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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

Fig. 2(1:1)

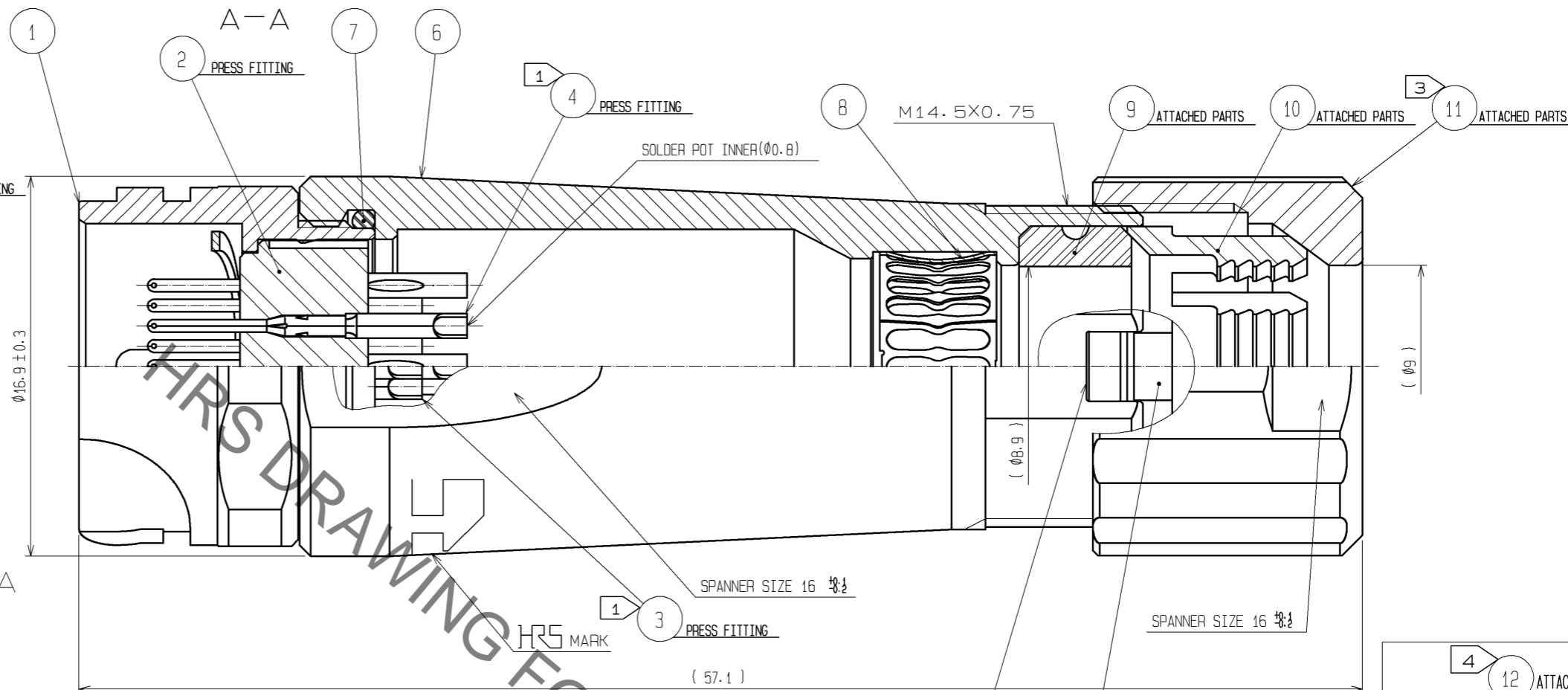
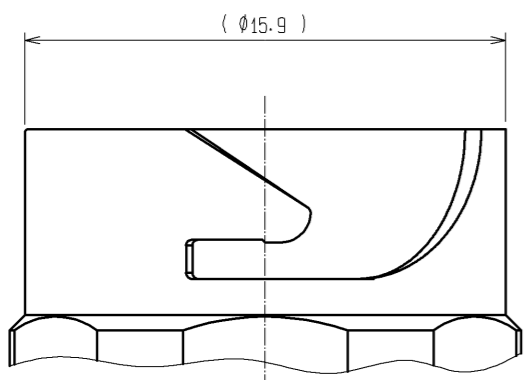
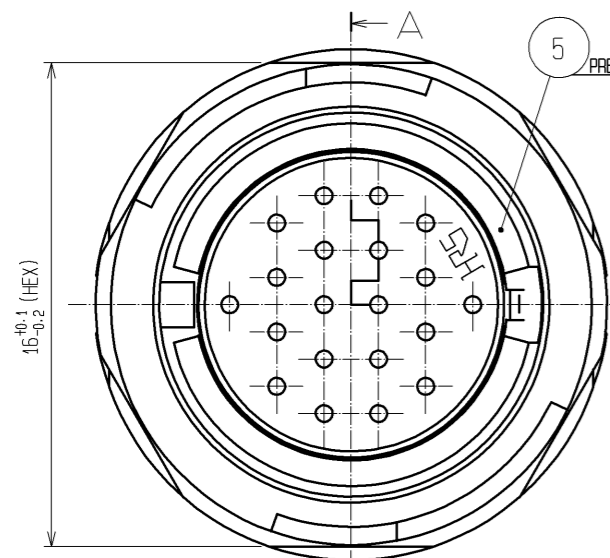
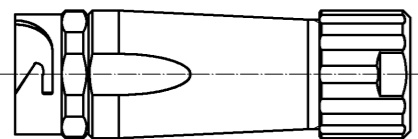
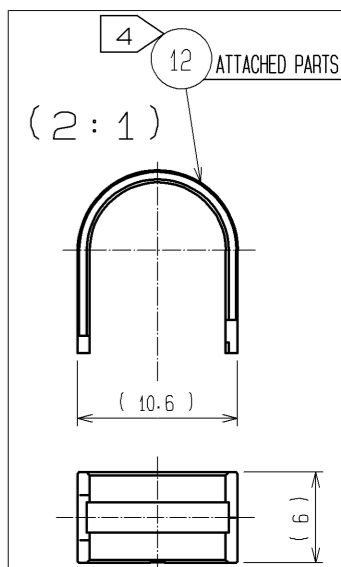
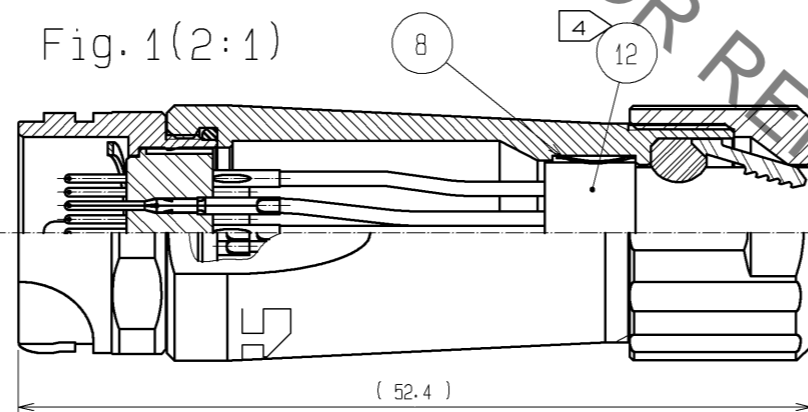


Fig. 1(2:1)



- NOTES
- ① PLATING(REF. NO. ③, ④)
CONTACT AREA : GOLD 0.2μm min
OTHERS : GOLD AND NICKEL
UNDER PLATING : NICKEL 2μm min
 - ② THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑥ TO BE 1.5 TO 2N·m.
THREAD LOCKER TO THE THREADED PORTION OF REF. NO. ① IS RECOMMENDED TO PREVENT REF. NO. ⑥ FROM LOOSING.
RECOMMENDED THREAD LOCKER:LOCTITE 271, HENKEL JAPAN LTD.
 - ③ THE RECOMMENDED CLAMP TORQUE OF REF. NO. ① TO BE 1 TO 1.5N·m.
THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M14.5X0.75 OF REF. NO. ⑥ IS RECOMMENDED TO PREVENT REF. NO. ① FROM LOOSING.
RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 271, LOCK PRIMER 7649, HENKEL JAPAN LTD.
 - ④ FASTEN REF. NO. ⑫ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
AND MAKE REF. NO. ⑫ CONTACT WITH REF. NO. ⑧(REFER TO Fig.1).
REFER TO THE TECHNICAL SPECIFICATION ATAD-C0099 FOR DETAILS.
APPLICABLE CABLE CRIMPING TOOL : LF-TC-01 (CL150-0234-6)
 - ⑤ APPLICABLE CABLE ASSEMBLY FIXTURE : LF13BJ-T01 (CL150-0238-7)
CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT AND THE PART NUMBER ① OF AN ASSEMBLY.
 - ⑥ Fig. 2 SHOWS THE APPEARANCE AFTER ASSEMBLY.
 - ⑦ ROTATION EXAMPLES OF REF. NO. ⑥ AND ① TO ① ARE SHOWN.

NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
6	ZINC ALLOY	NICKEL PLATING		12	BRASS	NICKEL PLATING	
5	PHOSPHOR BRONZE	NICKEL PLATING		11	PPS	(NATURAL·BROWN) UL94V-0	
4	COPPER ALLOY	①		10	POLYAMIDE	(NATURAL·MILKY WHITE) UL94V-0	
3	COPPER ALLOY	①		9	CHLOROPRENE RUBBER	(BLACK)	
2	PPS	(BLACK) UL94V-0		8	PHOSPHOR BRONZE	NICKEL PLATING	
1	ZINC ALLOY	NICKEL PLATING		7	CHLOROPRENE RUBBER	(BLACK)	
NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
UNITS	mm	SCALE	4:1	COUNT	1	DESCRIPTION OF REVISIONS	DIS-C-001469
				DESIGNED	TY. SUZUKI	CHECKED	HY. KISHI
				DATE	09.11.09		
APPROVED : MR. YOSHIDA				05.01.05	DRAWING NO. EDC3-114402-00		
CHECKED : MO. SATOH				05.01.05	PART NO. LF13WBJ-20P		
DESIGNED : YH. YAMADA				05.01.05	CODE NO. CL136-2009-4-00		
DRAWN : YH. YAMADA				05.01.05	②/1		

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