

0.25mm pitch, 1.1mm high, Top Contact Single Action Lock, High FPC Retention Force FPC connector

FH62 Series



■Features

1. Space-saving design

•Space saving design with 0.25mm pitch, 4.0mm width. (Fig.1)

2. Automatic single action lock design

- Easy to use single action lock design by simply inserting FPC after mounting. (Fig.2) (Release the lock by operating or opening the lock lever when removing FPC.)
- Operation of the lock lever is not required at the time of mating FPC.

Can be operated with one hand.

 Operation of the lock lever is not required at the time of mating FPC.

Contributes to assembly time reduction.

- Operation of the lock lever is not required at the time of mating FPC.
- Lock lever will not be damaged by operation.
- Operation of the lock lever is not required at the time of mating FPC.

No lever at insertion eliminates failures due to FPC movement during locking.

3. High FPC retention force

•The notches on both sides of FPC are held by the lock lever, generating a high FPC retention force in spite of the small size. (Fig.3)

4. Easy FPC insertion

·Wide guide for easy FPC insertion easy. (Fig.1)

5. Supports 0.3mm-thick FPC

 The design accommodates a rigid 0.3mm-thick FPC, which helps to prevent deformation of the FPC upon insertion.

6. Supports high speed transmission

·Supports high speed transmission with excellent impedance properties.

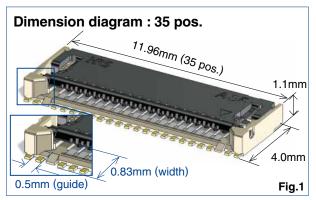
By making a differential pair with the same type of contacts (even number-even number of contacts, odd number-odd-number of contacts) excellent transmission characteristics are achieved, supporting eDP (ver1.4), MIPI (D-PHY) and USB3.0 standards. (Fig.4)

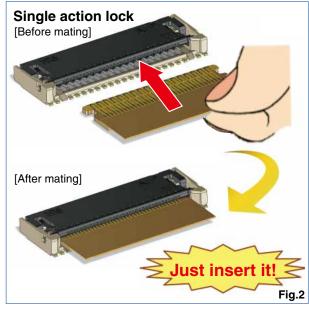
7. Environmental

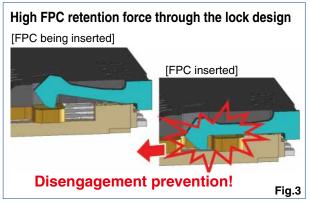
·Halogen free

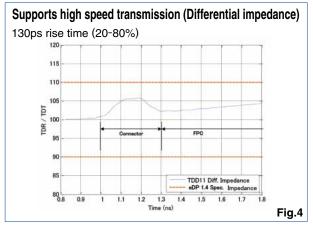
*As defined by IEC 61249-2-21.
Br : 900ppm max, Cl : 900ppm max,

Br+CI: 1,500ppm max









■Product Specifications

Dation	Rated current	0.3A	Operating temperature range	-55	°C to +85°C (Note 1)	Storage temperature range	-10°C to +50°C (Note 2)	
Rating	Rated voltage 30V AC/DC Operating humidity range Relative humidity 90% max (No condensation)		ive humidity 90% max. (No condensation)	Storage humidity range	Relative humidity 90% max. (No condensation)			
Adaptive FPC/FFC contact specifications	Thickness : = 0.3±0.03mm Gold plated contact				aces			
Item		Specif	fication			Conditions		
1. Insulation resistance	50Ω min.				100V DC			
2. Withstanding voltage	No flashover or insulation breakdown 90V AC rms / 1 minute							
3. Contact resistance	100mΩ max. ★ Including FPC conductor resistance				1mA (AC)			
4. Durability (insertion / withdrawal)	Contact resistance : 100mΩ max. No damage, cracks, or parts dislocation							
5. Vibration	No electrical discontinuity of $1\mu s$ or more Contact resistance : $100m\Omega$ max. No damage, cracks, or parts dislocation				Frequency: 10 to 55Hz, single amplitude of 0.75mm, 10 cycles in each of the 3 directions			
6. Shock	No electrical discontinuity of $1\mu s$ or more Contact resistance : $100m\Omega$ max. No damage, cracks, or parts dislocation Acceleration of $981m/s^2$, duration of $6m$ waveform, 3 cycles in each of the 3 axis.			·				

Note 1: Includes temperature rise caused by current flow.

performance

Contact resistance: 100mΩ max.

Insulation resistance : $50M\Omega$ min.

Contact resistance : $100m\Omega$ max.

Insulation resistance : $50M\Omega$ min.

No damage, cracks, or parts dislocation

No damage, cracks, or parts dislocation

No deformation of components affecting

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity Range covers non-conducting condition of installed connectors in storage, shipment or during transportation.

95%

Time:

5 cycles

Number of reflow: 2 times

96 hours at temperature of 40°C and humidity of 90% to

Temperature : $-55^{\circ}\text{C} \rightarrow +15^{\circ}\text{C}$ to $+35^{\circ}\text{C} \rightarrow +85^{\circ}\text{C} \rightarrow +15^{\circ}\text{C}$ to $+35^{\circ}\text{C}$

Reflow: See recommended temperature profile (Page 8)

Manual soldering : $350 \pm 10^{\circ}$ C for 5 seconds

2 to 3 \rightarrow 30 \rightarrow 2 to 3 (Minutes)

■Materials / Finish

7. Humidity

(Steady state)

8. Temperature

9. Resistance to

soldering heat

cycle

Part	Material	Color / Finish	Remarks	
Insulator	LCP	Beige	- UL94V-0	
insulator	Polyamide	Black		
Contacts	Copper alloy	Gold plated		

■Product Number Structure

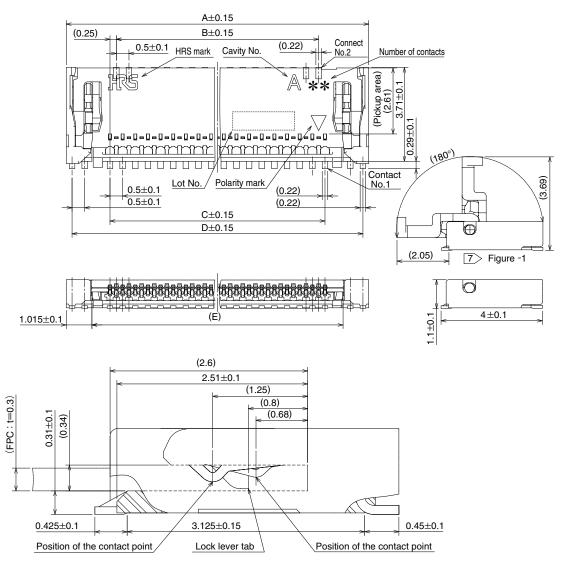
Refer to the chart below when datermining the product specifications from the product number.

Please select from the product numbers listed in this catalog when placing orders.

FH	62	- <u>35S</u>	- 0.25	SHW	(10)
0			4		

Series name : FH	5 Termination type			
2 Series No.: 62	SHW···SMT Horizontal staggered			
3 Number of contacts: 35	array mounting type			
4 Contact pitch: 0.25mm	6 Specifications			
	(10): Standard (5,000pcs/reel) (99): 500pcs/reel			

■Connector Dimensions



Note

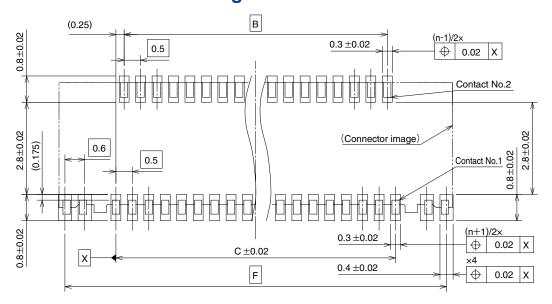
- 1: The dimension in parentheses are for reference.
- 2: Lead co-planarity including reinforced chucking metals shall be 0.1 max.
- To be delivered with tape and reel packages. See the packaging specifications for details.
- : Note that preventive hole for sink mark or slit could be added for improvement.
- : The quality remains good, even with the dark spots, which could occasionally occur on molded plastic.
- This product satisfies halogen free requirements defined as 900ppm maximum chlorine, 900ppm maximum bromine, and 1500ppm maximum total of chlorine and bromine.
- \supset Figure-1 Shows the state of opened lock cover. FPC can be pulled out by opening the lock lever by 45 degrees or more.

Connector Dimensions

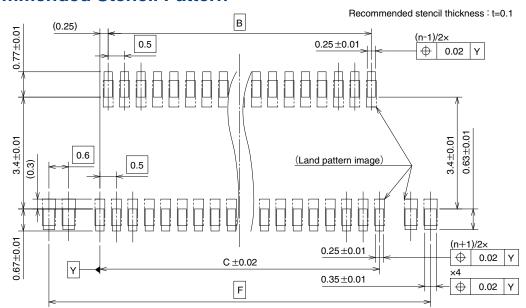
Units: mm Ε Part No. HRS No. No. of contacts В С D FH62-13S-0.25SHW(**) 580-4308-0 ** 6.46 2.5 6 4.43 13 3 6.5 4.93 FH62-15S-0.25SHW(**) Under planning (Note 1) 15 6.96 3 3.5 580-4303-0 ** FH62-17S-0.25SHW(**) 17 7.46 3.5 4 7 5.43 7.5 FH62-19S-0.25SHW(**) Under planning (Note 1) 19 7.96 4 4.5 5.93 FH62-21S-0.25SHW(**) 580-4312-0 ** 21 8.46 4.5 5 8 6.43 8.5 6.93 FH62-23S-0.25SHW(**) Under planning (Note 1) 23 8.96 5 5.5 5.5 FH62-25S-0.25SHW(** Under planning (Note 1) 25 9.46 6 9 7.43 FH62-27S-0.25SHW(** Under planning (Note 1) 27 9.96 6 6.5 9.5 7.93 10.5 8.93 FH62-31S-0.25SHW(**) 580-4310-0 ** 31 10.96 7 7.5 FH62-35S-0.25SHW(**) 580-4300-0 ** 35 11.96 8 8.5 11.5 9.93 FH62-39S-0.25SHW(**) 580-4302-0 ** 39 12.96 9 9.5 12.5 10.93 FH62-41S-0.25SHW(**) 580-4305-0 ** 41 13.46 9.5 10 13 11.43 FH62-51S-0.25SHW(**) Under planning (Note 1) 51 15.96 12 12.5 15.5 13.93 FH62-55S-0.25SHW(**) 580-4309-0 ** 55 16.96 13 13.5 16.5 14.93 FH62-61S-0.25SHW(**) 580-4306-0 ** 18.46 14.5 15 18 16.43

Note 1: Contact positions without HRS No. are currently under planning Please contact hirose for detailed information about product variation.

●Recommended PCB Mounting Pattern



◆Recommended Stencil Pattern



Note 8: 'n' shows the number of contacts.

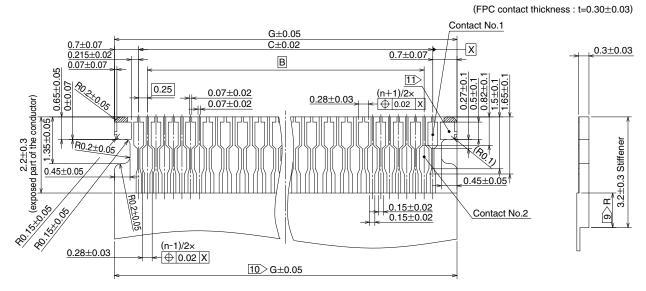
● Recommended Dimensions of PCB Mounting Pattern and Stencil Pattern Units: mm

Part No.	HRS No.	No. of contacts	В	С	F
FH62-13S-0.25SHW(**)	580-4308-0 **	13	2.5	3	6.1
FH62-15S-0.25SHW(**)	Under planning (Note 1)	15	3	3.5	6.6
FH62-17S-0.25SHW(**)	580-4303-0 **	17	3.5	4	7.1
FH62-19S-0.25SHW(**)	Under planning (Note 1)	19	4	4.5	7.6
FH62-21S-0.25SHW(**)	580-4312-0 **	21	4.5	5	8.1
FH62-23S-0.25SHW(**)	Under planning (Note 1)	23	5	5.5	8.6
FH62-25S-0.25SHW(**)	Under planning (Note 1)	25	5.5	6	9.1
FH62-27S-0.25SHW(**)	Under planning (Note 1)	27	6	6.5	9.6
FH62-31S-0.25SHW(**)	580-4310-0 **	31	7	7.5	10.6
FH62-35S-0.25SHW(**)	580-4300-0 **	35	8	8.5	11.6
FH62-39S-0.25SHW(**)	580-4302-0 **	39	9	9.5	12.6
FH62-41S-0.25SHW(**)	580-4305-0 **	41	9.5	10	13.1
FH62-51S-0.25SHW(**)	Under planning (Note 1)	51	12	12.5	15.6
FH62-55S-0.25SHW(**)	580-4309-0 **	55	13	13.5	16.6
FH62-61S-0.25SHW(**)	580-4306-0 **	61	14.5	15	18.1

Note 1 : Contact positions without HRS No. are currently under planning.

Please contact hirose for detailed information about product variation.

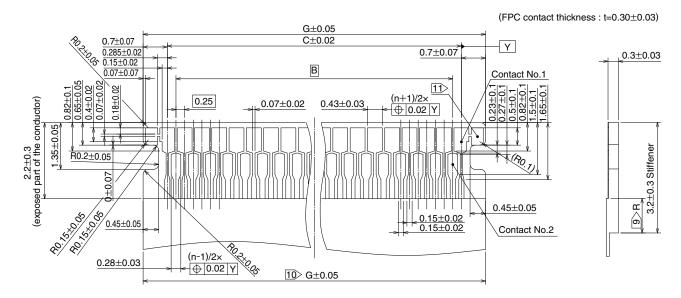
●Diagram of a recommended FPC dimension (when using plated lead part)



Note

- 9 Dimension R must be 0.5mm minimum.
- 10 Indicated tolerance is applicable to the exposed conductor.
- 11 Both end sides of contact pad on FPC cannot be used for signal transmission.

●Recommended FPC dimension (when not using plated lead part)



- Dimension R must be 0.5mm minimum.

 Indicated tolerance is applicable to the exposed conductor.
- 11 Both end sides of contact pad on FPC cannot be used for signal transmission.

♠Recommended FPC Dimensions

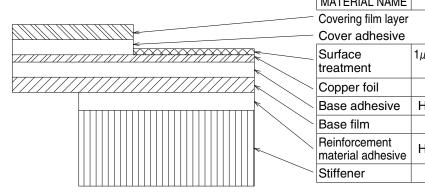
Units : mm

Part No.	HRS No.	No. of contacts	В	С	G
FH62-13S-0.25SHW(**)	580-4308-0 **	13	2.5	3	4.4
FH62-15S-0.25SHW(**)	Under planning (Note 1)	15	3	3.5	4.9
FH62-17S-0.25SHW(**)	580-4303-0 **	17	3.5	4	5.4
FH62-19S-0.25SHW(**)	Under planning (Note 1)	19	4	4.5	5.9
FH62-21S-0.25SHW(**)	580-4312-0 **	21	4.5	5	6.4
FH62-23S-0.25SHW(**)	Under planning (Note 1)	23	5	5.5	6.9
FH62-25S-0.25SHW(**)	Under planning (Note 1)	25	5.5	6	7.4
FH62-27S-0.25SHW(**)	Under planning (Note 1)	27	6	6.5	7.9
FH62-31S-0.25SHW(**)	580-4310-0 **	31	7	7.5	8.9
FH62-35S-0.25SHW(**)	580-4300-0 **	35	8	8.5	9.9
FH62-39S-0.25SHW(**)	580-4302-0 **	39	9	9.5	10.9
FH62-41S-0.25SHW(**)	580-4305-0 **	41	9.5	10	11.4
FH62-51S-0.25SHW(**)	Under planning (Note 1)	51	12	12.5	13.9
FH62-55S-0.25SHW(**)	580-4309-0 **	55	13	13.5	14.9
FH62-61S-0.25SHW(**)	580-4306-0 **	61	14.5	15	16.4

Note 1: Contact positions without HRS No. are currently under planning.

Please contact hirose for detailed information about product variation.

● FPC Construction (Recommended Specifications)



	MATERIAL NAME	MATERIAL	THICKNESS (µm)
_	Covering film layer	Polyimide 1mil	25
_	Cover adhesive		25
-	Surface treatment	$1\mu m$ to $6\mu m$ nickel underplated $0.2\mu m$ gold plated	(4)
\	Copper foil	Cu 1oz	35
\	Base adhesive	Heat-hardened adhesive	25
\	Base film	Polyimide 1mil	25
\	Reinforcement material adhesive	Heat-hardened adhesive	35
\	Stiffener	Polyimide 7mil	175

3. Caution

- 1. Material composition of FPC is a reference example. Please adjust the thickness of the FPC mating section to 0.3±0.03mm in reference to the material composition.
- 2. For the details of the material composition, please contact each FPC manufacturer.

(1.35)

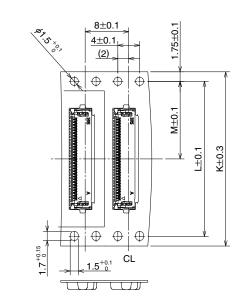
(0.3)

●Packaging Specifications

Embossed Carrier Tape Dimensions (Tape width up to 24mm)

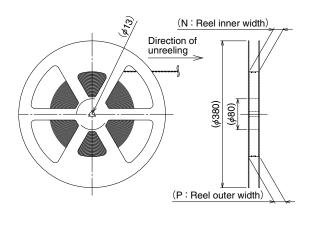
8±0.1 1.75±0.1 (1.35) 4±0.1 (0.3) (2) \oplus ¥ -0.3 -0.1 ĊL Direction of unreeling

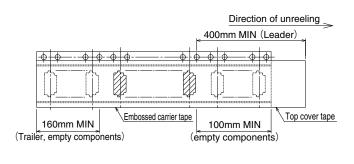
Embossed Carrier Tape Dimensions (Tape width 32mm and over)



Reel Dimensions

Leader, Trailer Dimensions



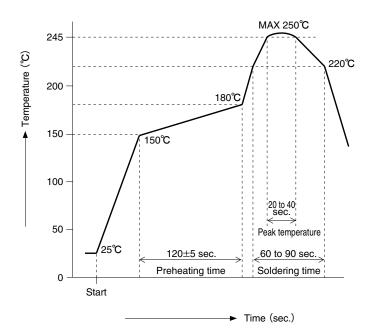


Units: mm

Part No.	HRS No.	No. of contacts	K	L	М	N	Р										
FH62-13S-0.25SHW(**)	580-4308-0 **	13	16	-	7.5	17.4	21.4										
FH62-15S-0.25SHW(**)	Under planning (Note 1)	15															
FH62-17S-0.25SHW(**)	580-4303-0 **	17															
FH62-19S-0.25SHW(**)	Under planning (Note 1)	19															
FH62-21S-0.25SHW(**)	580-4312-0 **	21															
FH62-23S-0.25SHW(**)	Under planning (Note 1)	23	24 - 11.5 25.4		29.4												
FH62-25S-0.25SHW(**)	Under planning (Note 1)	25		25.4													
FH62-27S-0.25SHW(**)	Under planning (Note 1)	27															
FH62-31S-0.25SHW(**)	580-4310-0 **	31															
FH62-35S-0.25SHW(**)	580-4300-0 **	35															
FH62-39S-0.25SHW(**)	580-4302-0 **	39															
FH62-41S-0.25SHW(**)	580-4305-0 **	41															
FH62-51S-0.25SHW(**)	Under planning (Note 1)	51															
FH62-55S-0.25SHW(**)	580-4309-0 **	55	32	28.4	14.2	33.4	37.4										
FH62-61S-0.25SHW(**)	580-4306-0 **	61															

Note 1: Contact positions without HRS No. are currently under planning. Please contact hirose for detailed information about product variation.

●Temperature Profile



Applicable Conditions

Reflow method : IR/Hot air Reflow environment : Room air

Solder : Paste type Sn/3.0Ag/0.5Cu

(M705-GRN360-K2-V made by Senju

Metal Industry Co.)

Test PCB : PCB material and size

Glass epoxy 32.85×18.3×0.8mm

Land size, per recommended on page 4.

Metal mask : Thickness and opening size

Per recommended on page 4.

This temperature profile is based on the above conditions. It may vastly depending on solder paste type, manufacturer, PCB size and mounting materials. Please use only after checking the mounting conditions.

Connector operation and points to note

[Operation method]

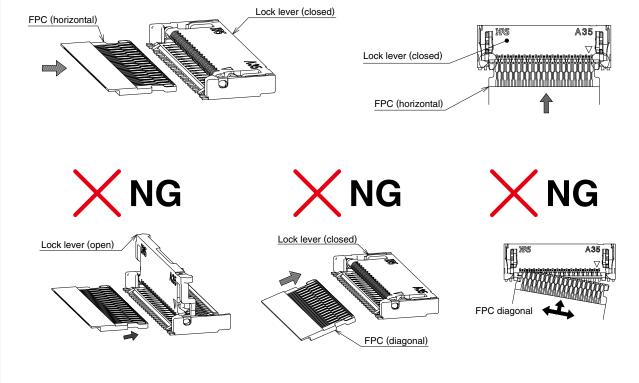
As this connector is a small-sized, thin product, care needs to be taken when handling. Please check the following before use.

1. Initial condition

The product is delivered with the lock lever closed, you do not need to operate it except for when removing the FPC.

2. How to insert FPC

- •Insert FPC with the conductor surface facing upwards, horizontal to the board surface.
 - · During FPC insertion, do not twist the FPC to up and down, right and left or an angle. It may cause deformation of the contacts and contact failure.



3. Check the inserted state of FPC

When FPC is completely inserted, visually inspect the status.



The outer shapes of FPC and the lock lever are parallel and inserted to the end.

FPC is not inserted deep enough.

FPC is inserted diagonally

Connector operation and points to note

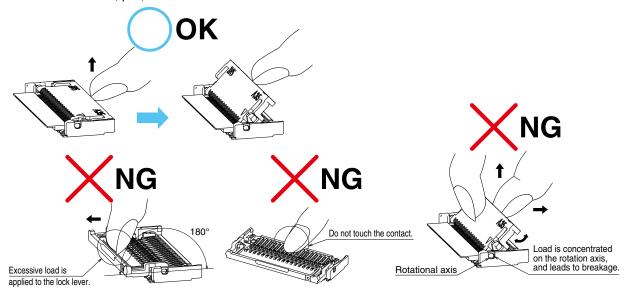
[Operation method]

4. How to remove FPC

1 Push up the lock lever slowly, and release the lock.

[Caution]

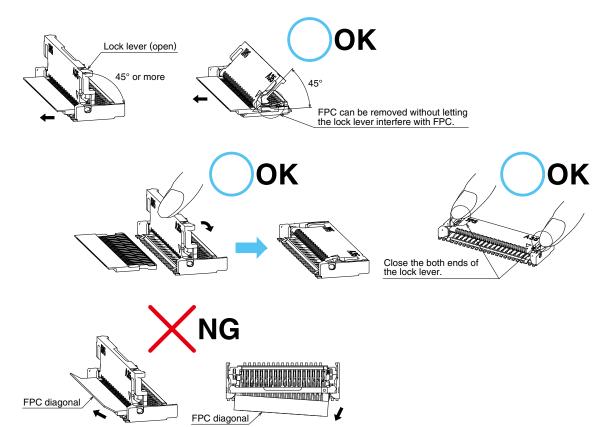
- · The lock lever can't be opened over 180°.
- · After releasing the lock lever, do not touch the contact.
- · Do not raise, pull, or twist the lock lever.



- 2After releasing the lock lever, remove the FPC in the horizontal direction.
- 3After remove of the FPC, close the lock lever.

[Caution]

- Do not pull out FPC while the lock lever is not opened to 45° or more.
- · Ensure both ends of the lock lever are closed.

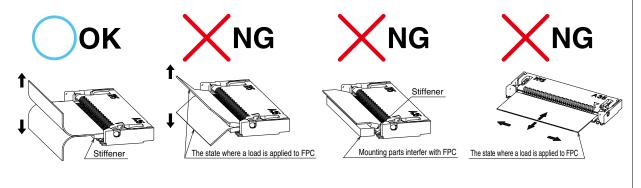


Connector operation and points to note

[Operation methods]

5. FPC routing after connection

- Depending on a FPC rounding, a load is applied to connector, and a contact failure may occur. To prevent a failure, take the following notes into a consideration during mechanism design. [Caution]
 - · Make sure that FPC and stiffener do not contact chassis.
 - · Avoid applying forces to FPC in vertical or horizontal directions. In addition, avoid pulling up and down on the FPC.
 - · When fixing FPC after FPC cabling, avoid pulling FPC, and route the wire FPC with slack. In this regard, the stiffener is parallel to the PCB.
 - · Do not mount other components touching to the FPC underneath the FPC stiffener.



[Cautions when Mounting PCB]

♦ Warp of PCB

Minimize warp of the PCB as much as possible.

Lead co-planarity including reinforced metals is 0.1mm or less.

Too much wrap of the PCB may result in a soldering failure.

♦Flexible board design

Please make sure to put a stiffener on the backside of the flexible board.

We recommend a glass epoxy material with the thickness of 0.3mm MIN.

Load to Connector

Do not add 1.0N or greater external force when unreel or pick and place the connector etc, or it may get broken.

In addition, do not insert the FPC or operate the connector before mounting.

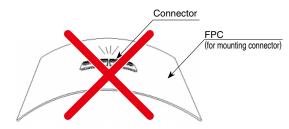
♦Load to PCB

- ·Splitting a large PCB into several pieces
- ·Screwing the PCB

Avoid the handling described above so that no force is exerted on the PCB during the assembly process. Otherwise, the connector may become defective.

Instructions on manual soldering

Follow the instructions shown below when soldering the connector manually during work, etc.



- 1 Do not perform any reflow or hand soldering operation while FPC is inserted in the connector.
- 2Do not apply extreme heat, or allow the soldering iron to touch anything other than the connector lead. This could cause the connector to be deformed or melted.
- 3Do not supply excessive solder (flux).

If excessive solder (flux) is applied to the contact, the solder or flux could adhere on the contact point and cause contact failure.

MEMO:

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AYF534065TA 20FLH-RSM1-TB 207356-1 SFW12R-5STE9LF SFW18R-1STAE9LF SFW4R-5STE9LF 52807-0430 046283021002868+
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