Customer Information Sheet

DRAWING No.: M80-459XX98 IF IN DOUBT - ASK NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

SPECIFICATION:

MATERIAL:

HOUSING = GLASS-FILLED POLYAMIDE 46,

UL94V-O, BLACK

IOILOK SCREW, COLLAR = STAINLESS STEEL

SPRING = MUSIC WIRE

FINISH:

SPRING = TIN COATED

ELECTRICAL:

CURRENT RATING AT 25°C = 3.3A MAX CURRENT RATING AT 85°C = 2.6A MAX WORKING VOLTAGE = 800V AC/DC

VOLTAGE PROOF = 1200V AC/DC CONTACT RESISTANCE = $25m\Omega$ MAX INSULATION RESISTANCE = $100M\Omega$ MIN

MECHANICAL:

DURABILITY = 400 OPERATIONS

INSERTION FORCE = 2.0N MAX WITHDRAWAL FORCE = 0.2N MIN

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

BAG

FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION

CO40XX (LATEST ISSUE)

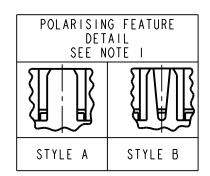
- I. POLARISING FEATURE STYLE DEPENDANT ON NUMBER OF CONTACT POSITIONS.
- 2. HOUSING TO BE USED WITH DATAMATE TRIO-TEK CRIMP CONTACTS:

M80-25300XX = 24-22 AWG REELED M80-25400XX = 28-26 AWG REELED

M80-28300XX = 24-22 AWG LOOSE

M80-28400XX = 28-26 AWG LOOSE

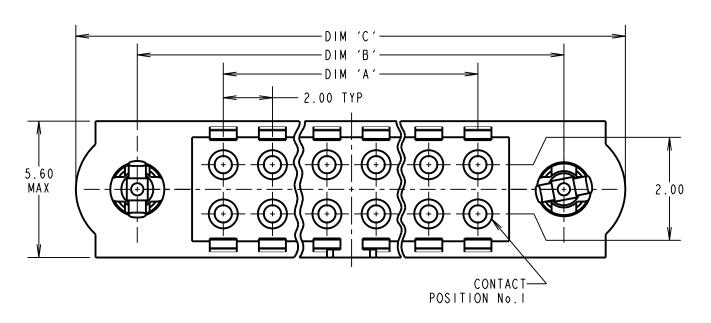
- 3. THE SPECIFICATION APPLIES WHEN HOUSING IS USED WITH THE ABOVE CONTACTS.
- 4. CONTACT EXTRACTION TOOL = Z80-258.
- 5. INSTRUCTION SHEETS ARE AVAILABLE. 6. SPRING LOAD WHEN SOLID = 2.64N.
- SPRING RATE = 1.32N/mm.
- 7. LENGTH WILL BE 1.7mm WHEN 101-SCREWS ARE ENGAGED WITH RETAINERS IN MATING CONNECTOR.

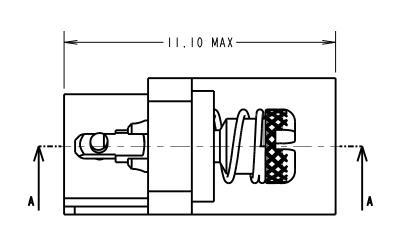


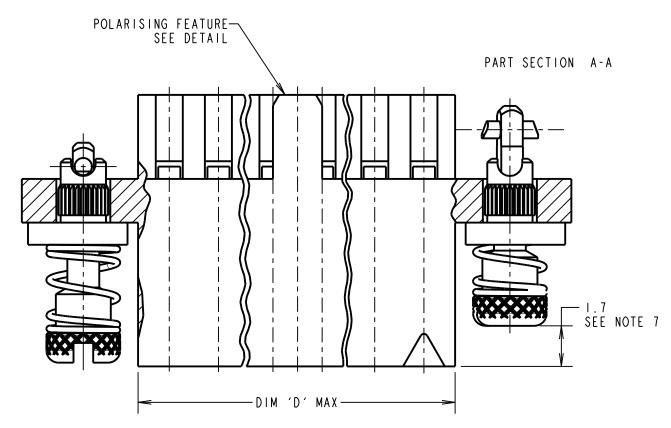
| DIMENSION | CALCULATION | | | |
|-----------|---------------------------------------|--|--|--|
| DIM 'A' | TOTAL No. OF CONTACT POSITIONS - 2 | | | |
| DIM 'B' | TOTAL No. OF CONTACT POSITIONS + 5 | | | |
| DIM 'C' | TOTAL No. OF CONTACT POSITIONS + 10 | | | |
| DIN 'D' | TOTAL No. OF CONTACT POSITIONS + 0.59 | | | |

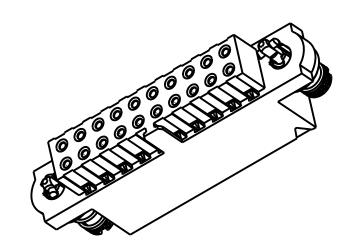
EXAMPLE: CONNECTOR WITH 20 CONTACT POSITIONS, M80-4592098

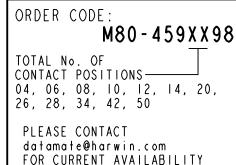
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm











mm²

| | | | ı | | |
|----------------------|--------|----------|--------|--|--|
| RTP | 7 | 17.05.19 | 21531 | | |
| NAME | 188. | DATE | C/NOTE | | |
| APPROVED: R.PORTLOCK | | | | | |
| CHECKED: M.RUDKIN | | | | | |
| DRAWN: S.FLOWER | | | | | |
| CUSTOMER REF.: | | | | | |
| | | | | | |
| ASSEN | MBLY (| ORG: | | | |



technical@harwin.com

| TOLERANCES | MATERIA |
|---|---------|
| X. = ±1mm X.X = ±0.50mm X.XX = ±0.20mm | |
| $X.XXX = \pm 0.01$ mm ANGLES = $\pm 5^{\circ}$ | FINISH: |
| UNLESS STATED | S/AREA: |

| MATERIAL: | |
|-----------|-----------|
| | SEE ABOVE |
| CINICH. | SEE ABOVE |

| TITLE: | DA | TAMA | TE T | RIO-TE | ΞK |
|--------|------|------|-------|--------|------|
| | FEMA | LE C | RIME | HOUS | ING |
| W | 'ITH | 101L | .OK 、 | JACKSC | REW: |
| | | | | | |

| DRAWING | NUMBER: | |
|---------|---------|--|
| | | |

| M8(|) - 4 | 59 | XX | 98 |
|-----|-------|----|----|----|

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