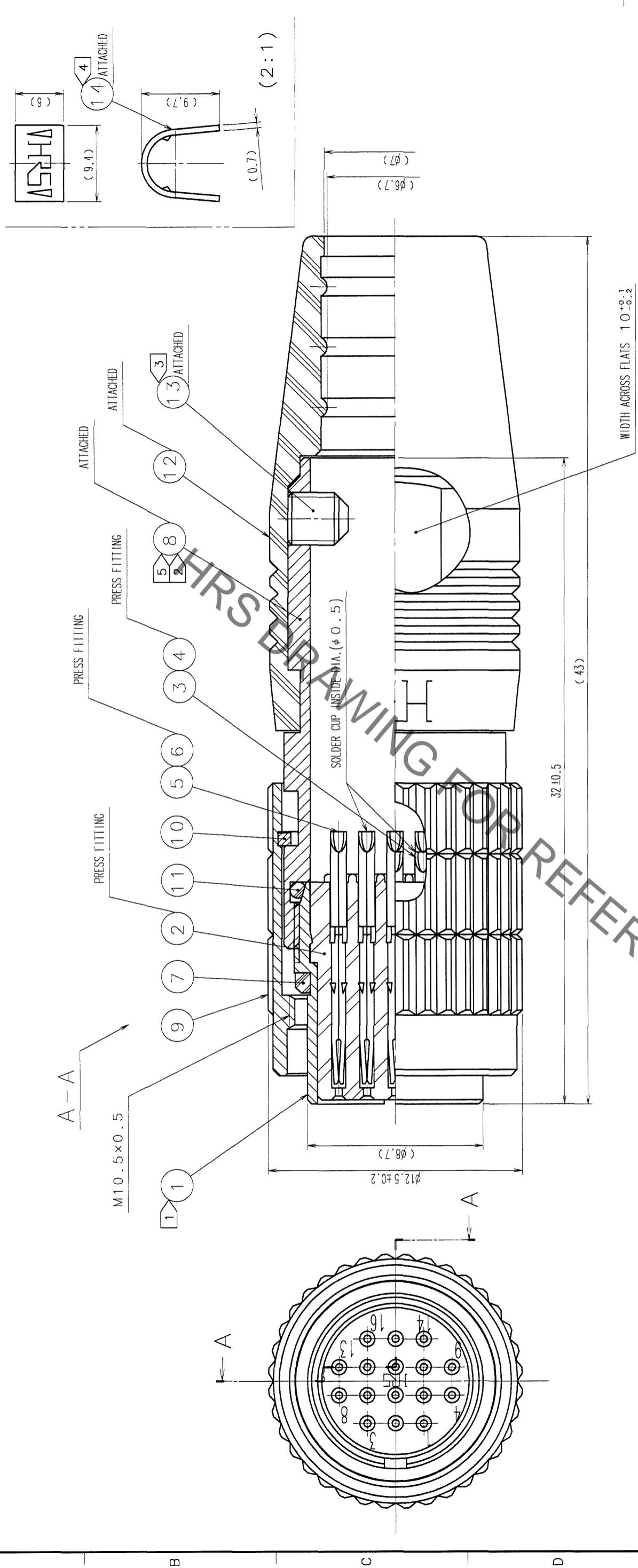


COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				



- NOTE ① THREAD PORTION OF REF. NO.① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, TREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
- ② THE RECOMMENDED TIGHTENING TORQUE OF REF. NO.⑧ TO BE 1 N · m.
- ③ THE TIP OF REF. NO.⑬ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO.⑭ CLAMPED TO THE CABLE.
- ④ OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. NO.⑬ IS 1.27mm.
- ⑤ AND THE RECOMMENDED TIGHTENING TORQUE OF REF. NO.⑬ TO BE 0.3 TO 0.4 N · m.
- ⑥ MANUAL CRIMPING TOOL OF REF. NO.⑭ : HR10A-TC- 02 (THE HOLE DIAMETER FOR CRIMPING :  $\phi 7$ )
- ⑦ ROTATION EXAMPLES OF REF. NO.① AND ⑧ ARE SHOWN.
- ⑧ CONTACT AREA : GOLD 0.2 $\mu$  m min.
- ⑨ TERMINAL AREA : GOLD FLASH
- ⑩ UNDER PLATING : NICKEL 2 $\mu$  m min.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
8	BRASS	NICKEL PLATING (BLACK)	14	BRASS	
7	EPDM		13	STEEL	NICKEL PLATING (BLACK)
5, 6	PHOSPHOR BRONZE	⑥	12	EPDM	(BLACK)
3, 4	PHOSPHOR BRONZE	⑥	11	EPDM	(BLACK)
2	PPS	(BLACK) 94V-0	10	PHOSPHOR BRONZE	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	9	BRASS	NICKEL PLATING

CODE NO. (OLD)	CL	DRAWING NO.	PART NO.	DESIGNED	CHECKED	APPROVED	RELEASED
		EDC3-110028-73	HR25-9TP-16S(73)	H. Kawashima	T. Okuyama	M. Sa to	
		SCALE 5 : 1		④ 5.11.17	⑤ 11.25	⑥ 11.30	
		UNITS (mm)					

TO  
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11  
CL125-0104-0-73

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 11

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