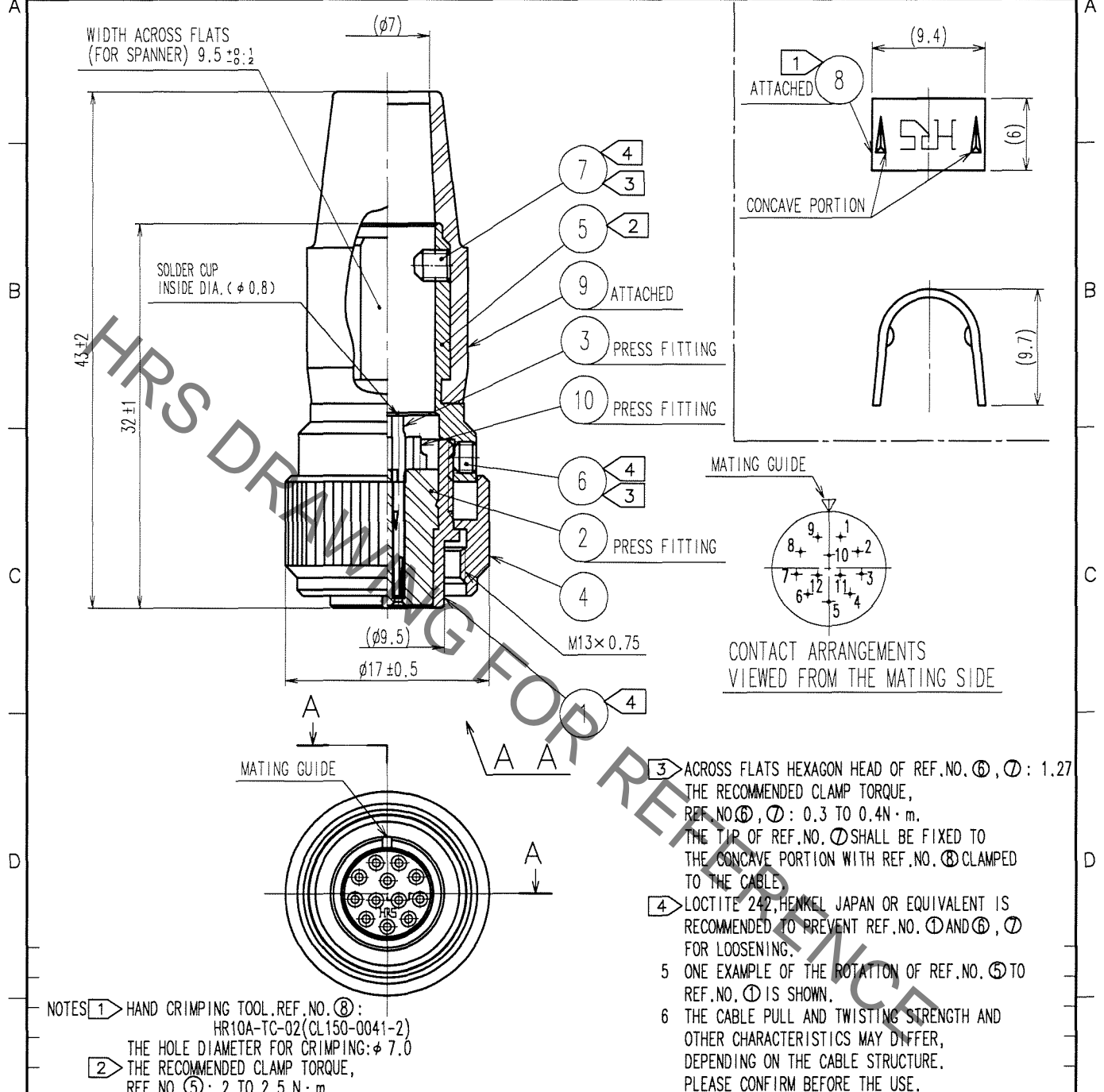


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1		2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	
△					△					
△					△					
△					△					



NOTES ① HAND CRIMPING TOOL, REF. NO. ⑧ :
HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 7.0$
② THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑤ : 2 TO 2.5 N · m.

- ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑥, ⑦ : 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥, ⑦ : 0.3 TO 0.4 N · m. THE TIP OF REF. NO. ⑦ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ③ CLAMPED TO THE CABLE.
- ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑥, ⑦ FOR LOOSENING.
- ⑤ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑤ TO REF. NO. ① IS SHOWN.
- ⑥ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

5	BRASS	NICKEL PLATING	10	PHOSPHOR BRONZE	SILVER PLATING 2 μ m min.
4	BRASS	NICKEL PLATING	9	CHLOROPRENE RUBBER	(BLACK)
3	PHOSPHOR BRONZE	SILVER PLATING 2 μ m min.	8	BRASS	
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING M2.6×0.45×3
1	BRASS	NICKEL PLATING	6	STEEL	NICKEL PLATING M2.6×0.45×2
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL	DRAWN <i>M. Sato</i> 07.03.08	DESIGNED <i>J. Horie</i> 07.03.08	CHECKED <i>E. Horie</i> 07.03.08	APPROVED <i>M. Sato</i> 07.03.08	RELEASED
SCALE 2 : 1	DRAWING NO. EDC4-041438-73		PART NO. HR10A-10TPA-12S(73)		
UNITS mm	HRS HIROSE ELECTRIC CO., LTD.		CODE NO. CL110-0446-5-73	1/1	

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[300500](#) [ESB.00.303.NLL](#) [EXG.0B.309.HLN](#) [FFB.1S.250.CLAC27](#) [FGA.2B.306.CYCD92](#) [FGA.2B.306.CYCD92Z](#) [FGA.XB.312.CLAD72](#)
[FGJ.1B.302.CYMD62](#)