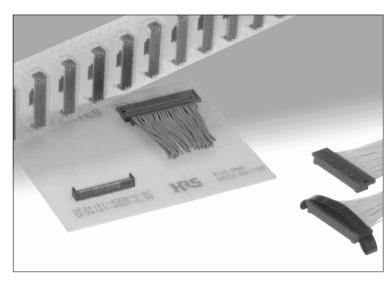
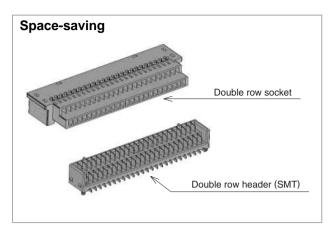
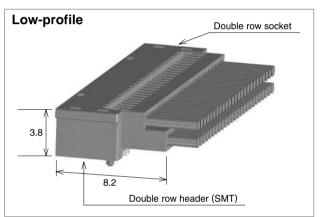
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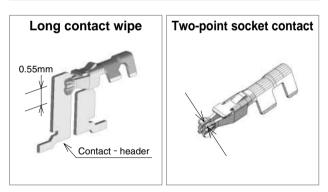
# 0.9 mm Pitch Vertical Mating Board-to-Wire Connectors

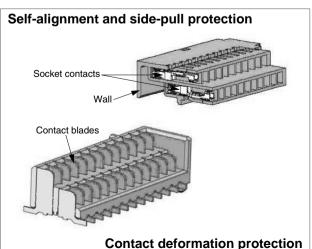
**DF24 Series** 













1. Space saving

Small contact pitch (0.9 mm) together with vertical mating direction allows high density mounting of the board components.

2. Low profile

Two-level contact location and horizontal wire exits allow a low profile of 3.8 mm, when fully.

- **3. Reliable mating/un-mating** Complete vertical mating, with both sides self-aligned, is confirmed with tactile "click" sensation.
- **4. High contact reliability** 2-point socket contact, with a long wipe (0.55 mm) assures highly reliable electrical and mechanical connection.
- 5. Prevention of solder wicking Despite its low-profile, solder wicking is prevented by the nickel barrier and solder collection areas.
- 6. Self-alignment and side-pull protection The walls of the double row socket assembly will self-align during the mating and protect header and socket assemblies from a accidental side-pull on the wires.
- **7. Simplified un-mating** A pull strap for double row socket version may be selected for easier un-mating.
- 8. Contact deformation protection

Flat contact blades on the headers are supported by the insulator's walls, protecting them from deformation during handling.

- **9. Board placement with automatic equipment** Supplied on reels containing 1,000 assemblies.
- 10. RoHS compliant

All components and materials comply with the requirements of the EU Directive 2002/95/EC.

Applications

Notebook computers, miniature office automation devices, miniature consumer devices, cameras, recording devices and other devices requiring vertical mating reliable connectors.

#### Product Specifications

Rating	Current rating (Note 1)	Wire size	AWG28 AWG30	:1A :0.5A		g temperature range g humidity range	–35℃ to +85℃ (Note 2) Relative humidity 20% to 80%	
Kating	Voltage rating		AWG32~36 80V AC	:0.3A		emperature range numidity range	−10℃ to +60℃ (Note 3) Relative humidity 40% to 70% (Note 3)	
Item		Sp	ecification				Conditions	
1.Insulation resistance	500 M ohn	ns min.				100V DC		
2.Withstanding voltage	No flashov	er or insulati	on breakdown.			250V AC/one minute	3	
3.Contact resistance	30 mΩ ma	30 mΩ max.				1 mA, 20 mV max.		
4.Insertion-Extraction force (per co	Insertion-Extraction force (per contact) 0.12N min.,		0.12N min., 2N max.			Measured with a stee	el pin of 0.15mm thickness	
5.Vibration	No electric	No electrical discontinuity of $1\mu$ s or more.				Frequency: 10 to 55 Hz	, single amplitude of 0.75mm, 2 hours, 3 axis	
6.Humidity		sistance: 30 resistance: 2				96 hours at temperatu	and humidity of 90% to 95%.	
7.Temperature cycle		sistance: 30 resistance: 5				Temperature: $-55^{\circ}$ $\rightarrow$ Time: 30 $\rightarrow$ 2 to 3 $\rightarrow$ 3	→ $+5^{\circ}$ C to $+35^{\circ}$ C $\rightarrow +85^{\circ}$ C $\rightarrow +5^{\circ}$ C to $+35^{\circ}$ C 30 $\rightarrow$ 2 to 3 (Minutes) 5 cycles	
8.Durability (mating / un-ma	ting) Contact re	sistance: 30	tance: 30 mΩ max.			30 cycles		
9.Resistance to soldering t	heat No deform	ation of com	ponents affectin	g perfor	mance.	Reflow: At the recommended temperature profile Manual soldering: 350°C for 3 seconds		

Note 1: Current rating for header is 1A.

Note 2: Includes temperature rise caused by current flow. Note 3: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating temperature range and humidity range covers non-conducting condition of installed connectors in storage, shipment or during transportation.

Note 4: Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

#### Materials and Finishes

Product	Component	Material	Finish	Remarks
Socket	Insulators	Polyamide	Color : Black	UL94V-0
Crimp contact	Contact-socket	Phosphor bronze	Gold plated	
Llander	Insulator	Polyamide	Color : Black	UL94V-0
Header	Contact-blade	Phosphor bronze	Image: Second system     Image: Second system       olyamide     Color : Black     UL94V-0       osphor bronze     Gold plated	
Pull strap	Pull strap	PET		

#### Ordering information

Connectors

# <u>DF24</u> # - <u>\*</u> <u>DS</u> -

Ũ	2	6	3 4 5 6
Series Name : DF24			Connector type
Ø Form type			DS : Double-row socket
Pin headers A : Standard type			DP : Double-row header
Sockets Blank : Standard type			G Contact pitch : 0.9 mm
A : Pull strap version			Housing type
S Number of contacts : 40, 50			C : Crimp housing
			V : Straight SMT header
			PTB : Pull strap (Note)

Note: The pull strap is an optional.

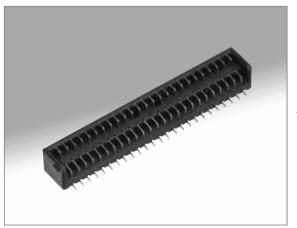
Contacts

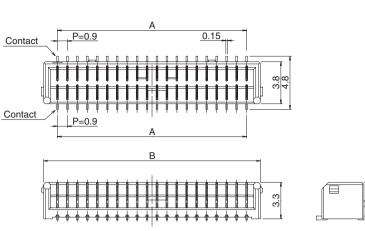
## DF24 - 2830 SCF A

0 2 6 Applicable conductor Packaging SCF : Socket contact / reel 2830 : AWG 28 to 30 3234 : AWG 32 to 34 8 Plating 36 : AWG 36 A : Gold plated

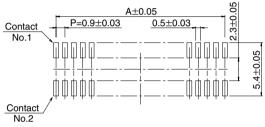
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#### Double-row header (SMT)





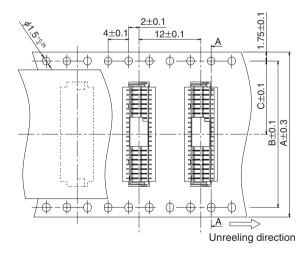
#### ■PCB mounting pattern

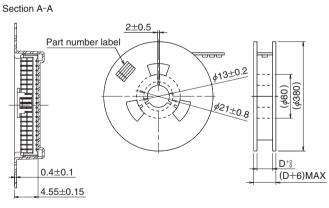


Specification number	
(51): Embossed tape packaging (1,000 pieces per reel).	

						Unit: mm
Part number	CL No.	Number of contacts	А	В	Packaging	RoHS
DF24A-40DP-0.9V(**)	687-3208-0-**	40	17.1	19.6	1,000 pcs. / reel	YES
DF24A-50DP-0.9V(**)	687-3209-2-**	50	21.6	24.1	1,000 pcs. / reel	163

### ■Packaging specifications





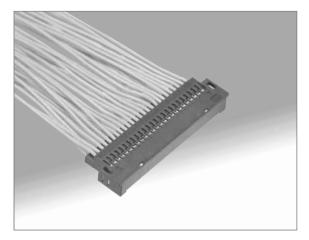
Unit: mm

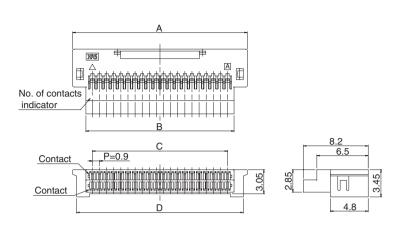
3.4

Part number	Number of contacts	А	В	С	D
	40	32	28.4	14.2	32.4
DF24A-40DP-0.9V(**)	50	44	40.4	20.2	44.4

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Double-row socket

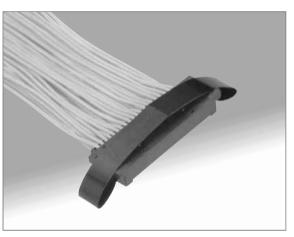


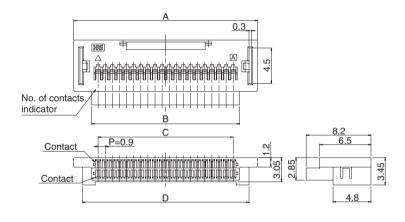


Unit: mm

Part number	CL No.	Number of contacts	А	В	С	D	Packaging	RoHS
DF24B-40DS-0.9C	687-3301-5	40	22.1	18.75	17.1	21.1	100 pcs. / bag	YES
DF24B-50DS-0.9C	687-3302-8	50	26.2	23.25	21.6	25.2	100 pcs. / bag	TES

#### Double-row socket (Pull strap)



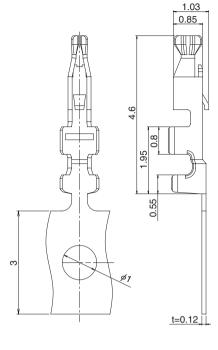


								ι	Jnit: mm
Part	number	CL No.	Number of contacts	А	В	С	D	Packaging	RoHS
DF24BA	-50DS-0.9C	687-3304-3	50	27.4	23.25	21.6	25.2	100 pcs. / bag	YES

Note: Refer to page 5 for pull strap tab.

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#### Crimp contact



Part number	CL No.	Applicable wire size	Packaging	Quantity	Finish	RoHS
DF24-2830SCFA	687-3001-1	28 – 30				
DF24-3234SCFA	687-3004-0	32 – 34	Reel	20,000	Gold plated	YES
DF24-36SCFA	687-3003-7	36				

#### • Applicable wire (Tin plated annealed copper wire)

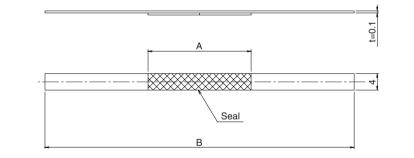
Wire size (Stranded wire conductor)	Jacket diameter
AWG28 (7 / 0.127mm)	
AWG30 (7 / 0.10 mm)	0.6mm max
AWG32 (7 / 0.08 mm)	
AWG36 (7 / 0.05 mm)	0.4mm max

Note: When using other than the recommended wire, contact your nearest Hirose representative.

#### Tools

Туре	Description	Part number	CL No.	Applicable contacts
o		AP105-DF24-2830S	901-4602-5	DF24-2830SCFA
nati	Applicator	AP105-DF24-3234S	901-4592-3	DF24-3234SCFA
Autmatic		AP105-DF24-36S	901-4606-6	DF24-36SCFA
٩	Press unit	CM-105	901-0005-4	
Con	tact extraction tool	DF-C-PO(B)	550-0179-2	DF24-***SCFA

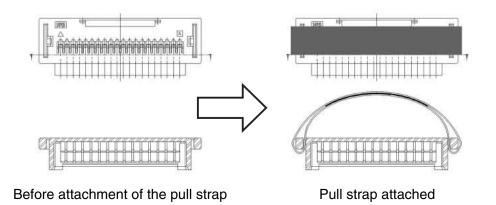
#### ■Pull strap



Applicable socket % [DF24<u>BA</u>-50DS-0.9C]

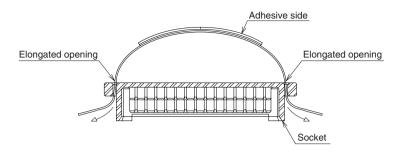
Unit: mm

Part number	CL No.	Number of contacts	А	В	Packaging	RoHS
DF24-50DS-PTB	687-3300-2	50	25	75	500 pcs. / bag	YES

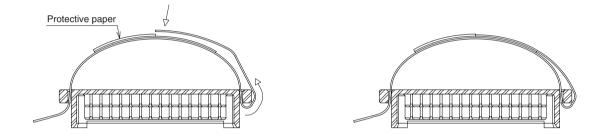


#### ■Pull Strap Attachment Procedure

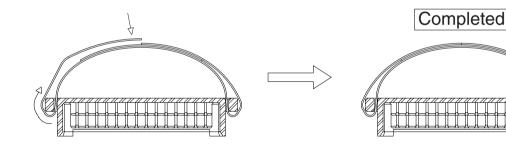
① With the adhesive side of the pull strap facing upward, pass both ends of the strap through the elongated openings at both ends of the socket.



② Peel-off the protective paper on one side and place one end of the strap over exposed adhesive (as illustrated below), using the remaining paper side as the alignment guide.



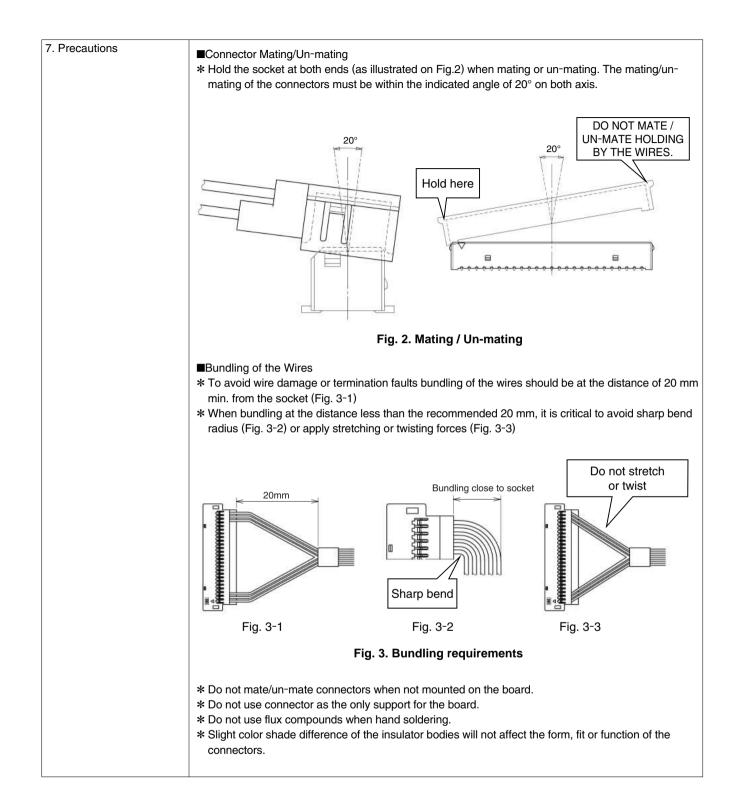
③ Peel-off the remaining protective paper and place the other end of the strap over the adhesive, using the already attached end as the alignment guide.



### ■Usage recommendations and Precautions

1. Recommended	
temperature profile	Temperature(°C)
(Including Lead-free solder)	250 Reflow conditions
	200 Preheating:
	190 180±10°C 60~20sec.
	150 Soldering:
	Preheating Soldering 250°C max.
	100
	220°Cmin. 60sec. max.
	50 0 50 100 150 200 250 Time(S)
	<ul> <li>Note 1: Up to 2 cycles of Reflow soldering are possible under the same conditions, providing that there is a return to normal temperature between the first and second cycle.</li> <li>Note 2: The temperature profile indicates the board surface at the point of contacts with the connector terminals.</li> </ul>
2.Recommended manual soldering	Manual soldering: 300±10°C for 3 seconds
3.Recommended screen thickness and opening area ratio (Pattern area ratio)	Thickness: 0.12mm Opening area ratio: 80%
4. Board warpage	Maximum of 0.03mm at the connector center, with both ends of the connector as reference points.
5. Cleaning conditions	Refer to "Nylon Connector Use Handbook".
6. Wire preparation and	Refer to "Nylon Connector Use Handbook".
contact crimping	The crimp contacts are of a very small form and because of this, crimping should be performed careful
	based on the content of the Crimping Conditions Table and the Crimping Quality Standards Manual.
7. Precautions	Removal of the inserted socket contacts
	* Using the socket contact extraction tool (DF-C-PO(B)) carefully lift the contact retention tab on the
	insulator housing, as shown on the Fig.1 and pull-out the wire.
	* Lift the tab ONLY enough to remove the contact. Exercise caution NOT to deflect too much.
	The tab should return to its original position after the contact is removed.
	The tab must be in its original position before inserting the new socket contact.
	Contact Contact extraction tool DF-C-PO(B)
	Fig. 1. Contact Removal

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