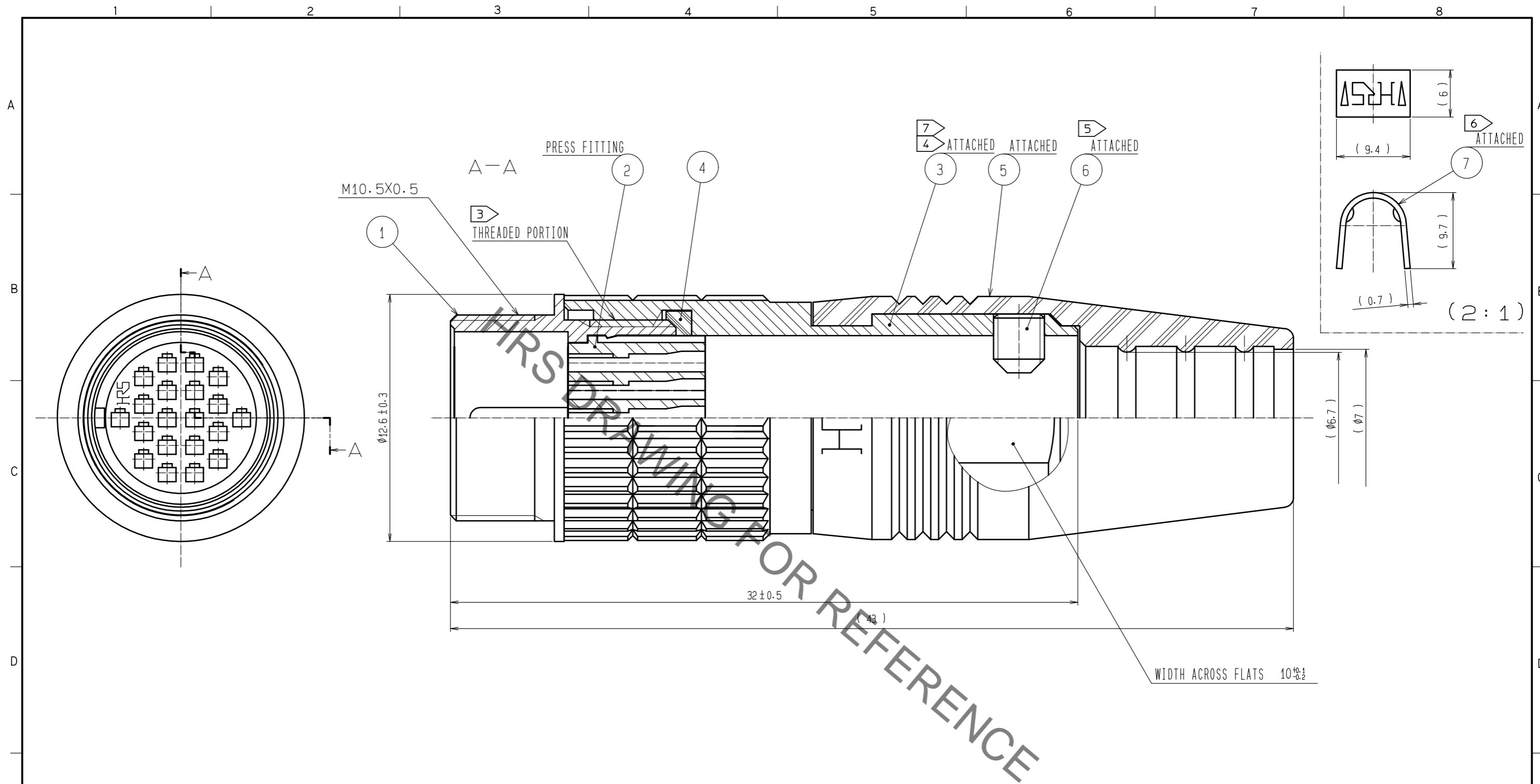


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.



- NOTES
- 1 APPLICABLE CRIMP CONTACT :HR25-PC-211(CL125-0420-0)  
(APPLICABLE WIRE:AWG#30,WIRE JACKET DIAMETER:φ0.71 MAX.)
  - 2 APPLICABLE CONTACT REMOVAL TOOL(EXTRACTION TOOL:HR25-TP(CL150-0091-0)
  - 3 THREAD PORTION OF REF.No. ① AND ③ IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS.  
HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.  
THEREFORE, THREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 263 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
  - 4 THE RECOMMENDED TIGHTENING TORQUE OF REF.No. ③ TO BE 1N·m.
  - 5 THE TIP OF REF.No. ⑥ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF.No. ⑦ CLAMPED TO THE CABLE.  
OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF.No. ⑥ IS 1.27mm.  
AND THE RECOMMENDED TIGHTENING TORQUE OF REF.No. ⑥ TO BE 0.3 TO 0.4 N·m.
  - 6 MANUAL CRIMPING TOOL OF REF.No. ⑦ : HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING:φ7)
  - 7 REF.No. ④ IS INCLUDED IN REF.No. ③.
  - 8 ONE EXAMPLE OF THE ROTATION OF REF.No. ③ TO REF.No. ① IS SHOWN.
  - 9 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE.  
PLEASE CONFIRM BEFORE THE USE.

NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
4	ETHYLENE PROPYLENE RUBBER	(BLACK)	7	BRASS	
3	BRASS	NICKEL PLATING	6	STEEL	NICKEL PLATING JIS B 1177 HEXAGON SOCKET SCREW M2.6X0.45X3
2	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	5	ETHYLENE PROPYLENE RUBBER	(BLACK)
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED			

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	5 : 1	△				
APPROVED : E.J. KUNII			15.10.14	DRAWING NO. EDC-110399-72-00		
CHECKED : E.J. KUNII			15.10.14	PART NO. HR25-9TJ-20PC(72)		
DESIGNED : MM. ISHII			15.10.14	CODE NO. CL125-0418-9-72		
DRAWN : MM. ISHII			15.10.14	1/1		

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