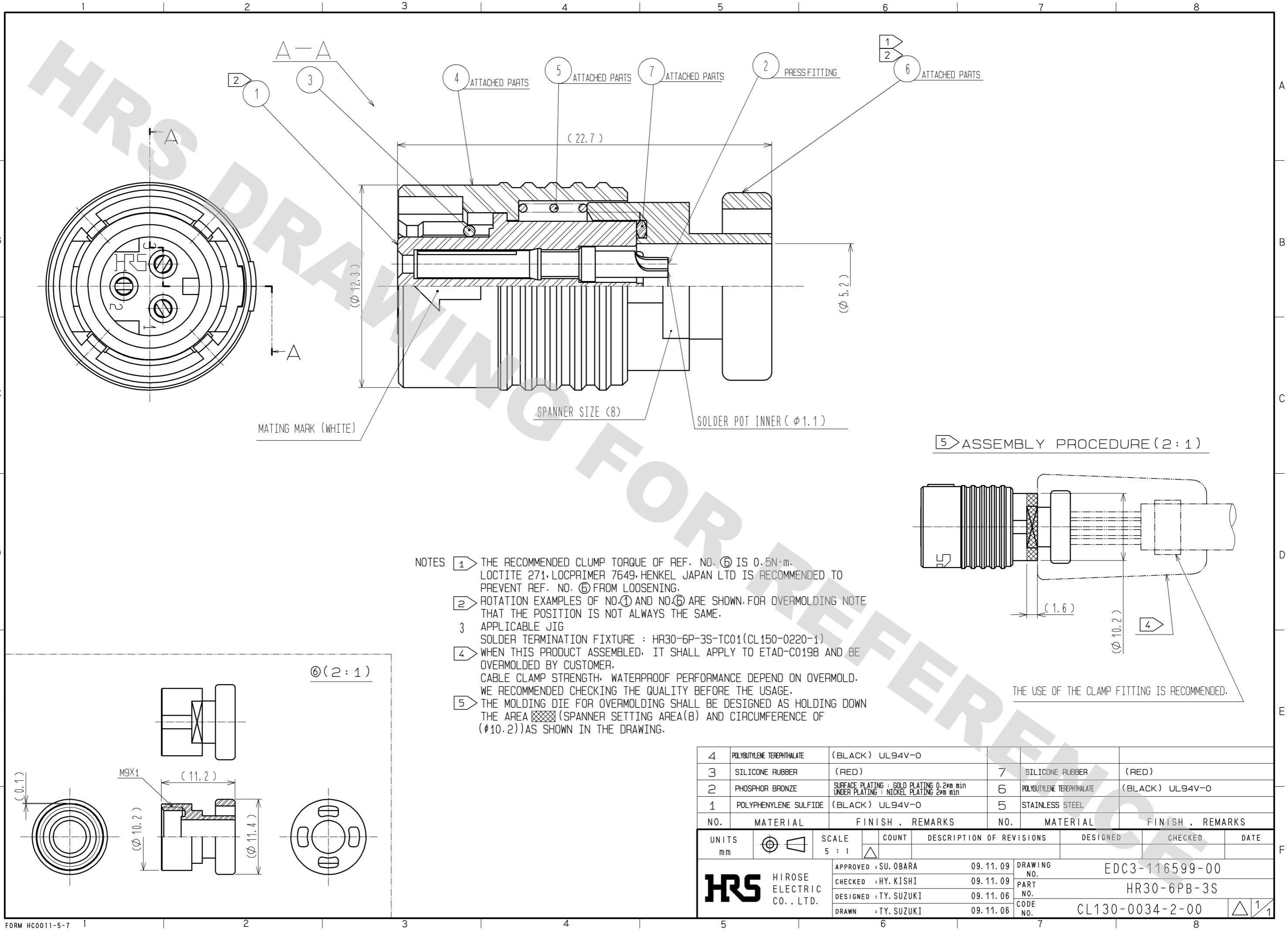


DRAWING FOR REFERENCE: This is subject to change without notice  
08/11/2012



MATING MARK (WHITE)

SPANNER SIZE (8)

SOLDER POT INNER (φ1.1)

ASSEMBLY PROCEDURE (2 : 1)

- NOTES
- ① THE RECOMMENDED CLUMP TORQUE OF REF. NO. ⑥ IS 0.5N·m. LOCTITE 271·LOCPRIMER 7649·HENKEL JAPAN LTD IS RECOMMENDED TO PREVENT REF. NO. ⑥ FROM LOOSENING.
  - ② ROTATION EXAMPLES OF NO.① AND NO.⑥ ARE SHOWN.FOR OVERMOLDING NOTE THAT THE POSITION IS NOT ALWAYS THE SAME.
  - ③ APPLICABLE JIG  
SOLDER TERMINATION FIXTURE : HR30-6P-3S-TC01(CL150-0220-1)
  - ④ WHEN THIS PRODUCT ASSEMBLED, IT SHALL APPLY TO ETAD-C0198 AND BE OVERMOLDED BY CUSTOMER.  
CABLE CLAMP STRENGTH, WATERPROOF PERFORMANCE DEPEND ON OVERMOLD. WE RECOMMENDED CHECKING THE QUALITY BEFORE THE USAGE.
  - ⑤ THE MOLDING DIE FOR OVERMOLDING SHALL BE DESIGNED AS HOLDING DOWN THE AREA (SPANNER SETTING AREA(8) AND CIRCUMFERENCE OF (φ10.2))AS SHOWN IN THE DRAWING.

THE USE OF THE CLAMP FITTING IS RECOMMENDED.

4	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0	7	SILICONE RUBBER	(RED)
3	SILICONE RUBBER	(RED)	6	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0
2	PHOSPHOR BRONZE	SURFACE PLATING : GOLD PLATING 0.2μm min UNDER PLATING : NICKEL PLATING 2μm min	5	STAINLESS STEEL	
1	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0			
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 5 : 1	COUNT		DESCRIPTION OF REVISIONS
DESIGNED		DESIGNED	DESIGNED	DESIGNED	DATE
CHECKED		CHECKED	CHECKED	CHECKED	DATE
DRAWN		DRAWN	DRAWING NO.		EDC3-116599-00
APPROVED		APPROVED	PART NO.		HR30-6PB-3S
HRS HIROSE ELECTRIC CO., LTD.			CODE NO.		CL130-0034-2-00
					1/1

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