

# Customer Information Sheet

DRAWING No.: Z2170-00 TO Z2177-00, Z2179-00

IF IN DOUBT - ASK

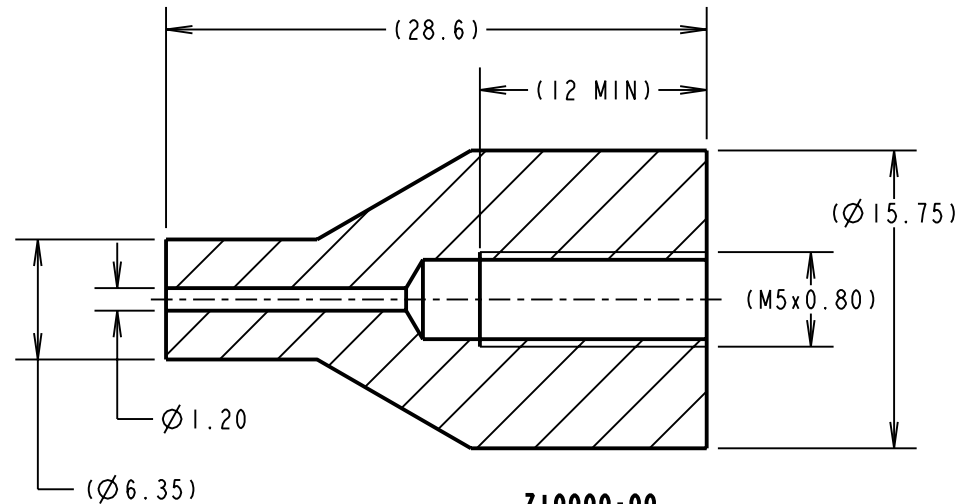
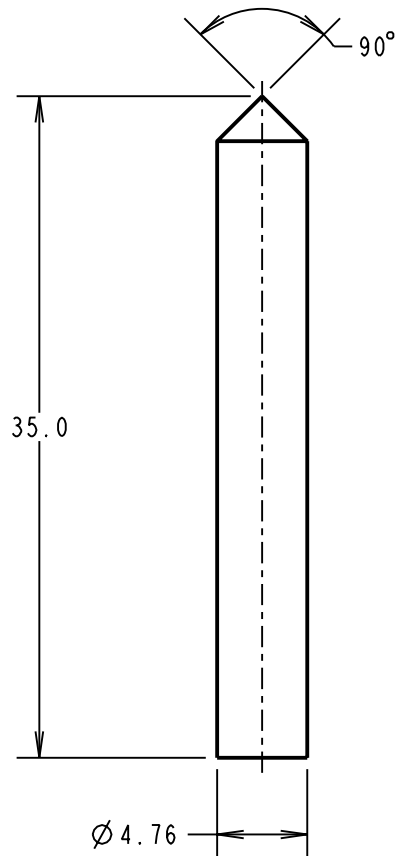
(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

Z10002-00  
TOP TOOL



Z10000-00  
BOTTOM TOOL PART  
MACHINED BLANK

Z10002-00  
(TOP TOOL)

SEE TABLE

PCB

Z10000-00  
(BOTTOM TOOL)

OPERATION DIAGRAM

FOR USE WITH THESE PART NUMBERS:

H2170-01	H2170-05	H2171-01	H2171-05	H2172-01	H2172-05
H2173-01	H2173-05	H2174-01	H2174-05	H2175-01	H2175-05
H2176-01	H2176-05	H2177-05	H2179-01	H2179-05	

NOTES:

- MUST BE USED WITH A BENCH PRESS OR OTHER FIXED TOOLING, TO ENSURE EVEN PRESSURE IS APPLIED TO THE HEAD OF THE TERMINAL.
- TOP AND BOTTOM TOOLS ARE PACKED IN A BAG AS A KIT.

SB	2	19.04.11	11243
NAME	ISS.	DATE	C/NOTE
APPROVED:		S.BENNETT	
CHECKED:		S.FLOWER	
DRAWN:		MARK G PLESTED	
CUSTOMER REF.:			
ASSEMBLY DRG:			

## HARWIN

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TOLERANCES

X. = ±1mm  
X.X = ±0.25mm  
X.XX = ±0.10mm  
X.XXX = ±0.01mm

ANGLES = ±5°  
UNLESS STATED

MATERIAL:

SILVER STEEL

FINISH: CLEAN

S/AREA: mm<sup>2</sup>

TITLE:

TOP AND BOTTOM TOOL SET

DRAWING NUMBER: Z2170-00 TO Z2177-00, Z2179-00

SHT  
2 OF 2

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