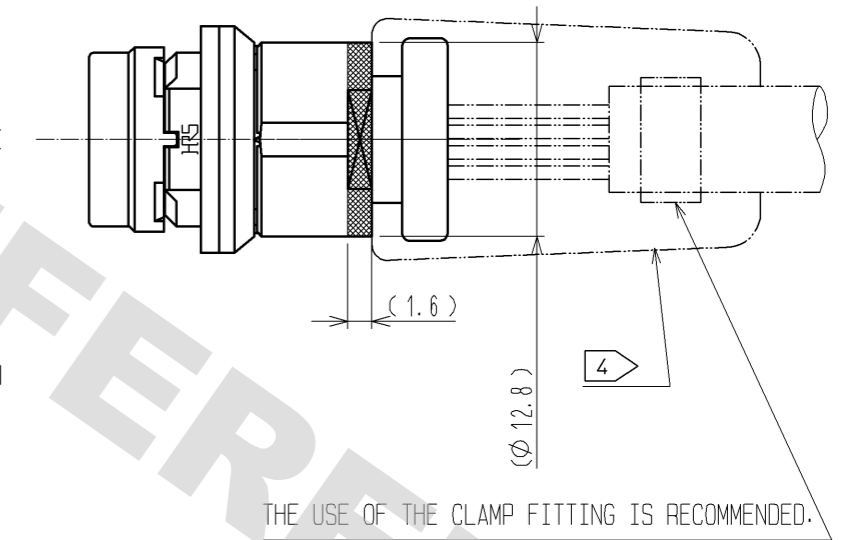
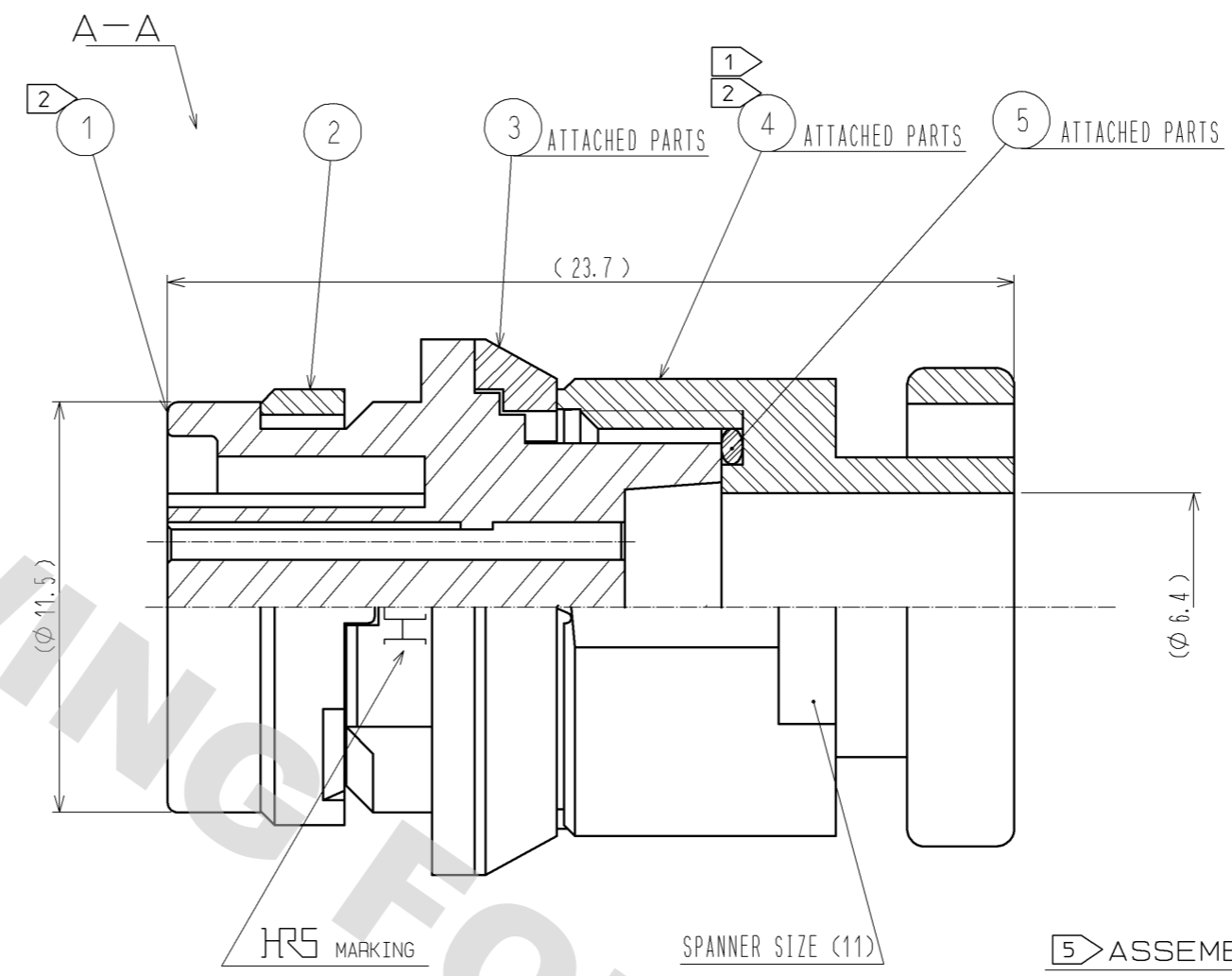
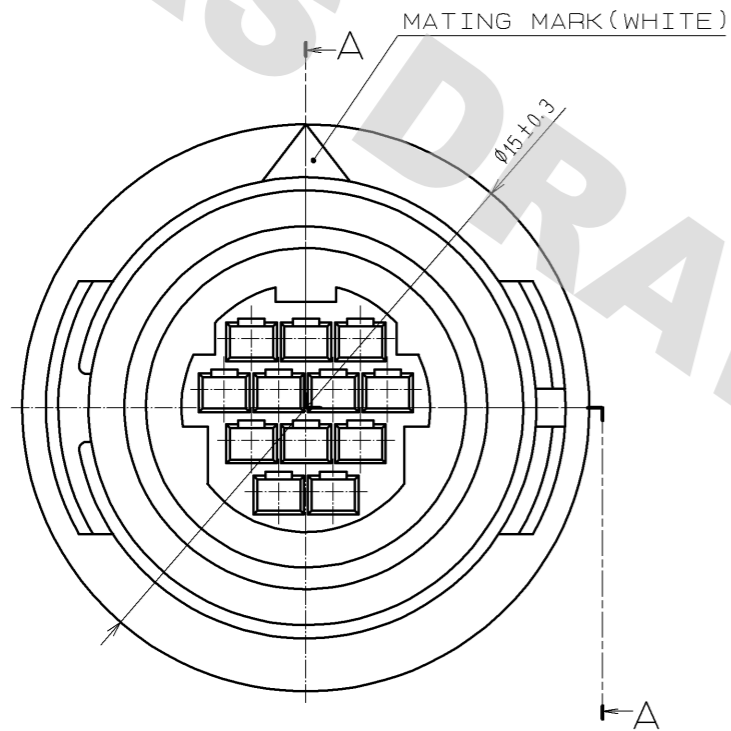
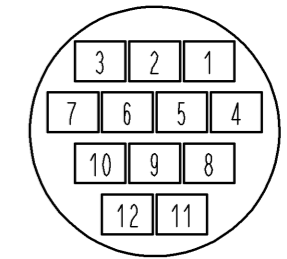
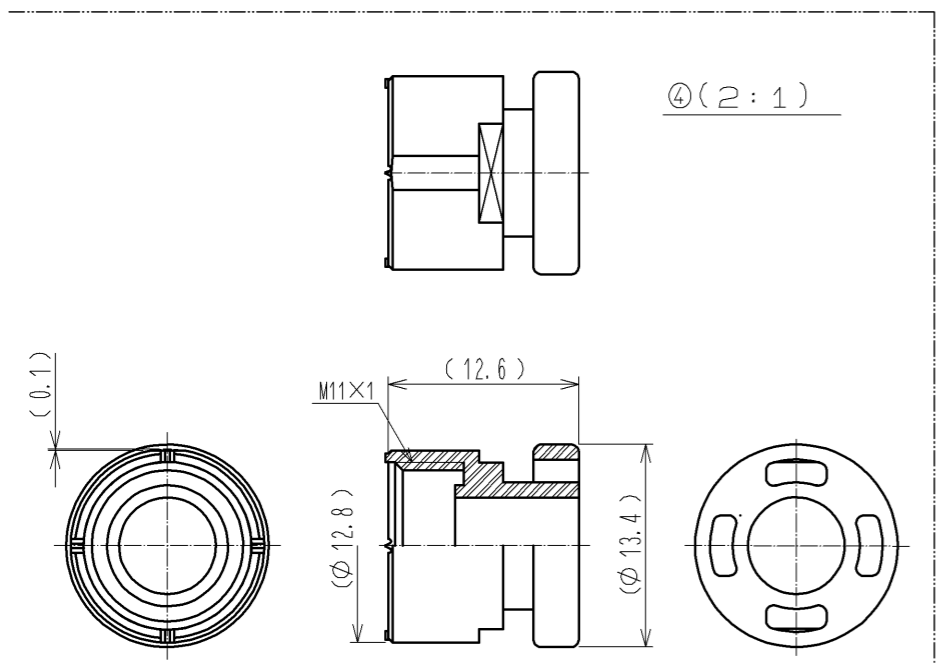


CONTACT POSITION ARRANGEMENT
THE CONTACT CONFIGURATION DEPICT
A VIEW FROM THE WIRING SIDE



- NOTES
- 1 THE RECOMMENDED CLUMP TORQUE OF REF. NO. ① IS 0.5N·m. LOCTITE 271, LOCPRIMER 7649, HENKEL JAPAN LTD IS RECOMMENDED TO PREVENT REF. NO. ① FROM LOOSENING.
 - 2 ROTATION EXAMPLES OF NO. ① AND NO. ② ARE SHOWN. FOR OVERMOLDING NOTE THAT THE POSITION IS NOT ALWAYS THE SAME.
 - 3 APPLICABLE JIG
SOLDER TERMINATION FIXTURE : HR30-8J-12SC-T01 (CL150-0226-8)
 - 4 WHEN THIS PRODUCT ASSEMBLED, IT SHALL APPLY TO ETAD-0198 AND BE OVERMOLDED BY CUSTOMER.
CABLE CLAMP STRENGTH, WATERPROOF PERFORMANCE DEPEND ON OVERMOLD. WE RECOMMENDED CHECKING THE QUALITY BEFORE THE USAGE.
 - 5 THE MOLDING DIE FOR OVERMOLDING SHALL BE DESIGNED AS HOLDING DOWN THE AREA (SPANNER SETTING AREA (11)) AND CIRCUMFERENCE OF ($\phi 12.8$) AS SHOWN IN THE DRAWING.
 - 6 APPLICABLE CRIMPING CONTACT : HR30-SC-211 (CL130-0017-3)
(APPLICABLE WIRE 26 - 30 AWG, WIRE JACKET DIAMETER : $\phi 0.1$ MAX)
APPLICABLE CRIMP CONTACT EXTRACTION TOOL : HR30-TP (CL150-0219-2)



3	POLYBUTYLENE TEREPHTHALATE (BLACK) UL94V-0		5	SILICONE RUBBER (RED)	
2	POLYPHENYLENE SULFIDE (BLACK) UL94V-0		4	POLYBUTYLENE TEREPHTHALATE (BLACK) UL94V-0	
1	POLYPHENYLENE SULFIDE (BLACK) UL94V-0				
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
UNITS mm		SCALE 5 : 1	COUNT	DESCRIPTION OF REVISIONS	
DESIGNED		CHECKED		DATE	
APPROVED : SU. OBARA		09.12.09		DRAWING NO. EDC3-116605-00	
CHECKED : HY. KISHI		09.12.09		PART NO. HR30-8JB-12SC	
DESIGNED : TY. SUZUKI		09.12.09		CODE NO. CL130-2026-5-00	
DRAWN : TY. SUZUKI		09.12.09			

DRAWING FOR REFERENCE: This is subject to change without notice
08/11/2012

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[PHG.1K.308.CLLK85](#) [PKG.M0.6BL.LZ](#) [PLC.M1.0SL.LA](#) [GMA.10.290.DN](#) [GMA.3B.090.DA](#) [PRG.M0.6GL.LC52GZ](#) [PSA.1S.275.CTLC66](#)
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[300500](#) [ESB.00.303.NLL](#) [EXG.0B.309.HLN](#) [FFB.1S.250.CLAC27](#) [FGA.2B.306.CYCD92](#) [FGA.2B.306.CYCD92Z](#) [FGA.XB.312.CLAD72](#)
[FGJ.1B.302.CYMD62](#)