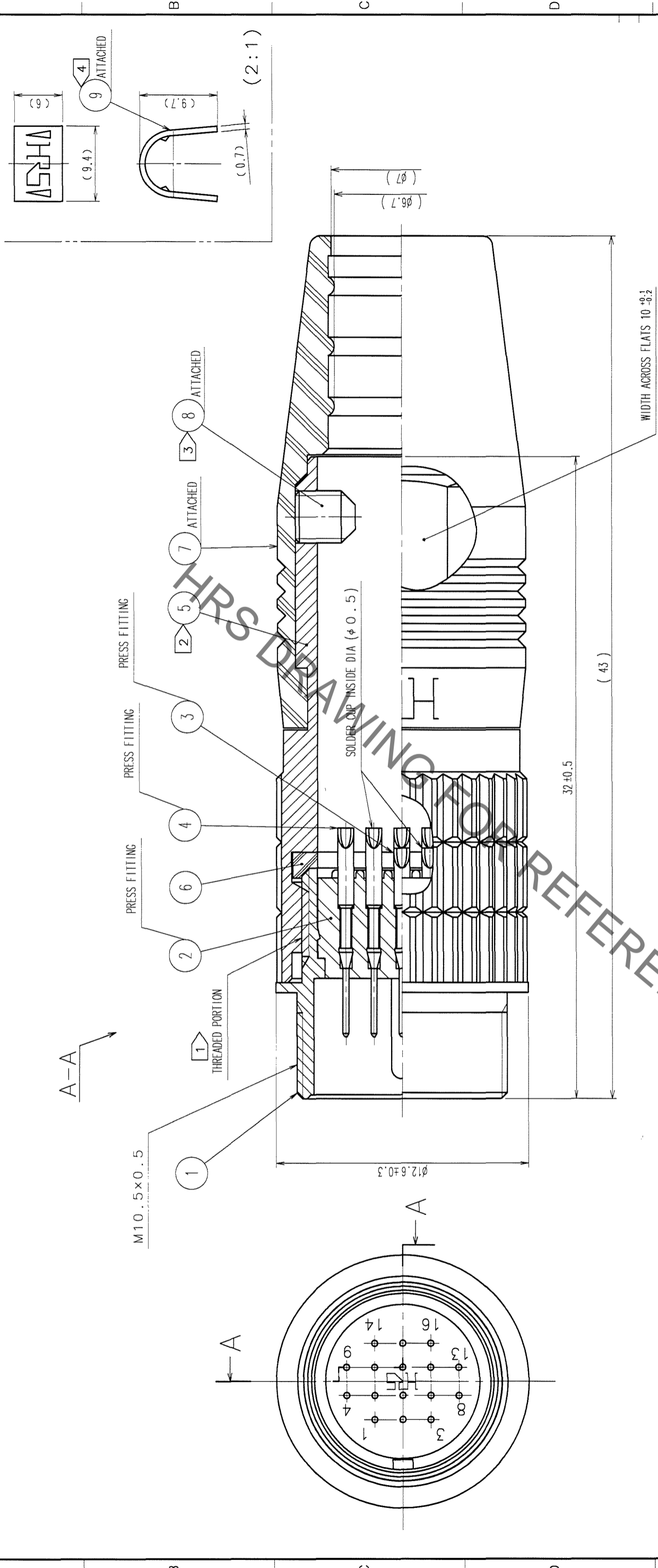


COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				



NOTE ① THREAD PORTION OF REF. NO. ① AND ⑤ IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, TREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.

② THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑤ TO BE 1 N · m.

③ THE TIP OF REF. NO. ⑧ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑨ CLAMPED TO THE CABLE. OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. NO. ⑧ IS 1.27mm. AND THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑧ TO BE 0.3 TO 0.4 N · m.

④ MANUAL CRIMPING TOOL OF REF. NO. ⑨ : HR10A-TC- 02 (THE HOLE DIAMETER FOR CRIMPING : φ 7)

⑤ ROTATION EXAMPLES OF REF. NO. ① AND ⑤ ARE SHOWN.

⑥ OVER PLATING : GOLD 0.2μm min. UNDER PLATING : NICKEL 2μm min.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
5	BRASS	NICKEL PLATING	9	BRASS	
4	PHOSPHOR BRONZE	⑥	8	STEEL	NICKEL PLATING (BLACK)
3	PHOSPHOR BRONZE	⑥	7	EPDM	(BLACK)
2	PPS	(BLACK) UL94V-0	6	EPDM	(BLACK)
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED			

CODE NO. (OLD)	CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		H. Kawashima	H. Kawashima	T. Ohgama	M. Sato	
		05.11.25	05.11.25	05.11.25	05.11.30	

DRAWING NO.	EDC3-110299-72	PART NO.	HR25-9TJ-16P(72)
SCALE	5 : 1	CODE NO.	CL125-0116-0-72
UNITS	mm		

TO	
R	

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