



DIN signal male connector - complementary



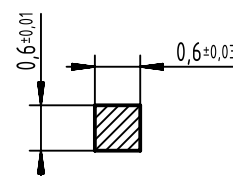
Soldering instructions

The connectors should be protected when being soldered in a dip, flow or film soldering bath. Otherwise, they might become contaminated as a result of soldering operations or deformed as a result of overheating.

(1) For prototypes and short runs protect the connectors with an industrial adhesive tape, e.g. Tesaband 4331 (www.tesa.de). Cover the underside of the connector moulding and the adjacent parts of the pcb as well as the open sides of the connector. This will prevent heat and gases of the soldering apparatus from damaging the connector. About 140 + 5 mm of the tape should suffice.

(2) For large series a jig is recommended. Its protective cover with a fast action mechanical locking device shields the connectors from gas and heat generated by the soldering apparatus. As an additional protection a foil can be used for covering the parts that should not be soldered.

Cross section of solder pins



General information

Design	IEC 60603-2	complementary types C 4- and 5-row male
No. of contacts	max. 160	
Contact spacing	2,54 mm	
Test voltage	1000 V	
Contact resistance	max. 20 mOhm	
Insulation resistance	min. 10 ¹² Ohm	
Working current	1 A at 70°C (see derating diagram)	
Temperature range	-55°C ... +125°C	
Termination technology	solder pins	
Clearance & creepage distance	min. 1,2 mm each	
Insertion and withdrawal force	160pol. max. 150 N	
	128pol. max. 120 N	
Mating cycles	- PL1 acc. to IEC 60603-2 => 500 mating cycles	
	- PL2 acc. to IEC 60603-2 => 400 mating cycles	
	- PL3 acc. to IEC 60603-2 => 50 mating cycles	
UL file	E102079	
RoHS - compliant	Yes	
Leadfree	Yes	
Hot plugging	No	

Insulator material

Material	PBT (thermoplastics, glass fiber reinforcement 30%)	
Colour	RAL 7032 (grey)	
UL classification	UL 94-V0	
Material group acc. to IEC 60664-1	IIIa (175 ≤ CTI < 400)	
NFF classification	I3, F4	

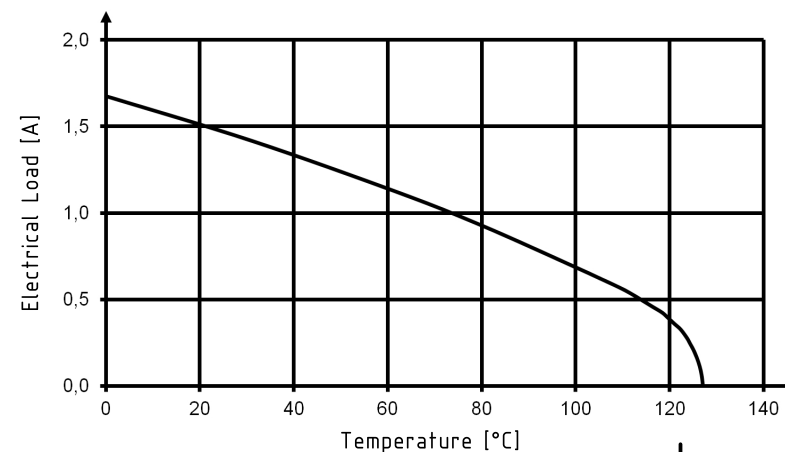
Contact material

Contact material	Copper alloy	
Plating termination zone	Ni	
Plating contact zone I	Au over Ni	
Plating contact zone II (termination side)	Au over Ni	

Derating diagram acc. to IEC 60512-5 (Current carrying capacity)

The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including terminals.
The current capacity curve is valid for continuous, non interrupted current loaded contacts of connectors when simultaneous power on all contacts is given, without exceeding the maximum temperature.

Control and test procedures according to DIN IEC 60512-5



	All rights reserved	Created by	Inspected by	Standardisation	Date	State	
	Department EC PD - DE	THIELEMAN	TADJE	KOHLER	2014-07-17	Final Release	
HARTING Electronics GmbH		Title				Doc-Key / ECM-Nr.	
D-32339 Espelkamp		DIN signal male connector - complementary				100580023/UGD/000/A 500000076063	
		Type	Number		Rev.	Page	
		DS	02211200201		A	1/1	

X-ON Electronics

Largest Supplier of Electrical and Electronic Components

Click to view similar products for [DIN 41612 Connectors](#) category:

Click to view products by [HARTING](#) manufacturer:

Other Similar products are found below :

[004.767](#) [608489050008049](#) [691327-1](#) [74670-0732](#) [74680-0340](#) [75880-0015](#) [76453-0014](#) [86093159ALF](#) [9732967801](#) [QLC260R](#)
[120X10019X](#) [120X10089X](#) [122A10249X](#) [122A10669X](#) [122A11089X](#) [122A13089X](#) [122A10089X](#) [122A10129X](#) [122A10349X](#)
[122A13359X](#) [1377391-4](#) [DIN-048CPC-SR1-MH](#) [1393583-2](#) [1393726-7](#) [140X10129X](#) [143-1913-000](#) [143-1908-000](#) [1484472-1](#) [2110070-1](#)
[2110070-2](#) [CBC20T00-008FDS5-0-1-002VR](#) [172699-5036](#) [2-1393557-4](#) [2-1437084-2](#) [CTJ720E01B-6141](#) [394506](#) [419-2080-402](#)
[V42254B2202C968](#) [419-2086-201](#) [419-2087-002](#) [448657-1](#) [448847-3](#) [5-1393755-9](#) [02990000004](#) [054302](#) [043556](#) [09062483201750](#)
[0850033067](#) [09031646555](#) [09061486901840](#)