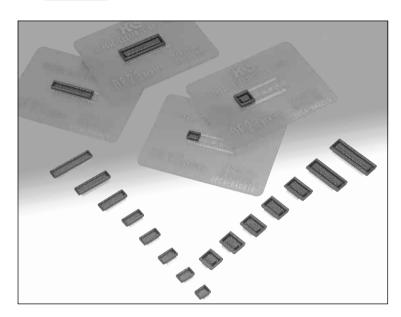
0.5mm Pitch Low-Profile Board-to-Board/Board-to-FPC Connectors

DF23 Series



Features

1. Low profile

The 1.5 mm board-to-board distance makes these connectors ideal for limited space applications.

2. Large variety of number of contacts

Available with 10, 12, 14, 16, 18, 20, 30, 40, 50, and 60 contacts.

Connectors with 10 to 20 contacts are ideal for use in small LCD connections in cellular phones, PDA's, video equipment, photo cameras and miniature of other devices requiring reliable connections in a small spaces.

3. Click sensation

Positive click sensation when completely mated confirms correct insertion and connection of all contacts.

4. High contact reliability

Although connectors are low profile, the female contacts maintain reliable spring force assuring secure electrical contact.

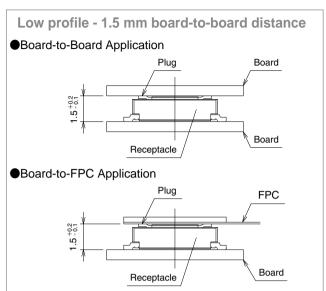
5. Large self-alignment

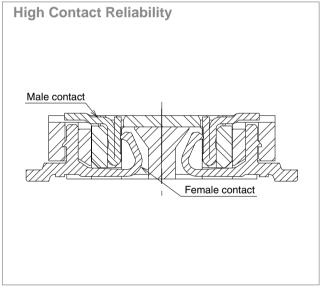
The large range of alignment of 0.3 mm allows for smooth insertion.

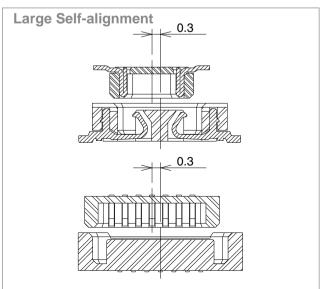
6. Board placement with automatic equipment Flat surfaces allows placement of embossed tape packaged connectors with vacuum nozzles.

Applications

Mobile phones, PDA's, notebook PC's, digital cameras and other miniature devices.







■Product Specifications

| Detiens | Current rating | 0.3A | Operating temperature range | -35℃ to 85℃ (Note 1) | Storage temperature range | -10°C to 60°C (Note 2) |
|---------|----------------|--------|-----------------------------|----------------------|---------------------------|------------------------|
| Ratings | Voltage rating | 50V AC | Operating humidity range | 20% to 80% | Storage humidity range | 40% to 70% (Note 2) |

| Item | Specification | Condition |
|---------------------------------|--|--|
| 1. Insulation resistance | 500M ohms min. | 100V DC |
| 2. Withstanding voltage | No flashover or insulation breakdown | 150V AC/1 minute |
| 3. Contact resistance | 60m ohms max. | 100mA |
| 4. Vibration | No momentary disconnections of 1 μ s min | Frequency of 10 to 55 Hz, single amplitude of 0.75 mm, in 3 directions for 2 hours |
| 5. Humidity | Contact resistance : 60 m ohms max. Insulation resistance : 250 M ohms min. | Temperature of 40°C±2°C, humidity of 90% to 95%, 96 hours |
| 6. Temperature cycle | Contact resistance : 60 m ohms max. Insulation resistance : 500 M ohms min. | (-55°C : 30minutes →5 to 35°C : 10minutes →85°C : 30minutes →5 to 35°C: 10minutes) for 5 cycles |
| 7. Durability | Contact resistance : 60m ohms max. | 50 cycles (mating/unmating) |
| 8. Resistance to soldering heat | No deformation of the insulator parts affecting performance | Reflow: At recommended temperature profile Manual soldering: Soldering iron temperature 300°C, for 3 seconds |

- Note 1: Includes temperature rise caused by the current flow.
- Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non- conducting condition of installed connectors in storage, shipment or during transportation.
- Note 3: Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

■ Materials

| Item | Part | Material | Finish | Remarks |
|-----------------------|----------|-----------------|---------------|---------|
| Receptacles Insulator | | LCP | Color : Black | UL94V-0 |
| Plugs | Contacts | Phosphor bronze | Gold plated | |

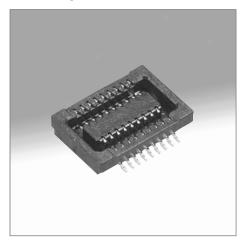
■Ordering information

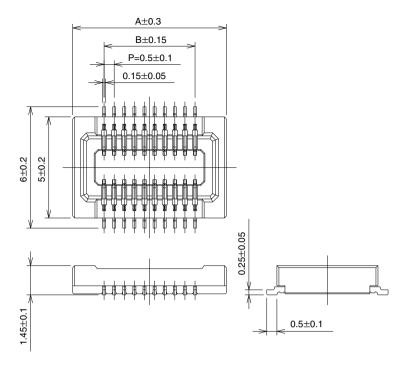
Receptacles/Plugs

$$\frac{\mathsf{DF23}}{0} \; \frac{\mathsf{C}}{0} \; \frac{\; *}{0} \; \frac{\mathsf{DS}}{0} \; \frac{\mathsf{0.5}}{0} \; \frac{\mathsf{V}}{0} \; \frac{(\; *\; *\;)}{0}$$

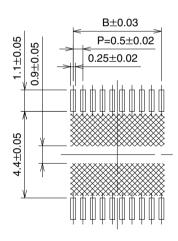
| 0 | Series name: DF23 | 6 | Contact pitch: 0.5mm |
|---|---|---|---|
| 2 | Metal fitting & Locating boss type C: Without metal fittings, without Locating boss | 6 | Terminal type V: Straight SMT |
| 3 | Number of contacts: 10, 12, 14, 16, 18, 20, 22, 30, 40, 50, 60 | 7 | Packaging type |
| 4 | Connector type DS: Double-row receptacle | | Receptacle(51): Embossed tape packaging (2,000 pieces per reel) Receptacle(53): Embossed tape packaging (3,000 pieces per reel) |
| | DP: Double-row plug | | Plug(92): Embossed tape packaging (2,000 pieces per reel) Plug(91): Embossed tape packaging (3,000 pieces per reel) |

■Receptacles





●Recommended PCB Footprints



Note: Shaded area should be free of any conductive traces.

[Packaging/ quantity per reel code] - * *, (* *)

(51): Embossed tape packaging (2,000 pieces per reel)

(53): Embossed tape packaging (3,000 pieces per reel)

Unit: mm

| Product No. | CL No. | Number of Contacts | А | В | Remarks | RoHS |
|---------------------|-----------------|--------------------|------|------|----------|------|
| DF23C-10DS-0.5V(**) | CL688-0306-9-** | 10 | 5.1 | 2.0 | | |
| DF23C-12DS-0.5V(**) | CL688-0309-7-** | 12 | 5.6 | 2.5 | (Note 2) | |
| DF23C-14DS-0.5V(**) | CL688-0300-2-** | 14 | 6.1 | 3.0 | | |
| DF23C-16DS-0.5V(**) | CL688-0307-1-** | 16 | 6.6 | 3.5 | (Note 1) | |
| DF23C-18DS-0.5V(**) | CL688-0308-4-** | 18 | 7.1 | 4.0 | (Note 2) | |
| DF23C-20DS-0.5V(**) | CL688-0301-5-** | 20 | 7.6 | 4.5 | (Note 1) | YES |
| DF23C-22DS-0.5V(**) | CL688-0310-6-** | 22 | 8.1 | 5.0 | (Note 2) | |
| DF23C-30DS-0.5V(**) | CL688-0302-8-** | 30 | 10.1 | 7.0 | (Note 1) | |
| DF23C-40DS-0.5V(**) | CL688-0303-0-** | 40 | 12.6 | 9.5 | (Note 1) | |
| DF23C-50DS-0.5V(**) | CL688-0304-3-** | 50 | 15.1 | 12.0 | (Note 1) | |
| DF23C-60DS-0.5V(**) | CL688-0305-6-** | 60 | 17.6 | 14.5 | (Note 1) | |

Note 1: Available in code (51) only.

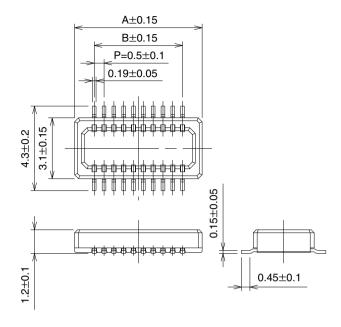
Note 2: Available in code (53) only.

Note 3: Contact Hirose for availability.

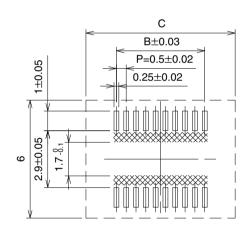
Note 4: Please order embossed tape packaging items by the reel.

■Plugs





▶Recommended PCB Footprints



- Note 1: Shaded area should be free of any conductive traces.
- Note 2: Do not leave any conductive traces or install components in this area.

[Packaging/ quantity per reel code] - * *, (* *)

(92): Embossed tape packaging (2,000 pieces per reel)

(91): Embossed tape packaging (3,000 pieces per reel)

Unit: mm

| Product No. | CL No. | Number of Contacts | А | В | С | Remarks | RoHS |
|---------------------|-----------------|--------------------|------|------|------|----------|------|
| DF23C-10DP-0.5V(**) | CL688-0806-1-** | 10 | 4.0 | 2.0 | 5.1 | | |
| DF23C-12DP-0.5V(**) | CL688-0809-0-** | 12 | 4.5 | 2.5 | 5.6 | (Note 1) | |
| DF23C-14DP-0.5V(**) | CL688-0800-5-** | 14 | 5.0 | 3.0 | 6.1 | | |
| DF23C-16DP-0.5V(**) | CL688-0807-4-** | 16 | 5.5 | 3.5 | 6.6 | (Note 2) | |
| DF23C-18DP-0.5V(**) | CL688-0808-7-** | 18 | 6.0 | 4.0 | 7.1 | | |
| DF23C-20DP-0.5V(**) | CL688-0801-8-** | 20 | 6.5 | 4.5 | 7.6 | (Note 2) | YES |
| DF23C-22DP-0.5V(**) | CL688-0810-9-** | 22 | 7.0 | 5.0 | 8.1 | (Note 1) | |
| DF23C-30DP-0.5V(**) | CL688-0802-0-** | 30 | 9.0 | 7.0 | 10.1 | | |
| DF23C-40DP-0.5V(**) | CL688-0803-3-** | 40 | 11.5 | 9.5 | 12.6 | (Note 2) | |
| DF23C-50DP-0.5V(**) | CL688-0804-6-** | 50 | 14.0 | 12.0 | 15.1 | (Note 2) | |
| DF23C-60DP-0.5V(**) | CL688-0805-9-** | 60 | 16.5 | 14.5 | 17.6 | (Note 2) | |

Note 1: Available in code (91) only.

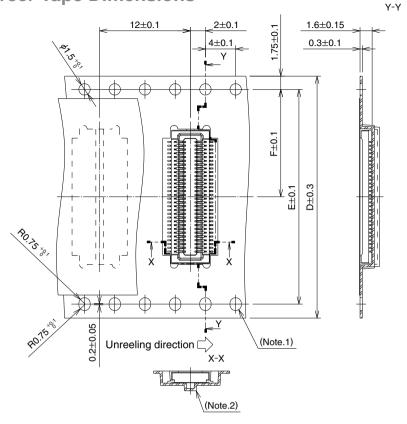
Note 2: Available in code (92) only.

Note 3: Contact Hirose for availability.

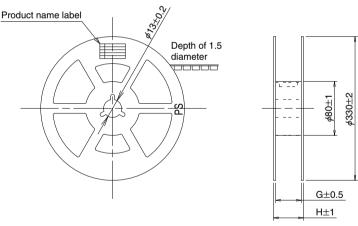
Note 4: Please order embossed tape packaged items by the reel.

● Embossed Career Tape Dimensions

■Receptacles



■Reel Dimensions



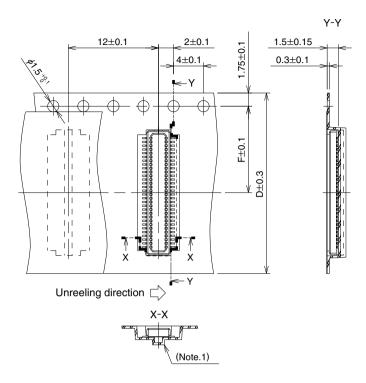
Unit: mm

| Product No. | D | Е | F | G | Н |
|---------------------|------|------|------|------|------|
| DF23C-10DS-0.5V(**) | 16.0 | | 7.5 | 17.5 | 21.5 |
| DF23C-12DS-0.5V(**) | 16.0 | | 7.5 | 17.5 | 21.5 |
| DF23C-14DS-0.5V(**) | 16.0 | | 7.5 | 17.5 | 21.5 |
| DF23C-16DS-0.5V(**) | 16.0 | | 7.5 | 17.5 | 21.5 |
| DF23C-18DS-0.5V(**) | 16.0 | _ | 7.5 | 17.5 | 21.5 |
| DF23C-20DS-0.5V(**) | 16.0 | | 7.5 | 17.5 | 21.5 |
| DF23C-22DS-0.5V(**) | 24.0 | | 11.5 | 25.5 | 29.5 |
| DF23C-30DS-0.5V(**) | 24.0 | | 11.5 | 25.5 | 29.5 |
| DF23C-40DS-0.5V(**) | 24.0 | | 11.5 | 25.5 | 29.5 |
| DF23C-50DS-0.5V(**) | 24.0 | | 11.5 | 25.5 | 29.5 |
| DF23C-60DS-0.5V(**) | 32.0 | 28.4 | 14.2 | 33.5 | 37.5 |

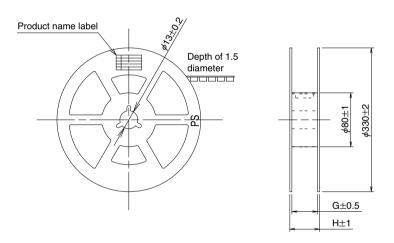
Note 1: This side feed hole is added to embossed tape where the D dimension is 32.0 min. wide.

Note 2: (53) packaging code embossed tape is without the bottom surface protrusion.

■Plugs



■Reel Dimensions



Unit: mm

| Product No. | D | F | G | Н |
|---------------------|------|------|------|------|
| DF23C-10DP-0.5V(**) | 16.0 | 7.5 | 17.5 | 21.5 |
| DF23C-12DP-0.5V(**) | 16.0 | 7.5 | 17.5 | 21.5 |
| DF23C-14DP-0.5V(**) | 16.0 | 7.5 | 17.5 | 21.5 |
| DF23C-16DP-0.5V(**) | 16.0 | 7.5 | 17.5 | 21.5 |
| DF23C-18DP-0.5V(**) | 16.0 | 7.5 | 17.5 | 21.5 |
| DF23C-20DP-0.5V(**) | 16.0 | 7.5 | 17.5 | 21.5 |
| DF23C-22DP-0.5V(**) | 24.0 | 11.5 | 25.5 | 29.5 |
| DF23C-30DP-0.5V(**) | 16.0 | 7.5 | 17.5 | 21.5 |
| DF23C-40DP-0.5V(**) | 24.0 | 11.5 | 25.5 | 29.5 |
| DF23C-50DP-0.5V(**) | 24.0 | 11.5 | 25.5 | 29.5 |
| DF23C-60DP-0.5V(**) | 24.0 | 11.5 | 25.5 | 29.5 |

Note: Code number (91) embossed tape is without the bottom surface protrusion.

●Usage Precautions

| 1.Recommended | | | | | |
|---|--|--|--|--|--|
| Temperature Profile | Temperature (℃) | | | | |
| Temperature | 250°C | | | | |
| | 200 60sec max Soldering | | | | |
| | 150 150°C - 90~120sec Preheating | | | | |
| | Room temperature | | | | |
| | 0 50 100 150 200 250 300 Time (sec.) | | | | |
| | Note 1: Up to 2 cycles of Reflow soldering are possible under the same conditions, provided that there is a return to normal temperature between the first and second cycle. Note 2: The temperature profile indicates the board surface temperature at the point of contacts with the connector terminals. | | | | |
| 2.Recommended Manual Soldering Conditions | Temperature: 290℃±10℃, Soldering time: within 2 sec. | | | | |
| 3.Recommended Screen Thickness and Open Area Ratio (Pattern Area Ratio) | Thickness: 0.12 mm Open Area ratio: 80% | | | | |
| 4.Board Warping | Maximum of 0.03 mm at the connector center section, with both ends of the connector as reference points. | | | | |
| 5.Cleaning Conditions | Refer to the "Nylon Connector Use Handbook." | | | | |
| 6.Use and handling precautions. | ■When manually handling the connectors avoid touching any portion of exposed terminal leads. | | | | |
| | This may cause deformation and lead to difficulties with placement and soldering on the PCB. | | | | |
| | When mating/un-mating do not use excessive force or lifting of one side only. | | | | |

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