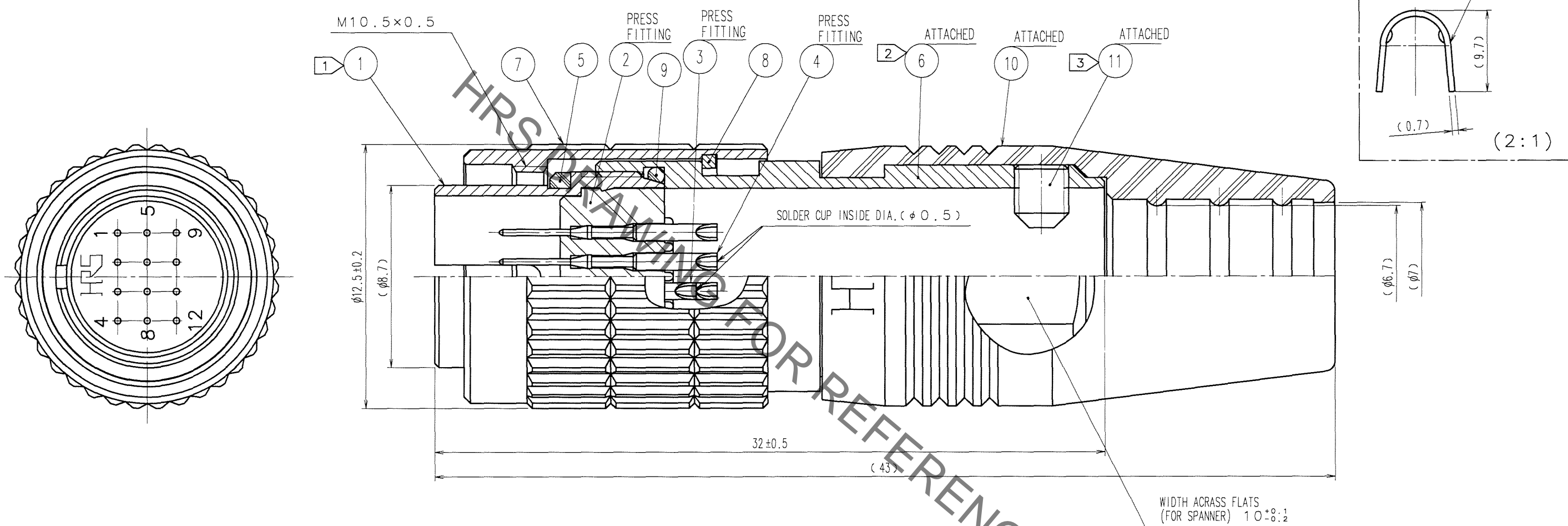


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

5					6					7					8				
COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE				
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- NOTES
- ① THREAD PORTION OF REF. No. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, THREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
  - ② THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑥ TO BE 1 N·m.
  - ③ THE TIP OF REF. No. ① SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. ⑫ CLAMPED TO THE CABLE.  
OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. ① IS 1.27mm.  
AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ① TO BE 0.3 TO 0.4 N·m.
  - ④ MANUAL CRIMPING TOOL OF REF. No. ⑫ : HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING: φ 7)
  - ⑤ ROTATION EXAMPLES OF REF. No. ① AND ⑥ ARE SHOWN.
  - ⑥ OVER PLATING : GOLD 0.2μm min.  
UNDER PLATING : NICKEL 2μm min.
  - ⑦ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

6	BRASS	NICKEL PLATING	12	BRASS	
5	ETHYLENE PROPYLENE RUBBER	(BLACK)	11	STEEL	NICKEL PLATING M2.6×0.45×3
4	PHOSPHOR BRONZE	⑥	10	ETHYLENE PROPYLENE RUBBER	(BLACK)
3	PHOSPHOR BRONZE	⑥	9	ETHYLENE PROPYLENE RUBBER	(BLACK)
2	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	8	PHOSPHOR BRONZE	NICKLE PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	7	BRASS	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN <i>M. Sato</i> 07.06.20	DESIGNED H. Kawashima 07.06.20	CHECKED Y. Yamada 07.06.20	APPROVED E. Kunii 07.06.20	RELEASED
DRAWING NO. EDC3-048646-72		PART NO. HR25-9TP-12P(72)				
SCALE 5 : 1		CODE NO. CL125-0101-2-72				1/1
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