

Customer Information Sheet

DRAWING No.: M80-788XXXX

SHEET 2 OF 2

IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATION:

MATERIAL:

MOULDING = GLASS-FILLED POLYAMIDE 46 UL94V-0, BLACK

CLIP = BERYLLIUM COPPER

SHELL = BRASS

FINISH (ALL OVER NICKEL):

CONTACTS:

01 = 0.30µ GOLD CLIP, 4.0µ 100% TIN SHELL

05 = 0.30µ GOLD CLIP, 0.28µ GOLD SHELL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE:

INITIAL = 20mΩ MAX

AFTER CONDITIONING = 25mΩ MAX

INSULATION RESISTANCE:

INITIAL = 1000MΩ MIN

AFTER CONDITIONING = 100MΩ MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

INSERTION FORCE = 2.8N MAX, 1.0N MIN

WITHDRAWAL FORCE = 1.8N MAX, 0.2N MIN

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

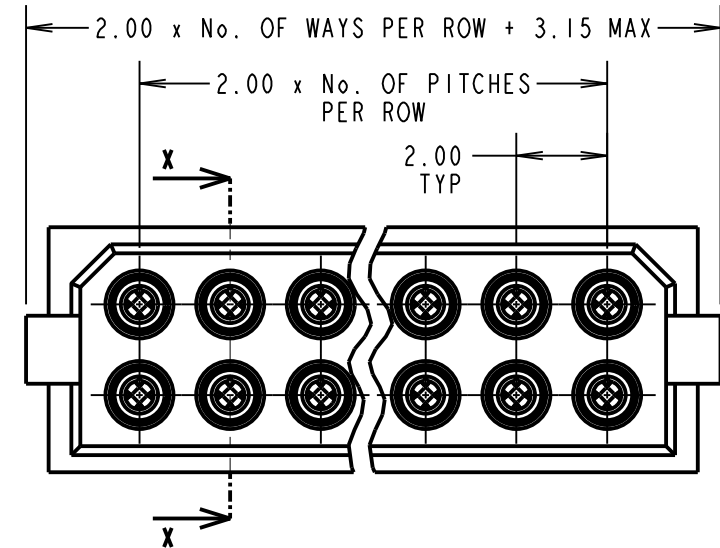
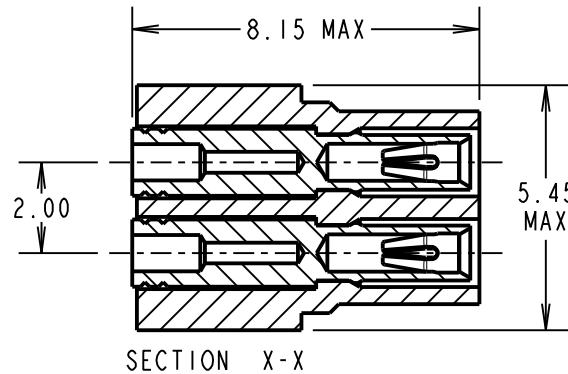
BAG (CONTACTS AND MOULDINGS UN-ASSEMBLED)

FOR COMPLETE SPECIFICATION, SEE COMPONENT

SPECIFICATION C005XX (LATEST ISSUE)

NOTES:

- RECOMMENDED WIRE TYPE = PTFE INSULATED, 28 - 32 AWG BS3G210 TYPE A OR MIL-W-16878 TYPE ET WIRE.
MAX INSULATION DIAMETER = $\varnothing 0.75\text{mm}$, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO M22520/2-01 INSTRUCTION SHEET FOR COMPLETE CRIMPING INSTRUCTIONS.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
- FOR EXTRA CONTACTS, USE ORDER CODE:
M80-0190001 FOR M80-788XX01 & M80-0190005 FOR M80-788XX05



ORDER CODE:

M80-788XXXX

TOTAL No. OF WAYS: _____

04 - 20, 26, 34
(EVEN No. S ONLY)

FINISH: _____

01 - GOLD CLIP, TIN SHELL
05 - GOLD CLIP, GOLD SHELL

SB	3	27.01.12	11637
NAME	ISS.	DATE	C/NOTE
APPROVED: S.BENNETT			
CHECKED: S.FLOWER			
DRAWN: S. MCCULLAGH			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES

X. = $\pm 1\text{mm}$
X.X = $\pm 0.25\text{mm}$
X.XX = $\pm 0.10\text{mm}$
X.XXX = $\pm 0.01\text{mm}$

ANGLES = $\pm 5^\circ$

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²

TITLE: DATAMATE L-TEK
DIL SOCKET CRIMP ASSY
EXTRA SMALL BORE (28 - 32AWG)

DRAWING NUMBER: M80-788XXXX

SHT 2 OF 2

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