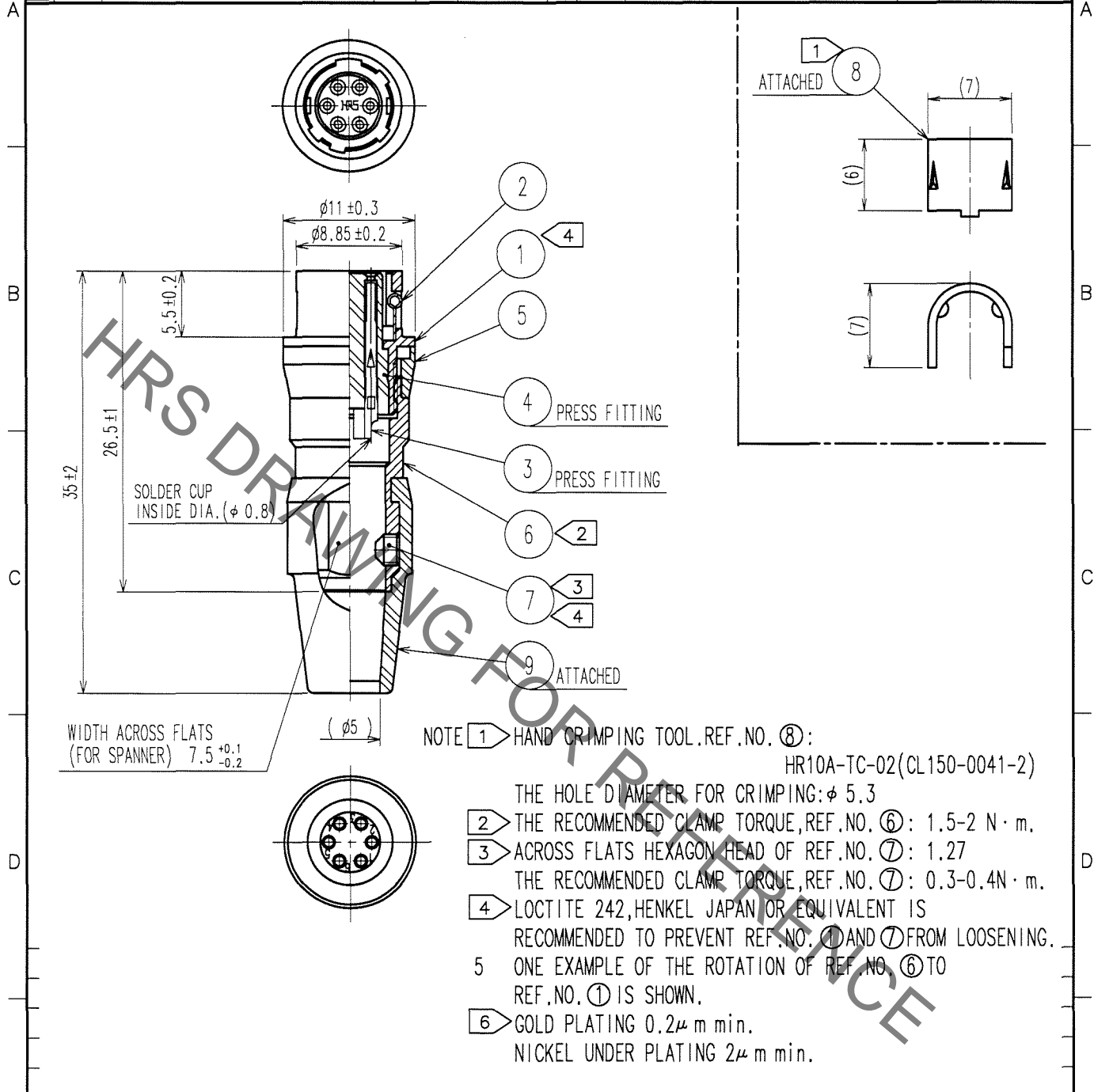


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1		2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	
△					△					
△					△					
△					△					



WIDTH ACROSS FLATS
(FOR SPANNER) $7.5^{+0.1}_{-0.2}$

- NOTE ① HAND CRIMPING TOOL, REF. NO. ⑧:
HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 5.3$
- ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥: 1.5-2 N·m.
 - ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦: 1.27
 - THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: 0.3-0.4N·m.
 - ④ LOCTITE 242, HENKEL JAPAN, OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FROM LOOSENING.
 - 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.
 - ⑥ GOLD PLATING 0.2 μ m min.
NICKEL UNDER PLATING 2 μ m min.

				9	CR	(BLACK)
4	POLYAMIDE	(BLACK) UL94V-0		8	BRASS	
3	PHOSPHOR BRONZE	⑥		7	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×2
2	STAINLESS STEEL			6	BRASS	BLACK CHROME PLATING
1	ZINC ALLOY	BLACK CHROME PLATING		5	BRASS	BLACK CHROME PLATING
NO.	MATERIAL	FINISH, REMARKS		NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN <i>T. Kawai</i> 06.01.06	DESIGNED <i>A. Matsuno</i> 06.01.11	CHECKED <i>E. Kurii</i> 06.01.11	APPROVED <i>M. Sato</i> 06.01.12	RELEASED
DRAWING NO. EDC4-020544-77		PART NO. HR10A-7J-6S(77)				
SACLE 2 : 1		CODE NO. CL110-0311-6-77				1/1
UNITS mm		HRS HIROSE ELECTRIC CO., LTD.				

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[FGJ.1B.302.CYMD62](#) [FGJ.3B.308.CLLD72Z](#)