

### Cable ties for food industry, detectable


The Metal Content Tie is a cable tie specifically designed for use in the food and pharmaceutical processing industries. A unique manufacturing process, involving the inclusion of a metallic pigment, enables even small 'cut-off' sections of the tie to be detected by standard metal-detecting equipment. Ideally suited for the installation of cabling in and around the manufacturing process.

#### Features and benefits

- Total metal dispersion throughout the tie
- Can support quality assurance in the production of food stuffs, for example HACCP
- Blue colour for easy visual detection
- Greatly reduces risk of contamination
- Magnetic and X-Ray detectable (detection level depending on specific application and equipment)



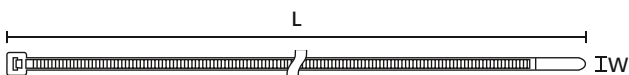
Our detectable MCT(S) cable ties used in the food and pharmaceutical industry.

 **Material specification please see page 26.**





One Step to the Web!

#### MCT-Series, PA66MP




MCT(S)

 **Can support quality assurance in the production of food stuffs, for example HACCP.**


TYPE	Width (W)	Length (L)	Bundle Ø max.		Material	Colour	Pack Cont.	Tools	Article-No.
MCT18R	2.5	100.0	22.0	80	PA66MP	Blue (BU)	100 pcs.	2;4-6	111-01225
MCT30R	3.5	150.0	35.0	135	PA66MP	Blue (BU)	100 pcs.	2;4-6	111-00829
MCT50R	4.6	202.0	50.0	225	PA66MP	Blue (BU)	100 pcs.	2-10	111-00830
MCT50L	4.7	380.0	110.0	225	PA66MP	Blue (BU)	100 pcs.	2-12	111-00831
MCT120R	7.6	387.0	100.0	535	PA66MP	Blue (BU)	100 pcs.	3;9-12	111-01136

All dimensions in mm. Subject to technical changes.  
Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

Recommended Tools											
	2	3	4	5	6	7	8	9	10	11	12
	MK20	MK21	MK3SP	MK3PNSP2	EVO7	MK7HT	MK7P	MK6	EVO9	EVO9HT	MK9P
	551	551	552	552	554	555	556	557	554	554	558

For more information on toolings please refer to the Application Tooling chapter.

#### MCT-Series releasable, PA66MP

TYPE	Width (W)	Length (L)	Bundle Ø max.		Material	Colour	Pack Cont.	Article-No.
MCTRELK2M	4.6	250.0	65.0	225	PA66MP	Blue (BU)	100 pcs.	111-00937

All dimensions in mm. Subject to technical changes.  
Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

## Material Specification Overview

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium-alloy	AL	-40 °C to +180 °C	Natural (NA)		<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> </ul>	RoHS
Chloroprene	CR	-20 °C to +80 °C	Black (BK)		<ul style="list-style-type: none"> <li>Weather-resistant</li> <li>High yield strength</li> </ul>	RoHS
Ethylene Tetrafluoroethylene (Tefzel®)	E/TFE	-80 °C to +170 °C	Blue (BU)	UL 94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>UV-resistant, not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Flexible at low temperature</li> <li>Not moisture sensitive</li> <li>Robust on impacts</li> </ul>	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Bio-plastic, derived from vegetable oil</li> <li>Strong impact resistance at low temperature</li> <li>Very low moisture absorption</li> <li>Weather-resistant</li> <li>Good chemical resistant</li> </ul>	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> <li>UV-resistant</li> </ul>	HF RoHS
Polyamide 4.6	PA46	-40 °C to +150 °C (5000 h), +195 °C (500 h)	Natural (NA), Grey (GY)	UL 94 V2	<ul style="list-style-type: none"> <li>Resistance to high temperatures</li> <li>Very moisture sensitive</li> <li>Low smoke sensitiv</li> </ul>	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	RoHS
Polyamide 6, high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	HF RoHS
Polyamide 6.6, glass-fibre reinforced	PA66GF13, PA66GF15	-40 °C to +105 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good resistance to: lubricants, vehicle fuel, salt water and a lot of solvent</li> </ul>	HF RoHS
Polyamide 6.6, heat and UV stabilised	PA66HSW	-40 °C to +105 °C	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated max. temperature</li> <li>UV-resistant</li> </ul>	HF RoHS
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C	Black (BK), Natural (NA)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated max. temperature</li> </ul>	HF RoHS
Polyamide 6.6, high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat and UV stabilised	PA66HIRHSW	-40 °C to +110 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> <li>High yield strength, UV-resistant</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, ScanBlack	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, UV-resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>UV-resistant</li> </ul>	HF RoHS

MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
<b>Polyamide 6.6,</b> with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL 94 HB	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyamide 6.6,</b> with metal particles	PA66MP+	-40 °C to +85 °C	Blue (BU)	not flame retardant	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and x-ray detectable</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyamide 6.6 V0</b>	PA66V0	-40 °C to +85 °C	White (WH)	UL 94 V0	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Low smoke emission</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyester</b>	SP	-50 °C to +150 °C	Black (BK)	halogen free	<ul style="list-style-type: none"> <li>UV-resistant</li> <li>Good chemical resistance to: most acids, alkalis and oils</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyetheretherketone</b>	PEEK	-55 °C to +240 °C	Beige (BGE)	UL 94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>Not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyethylene</b>	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL 94 HB	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to: most acids, alcohol and oils</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyolefin</b>	PO	-40 °C to +90 °C	Black (BK)	UL 94 V0	<ul style="list-style-type: none"> <li>Low smoke emissions</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polypropylene</b>	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL 94 HB	<ul style="list-style-type: none"> <li>Floats in water</li> <li>Moderate yield strength</li> <li>Good chemical resistance to: organic acids</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polypropylene, Ethylene-Propylene- Dien-Terpolymere- rubber</b> free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good resistance to high temperatures</li> <li>Good chemical and abrasion resistance</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polypropylene</b> with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL 94 HB	<ul style="list-style-type: none"> <li>Metal and X-Ray detectable</li> <li>Heat resistant</li> <li>Moderate yield strength</li> <li>Good chemical resistance</li> </ul>	<b>RoHS</b>
<b>Polypropylene</b> with metal particles	PPMP+	-40 °C to +85 °C	Blue (BU)	not flame retardant	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and x-ray detectable</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyvinylchloride</b>	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL 94 V0	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to: acids, ethanol and oil</li> </ul>	<b>RoHS</b>
<b>Stainless Steel</b>	SS304, SS316	-80 °C to +538 °C	Natural (NA)	non-burning	<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> <li>Weather resistant</li> <li>Outstanding chemical resistance</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Thermoplastic Polyurethane</b>	TPU	-40 °C to +85 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>High elastic</li> <li>Good chemical resistance to: acids, bases and oxidizing agents</li> </ul>	<b>HF</b> <b>RoHS</b>

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\*\*More colours on request.



**N** = Minimum Loop Tensile Strength for Cable Ties (Newton)

**HF** = Halogenfree

**LFH** = Limited Fire Hazard

**RoHS** = Restriction of Hazardous Substances

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