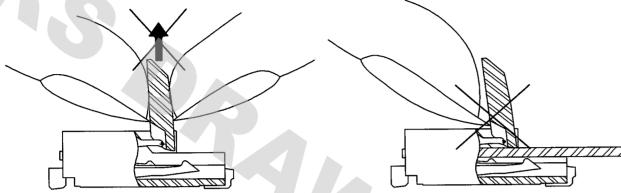


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◆Direction of Contacts ◆ Inserting the FPC

4. Move the lock lever at approximately the center. 5. Do not pinch or pick the lock lever to lift it as shown below. Otherwise, it may break. (Do not carry out any operation other than rotating the lever as shown in 2 above.)

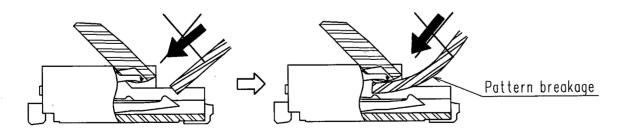


This connector has contacts on the bottom. Thus, insert it with the exposed conductors face down.

1. Insert the FPC horizontally along the surface and at a right angle to the connector. Insert it properly to the very end.

If the FPC is inserted at a slant (incorrectly), the conductors may short-circuit due to pitch shift or the edge of the FPC may catch in the terminals, resulting in deformation of the terminals. This connector has a ZIF structure, and its effective engagement length is 0.35 mm (when the recommended FPC nominal is used). Ùse the lock lever carefully to prevent the FPC from dislocating after inserting it.

- 2. Do not insert the FPC diagonally from above. If the FPC is inserted at a slant (incorrectly) as shown below in the FPC insertion process, the FPC may bend and patterns may break or the FPC may not insert completely, resulting in improper conduction.
- \*Keep a sufficient FPC insertion space in the stage of the layout in order to avoid incorrect FPC insertion. Besides, it is not difficult to insert FPC correctly all the way to the end. Design the proper layout of parts.
- \*Make adjustments with the FPC manufacturer for FPC bending perfomance and wire breakage.



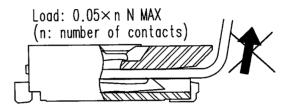
◆ Checking the Locking Condition In the locked condition, make sure that the lock lever is horizontal on the board surface. Do not apply excessive force to it near the 0° position of the lever. Otherwise, the terminals may be deformed. (Allowable force: 1 N or less)

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## [ INSTRUCTIONS ON FPC LAYOUT AFTER CONNECTION]

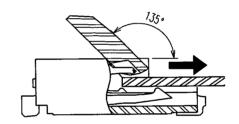
◆Load to FPC

Be very careful not to apply any force to the FPC after inserting it. Otherwise, the connector may become unlocked or the FPC may break. Fix the FPC, in particular, when loads are applied to it continuously. Design the FPC layout with care not to bend it sharply near the insertion opening.



## [ INSTRUCTIONS ON REMOVING FPC]

◆Release the lock lever to remove the FPC.



## [ OTHER INSTRUCTIONS ]

◆ Instructions on Manual Soldering Follow the instructions shown below when soldering the connector manually during repair work, etc.

1. Do not perform reflow soldering or manual soldering with the FPC inserted into the connector.

2. Do not heat the connector excessively. Be very careful not to let the soldering iron contact any parts other than connector leads. Otherwise, the connector may be deformed or melt.

3. Do not use excessive solder (or flux). If excessive solder (or flux) is used on the terminals, solder or flux may adhere to the contacts-or rotating parts of the lock lever, resulting in poor contact or a rotation failure of the lock lever. Supplying excessive solder to the reinforcing bracket may hinder lock lever rotation, resulting in breakage of the connector.

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