wiring instruction sheets
- "Premium Packaging"¹ which feature:
 - Premium fluted cartons
 - Custom molded foam inserts
 - Easy removal and repacking
 - Industry's best box label
- 15 year warranty

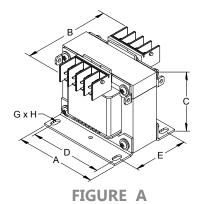
¹ up to and including 3000VA or 30 amps





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INDUSTRIAL OPEN-STYLE CONTROL



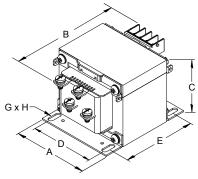
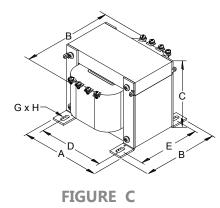


FIGURE B



Group A

Primar Seconc	-	-	/480 X 24		550/4 110 X				ULR	CE	60 Hertz		
VA	CE VA	Catalog	Mtg.	Output		Overall mensior	ıs		nting ters	Mounting Slot	Height with	Height with	Approx. Ship
Rating	Rating	Number	Fig.	Amps	A	В	с	D	E	GХН	Finger Guard	Fuse Block Adapter	Weight Lbs.
50	50	SP50ACP	А	0.42/0.21	2.60	3.82	2.60	2.13	2.64	0.22 x 0.44	2.98	2.79	2.2
100	100	SP100ACP	А	0.83/0.42	2.99	3.74	2.85	2.52	2.60	0.22 x 0.44	3.23	3.04	3.3
150	150	SP150ACP	A	1.25/0.63	2.99	4.29	2.85	2.52	3.15	0.22 x 0.44	3.23	3.04	4.4
250	160	SP250ACP	А	2.08/1.04	3.78	4.09	3.40	3.31	2.99	0.22 x 0.44	3.78	3.59	6.4
350	250	SP350ACP	A	2.92/1.46	3.78	4.49	3.40	3.31	3.39	0.22 x 0.44	3.78	3.59	7.5
500	300	SP500ACP	А	4.17/2.08	4.49	4.69	3.78	3.78	3.66	0.31 x 0.81	4.16	3.97	11
750	500	SP750ACP	A	6.25/3.13	5.25	5.08 ¹	4.37	4.50	4.06	0.31 x 0.81	4.75	4.56	18
1000	650	SP1000ACP	А	8.33/4.17	5.25	5.47 ¹	4.37	4.50	4.45	0.31 x 0.81	4.75	4.56	21
1500	1000	SP1500ACP	А	12.5/6.25	5.25	6.85 ¹	4.37	4.50	5.83	0.31 x 0.81	4.56	4.37	28
2000	1300	SP2000ACP	А	16.7/8.33	6.38	5.87 ¹	5.31	5.75	4.84	0.31 x 0.81	5.69	5.50	34
3000	2000	SP3000ACP	А	25.0/12.5	7.50	7.50	6.50	6.30	6.85	0.44 x 1.00	6.50	6.50	60
5000	3000	SP5000ACP	С	41.7/20.8	8.98	9.88	7.76	7.40	7.13	0.44 x 1.00	N/A	N/A	93

Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 74 for wiring schematic drawing. Custom voltages and VA sizes available upon request. ¹ Note: For 750 through 2000 VA units actual overall depth is 0.24" plus the value in column B.

Group B

Primary Voltage:	600	575	550	
Secondary Voltage:	12 X 24	11.5 X 23	11 X 22	$ (U)_{\mathbb{R}} \ C \ C \ C \ 60 \ Hertz $

VA			Mtg.	5	Output		Overall mensio	ns		nting Iters	Mounting Slot	Height with	Height with	Approx. Ship
Rating	Rating	Number	Fig.	Amps	A	В	С	D	E	G X H	Finger Guard	Fuse Block Adapter	Weight Lbs.	
50	50	SP50AR	А	4.17/2.08	2.60	3.23	2.60	2.13	2.05	0.22 x 0.44	2.98	2.79	1.5	
100	100	SP100AR	Α	8.33/4.17	2.99	3.74	2.85	2.52	2.60	0.22 x 0.44	3.23	3.04	3.3	
150	150	SP150AR	А	12.5/6.25	2.99	4.09	2.85	2.52	2.95	0.22 x 0.44	3.23	3.04	3.9	
250	160	SP250AR	А	20.8/10.4	3.78	3.70	3.40	3.31	2.60	0.22 x 0.44	3.78	3.59	5.2	
350	250	SP350AR	А	29.2/14.6	3.78	4.29	3.40	3.31	3.19	0.22 x 0.44	3.78	3.59	7.1	
500	300	SP500AR	В	41.7/20.8	4.49	5.08	3.78	3.78	3.27	0.31 x 0.81	4.16	3.97	9.9	

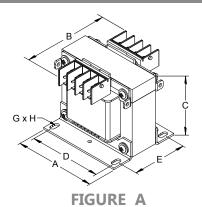
Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 74 for wiring schematic drawing. Custom voltages and VA sizes available upon request.





All dimensions in inches

HPS SPARTAN®



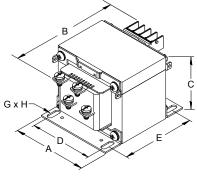


FIGURE B

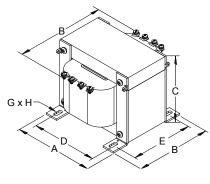


FIGURE C

Group C

	Primary Voltage: 240 X 480 230 X 460 220 X 440 Secondary Voltage: 120 X 240 115 X 230 110 X 220												
VA	CE VA Catalog		Mtg.	Output		Overall Dimensions		Mounting Centers		Mounting Slot	Height with	Height with	Approx. Ship
Rating	Rating	Number	Fig.	Amps	А	В	С	D	E	G X H	Finger Guard	Fuse Block Adapter	Weight Lbs.
50	50	SP50MQMJ	А	0.42/0.21	2.60	3.35	2.60	2.13	2.17	0.22 x 0.44	2.98	2.79	1.7
100	100	SP100MQMJ	А	0.83/0.42	2.99	3.74	2.85	2.52	2.60	0.22 x 0.44	3.23	3.04	3
150	150	SP150MQMJ	А	1.25/0.63	2.99	4.29	2.85	2.52	3.15	0.22 x 0.44	3.23	3.04	4.3
250	160	SP250MQMJ	А	2.08/1.04	3.78	4.09	3.40	3.31	2.99	0.22 x 0.44	3.78	3.59	6.5
350	250	SP350MQMJ	А	2.92/1.46	3.78	4.69	3.40	3.31	3.58	0.22 x 0.44	3.78	3.59	8.2
500	300	SP500MQMJ	А	4.17/2.08	4.49	4.69	3.78	3.78	3.66	0.31 x 0.81	4.16	3.97	11
750	500	SP750MQMJ	А	6.25/3.13	5.25	4.69 ¹	4.37	4.50	3.66	0.31 x 0.81	4.75	4.56	16
1000	650	SP1000MQMJ	А	8.33/4.17	5.25	5.47 ¹	4.37	4.50	4.45	0.31 x 0.81	4.75	4.56	21
1500	1000	SP1500MQMJ	А	12.5/6.25	5.25	6.85 ¹	4.37	4.50	5.83	0.31 x 0.81	4.75	4.56	28
2000	1300	SP2000MQMJ	А	16.7/8.33	6.38	5.87 ¹	5.31	5.75	4.84	0.31 x 0.81	5.50	5.31	35
3000	2000	SP3000MQMJ	А	25.0/12.5	7.50	7.50	6.50	6.30	7.28	0.44 x 1.00	6.50	6.50	64
5000	3000	SP5000MQMJ	С	41.7/20.8	8.98	9.88	7.76	7.40	7.28	0.44 x 1.00	N/A	N/A	97

Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 75 for wiring schematic drawing. Custom voltages and VA sizes available upon request. ¹ Note: For 750 through 2000 VA units actual overall depth is 0.24" plus the value in column B.

Group D

Primary Voltage:	240 X 480	230 X 460	∥ 220 X 440	C
Secondary Voltage:	12 X 24	11.5 X 23	🛛 11 X 22	50/60 Hertz

VA			Mtg.	Output		Overall Dimensions		Mounting Centers		Mounting Slot	Height with	Height with	Approx. Ship
Rating	Rating	Number	Fig.	Amps	Α	В	С	D	E	G X H	Finger Guard	Fuse Block Adapter	Weight Lbs.
50	50	SP50QR	А	4.17/2.08	2.60	3.35	2.60	2.13	2.17	0.22 x 0.44	2.98	2.79	1.7
100	100	SP100QR	Α	8.33/4.17	2.99	3.54	2.85	2.52	2.40	0.22 x 0.44	3.23	3.04	3
150	150	SP150QR	А	12.5/6.25	2.99	4.29	2.85	2.52	3.15	0.22 x 0.44	3.23	3.04	4.3
250	160	SP250QR	А	20.8/10.4	3.78	4.09	3.40	3.31	2.99	0.22 x 0.44	3.78	3.59	6.5
350	250	SP350QR	А	29.2/14.6	3.78	4.69	3.40	3.31	3.58	0.22 x 0.44	3.78	3.59	8.3
500	300	SP500QR	В	41.7/20.8	4.49	5.47	3.78	3.78	3.66	0.31 x 0.81	4.16	3.97	11

Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 75 for wiring schematic drawing. Custom voltages and VA sizes available upon request.



All dimensions in inches

INDUSTRIAL OPEN-STYLE CONTROL

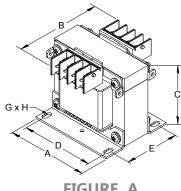
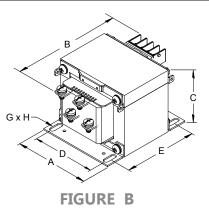


FIGURE A



Group E

Primary Voltage:	380/347
Secondary Voltage:	120 X 240

 $(UL)_{R} \in \mathbf{E}_{50/60 \text{ Hertz}}$ S R

VA	VA CE VA	Catalog	Catalog	Mtg.	Output	Di	Overall imensio		Moui Cen		Mounting Slot	Height with	Height with	Approx. Ship
Rating	Rating	Number	Fig.	Amps	A	в	С	D	E	GХН	Finger Guard	Fuse Block Adapter	Weight Lbs.	
50	50	SP50KHP	А	0.42/0.21	2.60	3.35	2.60	2.13	2.17	0.22 x 0.44	2.98	2.79	1.7	
100	100	SP100KHP	А	0.83/0.42	2.99	3.74	2.85	2.52	2.60	0.22 x 0.44	3.23	3.04	3.4	
150	150	SP150KHP	А	1.25/0.63	2.99	4.29	2.85	2.52	3.15	0.22 x 0.44	3.23	3.04	4.4	
250	160	SP250KHP	А	2.08/1.04	3.78	4.09	3.40	3.31	2.99	0.22 x 0.44	3.78	3.59	6.7	
350	250	SP350KHP	А	2.92/1.46	3.78	4.69	3.40	3.31	3.58	0.22 x 0.44	3.78	3.59	8.4	
500	300	SP500KHP	А	4.17/2.08	4.49	4.69	3.78	3.78	3.66	0.31 x 0.81	4.16	3.97	12	
750	500	SP750KHP	А	6.25/3.13	5.25	4.69 ¹	4.37	4.50	3.66	0.31 x 0.81	4.75	4.56	17	
1000	650	SP1000KHP	А	8.33/4.17	5.25	5.47 ¹	4.37	4.50	4.45	0.31 x 0.81	4.75	4.56	21	
1500	1000	SP1500KHP	А	12.5/6.25	6.38	4.88 ¹	5.31	5.75	3.86	0.31 x 0.81	5.69	5.31	29	

Primary and Secondary voltage links/jumpers supplied standard with all transformers.

Refer to page 76 for wiring schematic drawing. Custom voltages and VA sizes available upon request.
¹ Note: For 750 through 1500 VA units actual overall depth is 0.24" plus the value in column B.

Group F

Primary Voltage: Secondary Voltage: 380/347 12 X 24



All dimensions in inches

VA	CE VA Rating	VA Catalog	Mtg.	Output		Overall imensio		Mou Cen	nting ters	Mounting Slot	Height with	Height with	Approx. Ship
Rating	Rating	Rating Number F		Amps	A	В	с	D	E	G X H	Finger Guard	Fuse Block Adapter	Weight Lbs.
50	50	SP50KHR	А	4.17/2.08	2.60	3.35	2.60	2.13	2.17	0.22 x 0.44	2.98	2.79	1.7
100	100	SP100KHR	А	8.33/4.17	2.99	3.74	2.85	2.52	2.60	0.22 x 0.44	3.23	3.04	3.3
150	150	SP150KHR	А	12.5/6.25	2.99	4.29	2.85	2.52	3.15	0.22 x 0.44	3.23	3.04	4.4
250	160	SP250KHR	А	20.8/10.4	3.78	4.09	3.40	3.31	2.99	0.22 x 0.44	3.78	3.59	6.4
350	250	SP350KHR	А	29.2/14.6	3.78	4.69	3.40	3.31	3.58	0.22 x 0.44	3.78	3.59	8.1
500	300	SP500KHR	В	41.7/20.8	4.49	5.47	3.78	3.78	3.66	0.31 x 0.81	4.16	3.97	11

Primary and Secondary voltage links/jumpers supplied standard with all transformers.

Refer to page 76 for wiring schematic drawing. Custom voltages and VA sizes available upon request.

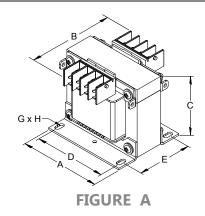


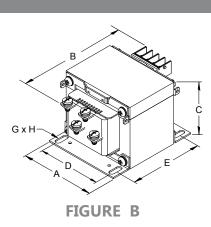


SECTION 1

HPS SPARTAN®







Group G

Primary Voltage:	277
Secondary Voltage:	120

 $(UL)_{R}$ **CE** 50/60 Hertz **SP**®

VA	CE VA Catalog	Mtq.	Output	Overall Dimensions			Mounting Centers		Mounting Slot	Height with	Height with	Approx. Ship	
Rating Rating Number	Fig.	Amps	А	В	с	D	E	G X H	Finger Guard	Fuse Block Adapter	Weight Lbs.		
50	50	SP50NJ	А	0.42	2.60	3.35	2.60	2.13	2.17	0.22 x 0.44	2.98	2.79	1.6
100	100	SP100NJ	А	0.83	2.99	3.54	2.85	2.52	2.40	0.22 x 0.44	3.23	3.04	3.2
150	150	SP150NJ	А	1.25	2.99	4.29	2.85	2.52	3.15	0.22 x 0.44	3.23	3.04	4.3
250	160	SP250NJ	А	2.08	3.78	4.09	3.40	3.31	2.99	0.22 x 0.44	3.78	3.59	6.4
350	250	SP350NJ	А	2.92	3.78	4.69	3.40	3.31	3.58	0.22 x 0.44	3.78	3.59	8.1
500	300	SP500NJ	А	4.17	4.49	4.69	3.78	3.78	3.66	0.31 x 0.81	4.16	3.97	11
750	500	SP750NJ	А	6.25	5.25	5.08 ¹	4.37	4.50	4.06	0.31 x 0.81	4.75	4.56	18
1000	650	SP1000NJ	А	8.33	5.25	5.47 ¹	4.37	4.50	4.45	0.31 x 0.81	4.75	4.56	20
1500	1000	SP1500NJ	А	12.50	5.25	6.85 ¹	4.37	4.50	5.83	0.31 x 0.81	4.75	4.56	29
Primary and Secondary voltage links/jumpers supplied standard with all transformers.										All dimen	sions in inches		

Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 77 for wiring schematic drawing. Custom voltages and VA sizes available upon request. ¹ Note: For 750 through 1500 VA units actual overall depth is 0.24" plus the value in column B.

Group H

() C (50/60 Hertz **Primary Voltage: 120 X 240** || 115 X 230 || 110 X 220 Secondary Voltage: 12 X 24 || 11.5 X 23 || 11 X 22

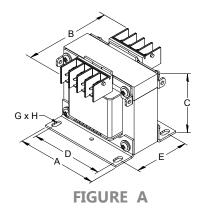
-		Catalog Mtg.		Overall Dimensions			Mounting Centers		Mounting Slot	Height with	Height with	Approx. Ship	
Rating		Fig.	Amps	A	В	С	D	E	GXH	Finger Guard	Fuse Block Adapter	Weight Lbs.	
50	50	SP50PR	А	4.17/2.08	2.60	3.35	2.60	2.13	2.17	0.22 x 0.44	2.98	2.79	1.7
100	100	SP100PR	А	8.33/4.17	2.99	3.74	2.85	2.52	2.60	0.22 x 0.44	3.23	3.04	3
150	150	SP150PR	А	12.5/6.25	2.99	4.29	2.85	2.52	3.15	0.22 x 0.44	3.23	3.04	4.3
250	160	SP250PR	А	20.8/10.4	3.78	3.90	3.40	3.31	2.80	0.22 x 0.44	3.78	3.59	5.9
350	250	SP350PR	А	29.2/14.6	3.78	4.69	3.40	3.31	3.58	0.22 x 0.44	3.78	3.59	8.2
500	300	SP500PR	В	41.7/20.8	4.49	5.47	3.78	3.78	3.66	0.31 x 0.81	4.16	3.97	11

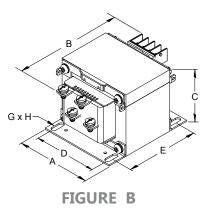
Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 77 for wiring schematic drawing. Custom voltages and VA sizes available upon request.





INDUSTRIAL OPEN-STYLE CONTROL





Group I

	Primary Voltage: 208 X 416 200 X 400 190 X 380 190 X 380 Image: 120 X 240 115 X 230 110 X 220 Image: 120 R C € 50/60 Hertz												
V۵	VA CE VA Catalog	Catalog	Mtg.	Output	Overall Dimensions			Mou Cen	nting ters	Mounting Slot	Height with	Height with	Approx. Ship
Rating	Rating	Number	Fig.	Amps	A	В	с	D	E	GХН	Finger Guard	Fuse Block Adapter	Weight Lbs.
50	50	SP50SP	A	0.42/0.21	2.60	3.35	2.60	2.13	2.17	0.22 x 0.44	2.98	2.60	1.6
100	100	SP100SP	Α	0.83/0.42	2.99	3.54	2.85	2.52	2.40	0.22 x 0.44	3.23	2.85	3
150	150	SP150SP	A	1.25/0.63	2.99	4.29	2.85	2.52	3.15	0.22 x 0.44	3.23	2.85	4.3
250	160	SP250SP	Α	2.08/1.04	3.78	4.09	3.40	3.31	2.99	0.22 x 0.44	3.78	3.40	6.5
350	250	SP350SP	A	2.92/1.46	3.78	4.69	3.40	3.31	3.58	0.22 x 0.44	3.78	3.40	8.3
500	300	SP500SP	A	4.17/2.08	4.49	4.69	3.78	3.78	3.66	0.31 x 0.81	4.16	3.78	11
750	500	SP750SP	A	6.25/3.13	5.25	4.69 ¹	4.37	4.50	3.66	0.31 x 0.81	4.75	4.75	16
1000	650	SP1000SP	A	8.33/4.17	5.25	5.47 ¹	4.37	4.50	4.45	0.31 x 0.81	4.75	4.75	20
1500	1000	SP1500SP	A	12.5/6.25	6.38	4.881	5.31	5.75	3.86	0.31 x 0.81	4.75	5.69	27

Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 78 for wiring schematic drawing. Custom voltages and VA sizes available upon request. ¹ Note: For 750 through 1500 VA units actual overall depth is 0.24" plus the value in column B.

Group J

Primary Seconda			3 X 41 X 24		X 400 X 23		90 X 1 X 2		\$) _® C (E 50/6	0 Hertz
٧A	VA CE VA Catalog	Mtg.	Output		Overall nensior	າຣ		nting ters	Mounting Slot	Height with	Height with	Approx. Ship	
Rating	Rating	Number	Fig.	Amps	A	В	с	D	E	G X H Guar		Fuse Block Adapter	Weight Lbs.
50	50	SP50SR	А	4.17/2.08	2.60	3.35	2.60	2.13	2.17	0.22 x 0.44	2.98	2.79	1.6
100	100	SP100SR	А	8.33/4.17	2.99	3.54	2.85	2.52	2.40	0.22 x 0.44	3.23	3.04	3.1
150	150	SP150SR	А	12.5/6.25	2.99	4.29	2.85	2.52	3.15	0.22 x 0.44	3.23	3.04	4.3
250	160	SP250SR	А	20.8/10.4	3.78	4.09	3.40	3.31	2.99	0.22 x 0.44	3.78	3.59	6.5
350	250	SP350SR	А	29.2/14.6	3.78	4.69	3.40	3.31	3.58	0.22 x 0.44	3.78	3.59	8.3
500	300	SP500SR	В	41.7/20.8	4.49	5.47	3.78	3.78	3.66	0.31 x 0.81	4.16	3.97	11

Primary and Secondary voltage links/jumpers supplied standard with all transformers.

Refer to page 78 for wiring schematic drawing. Custom voltages and VA sizes available upon request.



All dimensions in inches



51

HPS SPARTAN®

Optional Accessories

Finger Guards

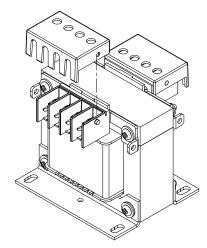
HPS Spartan industrial control transformers up to and including 3000VA or 30 amps are available with optional finger guards.

Part Number	Applicable Transformer Part Number Suffixes	Applicable VA Sizes
SPFG1	AR, QR, PR, KHR, SR	50 to 350
SPFG1	KHP, SP, NJ	50 to 1500
SPFG1	ACP, MQMJ	50 to 3000

Note: Each finger guard supplies either the primary or secondary side. Finger guard option not available on SP5000ACP and SP5000MQMJ standard units. Add 0.38" per finger guard to overall depth (column B) on units from 50 VA to 500 VA and 0.31" to units from 750 VA to 2000 VA when finger guard has been installed. For custom units, optional finger guards are only available on units up to 3000VA or 30 amps.



(Optional)



Sample Assembly Drawing for Optional Finger Guard Installation (Only available for units supplied with either a primary or secondary molded terminal block)

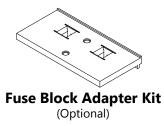
Fuse Block Adapter Kit

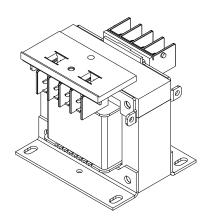
HPS Spartan industrial control transformers up to and including 3000VA or 30 amps are available with optional fuse block adapter kits. The Fuse Block Adapter Kit is designed to allow for the installation of any third party after market fuse block assembly onto the industrial control transformer. The transformer must be a unit that incorporates a molded terminal block on either the primary or secondary side.

Note: HPS does not provide any jumpers or appropriate fuses for any after market fuse block you install on the HPS Spartan industrial control transformer. The HPS fuse block adapter kit provides only the mechanical means of attaching a third party after market fuse block. HPS does not recommend any specific fuse block or fuse supplier. For a recommended size of fuse, please see page # 30.

Kit Part Number	Applicable Transformer Part Number Suffixes	Applicable VA Sizes
SPFBAK1	AR, QR, PR, KHR, SR	50 to 500
SPFBAK1	KHP, SP, NJ	50 to 1500
SPFBAK1	ACP, MQMJ	50 to 3000

Note: Only 1 fuse block adapter kit is required per transformer. Fuse block adapter kit not available on SP5000ACP and SP5000MQMJ standard units. Add 0.38" per fuse block adapter to overall depth (column B) on units from 750 VA to 3000 VA when optional fuse block adapter is installed. For custom units, optional fuse block adapter kit is only available on units up to 3000VA or 30 amps.





Sample Assembly Drawing for Optional Fuse Block Adapter Installation

For detailed installation instructions of HPS Spartan transformers or the optional finger guards and fuse block adapter kits, please visit our website under Products - Product Links - Instruction Sheets.

Or go to the following link: http://www.hammondpowersolutions.com/instruction-sheets/



HPS Fusion[™] General Purpose Enclosed Transformer

The Ideal Solution

The HPS Fusion[™] line of single phase, general purpose enclosed transformers are ideally suited for general purpose, industrial and light duty loads. They have been designed for indoor applications and offer an efficient and economical solution. These units are well suited for HVAC applications, signal and alarm systems, motor control circuits, lighting and circuit isolation. The HPS Fusion control transformer is an enclosed style unit with either molded terminal blocks (on units up to 3000 VA or 30 amps) or coil face termination. Optional Finger guards and a fuse block adapter kit are available upon request. For an economical approach to general purpose loads, the HPS Fusion is the transformer of choice.





	STANDARDS										
The HPS Fusion Control Transformers meet or exceed the standards established by UL, CSA, IEC and NEMA.											
<u>Standard</u>	Standard File # VA Size										
UL (ANSI/UL506) CSA IEC 61558 NEMA (ST-1)	E50394 LR3902	All All All All									





HPS FUSION[™]

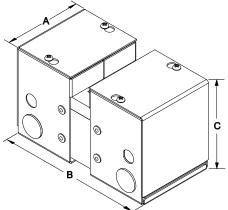
Features and Benefits

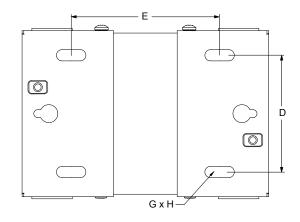
- Multi-voltage primary and secondary models increase range of applications per unit.
- Standard molded terminal blocks on primary and secondary up to 3000 VA (30A) units.
- Solid terminal block with standard combination screw connections.
- 50/60 Hz (60 Hz on FS***ACP and FS***AR).
- Copper wound coils with high dielectric strength insulation.
- Bolted core construction.
- Vacuum Impregnated with Polyester Resin and oven cured.
- Superior insulating materials:
 - 130°C (95°C rise) 50 VA to 1500 VA
 - 180°C (115°C rise) 2000 VA to 5000 VA (Note: Temperature rise based on 25°C ambient)
- All units supplied with primary and secondary voltage links/jumpers.
- Rugged TYPE 1 enclosure with split side covers provides easy access to wiring compartment.
- Finish green powder coat.
- Primary and secondary ground lug.
- Four (0.88") wiring knockouts and four (0.50") accessory knockouts.
- Optional panel mount fuse holder.
- Easy mounting and installation via four mounting slots and two keyhole slots.
- Most HPS Fusion units incorporate "Premium Packaging" which feature:
 - Premium fluted cartons
 - Custom molded foam inserts
 - Easy removal and repacking
 - Industry's best box label
 - Environmentally neutral
- 15 Year Warranty.





GENERAL PURPOSE ENCLOSED





Group A

Primary \ Secondar	-		│ 575/460 │ 115 X 23		550/4 110 X			R		60 Hertz
VA	CE VA	Catalog	Output	D	Overall imensio	ns		nting ters	Mounting Slot	Approx. Ship
Rating	Rating	Number	Amps	А	В	с	D	E	G X Η	Weight Lbs.
50	50	FS50ACP	0.42/0.21	2.7	6.4	3.33	1.66	4.16	0.22 x 0.44	3.0
100	100	FS100ACP	0.83/0.42	3.09	6.3	3.6	2.05	3.5	0.22 x 0.44	4.2
150	150	FS150ACP	1.25/0.63	3.09	6.9	3.6	2.05	4.1	0.22 x 0.44	5.3
250	160	FS250ACP	2.08/1.04	3.9	6.6	4.3	2.52	3.9	0.22 x 0.44	7.6
350	250	FS350ACP	2.92/1.46	3.9	7	4.3	2.52	4.3	0.22 x 0.44	8.7
500	300	FS500ACP	4.17/2.08	4.6	7.2	4.6	3.3	4.5	0.31 x 0.81	13.3
750	500	FS750ACP	6.25/3.13	5.6	7.6	5.1	4	4.9	0.31 x 0.81	20.3
1000	650	FS1000ACP	8.33/4.17	5.6	8	5.1	4	5.3	0.31 x 0.81	22.9
1500	1000	FS1500ACP	12.5/6.25	5.6	9.4	5.1	4	6.7	0.31 x 0.81	30.3
2000	1300	FS2000ACP	16.7/8.33	6.6	9.1	6	5.1	5.7	0.31 x 0.81	37.1
3000	2000	FS3000ACP	25.0/12.5	7.8	11.3	6.7	6.3	6.9	0.31 x 0.81	64.0
5000	3000	FS5000ACP	41.7/20.8	9.3	14.9	8	7.1	7.3	0.31 x 0.81	99.7

Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 74 for wiring schematic drawing. Custom voltages and VA sizes available upon request.

All dimensions in inches

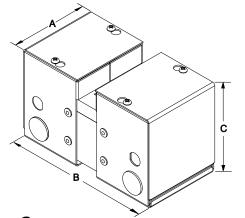
Group B

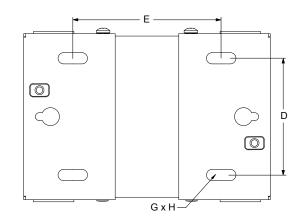
Group Primary \ Secondar	/oltage:		│ 575 │ 11.5 X 23		550 11 X 2	2		R		60 Hertz
VA CE VA		Catalog	Output	D	Overall imensio			nting Iters	Mounting Slot	Approx. Ship
Rating Rating	Number	Amps	А	В	с	D	E	G X H	Weight Lbs.	
50	50	FS50AR	4.17/2.08	2.7	5.8	3.33	1.66	3.58	0.22 x 0.44	2.3
100	100	FS100AR	8.33/4.17	3.09	6.3	3.6	2.05	3.5	0.22 x 0.44	4.2
150	150	FS150AR	12.5/6.25	3.09	6.7	3.6	2.05	3.9	0.22 x 0.44	4.8
250	160	FS250AR	20.8/10.4	3.9	6.2	4.3	2.52	3.5	0.22 x 0.44	6.4
350	250	FS350AR	29.2/14.6	3.9	6.8	4.3	2.52	4.1	0.22 x 0.44	8.3
500	300	FS500AR	41.7/20.8	4.6	6.8	4.1	3.3	4.5	0.31 x 0.81	11.8
Primary and Soc	ondory voltage	links/iumners sunnlied stan	dard with all transform	orc						dimensions in inches

Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 74 for wiring schematic drawing. Custom voltages and VA sizes available upon request.



HPS FUSION[™]





Group C

SECTION 1

Primary \ Secondar				220 X 110 X		S	R	50/60 Hertz		
VA	CE VA Catalog		Output	Overall Dimensions			Mounting Centers		Mounting Slot	Approx. Ship
Rating	Rating	Number	Amps	А	В	с	D	E	GХH	Weight Lbs.
50	50	FS50MQMJ	0.42/0.21	2.7	5.9	3.33	1.66	3.69	0.22 x 0.44	2.5
100	100	FS100MQMJ	0.83/0.42	3.09	6.3	3.6	2.05	3.5	0.22 x 0.44	3.9
150	150	FS150MQMJ	1.25/0.63	3.09	6.9	3.6	2.05	4.1	0.22 x 0.44	5.2
250	160	FS250MQMJ	2.08/1.04	3.9	6.6	4.3	2.52	3.9	0.22 x 0.44	7.7
350	250	FS350MQMJ	2.92/1.46	3.9	7.2	4.3	2.52	4.9	0.22 x 0.44	9.4
500	300	FS500MQMJ	4.17/2.08	4.6	7.2	4.6	3.3	4.5	0.31 x 0.81	13.2
750	500	FS750MQMJ	6.25/3.13	5.6	7.2	5.1	4	4.5	0.31 x 0.81	18.0
1000	650	FS1000MQMJ	8.33/4.17	5.6	8	5.1	4	5.3	0.31 x 0.81	22.8
1500	1000	FS1500MQMJ	12.5/6.25	6.6	8.5	6	5.1	5.1	0.31 x 0.81	31.1
2000	1300	FS2000MQMJ	16.7/8.33	6.6	9.1	6	5.1	5.7	0.31 x 0.81	38.1
3000	2000	FS3000MQMJ	25.0/12.5	7.8	11.7	6.7	6.3	7.3	0.31 x 0.81	68.5
5000	3000	FS5000MQMJ	41.7/20.8	9.3	15.1	8	7.4	7.3	0.31 x 0.81	104.2

Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 75 for wiring schematic drawing. Custom voltages and VA sizes available upon request.

All dimensions in inches

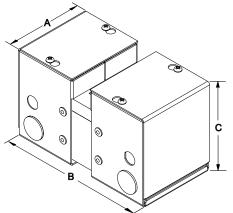
Group D

			230 X 460 220 X 440 11.5 X 23 11 X 22					R	50/60 Hertz	
VA CE VA		Catalog	Output	Overall Dimensions			Mounting Centers		Mounting Slot	Approx. Ship
Rating	Rating	Number	Amps	А	В	с	D	E	GХH	Weight Lbs.
50	50	FS50QR	4.17/2.08	2.7	5.9	3.33	1.66	3.69	0.22 x 0.44	2.5
100	100	FS100QR	8.33/4.17	3.09	6.1	3.6	2.05	3.35	0.22 x 0.44	3.9
150	150	FS150QR	12.5/6.25	3.09	6.9	3.6	2.05	4.1	0.22 x 0.44	5.2
250	160	FS250QR	20.8/10.4	3.9	6.6	4.3	2.52	3.9	0.22 x 0.44	7.7
350	250	FS350QR	29.2/14.6	3.9	7.2	4.3	2.52	4.9	0.22 x 0.44	9.5
500	300	FS500QR	41.7/20.8	4.6	7.2	4.6	3.3	4.5	0.31 x 0.81	13.4

Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 75 for wiring schematic drawing. Custom voltages and VA sizes available upon request.

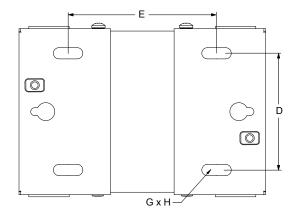


GENERAL PURPOSE ENCLOSED



380/347

120 X 240



SECTION 1

Group E

Primary Voltage: Secondary Voltage: **(UL)**_R **CE** 50/60 Hertz

VA CE VA	Catalog	Output	Overall Dimensions			Mounting Centers		Mounting Slot	Approx. Ship	
Rating	Rating	Number	Amps	А	В	с	D	E	G X H	Weight Lbs.
50	50	FS50KHP	0.42/0.21	2.7	5.9	3.33	1.66	3.69	0.22 x 0.44	2.5
100	100	FS100KHP	0.83/0.42	3.09	6.3	3.6	2.05	3.5	0.22 x 0.44	4.3
150	150	FS150KHP	1.25/0.63	3.09	6.9	3.6	2.05	4.1	0.22 x 0.44	5.3
250	160	FS250KHP	2.08/1.04	3.9	6.6	4.3	2.52	3.9	0.22 x 0.44	7.9
350	250	FS350KHP	2.92/1.46	3.9	7.2	4.3	2.52	4.9	0.22 x 0.44	9.6
500	300	FS500KHP	4.17/2.08	4.6	7.2	4.6	3.3	4.5	0.31 x 0.81	13.6
750	500	FS750KHP	6.25/3.13	5.6	7.2	5.1	4	4.5	0.31 x 0.81	19
1000	650	FS1000KHP	8.33/4.17	5.6	8	5.1	4	5.3	0.31 x 0.81	23.5
1500	1000	FS1500KHP	12.5/6.25	6.6	8.5	6	5.1	5.1	0.31 x 0.81	31.6

Primary and Secondary voltage links/jumpers supplied standard with all transformers.

Refer to page 76 for wiring schematic drawing. Custom voltages and VA sizes available upon request.

All dimensions in inches

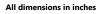
Group F

Primary Voltage: 380/347 Secondary Voltage: 12 X 24

VA	CE VA Catalog		Output	Overall Dimensions			Mounting Centers		Mounting Slot	Approx. Ship			
Rating		Amps	А	В	с	D	E	GХH	Weight Lbs.				
50	50	FS50KHR	4.17/2.08	2.7	5.9	3.33	1.66	3.69	0.22 x 0.44	2.5			
100	100	FS100KHR	8.33/4.17	3.09	6.3	3.6	2.05	3.5	0.22 x 0.44	4.2			
150	150	FS150KHR	12.5/6.25	3.09	6.9	3.6	2.05	4.1	0.22 x 0.44	5.3			
250	160	FS250KHR	20.8/10.4	3.9	6.6	4.3	2.52	3.9	0.22 x 0.44	7.6			
350	250	FS350KHR	29.2/14.6	3.9	7.2	4.3	2.52	4.9	0.22 x 0.44	9.3			
500	300	FS500KHR	41.7/20.8	4.6	7.2	4.6	3.3	4.5	0.31 x 0.81	13.2			

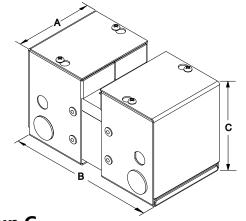
Primary and Secondary voltage links/jumpers supplied standard with all transformers.

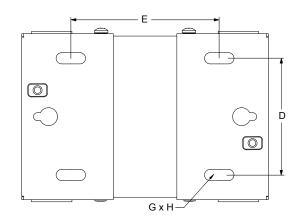
Refer to page 76 for wiring schematic drawing. Custom voltages and VA sizes available upon request.





HPS FUSION[™]





Group G

Primary Voltage: 277 Secondary Voltage: 120 50/60 Hertz

VA CE VA	Catalog	Output	Overall Dimensions			Mounting Centers		Mounting Slot	Approx. Ship	
Rating			Amps	А	В	с	D	E	GХH	Weight Lbs.
50	50	FS50NJ	0.42	2.7	5.9	3.33	1.66	3.69	0.22 x 0.44	2.4
100	100	FS100NJ	0.83	3.09	6.1	3.6	2.05	3.35	0.22 x 0.44	4.1
150	150	FS150NJ	1.25	3.09	6.9	3.6	2.05	4.1	0.22 x 0.44	5.2
250	160	FS250NJ	2.08	3.9	6.6	4.3	2.52	3.9	0.22 x 0.44	7.6
350	250	FS350NJ	2.92	3.9	7.2	4.3	2.52	4.9	0.22 x 0.44	9.3
500	300	FS500NJ	4.17	4.6	7.2	4.6	3.3	4.5	0.31 x 0.81	13.3
750	500	FS750NJ	6.25	5.6	7.6	5.1	4	4.9	0.31 x 0.81	20.1
1000	650	FS1000NJ	8.33	5.6	8	5.1	4	5.3	0.31 x 0.81	22.8
1500	1000	FS1500NJ	12.50	5.6	9.4	5.1	4	6.7	0.31 x 0.81	31.1

Primary and Secondary voltage links/jumpers supplied standard with all transformers.

Refer to page 77 for wiring schematic drawing. Custom voltages and VA sizes available upon request.

All dimensions in inches

Group H

Primary Voltage: Secondary Voltage:			115 X 23 11.5 X 23	110 X 11 X 2					50/60 Hertz	
VA CE VA		Catalog	Output	Overall Dimensions			Mounting Centers		Mounting Slot	Approx. Ship
Rating	Rating		Amps	А	В	с	D	E	GХН	Weight Lbs.
50	50	FS50PR	4.17/2.08	2.7	5.9	3.33	1.66	3.69	0.22 x 0.44	2.5
100	100	FS100PR	8.33/4.17	3.09	6.1	3.6	2.05	3.35	0.22 x 0.44	3.9
150	150	FS150PR	12.5/6.25	3.09	6.9	3.6	2.05	4.1	0.22 x 0.44	5.2
250	160	FS250PR	20.8/10.4	3.9	6.4	4.3	2.52	3.7	0.22 x 0.44	7.1
350	250	FS350PR	29.2/14.6	3.9	7.2	4.3	2.52	4.9	0.22 x 0.44	9.4
500	300	FS500PR	41.7/20.8	4.6	7.2	4.6	3.3	4.5	0.31 x 0.81	13.2

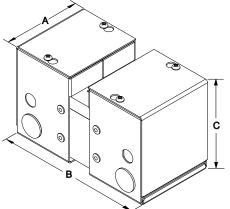
Primary and Secondary voltage links/jumpers supplied standard with all transformers. Refer to page 77 for wiring schematic drawing. Custom voltages and VA sizes available upon request.

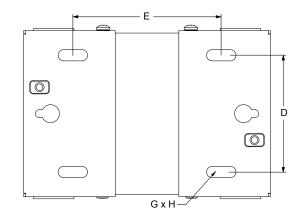






GENERAL PURPOSE ENCLOSED





Group I

Primary V Secondar	-			-	190 X 110 X					50/60 Hertz
να ςενα		Catalog	Output	Overall Dimensions			Mounting Centers		Mounting Slot	Approx. Ship
Rating	Rating	Number	Amps	А	В	с	D	E	GХН	Weight Lbs.
50	50	FS50SP	0.42/0.21	2.7	5.9	3.33	1.66	3.69	0.22 x 0.44	2.4
100	100	FS100SP	0.83/0.42	3.09	6.1	3.6	2.05	3.35	0.22 x 0.44	3.9
150	150	FS150SP	1.25/0.63	3.09	6.9	3.6	2.05	4.1	0.22 x 0.44	5.2
250	160	FS250SP	2.08/1.04	3.9	6.6	4.3	2.52	3.9	0.22 x 0.44	7.7
350	250	FS350SP	2.92/1.46	3.9	7.2	4.3	2.52	4.9	0.22 x 0.44	9.5
500	300	FS500SP	4.17/2.08	4.6	7.2	4.6	3.3	4.5	0.31 x 0.81	13.3
750	500	FS750SP	6.25/3.13	5.6	7.2	5.1	4	4.5	0.31 x 0.81	18.2
1000	650	FS1000SP	8.33/4.17	5.6	8	5.1	4	5.3	0.31 x 0.81	22.5
1500	1000	FS1500SP	12.5/6.25	6.6	8.5	6	5.1	5.1	0.31 x 0.81	30.1

Primary and Secondary voltage links/jumpers supplied standard with all transformers.

Refer to page 78 for wiring schematic drawing. Custom voltages and VA sizes available upon request.

Group J

Primary Voltage: Secondary Voltage:			∥ 200 X 40 ∥ 11.5 X 23	190 X 11 X 2				50/60 Hertz		
VA CE VA		Catalog	Output	Overall Dimensions			Mounting Centers		Mounting Slot	Approx. Ship
Rating	Rating	Number	Amps	А	В	с	D	E	GХН	Weight Lbs.
50	50	FS50SR	4.17/2.08	2.7	5.9	3.33	1.66	3.69	0.22 x 0.44	2.4
100	100	FS100SR	8.33/4.17	3.09	6.1	3.6	2.05	3.35	0.22 x 0.44	4
150	150	FS150SR	12.5/6.25	3.09	6.9	3.6	2.05	4.1	0.22 x 0.44	5.2
250	160	FS250SR	20.8/10.4	3.9	6.6	4.3	2.52	3.9	0.22 x 0.44	7.7
350	250	FS350SR	29.2/14.6	3.9	7.2	4.3	2.52	4.9	0.22 x 0.44	9.5
500	300	FS500SR	41.7/20.8	4.6	7.2	4.6	3.3	4.5	0.31 x 0.81	13.3

Primary and Secondary voltage links/jumpers supplied standard with all transformers.

Refer to page 78 for wiring schematic drawing. Custom voltages and VA sizes available upon request.



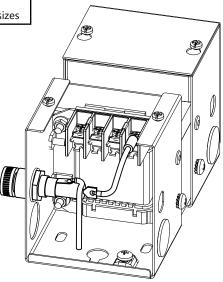


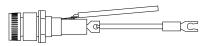
Optional Accessories

Fuse Holder Kit

- Optional fuse kit specifically designed up to 250 V (25A) units
- Supplied with leads for easy hook-up/installation
- Fuses NOT included in the kit (must be purchased)
- Fuses should be selected in accordance with CSA, UL and local electrical code

Part	Applicable Transformer	Applicable
Number	Part Number Suffixes	Specifications
FSFH1	All	Up to 20 amps and 250V Designed to accept ¼" x 1 ¼" fuse sizes





Fuse Kit (Optional) Sample Assembly Drawing for Optional Fuse Kit Installation

(Only available for units supplied with either a primary or secondary molded terminal block)

For detailed installation instructions of HPS Fusion transformers or the optional fuse kits, please visit our website under Products - Product Links - Instruction Sheets.

Or go to the following link: <u>http://www.hammondpowersolutions.com/instruction-sheets/</u>





SINGLE PHASE ENCLOSED ENCAPSULATED CONTROL TRANSFORMER FEATURES

For applications where a cost effective approach to general purpose loads indoor or outdoor is required, consider the 'Q' series, single phase encapsulated control transformer. These units are specifically designed for the following applications;

- General purpose enclosed control applications used to adjust a supply voltage to match a load requirement.
- Supplying machine tool circuits.
- Actuating relays, bells, signal and alarm systems.
- Operating small motors, valves and dampers.
- Industrial lighting and circuit isolation.



SINGLE PHASE ENCLOSED ENCAPSULATED CONTROL STANDARD SPECIFICATIONS

	50 to 5000VA	Benefits
UL Listed	File: E50394	
CSA Certified	File: LR3902	
Frequency	60 Hertz	
Insulation System	130°C (80°C rise) up to 1 kVA 180°C (115°C rise) 1.5 kVA to 5kVA	Assures long life and reliable performance.
Standard Design	Single Phase, all welded core construction made with high quality, high permeability silicon steel laminations.	Rugged one-piece assembly with low noise provides optimum performance and reliability.
	Computer designed coils, accurately wound with optimum mean turns made from high quality magnetic wire with insulation film.	Provides enhanced voltage regulation, excellent thermal characteristics and compliments modern winding techniques.
Encapsulation	All units from 50VA to 5kVA are encapsulated with electrical grade silica sand and resin compounds.	Completely encloses the core and coil to seal out moisture, airborne contaminants and eliminates corrosion & insulation deterioration.
Enclosure Type	Heavy Duty Type 3R (conduit knockouts on sides and rear)	Meets the heavy industrial trade requirements for indoor/outdoor enclosed transformers.
Termination	Front accessible wiring compartment with high and low voltage copper lead wires or tabs.	Ample space for transformer connection for primary and secondary terminations.
Mounting	Designed for vertical or horizontal mounting.	Facilitates any installation requirement.



SECTION 1





SINGLE PHASE, NEMA 3R STYLE ENCLOSURE

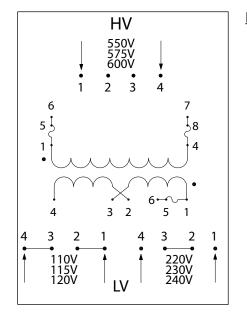


600 Primar	y Volts	12/24 9	Secondary	Volts			60 Hz	
VA	Catalog Number	Case Style	Арр	rox. Dimensi (Inches)	ions	Approx. Weight	Mtg Type W - Wall	Wiring Diagram
Rating		(Page 228)	Width	Depth	Height	(Lbs.)		(Page 240)
50	QC05PRCB	NQ0	3.69	5.06	7.19	6	W	SCD 4
100	QC10PRCB	NQ0	3.69	5.06	7.19	7	W	SCD 4
150	QC15PRCB	NQ0	3.69	5.06	7.19	8	W	SCD 4
200	QC20PRCB	NQ1	4.31	5.56	7.19	11	W	SCD 4
250	QC25PRCB	NQ1	4.31	5.56	7.19	13	W	SCD 4
350	QC35PRCB	NQ1	4.31	5.56	7.19	14	W	SCD 4
500	QC50PRCB	NQ2	5.06	4.56	9.30	15	W	SCD 4
750	QC75PRCB	NQ2	5.06	4.56	9.30	18	W	SCD 4
1000	Q1C0PRCB	NQ3	5.88	5.19	10.56	25	W	SCD 4
1500	Q1C5PRCF	NQ4	7.06	6.25	11.75	36	W	SCD 4
2000	Q002PRCF	NQ4	7.06	6.25	11.75	46	W	SCD 4
3000	Q003PRCF	NQ4	7.06	6.25	11.75	65	W	SCD 4
5000	Q005PRCF	NQ5	10.00	7.75	17.25	105	W	SCD 4



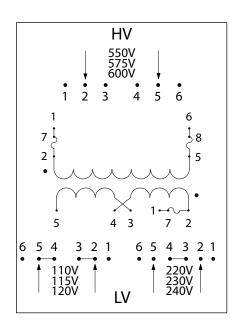
HPS Imperator - Wiring Schematic Drawings

Group A



PH***AJ Schematic for 50, 75 and 100VA Units

High Voltage (HV) (Primary Volts)			Install Supplied Jumpers/ Links Between Terminals	Supply Lines Connect To	Install Fuse Clips To
600	575	550	None	1, 4	Unfused
600	575	550	None	6, 7	1-5, 4-8
Low Voltage (LV) (Secondary Volts)					
		• •	Install Supplied Links Between Terminals	Load Lines Connect To	Install Fuse Clips To
		• •			
(Seco	ndary	Volts)	Between Terminals	Connect To	Clips To
(Seco 120	ndary 115	Volts) 110	Between Terminals 3-4, 1-2	Connect To 1, 4	Clips To Unfused



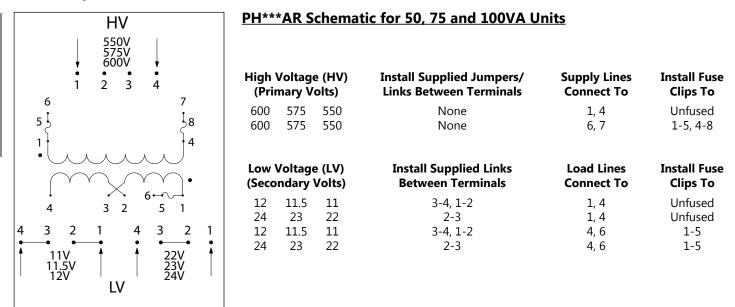
PH***AJ Schematic for 150VA to 1500VA Units

High Voltage (HV) (Primary Volts)			Install Supplied Jumpers/ Links Between Terminals	Supply Lines Connect To	Install Fuse Clips To
600	575	550	None	2, 5	Unfused
600	575	550	None	1, 6	2-7, 5-8
Low Voltage (LV) (Secondary Volts)					
		. ,	Install Supplied Links Between Terminals	Load Lines Connect To	Install Fuse Clips To
		. ,			
(Seco	ndary	Volts)	Between Terminals	Connect To	Clips To
(Seco 120	ndary 115	Volts) 110	Between Terminals 4-5, 2-3	Connect To 2, 5	Clips To Unfused

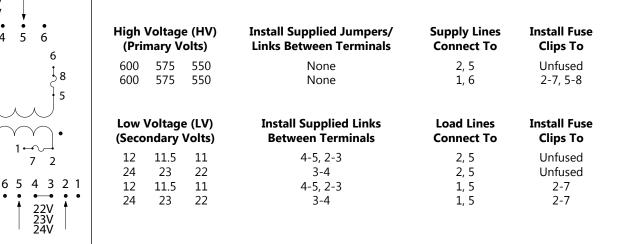


HPS Imperator - Wiring Schematic Drawings continued

Group B



PH***AR Schematic for 150VA to 500VA Units





HV 550V 575V 600V

Δ

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LV

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11\ 11.5V

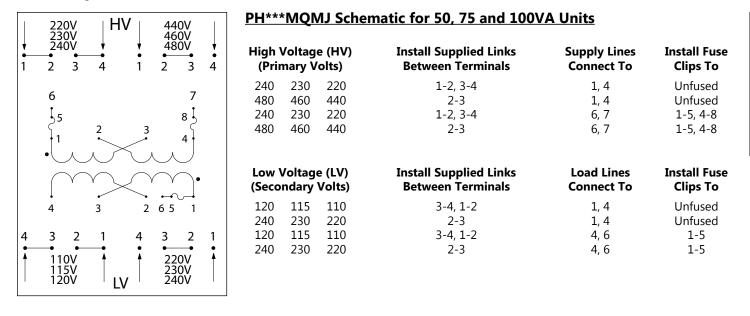
5 4 3 2 1

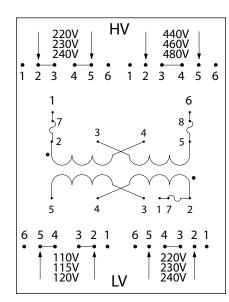
6

7 L

2

Group C





PH***MQMJ Schematic for 150VA to 1500VA Units

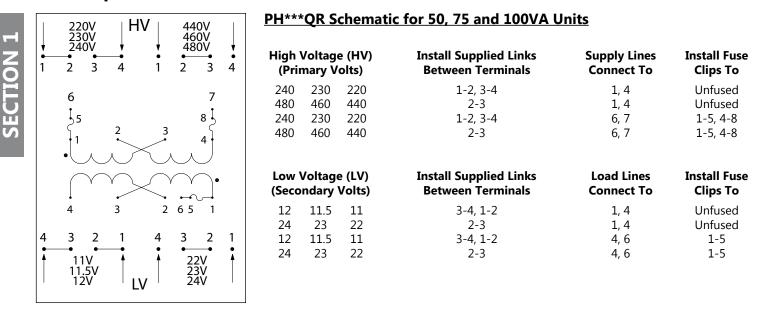
65

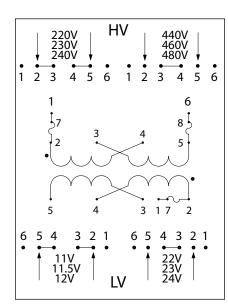
High Voltage (I (Primary Volt	· · · · · ·		
480 460 4 240 230 2	20 2-3, 4- 40 3-4 20 2-3, 4- 40 3-4	2, 5	Unfused 2-7, 5-8
Low Voltage (L (Secondary Vol	· · · · ·		
240 230 2 120 115 1	10 4-5, 2- 20 3-4 10 4-5, 2- 20 3-4	2, 5	Unfused 2-7



HPS Imperator - Wiring Schematic Drawings continued

Group D



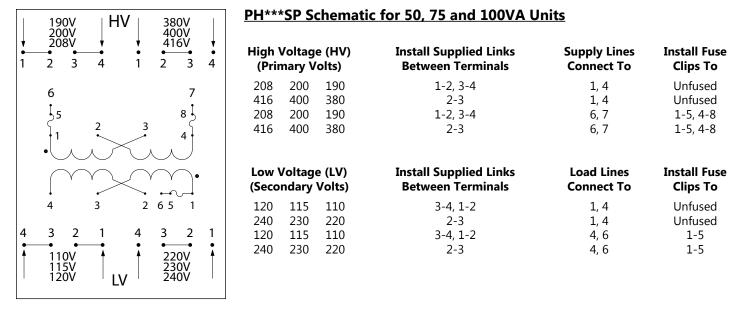


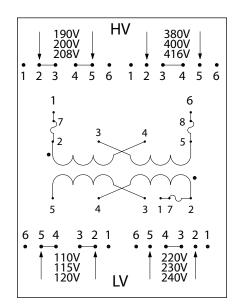
PH***QR Schematic for 150VA to 500VA Units

High Voltage (HV)			Install Supplied Links	Supply Lines	Install Fuse
(Primary Volts)			Between Terminals	Connect To	Clips To
240	230	220	2-3, 4-5	2, 5	Unfused
480	460	440	3-4	2, 5	Unfused
240	230	220	2-3, 4-5	1, 6	2-7, 5-8
480	460	440	3-4	1, 6	2-7, 5-8
Low Voltage (LV)		• •	Install Supplied Links	Load Lines	Install Fuse
(Secondary Volts)			Between Terminals	Connect To	Clips To
12	11.5	11	4-5, 2-3	2, 5	Unfused
24	23	22	3-4	2, 5	Unfused
12	11.5	11	4-5, 2-3	1, 5	2-7
24	23	22	3-4	1, 5	2-7



Group E





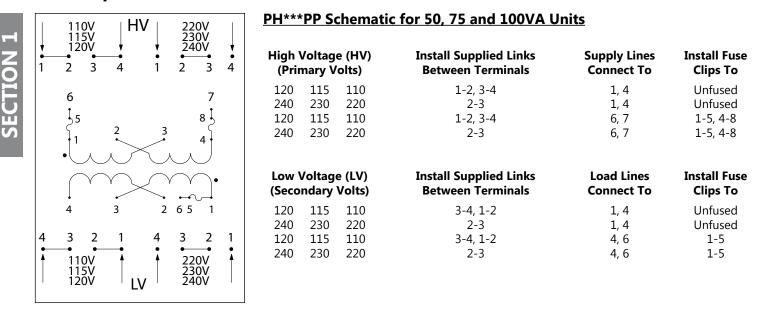
PH***SP Schematic for 150VA to 1000VA Units

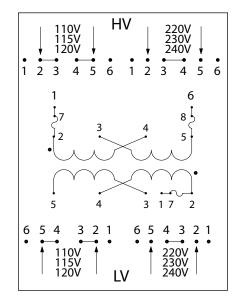
High Voltage (HV)	Install Supplied Links	Supply Lines	Install Fuse
(Primary Volts)	Between Terminals	Connect To	Clips To
208200190416400380208200190416400380	2-3, 4-5	2, 5	Unfused
	3-4	2, 5	Unfused
	2-3, 4-5	1, 6	2-7, 5-8
	3-4	1, 6	2-7, 5-8
Low Voltage (LV)	Install Supplied Links	Load Lines	Install Fuse
(Secondary Volts)	Between Terminals	Connect To	Clips To
120115110240230220120115110240230220	4-5, 2-3	2, 5	Unfused
	3-4	2, 5	Unfused
	4-5, 2-3	1, 5	2-7
	3-4	1, 5	2-7



HPS Imperator - Wiring Schematic Drawings continued

Group F





PH***PP Schematic for 150VA to 1500VA Units

High Voltage (HV) (Primary Volts)			Install Supplied Links Between Terminals	Supply Lines Connect To	Install Fuse Clips To
120	115	110	2-3, 4-5	2, 5	Unfused
240	230	220	3-4	2, 5	Unfused
120	115	110	2-3, 4-5	1, 6	2-7, 5-8
240	230	220	3-4	1, 6	2-7, 5-8
Low Voltage (LV) (Secondary Volts)		. ,	Install Supplied Links Between Terminals	Load Lines Connect To	Install Fuse Clips To
120	115	110	4-5, 2-3	2, 5	Unfused
240	230	220	3-4	2, 5	Unfused
120	115	110	4-5, 2-3	1, 5	2-7
240	230	220	3-4	1, 5	2-7



Group G

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J7

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11V

11.5V

12V

110V

115V

120V

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6 5

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05

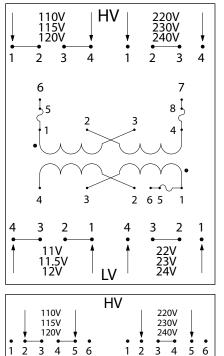
2

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65 4 3

LV

HV

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23V 24V

220V

230V

240V

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8 J

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PH***PG Schematic for 50, 75 and 100VA Units

High Voltage (HV)			Install Supplied Links	Supply Lines	Install Fuse
(Primary Volts)			Between Terminals	Connect To	Clips To
120	115	110	1-2, 3-4	1, 4	Unfused
240	230	220	2-3	1, 4	Unfused
120	115	110	1-2, 3-4	6, 7	1-5, 4-8
240	230	220	2-3	6, 7	1-5, 4-8
Low Voltage (LV)		• •	Install Supplied Links	Load Lines	Install Fuse
(Secondary Volts)			Between Terminals	Connect To	Clips To
12	11.5	11	3-4, 1-2	1, 4	Unfused
24	23	22	2-3	1, 4	Unfused
12	11.5	11	3-4, 1-2	4, 6	1-5
24	23	22	2-3	4, 6	1-5

PH***PG Schematic for 150VA to 500VA Units

High Voltage	• •	Install Supplied Links	Supply Lines	Install Fuse
(Primary Vo		Between Terminals	Connect To	Clips To
120115240230120115240230	110	2-3, 4-5	2, 5	Unfused
	220	3-4	2, 5	Unfused
	110	2-3, 4-5	1, 6	2-7, 5-8
	220	3-4	1, 6	2-7, 5-8
Low Voltage (LV)		Install Supplied Links	Load Lines	Install Fuse
(Secondary Volts)		Between Terminals	Connect To	Clips To
12 11.5	11	4-5, 2-3	2, 5	Unfused
24 23	22	3-4	2, 5	Unfused
12 11.5	11	4-5, 2-3	1, 5	2-7
24 23	22	3-4	1, 5	2-7

PH***PG Schematic for 750VA and 1000VA Units

High Voltage (HV) (Primary Volts)			Install Supplied Links Between Terminals	Supply Lines Connect To	Install Fuse Clips To
120	115	110	2-3, 4-5	2, 5	Unfused
240	230	220	3-4	2, 5	Unfused
120	115	110	2-3, 4-5	1, 6	2-7, 5-8
240	230	220	3-4	1, 6	2-7, 5-8
Low Voltage (LV) (Secondary Volts)		. ,	Install Supplied Links Between Terminals	Load Lines Connect To	Install Fuse Clips To
12 24	11.5 23	11 22	3-4, 1-2 2-3	1, 4 1, 4	Unfused Unfused

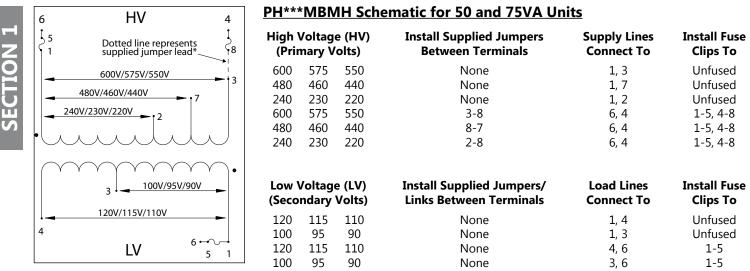
Note: secondary fuse clips not available on PH750PG or PH1000PG.



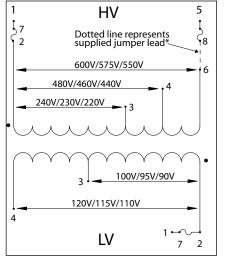
2 з Δ 1 2 3 2 3 1 4 1 . 11V 22V 11.5V 23V 12V 24V LV

HPS Imperator - Wiring Schematic Drawings continued

Group H



*This primary fuse jumper is supplied with the primary fuse kit only.



PH***MBMH Schematic for 100VA to 1500VA Units

High Voltage (HV) (Primary Volts)			Install Supplied Jumpers Between Terminals	Supply Lines Connect To	Install Fuse Clips To	
600	575	550	None	2, 6	Unfused	
480	460	440	None	2, 4	Unfused	
240	230	220	None	2, 3	Unfused	
600	575	550	8-6	1, 5	2-7, 5-8	
480	460	440	4-8	1, 5	2-7, 5-8	
240	230	220	3-8	1, 5	2-7, 5-8	
Low	/oltage	e (IV)	Install Supplied Jumpers/	Load Lines	Install Fuse	
	ndary	. ,	Links Between Terminals	Connect To	Clips To	
120	115	110	None	2, 4	Unfused	
100	95	90	None	2, 3	Unfused	
120	115	110	None	1, 4	2-7	
100	95	90	None	1, 3	2-7	
any fuco kit	- nh					

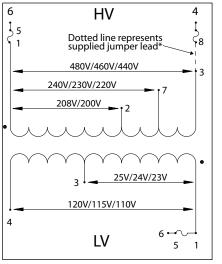
*This primary fuse jumper is supplied with the primary fuse kit only.





High

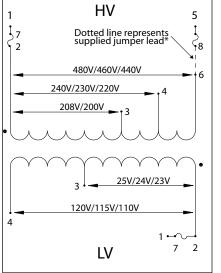
Group I



PH***MLI Schematic for 50, 75 and 100VA Units . . .

	• •	Install Supplied Jumpers Between Terminals	Supply Lines Connect To	Install Fuse Clips To	
460	440	None	1, 3	Unfused	
230	220	None	1, 7	Unfused	
208	200	None	1, 2	Unfused	
460	440	3-8	6, 4	1-5, 4-8	
230	220	8-7	6, 4	1-5, 4-8	
208	200	2-8	6, 4	1-5, 4-8	
Low Voltage (LV) (Secondary Volts)		Install Supplied Jumpers Between Terminals	Load Lines Connect To	Install Fuse Clips To	
115	110	None	1, 4	Unfused	
24	23	None	1, 3	Unfused	
115	110	None	4, 6	1-5	
24	23	None	3, 6	1-5	
	mary V 460 230 208 460 230 208 Voltag ndary 115 24 115	Mary Volts) 460 440 230 220 208 200 460 440 230 220 208 200 208 200 Voltage (LV) 115 115 110 24 23 115 110	mary Volts) Between Terminals 460 440 None 230 220 None 208 200 None 460 440 3-8 230 220 8-7 208 200 2-8 Voltage (LV) Install Supplied Jumpers ndary Volts) Between Terminals 115 110 None 24 23 None 115 110 None	mary Volts) Between Terminals Connect To 460 440 None 1, 3 230 220 None 1, 7 208 200 None 1, 2 460 440 3-8 6, 4 230 220 8-7 6, 4 208 200 2-8 6, 4 Voltage (LV) Install Supplied Jumpers Between Terminals Load Lines Connect To 115 110 None 1, 3 115 110 None 1, 3 115 110 None 4, 6	460 440 None 1, 3 Unfused 230 220 None 1, 7 Unfused 208 200 None 1, 2 Unfused 460 440 3-8 6, 4 1-5, 4-8 230 220 8-7 6, 4 1-5, 4-8 208 200 2-8 6, 4 1-5, 4-8 208 200 2-8 6, 4 1-5, 4-8 Voltage (LV) Install Supplied Jumpers Load Lines Install Fuse ndary Volts) Between Terminals Connect To Clips To 115 110 None 1, 3 Unfused 115 110 None 4, 6 1-5

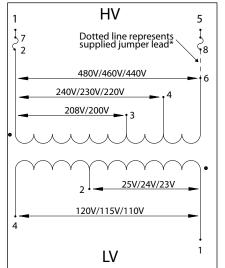
*This primary fuse jumper is supplied with the primary fuse kit only.



PH***MLI Schematic for 150VA to 500VA Units

High Voltage (HV) (Primary Volts)			Install Supplied Jumpers Between Terminals	Supply Lines Connect To	Install Fuse Clips To
480	460	440	None	2, 6	Unfused
240	230	220	None	2, 4	Unfused
	208	200	None	2, 3	Unfused
480	460	440	8-6	1, 5	2-7, 5-8
240	230	220	4-8	1, 5	2-7, 5-8
	208	200	3-8	1, 5	2-7, 5-8
Low Voltage (LV) (Secondary Volts)		. ,	Install Supplied Jumpers Between Terminals	Load Lines Connect To	Install Fuse Clips To
120	115	110	None	2, 4	Unfused
25	24	23	None	2, 3	Unfused
120	115	110	None	1, 4	2-7
25	24	23	None	1, 3	2-7

*This primary fuse jumper is supplied with the primary fuse kit only.



PH***MLI	Schematic	for	750VA	and	1000VA	Units

	Voltag nary V	e (HV) olts)	Install Supplied Jumpers Between Terminals	Supply Lines Connect To	Install Fuse Clips To
480	460	440	None	2, 6	Unfused
240	230	220	None	2, 4	Unfused
	208	200	None	2, 3	Unfused
480	460	440	8-6	1, 5	2-7, 5-8
240	230	220	4-8	1, 5	2-7, 5-8
	208	200	3-8	1, 5	2-7, 5-8
	/oltag ndary	. ,	Install Supplied Jumpers Between Terminals	Load Lines Connect To	Install Fuse Clips To
120	115	110	None	1, 4	Unfused
25	24	23	None	1, 2	Unfused

Note: secondary fuse clips for 24V tap not available on the PH750MLI or PH1000MLI units.

SECTION 1

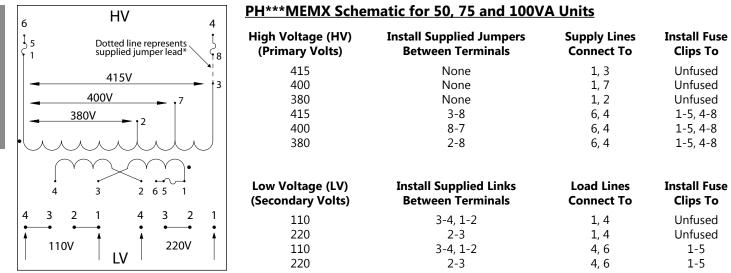
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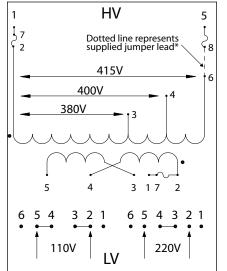
HPS Imperator - Wiring Schematic Drawings continued

Group J

TION



*This primary fuse jumper is supplied with the primary fuse kit only.



PH***MEMX Schematic for 150VA to 1000VA Units

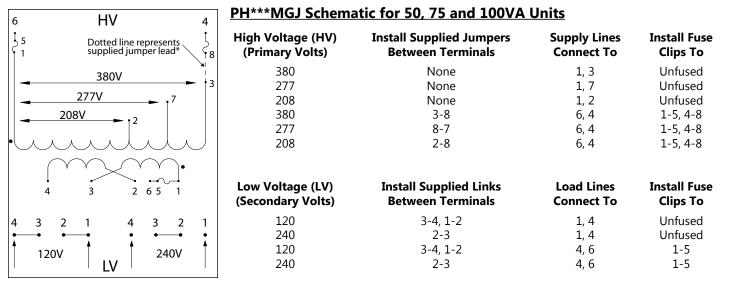
High Voltage (HV) (Primary Volts)	Install Supplied Jumpers Between Terminals	Supply Lines Connect To	Install Fuse Clips To
415	None	2, 6	Unfused
400	None	2, 4	Unfused
380	None	2, 3	Unfused
415	8-6	1, 5	2-7, 5-8
400	4-8	1, 5	2-7, 5-8
380	3-8	1, 5	2-7, 5-8
Low Voltage (LV) (Secondary Volts)	Install Supplied Links Between Terminals	Load Lines Connect To	Install Fuse Clips To
110	4-5, 2-3	2, 5	Unfused
220	3-4	2, 5	Unfused
110	4-5, 2-3	1, 5	2-7
220	3-4	1, 5	2-7

*This primary fuse jumper is supplied with the primary fuse kit only.

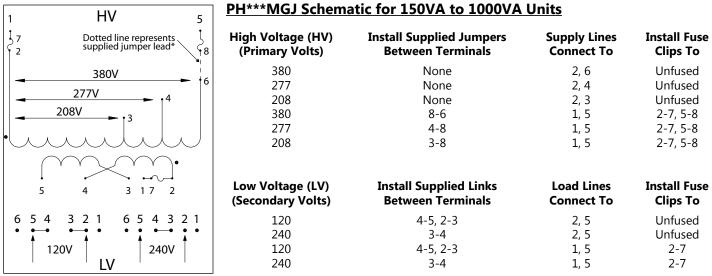


HPS Imperator - Wiring Schematic Drawings continued

Group K



*This primary fuse jumper is supplied with the primary fuse kit only.



*This primary fuse jumper is supplied with the primary fuse kit only.



SECTION 1 HPS SPARTAN[®] & HPS FUSION[™]

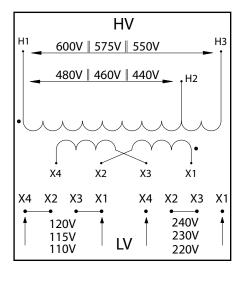
HPS Spartan and HPS Fusion - Wiring Schematic Drawings

240

230

220

Group A

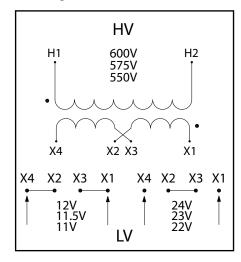


SP***ACP Schematic Connections for 600/480 to 120 X 240 FS***ACP Schematic Connections for 600/480 to 120 X 240

High Voltage (HV) (Primary Volts)			Install Supplied Jumpers Between Terminals	Supply Lines Connect To
600	575	550	None	H1, H3
480	460	440	None	H1, H2
	Voltage ondary \	. ,	Install Supplied Links Between Terminals	Load Lines Connect To
120	115	110	X1-X3, X2-X4	X1, X4

X2-X3

Group B



SP***AR Schematic Connections for 600/480 to 12 X 24

FS***AR Schematic Connections for 600/480 to 12 X 24

	High Voltage (HV) (Primary Volts)		Install Supplied Jumpers Between Terminals	Supply Lines Connect To
600	575	550	None	H1, H2
	Voltage ondary V	. ,	Install Supplied Links Between Terminals	Load Lines Connect To
12	11.5	11	X1-X3, X2-X4	X1, X4
24	23	22	X2-X3	X1, X4

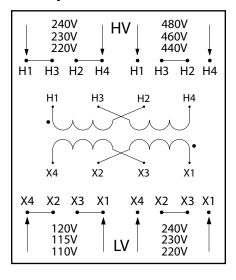


X1, X4

INDUSTRIAL OPEN-STYLE CONTROL GENERAL PURPOSE ENCLOSED

HPS Fusion and HPS Spartan - Wiring Schematic Drawings continued

Group C

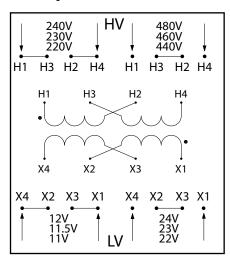


SP***MQMJ Schematic Connections for 240 X 480 to 120 X 240 FS***MQMJ Schematic Connections for 240 X 480 to 120 X 240

	Voltage imary Vo	• •	Install Supplied Jumpers Between Terminals	Supply Lines Connect To
240	230	220	H1-H3, H2-H4	H1, H4
480	460	440	H2-H3	H1, H4

	Voltage ondary V	• •	Install Supplied Links Between Terminals	Load Lines Connect To
120	115	110	X1-X3, X2-X4	X1, X4
240	230	220	X2-X3	X1, X4

Group D



SP***QR Schematic Connections for 240 X 480 to 12 X 24

FS***QR Schematic Connections for 240 X 480 to 12 X 24

High Voltage (HV) (Primary Volts)			Install Supplied Jumpers Between Terminals	Supply Lines Connect To
240	230	220	H1-H3, H2-H4	H1, H4
480	460	440	H2-H3	H1, H4
	Voltage ondary \	. ,	Install Supplied Links Between Terminals	Load Lines Connect To
12	11.5	11	X1-X3, X2-X4	X1, X4
24	23	22	X2-X3	X1, X4

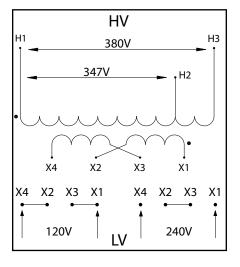




SECTION 1 HPS SPARTAN[®] & HPS FUSION[™]

HPS Fusion and HPS Spartan - Wiring Schematic Drawings continued

Group E

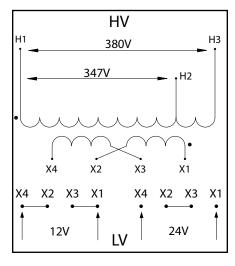


SP***KHP Schematic Connections for 380/347 to 120 X 240 FS***KHP Schematic Connections for 380/347 to 120 X 240

High Voltage (HV) (Primary Volts)	Install Supplied Jumpers Between Terminals	Supply Lines Connect To
380	None	H1, H3
347	None	H1, H2

Low Voltage (LV) (Secondary Volts)	Install Supplied Links Between Terminals	Load Lines Connect To
120	X1-X3, X2-X4	X1, X4
240	X2-X3	X1, X4

Group F



SP***KHR Schematic Connections for 380/347 to 12 X 24 FS***KHR Schematic Connections for 380/347 to 12 X 24

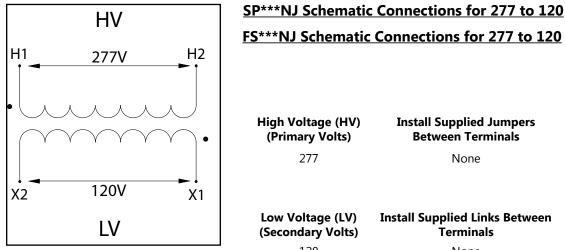
High Voltage (HV) (Primary Volts)	Install Supplied Jumpers Between Terminals	Supply Lines Connect To
380	None	H1, H3
347	None	H1, H2
Low Voltage (LV) (Secondary Volts)	Install Supplied Links Between Terminals	Load Lines Connect To
12	X1-X3, X2-X4	X1, X4
24	X2-X3	X1, X4



INDUSTRIAL OPEN-STYLE CONTROL GENERAL PURPOSE ENCLOSED

HPS Spartan and HPS Fusion - Wiring Schematic Drawings continued

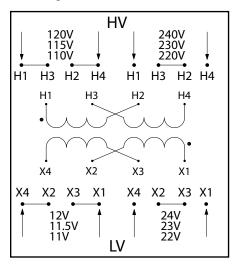
Group G



FS***NJ Schematic Connections for 277 to 120

High Voltage (HV)	Install Supplied Jumpers	Supply Lines
(Primary Volts)	Between Terminals	Connect To
277	None	H1, H2
Low Voltage (LV)	Install Supplied Links Between	Load Lines
(Secondary Volts)	Terminals	Connect To
120	None	X1, X2

Group H



SP***PR Schematic Connections for 120 X 240 to 12 X 24 FS***PR Schematic Connections for 120 X 240 to 12 X 24

	Voltage imary Vo	• •	Install Supplied Jumpers Between Terminals	Supply Lines Connect To
120	115	110	H1-H3, H2-H4	H1, H4
240	230	220	H2-H3	H1, H4
Low Voltage (LV) (Secondary Volts)			Install Supplied Links Between Terminals	Load Lines Connect To
12	11.5	11	X1-X3, X2-X4	X1, X4
24	23	22	X2-X3	X1, X4

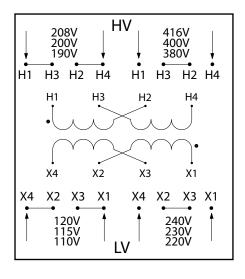




SECTION 1 HPS SPARTAN[®] & HPS FUSION[™]

HPS Spartan and HPS Fusion - Wiring Schematic Drawings continued

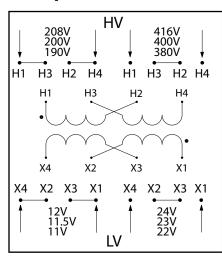
Group I



SP***SP Schematic Connections for 208 X 416 to 120 X 240 FS***SP Schematic Connections for 208 X 416 to 120 X 240

	Voltage nary Vo	• •	Install Supplied Jumpers Between Terminals	Supply Lines Connect To
208	200	190	H1-H3, H2-H4	H1, H4
416	400	380	H2-H3	H1, H4
Low Voltage (LV) (Secondary Volts)			Install Supplied Links Between Terminals	Load Lines Connect To
120	115	110	X1-X3, X2-X4	X1, X4
240	230	220	X2-X3	X1, X4

Group J



SP***SR Schematic Connections for 208 X 416 to 12 X 24 FS***SR Schematic Connections for 208 X 416 to 12 X 24

	Voltage mary Vo	• •	Install Supplied Jumpers Between Terminals	Supply Lines Connect To
208	200	190	H1-H3, H2-H4	H1, H4
416	400	380	H2-H3	H1, H4
Low Voltage (LV) (Secondary Volts)			Install Supplied Links Between Terminals	Load Lines Connect To
12	11.5	11	X1-X3, X2-X4	X1, X4
24	23	22	X2-X3	X1, X4



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