



har-flex[®]THR angled male connector



GENERAL INFORMATION

| | |
|--|--|
| No. of contacts | from 6 to 100poles, all even numbers |
| Contact spacing | 1,27mm x 1,27mm [0,050"x0,050"] |
| Test Voltage | 500V |
| Contact resistance | < 25 mOhm |
| Insulation resistance | ≥ 10x10 ⁹ Ω |
| Working current acc. to IEC 60512, at 70°C, 80% derating | see derating diagram |
| Working temperature range | -55°C ... +125°C |
| Termination technology | SMT |
| Reflow processing temperature (acc. to ECA/IPC/JEDEC J-STD-075 Level PSL R0) | min. 150s >217°C min. 30s >240°C |
| Clearance & creepage distance | 0,4mm min. |
| Insertion force (depending on mating connector) | approximately 0,5N/contact |
| Withdrawal force (depending on mating connector) | approximately 0,5N/contact |
| Mating cycles | PL1 : 500 mating cycles PL2 : 250 mating cycles |
| RoHS - compliant | Yes |
| Leadfree | Yes |
| Working voltage acc. to IEC 60664-1 | 100V / 150V (depending on installation category) |
| UL file acc. UL 1977 | ECBT2.E102079 |
| UL file acc. CSA-C22.2 (for Canada) | ECBT8.E102079 |
| PSL level acc. ECA/IPC/JEDEC J-STD-075 | PSL R0 |
| MSL level acc. ECA/IPC/JEDEC J-STD-020D | MSL 1 |

INSULATOR MATERIAL

| | |
|---------------------------------|----------------------------------|
| Material | LCP (liquid crystalline polymer) |
| Color | Black |
| UL classification | UL94-V0 |
| Material group acc. IEC 60664-1 | IIIa (175 ≤ CTI < 400) |

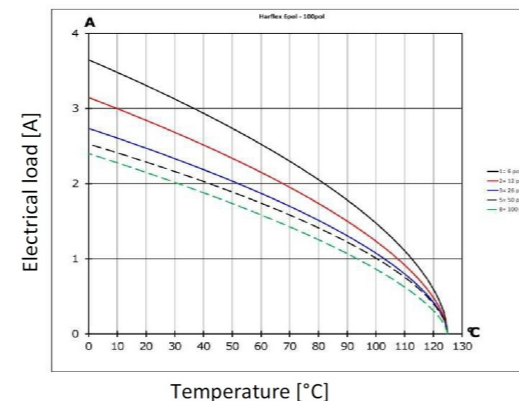
CONTACT MATERIAL

| | |
|------------------------------|--|
| Contact material | Copper alloy |
| Plating termination zone | Sn |
| Plating contact sliding side | Au over PdNi (acc. to Performance level) |

DERATING DIAGRAM acc. to IEC 60512-5 (Current carrying capacity)

The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including terminals.
The current capacity curve is valid for continuous, non interrupted current loaded contacts of connectors when simultaneous power on all contacts is given, without exceeding the maximum temperature.

Control and test procedures according to DIN IEC 60512-5
derating curve at I_{max}*0,8 (IEC 60512-5-2)



RECOMMENDATION FOR SOLDER PROCESSING

Solder paste recommendation

The har-flex connectors are solderable with established lead-free SAC / SnNi solder but also leaded solder e.g. SnPb40

PCB pad plating

The har-flex connectors are solderable on lead-free pad surfaces like HAL, NiAu, Immersion Sn.

Stencil recommendation

The solder deposition has to be placed on the pad area of the contact solder tines. Ideally, the solder deposition has the same length-to-width ratio and center point like the PCB pads. The size of the solder stencil apertures is depending on the thickness of the stencil. In general, a thinner stencils will need larger apertures to result in the required volume of solder paste. The minimum required solder paste volume for the signal pins is 0,078mm³, for the hold down it is 1,179mm³. For example, this can be achieved with the following stencil data :

| Signal pins | | | |
|-------------------|--------------|--------------------------------|--------------------------------|
| Stencil thickness | PCB pad size | proposal stencil aperture size | calculated solder paste volume |
| 150 μm | 0,8 x 0,8 mm | 0,72 x 0,72 mm | 0,078 mm ³ |

| Hold-downs | | | |
|-------------------|--------------|--------------------------------|--------------------------------|
| Stencil thickness | PCB pad size | proposal stencil aperture size | calculated solder paste volume |
| 150 μm | ∅0,8 mm | ∅2,3 mm | 1,179 mm ³ |

If a stencil with lower thickness shall be used, please insure the minimum required solder paste volume by enlarging the stencil aperture. Depending on the PCB design, the solder deponition may protrude the PCB pads. But to achieve a good sealing during solder paste printing and to reduce the cleaning interval of the stencil, the aperture should be smaller than the PCB pad about 10% or 25μm encircling.

Coplanarity of contacts

All connectors are tested for coplanarity of contacts and are in the range of
6 pin to 50 pin: ≤ 0,1mm
52 pin to 68 pin: ≤ 0,12mm
70 pin to 80 pin: ≤ 0,13mm
82 pin to 100 pin: ≤ 0,15mm

Performance level

Performance level 1 (recommended for majority of applications)
Initial 250 mating cycles, 10 days gas test (25°C / 75% r.h.) using H2S 10 ppb, NO2 200 ppb, CL2 10 ppb, SO2 200 ppb. Measurement of contact resistance. The remaining 250 mating cycles are subject to measurement of contact resistance and visual inspection.

Visual inspection. No abrasion of the contact finish through to the base material. No functional impairment.
Part number definition : 15 2

Performance level 2

Initial 125 mating cycles, 4 days gas test (25°C / 75% r.h.) using H2S 10 ppb, NO2 200 ppb, CL2 10 ppb, SO2 200 ppb. Measurement of contact resistance. The remaining 125 mating cycles are subject to measurement of contact resistance and visual inspection.

Visual inspection. No abrasion of the contact finish through to the base material. No functional impairment.
Part number definition : 15 6

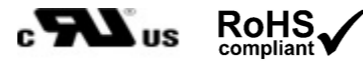
Performance level S4

Defined contact surface of min. 0,06 μm Au over 0,7+0,2μm PdNi
Part number definition : 15 5

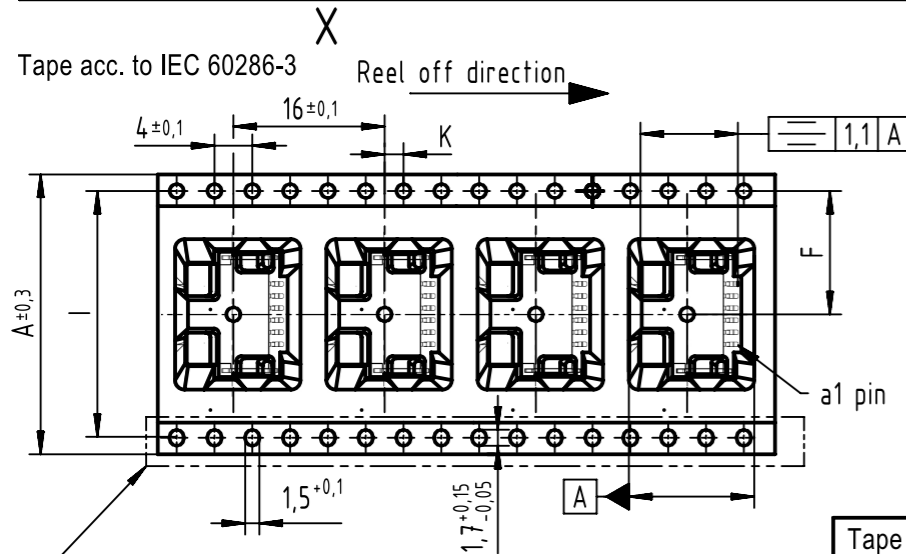
| | | | | |
|---|--|-----------------------|--|-----------------------------|
| | All Dimensions in mm Original Size DIN A3 | Scale 1:1 | Free size tol. | Ref. |
| | All rights reserved Department EL PD | Created by ZHUANGJ | Inspected by LUOK | Standardisation HOFFMANN |
| | | Date 2020-07-29 | State Final Release | |
| HARTING Electronics GmbH D-32339 Espelkamp | Title har-flex THR male angled | | Doc-Key / ECM-Nr. 100592843/UGD/000/D 500000177026 | |
| | Type DS | Number 15151210200 | Rev. D | Page 1/2 |



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TAPE LAYOUT & PACKAGING

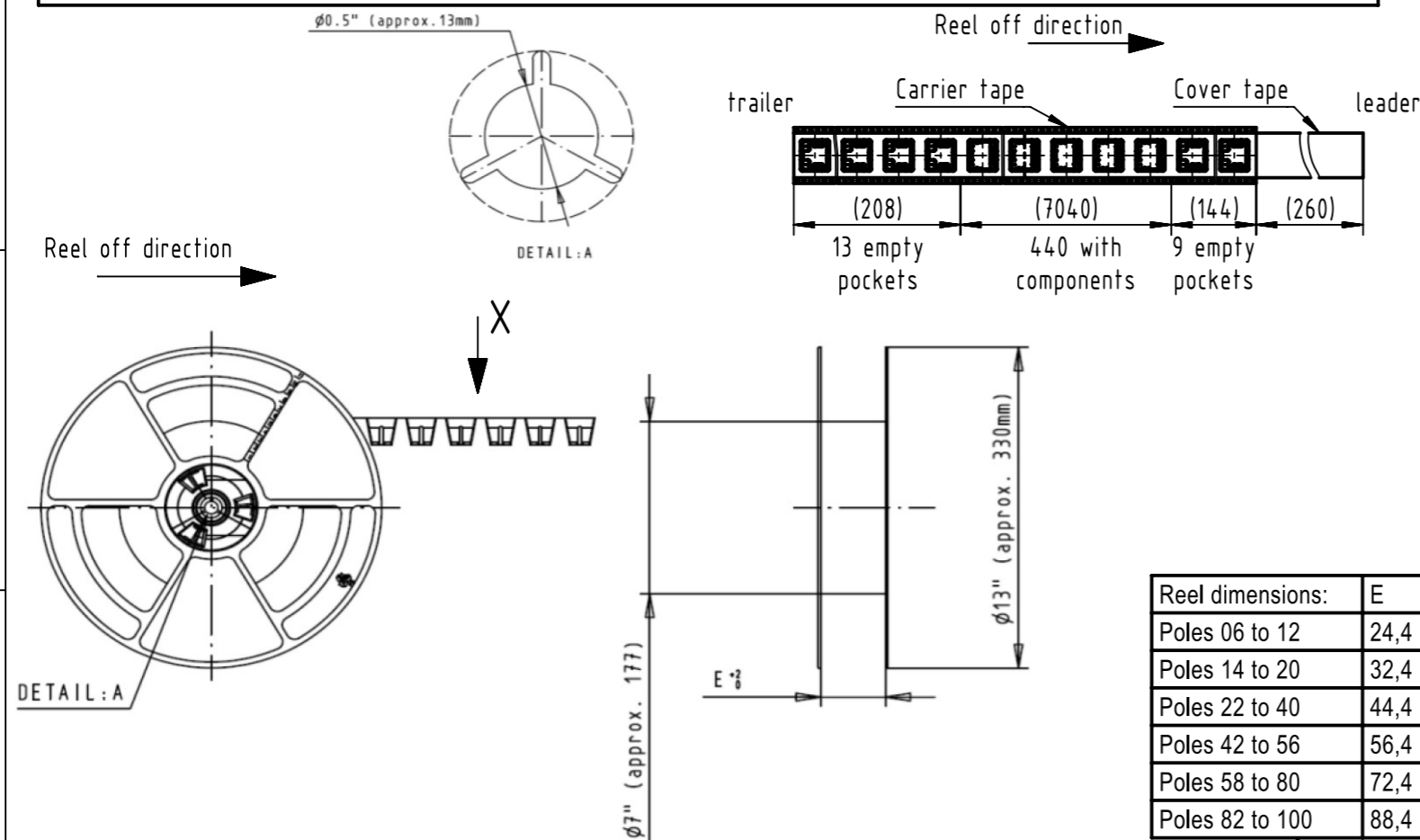


| Tape dimensions: | A | F | I | K |
|------------------|------|-----------|------------|--------|
| poles 06 to 12 | 24,0 | 11,5±0,1 | N/A | 2±0,1 |
| poles 14 to 20 | 32,0 | 14,20±0,1 | 28,4±0,1 | 2±0,1 |
| poles 22 to 40 | 44,0 | 20,20±0,1 | 40,40±0,1 | 2±0,15 |
| poles 42 to 56 | 56,0 | 26,20±0,1 | 52,4±0,1 | 2±0,15 |
| poles 58 to 80 | 72,0 | 34,20±0,3 | 68,40±0,1 | 2±0,2 |
| poles 82 to 100 | 88,0 | 42,20±0,3 | 68,81±0,15 | 2±0,2 |

Packaging indices ("XXX" in part number)

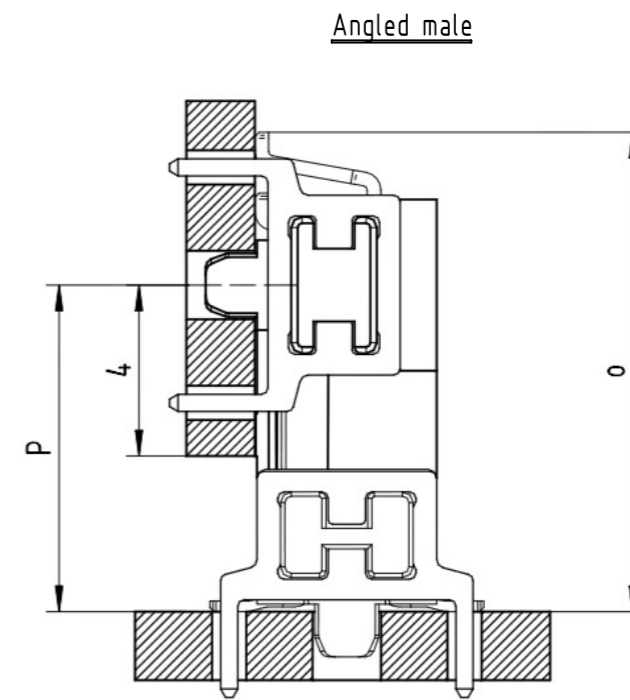
| Index | Packaging unit | Packaging |
|-------|----------------|---------------|
| 000 | 440 | Tape and reel |
| 333 | 1 | Tape |

REEL DIMENSIONS



| Reel dimensions: | E |
|------------------|------|
| Poles 06 to 12 | 24,4 |
| Poles 14 to 20 | 32,4 |
| Poles 22 to 40 | 44,4 |
| Poles 42 to 56 | 56,4 |
| Poles 58 to 80 | 72,4 |
| Poles 82 to 100 | 88,4 |

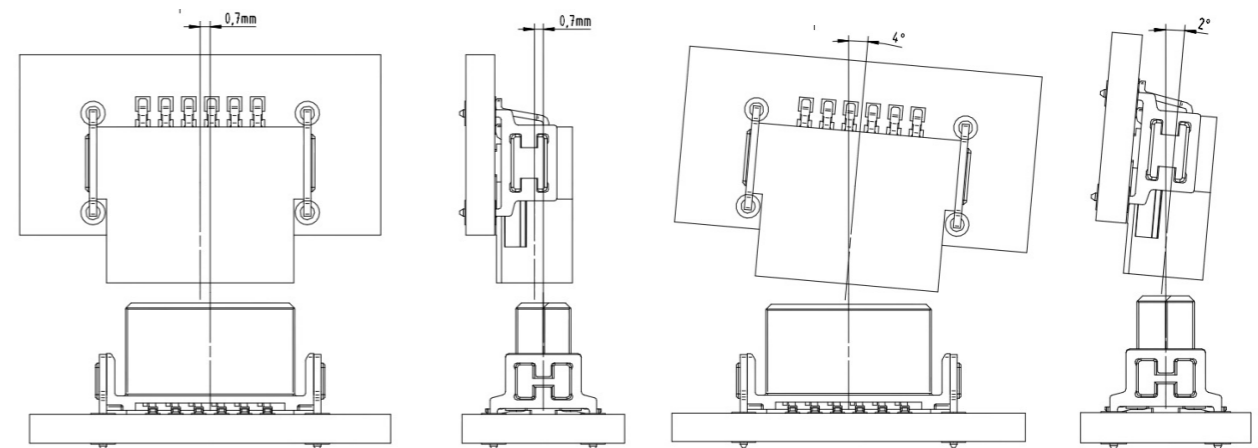
APPLICATION INFORMATION



| | | |
|-------|--------|-------|
| 13,65 | 15,1 | 18,93 |
| 9,05 | 10,5 | 14,33 |
| 6,25 | 7,7 | 11,53 |
| Y | P min. | 0 |

Admissible mismatching

Admissible inclination



All Dimensions in mm
Original Size DIN A3

Scale
1:1

Free size tol.

Ref.

Sub.



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Department EL PD

Created by
ZHUANGJ

Inspected by
LUOK

Standardisation
HOFFMANN

Date
2020-07-29

State
Final Release

Title
har-flex THR male angled

Type
DS

Number
15151210200

Doc-Key / ECM-Nr.
100592843/UGD/000/D
500000177026

Rev.
D

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D-32339 Espelkamp

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