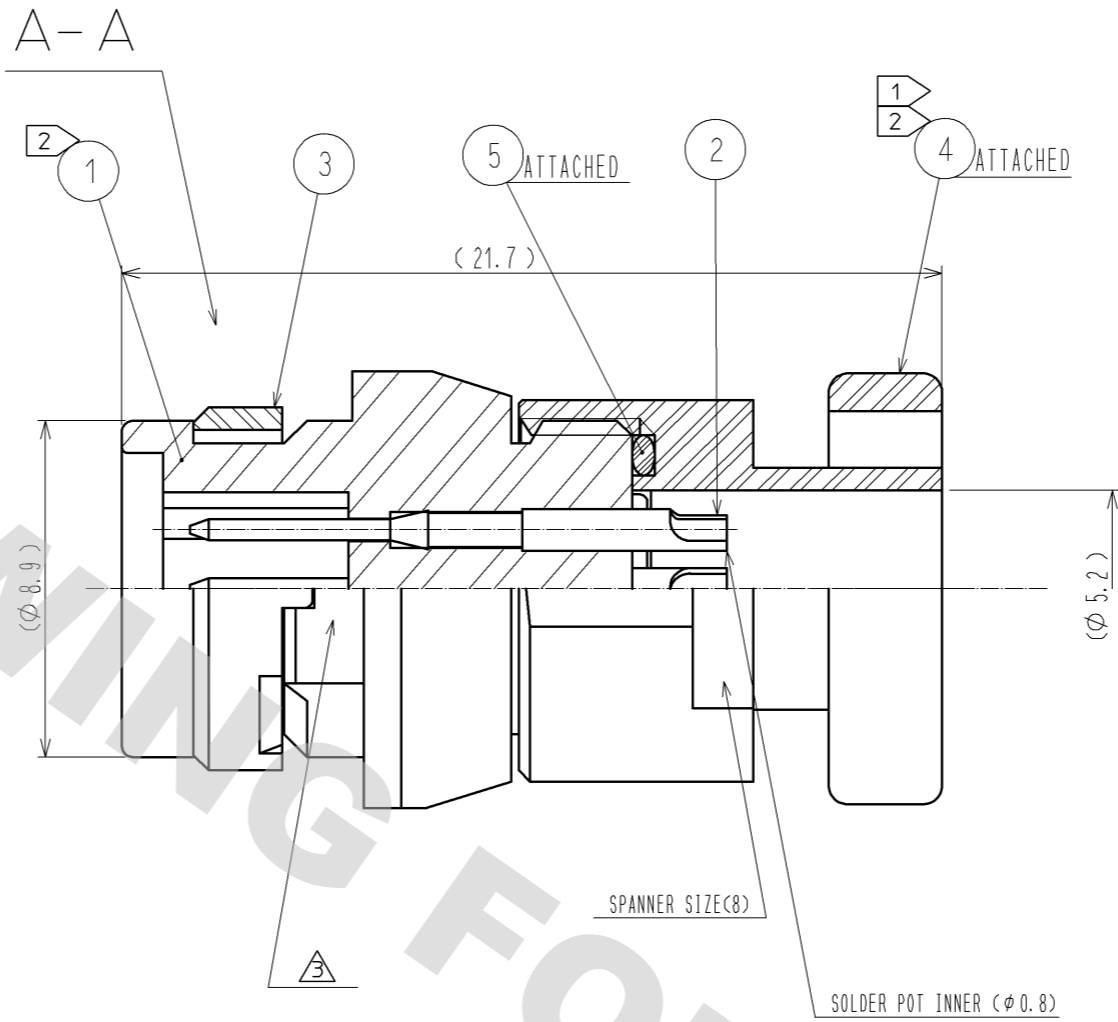
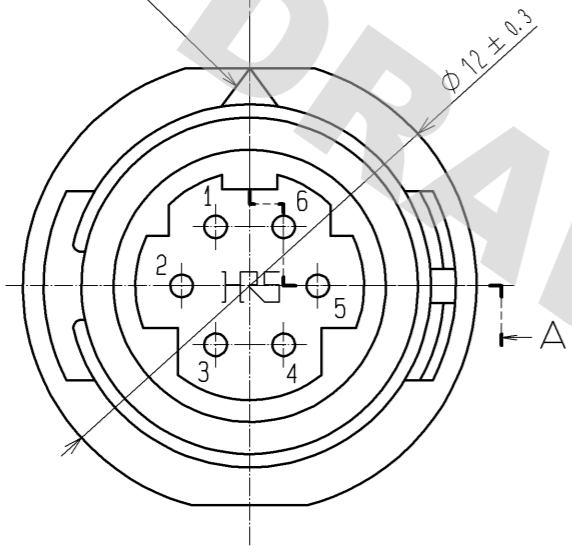
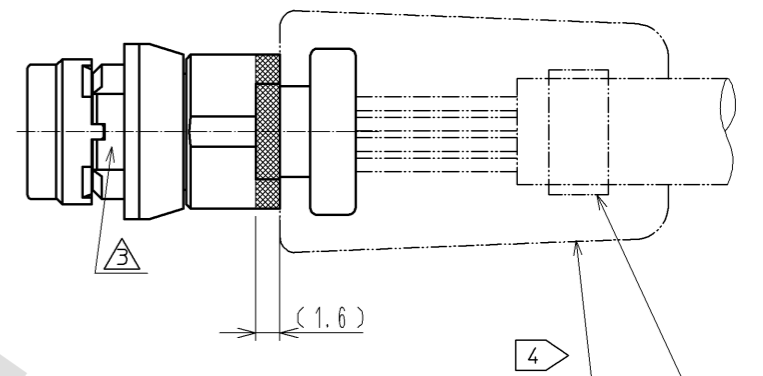


DRAWING FOR REFERENCE: This is subject to change without notice
08/11/2012

MATING MARK(WHITE)



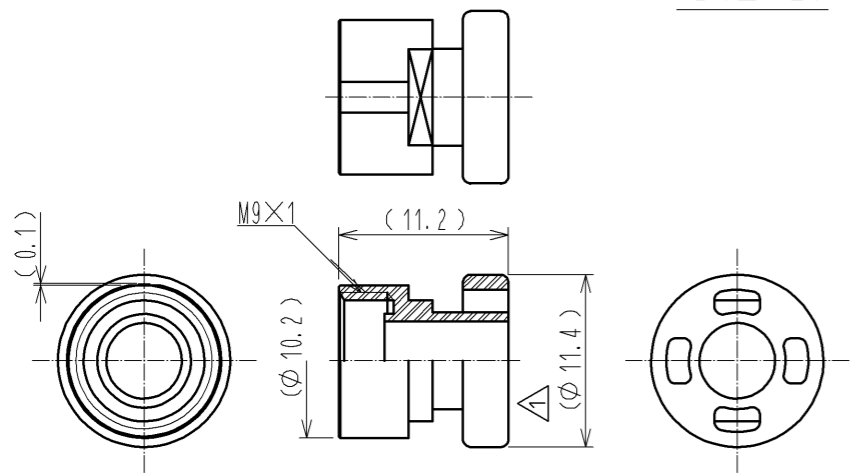
5 ASSEMBLY PROCEDURE (2:1)



THE USE OF THE CLAMP FITTING IS RECOMMENDED.

- NOTES
- ① THE RECOMMENDED CLUMP TORQUE OF REF. NO. ④ IS 0.5N·m. LOCTITE 271, LOCPRIMER 7649, HENKEL JAPAN LTD IS RECOMMENDED TO PREVENT REF. NO. ④ FROM LOOSENING.
 - ② ROTATION EXAMPLES OF NO.① AND NO.④ ARE SHOWN FOR OVERMOLDING NOTE THAT THE POSITION IS NOT ALWAYS THE SAME.
 - ③ APPLICABLE JIG
SOLDER TERMINATION FIXTURE : HR30-6R-6P-T01(CL150-0218-0)
 - ④ WHEN THIS PRODUCT ASSEMBLED, IT SHALL APPLY TO ETAD-C0198 AND BE OVERMOLDED BY CUSTOMER.
CABLE CLAMP STRENGTH, WATERPROOF PERFORMANCE DEPEND ON OVERMOLD. WE RECOMMENDED CHECKING THE QUALITY BEFORE THE USAGE.
 - ⑤ THE MOLDING DIE FOR OVERMOLDING SHALL BE DESIGNED AS HOLDING DOWN THE AREA (SPANNER SETTING AREA(8) AND CIRCUMFERENCE OF ($\phi 11)$) AS SHOWN IN THE DRAWING.

④ (2:1)



3	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0			
2	BRASS	SURFACE PLATING : GOLD PLATING 0.2μm UNDER PLATING : NICKEL PLATING 2μm	5	SILICONE RUBBER	(RED)
1	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	4	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 5 : 1	COUNT 2	DESCRIPTION OF REVISIONS DIS-C-001565	
DESIGNED TY. SUZUKI		CHECKED HY. KISHI		DATE 10.01.14	
APPROVED : MO. SATOH		09.08.27		DRAWING NO. EDC3-116506-00	
CHECKED : HY. KISHI		09.08.27		PART NO. HR30-6JB-6P	
DESIGNED : TY. SUZUKI		09.08.27		CODE NO. CL130-2021-1-00	
DRAWN : TY. SUZUKI		09.08.27			

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[PHG.1K.308.CLLK85](#) [PKG.M0.6BL.LZ](#) [PLC.M1.0SL.LA](#) [GMA.10.290.DN](#) [GMA.3B.090.DA](#) [PRG.M0.6GL.LC52GZ](#) [PSA.1S.275.CTLC66](#)
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[300500](#) [ESB.00.303.NLL](#) [EXG.0B.309.HLN](#) [FFB.1S.250.CLAC27](#) [FGA.2B.306.CYCD92](#) [FGA.2B.306.CYCD92Z](#) [FGA.XB.312.CLAD72](#)
[FGJ.1B.302.CYMD62](#)