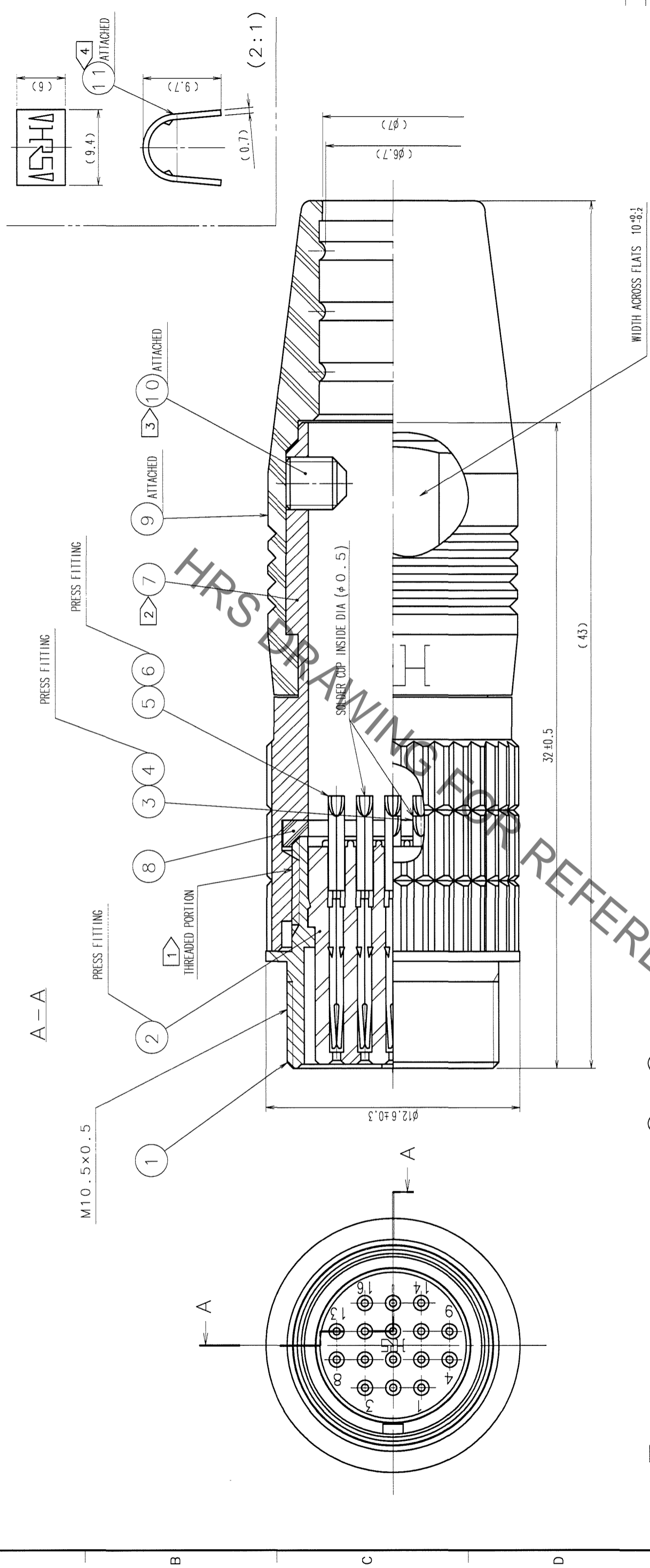


COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				



NOTE ① THREAD PORTION OF REF. NO. ① AND ⑦ IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS.
 HOWEVER THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, TREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
 ② THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑦ TO BE 1 N · m.
 ③ THE TIP OF REF. NO. ⑩ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑩ CLAMPED TO THE CABLE.
 OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. NO. ⑩ IS 1.27mm.
 AND THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. ⑩ TO BE 0.3 TO 0.4 N · m.
 ④ MANUAL CRIMPING TOOL OF REF. NO. ① : HR10A-TC- 02 (THE HOLE DIAMETER FOR CRIMPING : φ 7)
 ⑤ ROTATION EXAMPLES OF REF. NO. ① AND ⑦ ARE SHOWN.
 ⑥ CONTACT AREA : GOLD 0.2mm min.
 TERMINAL AREA : GOLD FLASH
 UNDER PLATING : NICKEL 2mm min.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
7	BRASS	NICKEL PLATING	11	BRASS	
5, 6	PHOSPHOR BRONZE	⑥	10	STEEL	NICKEL PLATING (BLACK)
3, 4	PHOSPHOR BRONZE	⑥	8	EPDM	(BLACK)
2	PPS	(BLACK) UL94V-0			
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED			

CODE NO. (OLD)	CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		H. Kawashima	H. Kawashima	T. Ogasawara	M. Saito	
		05.11.25	05.11.25	05.11.25	05.11.30	
DRAWING NO. EDC3-110298-72		PART NO. HR25-9TJ-16S(72)				
SCALE 5 : 1		CODE NO. CL125-0115-7-72				
UNITS mm		HIROSE ELECTRIC CO., LTD				

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