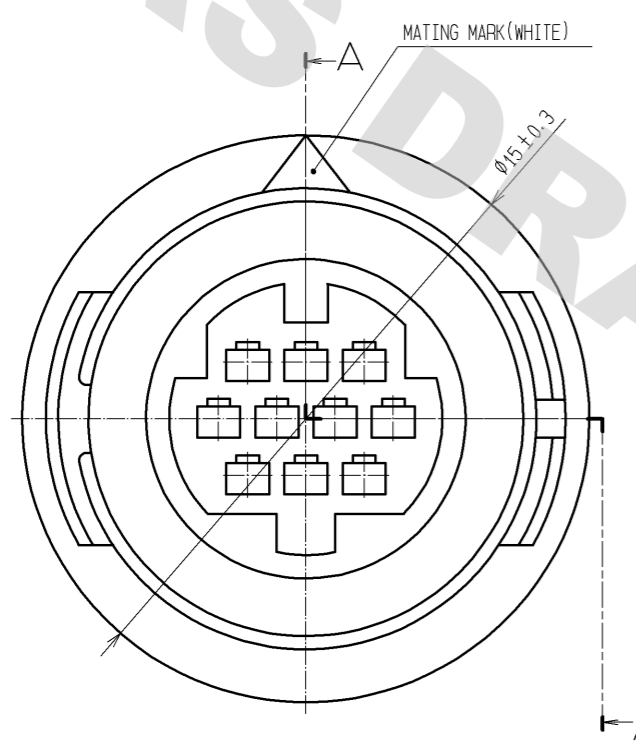
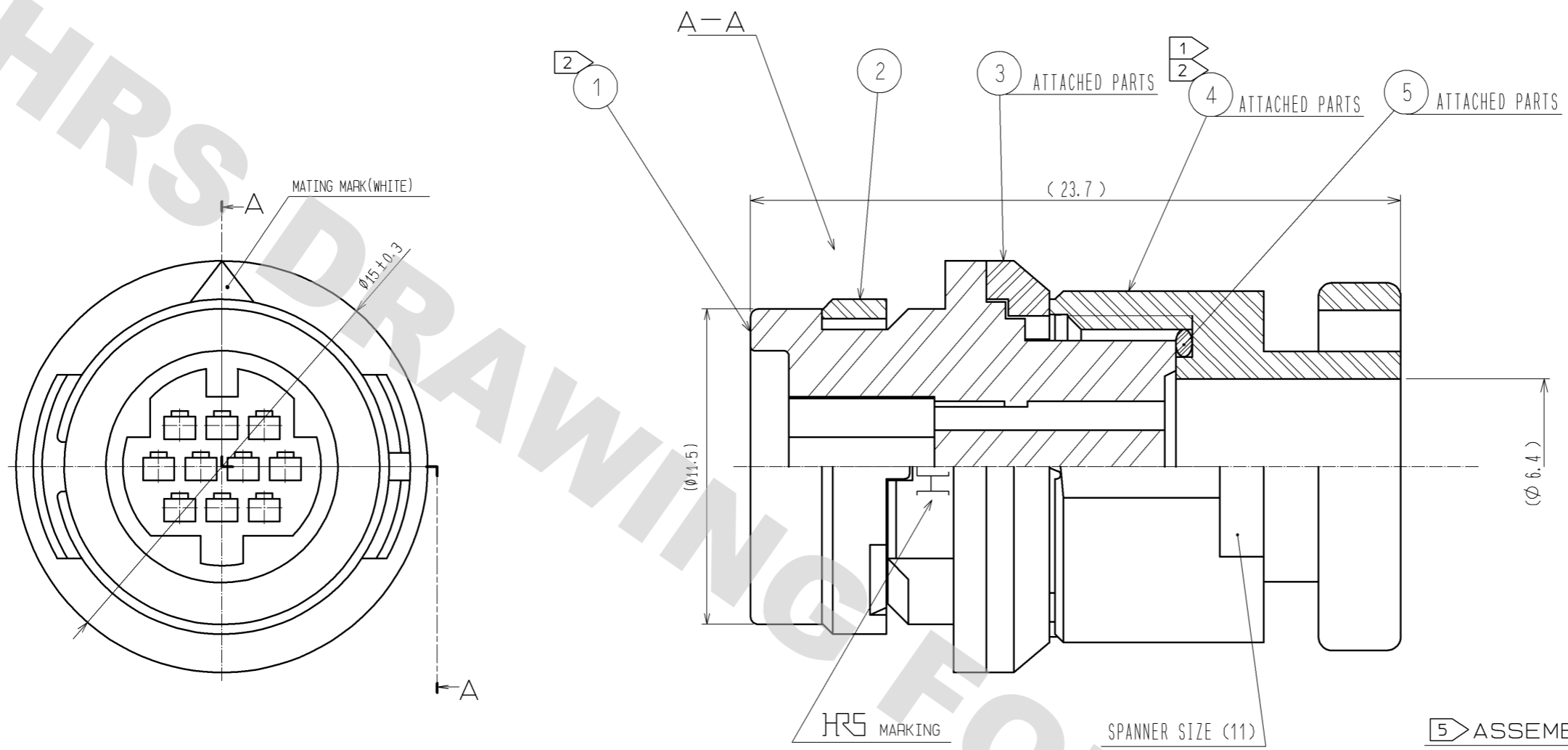
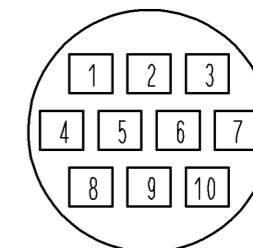
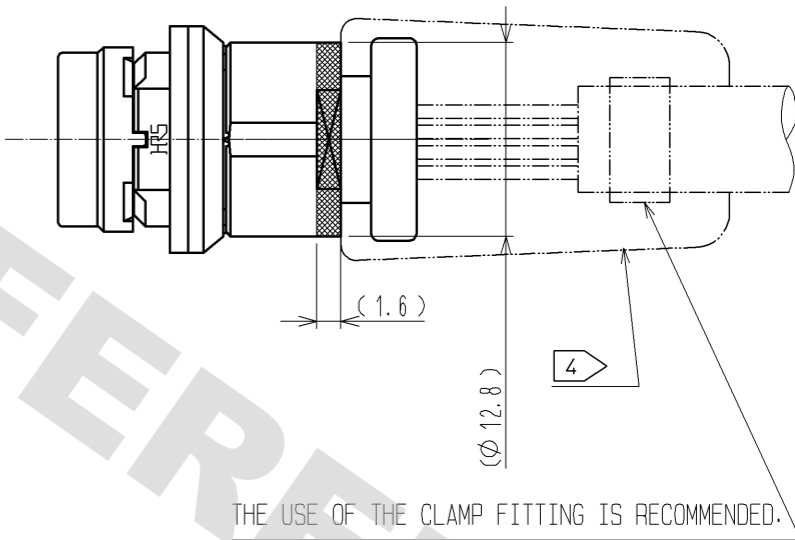


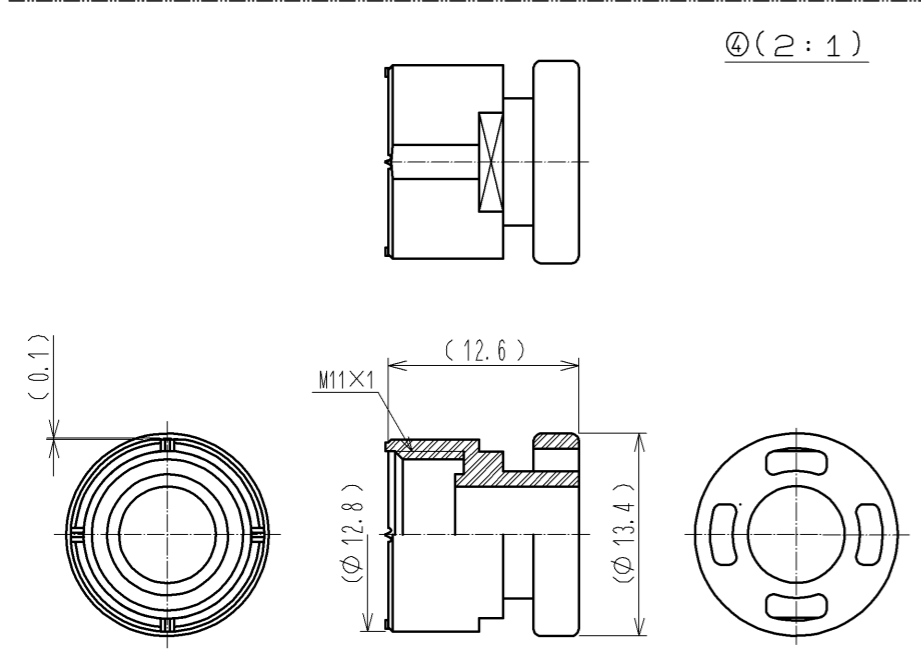
CONTACT POSITION ARRANGEMENT
THE CONTACT CONFIGURATION DEPICT
A VIEW FROM THE WIRING SIDE.



ASSEMBLY PROCEDURE (2:1)



- NOTES
- 1 THE RECOMMENDED CLAMP TORQUE OF REF. NO. ④ IS 0.5N · m. LOCTITE 271, LOCPRIMER 7649, HENKEL JAPAN LTD IS RECOMMENDED TO PREVENT REF. NO. ④ FROM LOOSENING.
 - 2 ROTATION EXAMPLES OF NO. ① AND NO. ④ ARE SHOWN. FOR OVERMOLDING NOTE THAT THE POSITION IS NOT ALWAYS THE SAME.
 - 3 APPLICABLE JIG
SOLDER TERMINATION FIXTURE : HR30-7J-10PC-T01(CL150-0231-8)
 - 4 WHEN THIS PRODUCT ASSEMBLED, IT SHALL APPLY TO ETAD-0198 AND BE OVERMOLDED BY CUSTOMER.
CABLE CLAMP STRENGTH, WATERPROOF PERFORMANCE DEPEND ON OVERMOLD. WE RECOMMENDED CHECKING THE QUALITY BEFORE THE USAGE.
 - 5 THE MOLDING DIE FOR OVERMOLDING SHALL BE DESIGNED AS HOLDING DOWN THE AREA (SPANNER SETTING AREA(11) AND CIRCUMFERENCE OF (φ12.8))AS SHOWN IN THE DRAWING.
 - 6 APPLICABLE CRIMPING CONTACT : HR30-PC-211(CL130-0016-0)
(APPLICABLE WIRE : 26 - 30 AWG, WIRE JACKET DIAMETER : φ0.1 MAX)
APPLICABLE CRIMP CONTACT EXTRACTION TOOL : HR30-0219-2)



3	POLYBUTYLENE TEREPHTHALATE (BLACK) UL94V-0		5	SILICONE RUBBER (RED)	
2	POLYPHENYLENE SULFIDE (BLACK) UL94V-0		4	POLYBUTYLENE TEREPHTHALATE (BLACK) UL94V-0	
1	POLYPHENYLENE SULFIDE (BLACK) UL94V-0				
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 5 : 1	COUNT		DESCRIPTION OF REVISIONS
DESIGNED		DESIGNED	CHECKED		DATE
APPROVED : SU. OBARA		09.12.09	DRAWING NO.		EDC3-116604-00
CHECKED : HY. KISHI		09.12.09	PART NO.		HR30-7JB-10PC
DESIGNED : TY. SUZUKI		09.12.07	CODE NO.		CL130-2025-2-00
DRAWN : TY. SUZUKI		09.12.07			1/1

DRAWING FOR REFERENCE: This is subject to change without notice
08/11/2012

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[PHG.1K.308.CLLK85](#) [PKG.M0.6BL.LZ](#) [PLC.M1.0SL.LA](#) [GMA.10.290.DN](#) [GMA.3B.090.DA](#) [PRG.M0.6GL.LC52GZ](#) [PSA.1S.275.CTLC66](#)
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[FGJ.1B.302.CYMD62](#)