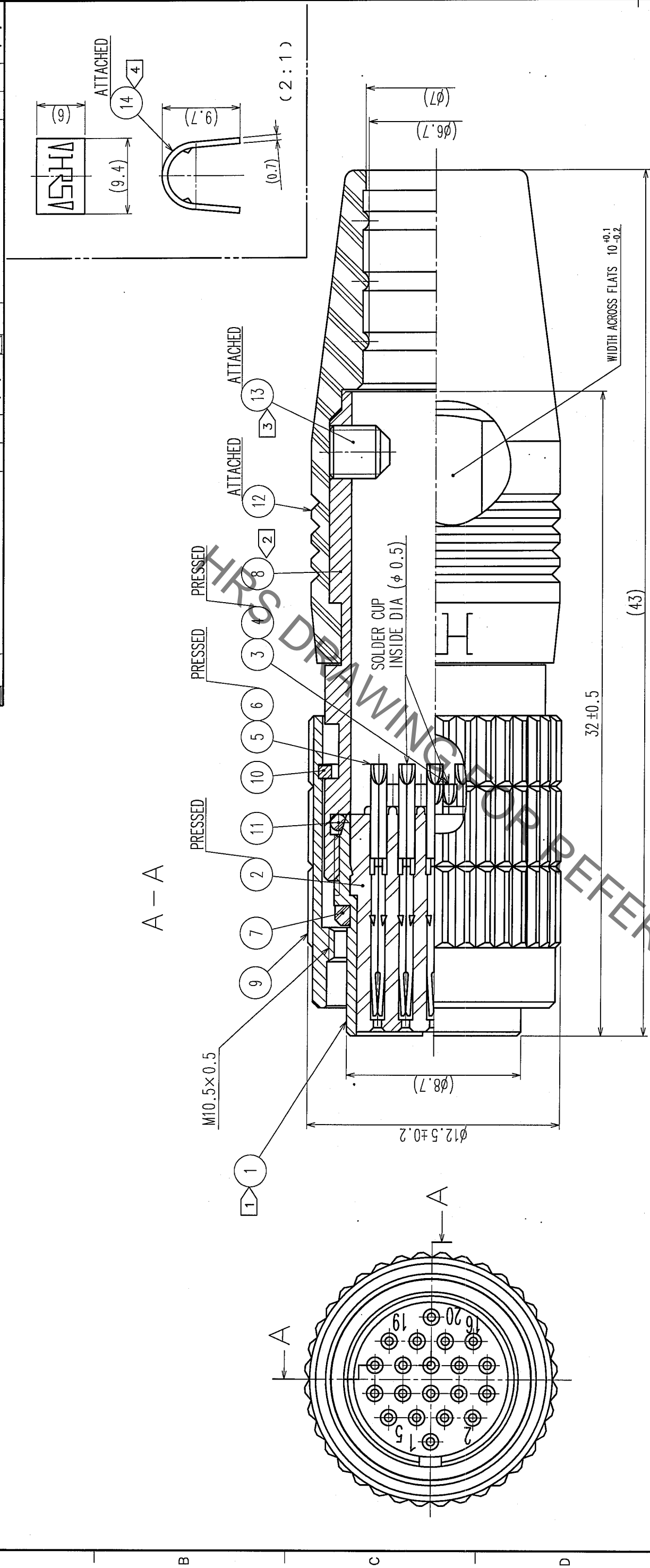


COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE



NOTE ① THREAD PORTION OF REF.NO. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, TREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.

② THE RECOMMENDED TIGHTENING TORQUE OF REF.NO. ⑧ TO BE 1 N·m.

③ THE TIP OF REF.NO. ⑬ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF.NO. ⑭ CLAMPED TO THE CABLE.

④ OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF.NO. ⑬ IS 1.27mm. AND THE RECOMMENDED TIGHTENING TORQUE OF REF.NO. ⑬ TO BE 0.3 TO 0.4 N·m.

⑤ MANUAL CRIMPING TOOL OF REF.NO. ⑭ : HR10A-TC-02 (THE HOLE DIAMETER FOR CRIMPING : φ 7)

⑥ ROTATION EXAMPLES OF REF.NO. ① AND ⑧ ARE SHOWN.

⑦ OVER PLATING : GOLD 0.2μm min.

⑧ TERMINAL AREA : GOLD FLASH

⑨ UNDER PLATING : NICKEL 2μm min.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
8	BRASS	NICKEL PLATING	14	BRASS	
7	EPDM	(BLACK)	13	STEEL	NICKEL PLATING M2.6x0.45x3 (BLACK)
5,6	PHOSPHOR BRONZE	⑥	12	EPDM	(BLACK)
3,4	PHOSPHOR BRONZE	⑥	11	EPDM	(BLACK)
2	PPS	(BLACK) UL94V-0	10	PHOSPHOR BRONZE	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATING	9	BRASS	NICKEL PLATING

CODE NO. (OLD)	CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		H. Kawashima	H. Kawashima	T. Okigawa	M. Sato	
		/05-11-5	/05-11-5	/05-11-05	/05-11-05	

DRAWING NO.	PART NO.
EDC3-047207-73	HR25-9TP-20S(73)

SCALE	UNITS	CODE NO.
5 : 1	mm	CL125-0106-6-73

TO	R

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